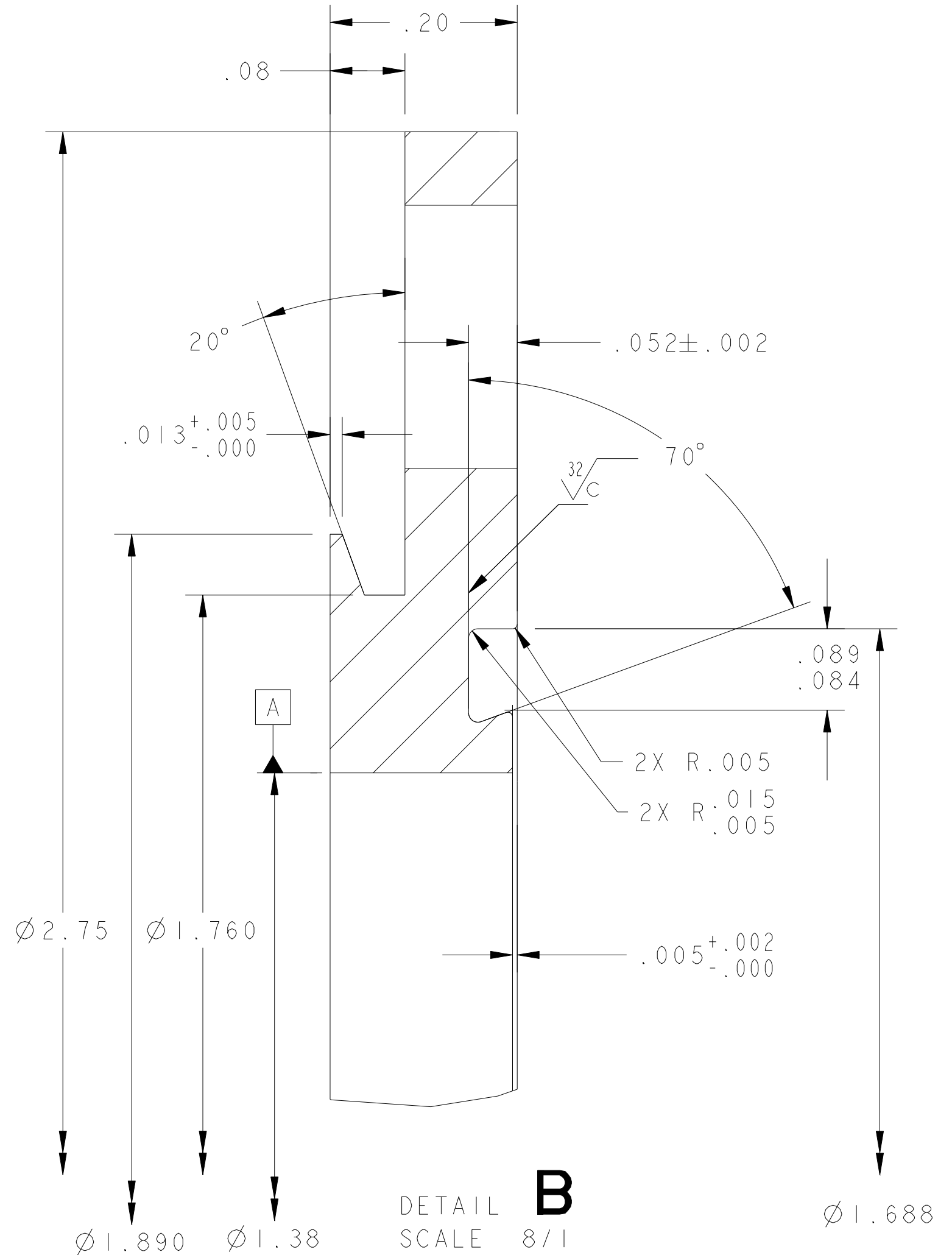
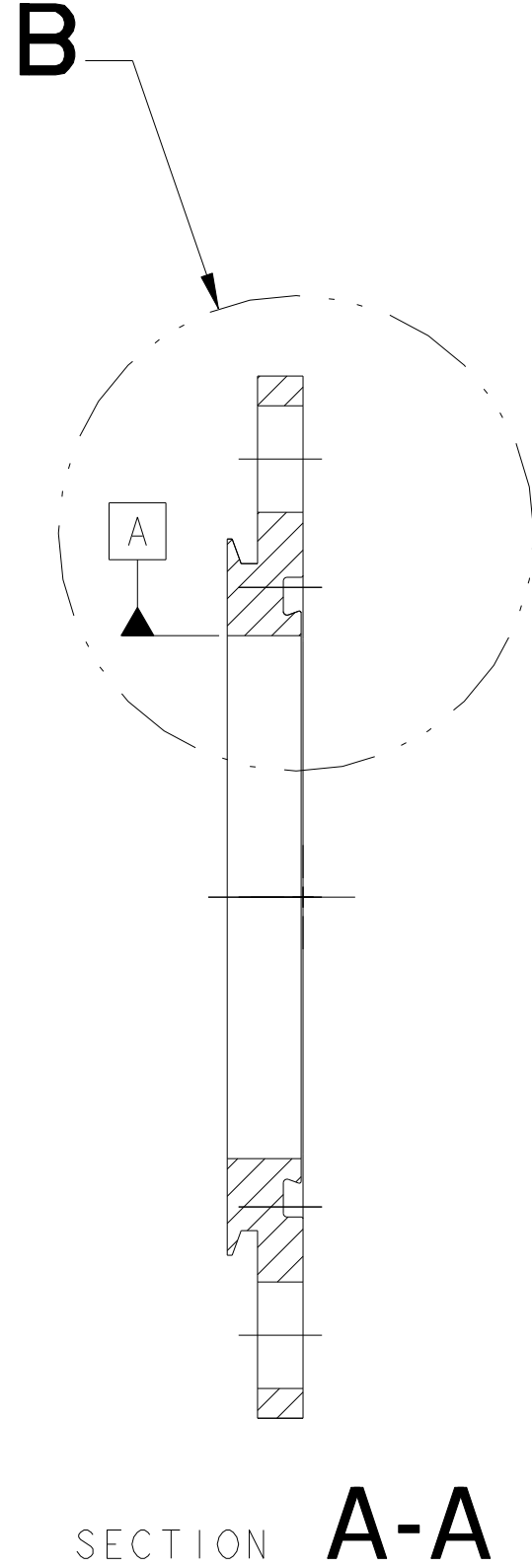
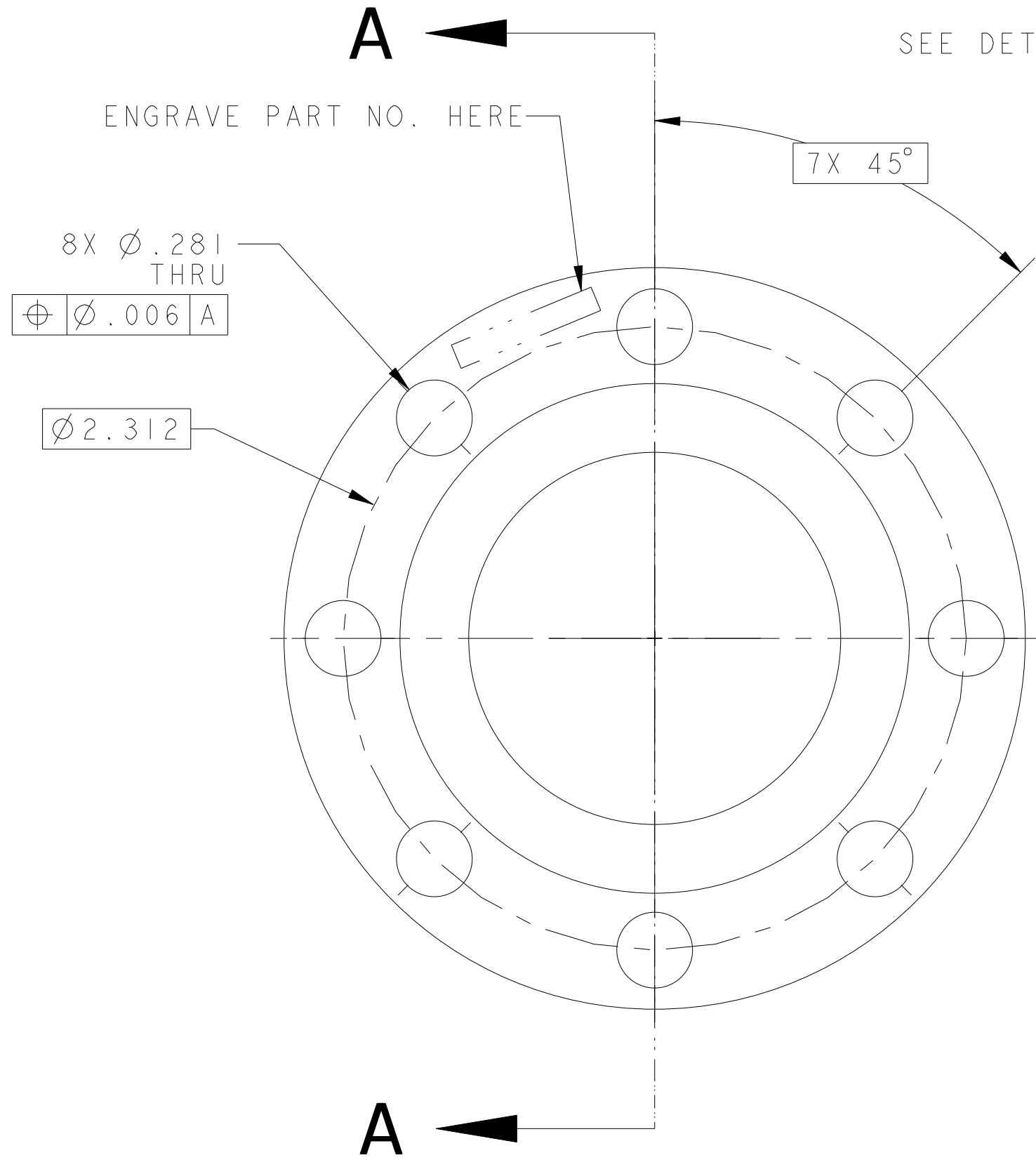


NOTE:
1. ULTRA-HIGH VACUUM CLEANING & PACKAGING REQUIRED.



B	RLMPAL		08-03-01	MATERIAL CHANGE, TITLE "RB4 SIDE" WAS "BCM SIDE" .281 HOLE TOL.006 WAS .014	
A	RLMPAL		7-24-01	INITIAL RELEASE	
REV	DWG	CHK	ZONE	DATE	CHANGES

UNLESS OTHERWISE SPECIFIED
PROJECTION:
TOLERANCES
X.X $\pm$ 0.1 FRAC. $\pm$ 1/64
X.XX $\pm$ 0.01 Angles $\pm$ 1.0°
X.XXX $\pm$ 0.005 FINISH
DO NOT SCALE PRINT
THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW TREADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

-		SS 304L		-	
DESCRIPTION		MATERIAL		MAT. LOCATION	
SHOP ORDERS		SER NO. -		ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY	
ACCT NO.	NO. REQD	DATE ISSD	DATE REQD	SNS-FES MEBT BEAM PIPES FLANGE, BP8, RB4 SIDE	
SURFACE TREATMT -		IDENT METHOD TAG		MICROFILMED:	
PROJECT NUMBER na		PROJECT NAME N/A		DWG. TYPE PART	
DWG BY R LA MANTIA		DATE 24-Jul-01		SHOWN ON 25B490	
CHK BY PAL		DATE 24-Jul-01		SCALE: 2/1	
APR BY DPO		DATE 24-Jul-01		DO NOT SCALE PRINTS	
PATENT CLEAR:		DESIGN ACCT. NO. -		CATEGORY CODE FE3312	
				DWG. NO. 25B4923	
				SIZE B	

DWG. NO. 25B4923
REV. 1
SH. 1
1/28/2000 J. R. 25B4923