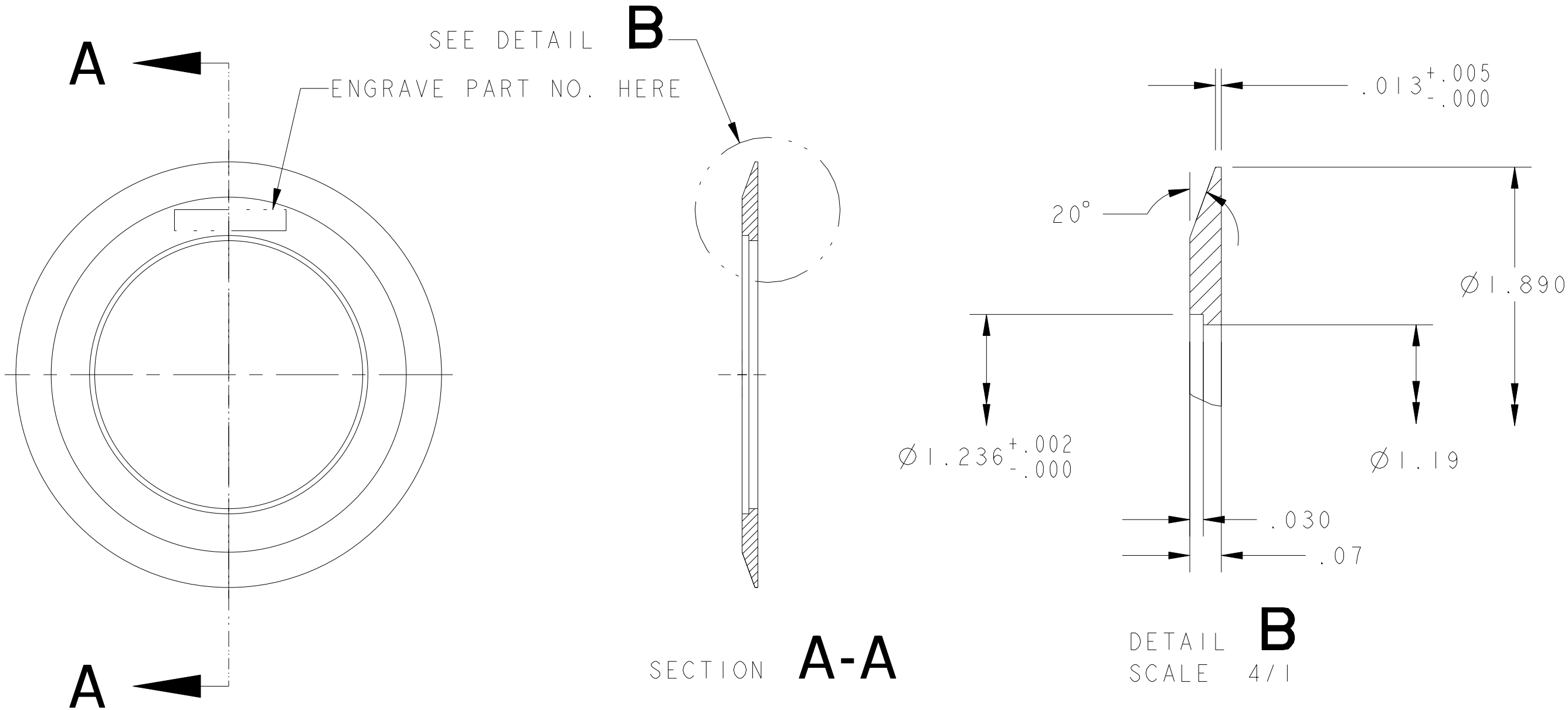




NOTE:
1. ULTRA-HIGH VACUUM CLEANING & PACKAGING REQUIRED.

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										ITEM	PART NO		REQD	DESCRIPTION										MATERIAL													
										UNLESS OTHERWISE SPECIFIED			SHOP ORDERS			SER NO.	-	ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY																			
										PROJECTION: 			ACCT NO.	NO. REQD	DATE ISSD	-																					
										TOLERANCES	X.X ± 0.1		FRAC. ± 1/64		DEL TO	DATE REQD	-											SNS-FES MEBT BEAM PIPES END PIECE, 30MM									
											X.XX ± 0.01		Angles ± 1.0°		SURFACE TREATMT	-																					
											X.XXX ± 0.005		FINISH 		IDENT METHOD TAG																						
										DO NOT SCALE PRINT										PROJECT NUMBER na																	
										THREADS ARE CLASS 2										PROJECT NAME N/A																	
										CHAMFER ENDS OF ALL SCREW TREADS 30°										DWG BY R LA MANTIA			DATE 07-24-01														
										CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS										CHK BY PAL			DATE 07-24-01		PATENT CLEAR:												
										BREAK EDGES .016 MAX. ON MACHINED WORK										APR BY DPO			DATE 07-24-01		DESIGN ACCT. NO.												
										REMOVE BURRS, WELD SPLATTER & LOOSE SCALE															CATEGORY CODE												
										IN ACCORDANCE WITH ASME Y14.5M & B46.1															DWG. NO.												
B RLM PAL 08-03-01 MATERIAL CHANGE																									SCALE: 2/1										DO NOT SCALE PRINTS		
A RLM PAL 07-24-01 INITIAL RELEASE																									SHEET 1 OF 1												
REV DWG CHK ZONE DATE CHANGES																									FE3312										REV.		
																									25B4912										B		