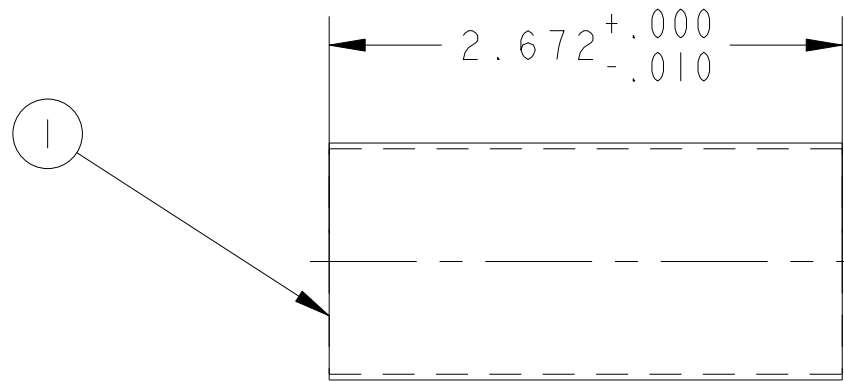
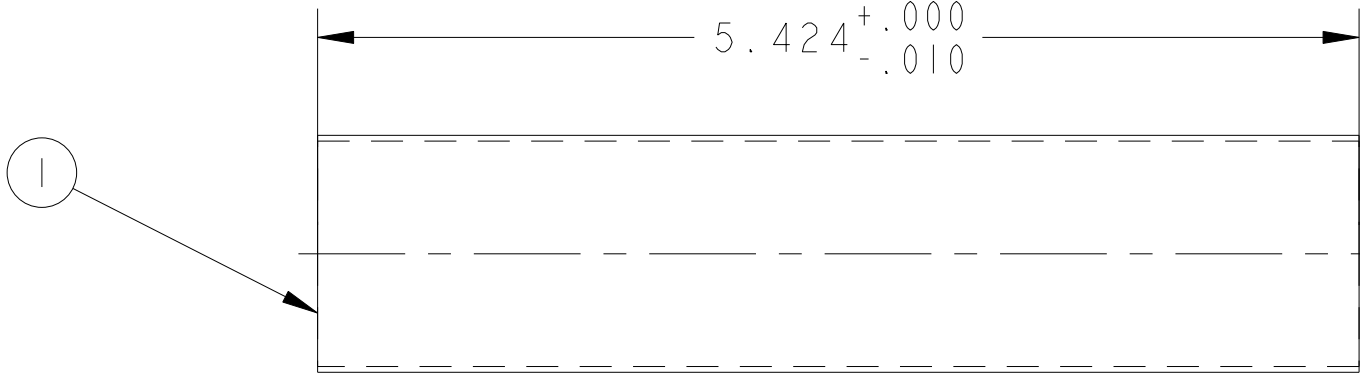


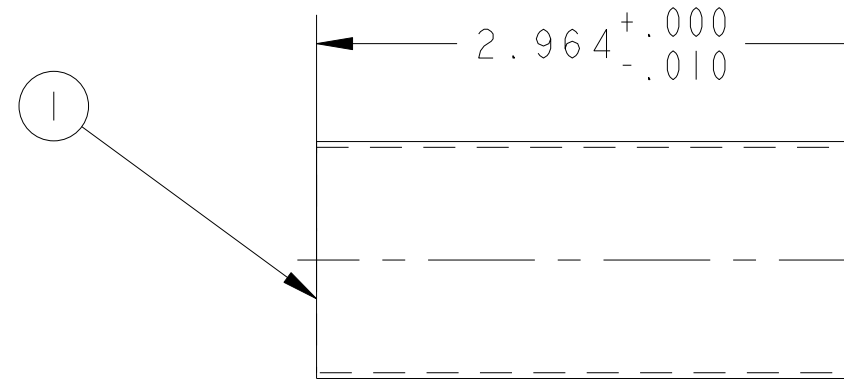
NOTE (UNLESS OTHERWISE SPECIFIED):
1. DIMENSIONS ARE IN INCHES.



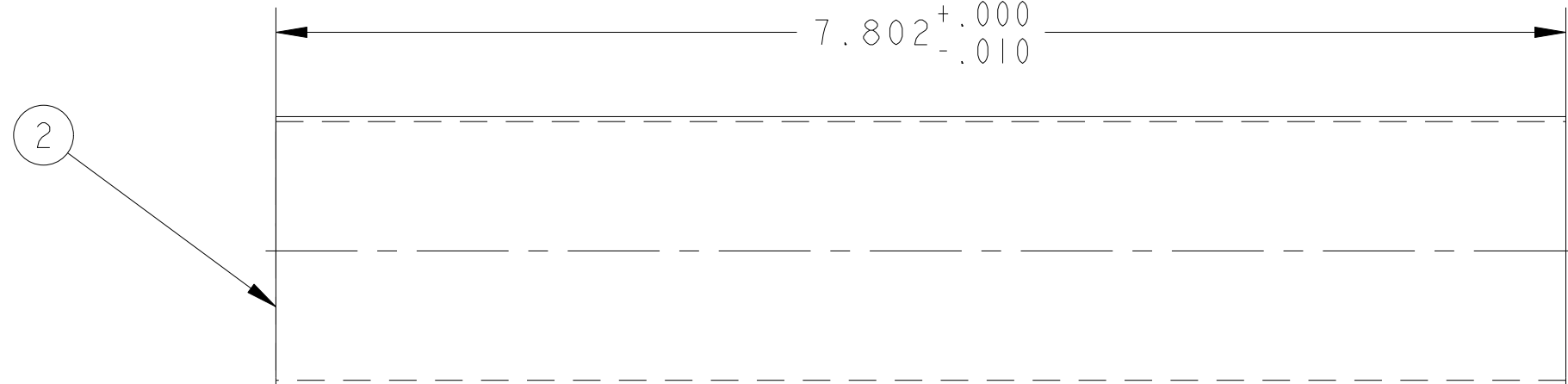
25B4774-01
BEAM PIPE 1



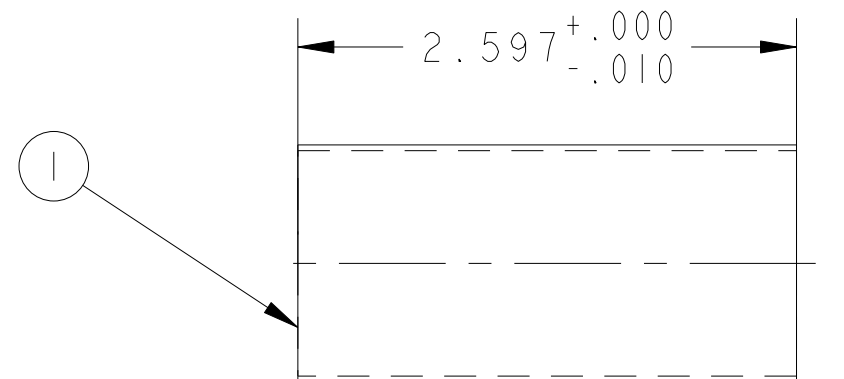
25B4774-04
BEAM PIPE 9



25B4774-02
BEAM PIPE 2



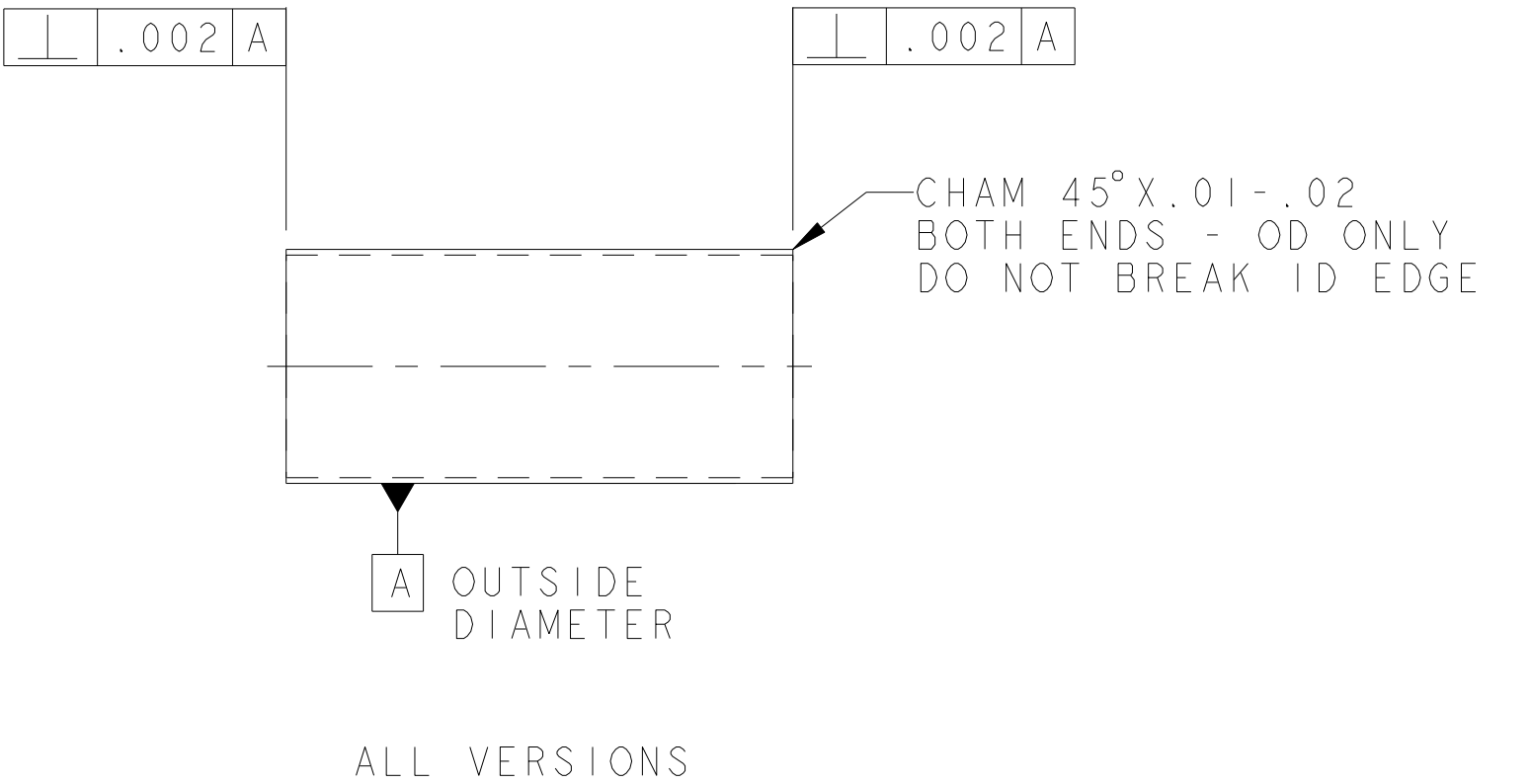
25B4774-06
BEAM PIPE 5



25B4774-03
BEAM PIPE 8



25B4774-05
BEAM PIPE 6



2	25B4703	A/R	STOCK, BEAM TUBE, 40mm	SS 304
1	25B4693	A/R	STOCK, BEAM TUBE, 30mm	SS 304
ITEM	PART NO	REQD	DESCRIPTION	MATERIAL

UNLESS OTHERWISE SPECIFIED

PROJECTION:

TOLERANCES

X.X ± 0.1

FRAC. ± 1/64

X.XX ± 0.01

Angles ± 1.0°

X.XXX ± 0.005

FINISH

DO NOT SCALE PRINT

THREADS ARE CLASS 2

CHAMFER ENDS OF ALL SCREW THREADS 30°

CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS

BREAK EDGES .016 MAX. ON MACHINED WORK

REMOVE BURRS, WELD SPLATTER & LOOSE SCALE

IN ACCORDANCE WITH ASME Y14.5M & B46.1

SHOP ORDERS

ACCT NO.

NO. REQD

SER NO.

DATE ISSD

DATE REQD

SURFACE TREATMENT

CLEAN

IDENT METHOD TAG

PROJECT NUMBER

PROJECT NAME

DWG BY R LA MANTIA

DATE 26-Sep-01

CHK BY PAL

DATE 9-28-01

APR BY DPO

DATE 9-28-01

ERNEST ORLANDO LAWRENCE

BERKELEY NATIONAL LABORATORY

UNIVERSITY OF CALIFORNIA - BERKELEY

SNS-FES MEBT

BEAM PIPE COMPONENTS

CUT LIST, BEAM TUBES

MICROFILMED:

DWG. TYPE

SHOWN ON

SCALE: 1/1

DO NOT SCALE PRINTS

PATENT CLEAR:

DESIGN ACCT. NO.

CATEGORY CODE

DWG. NO.

SIZE

REV.

25B4774

B

REV	DWG	CHK	ZONE	DATE	CHANGES
B				9-27-01	DRAWING CONVERTED TO PRO/E