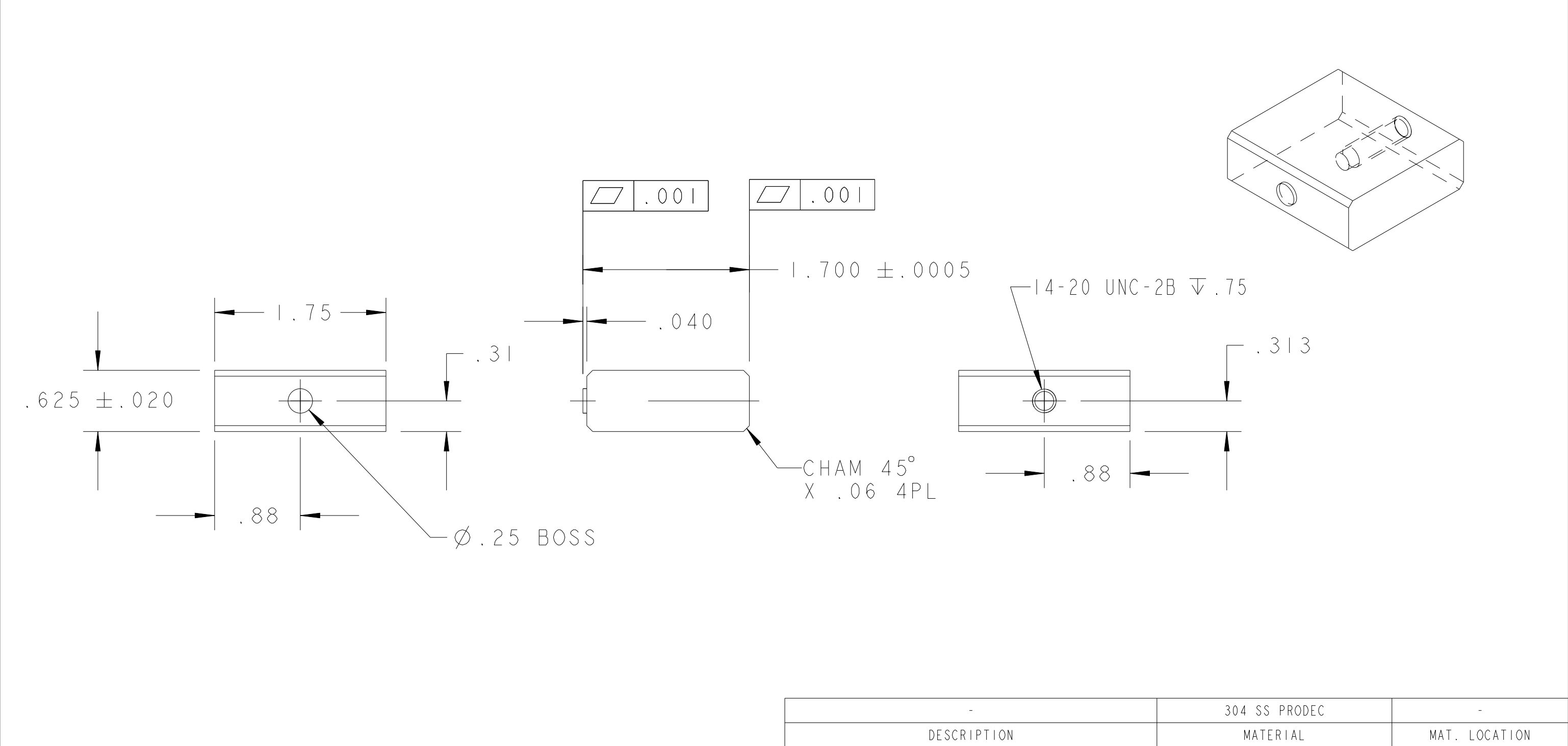
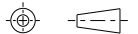




							UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY						
							PROJECTION: 		ACCT NO.	NO. REQD	DATE ISSD -							
							TOLERANCES	X.X ± 0.1	FRAC. ± 1/64	DEL TO	DATE RECD -							
						X.XX ± 0.01		Angles ± 1.0°										
						X.XXX ± 0.005		FINISH 										
							DO NOT SCALE PRINT		SURFACE TREATMT -		 SNS -FES MEBT MECHANICAL SUBSYSTEMS - RAFT SYSTEMS X-SHIM, TARGET							
						THREADS ARE CLASS 2		IDENT METHOD TAG										
						CHAMFER ENDS OF ALL SCREW TREADS 30°		PROJECT NUMBER na										
							CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		PROJECT NAME N/A		MICROFILMED:		DWG. TYPE	SHOWN ON	SCALE: 1/1	DO NOT SCALE PRINTS		
B	PAL	DPO		9/26/01	.625 ± .020 WAS BLOCK TOL		BREAK EDGES .016 MAX. ON MACHINED WORK		DWG BY PAL		DATE 02-May-01	PART		-	SHEET 1 OF 1			
A					INITIAL RELEASE		REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		CHK BY D. OSHATZ		DATE 5-14-01	PATENT CLEAR:		DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE	REV.
REV	DWG	CHK	ZONE	DATE	CHANGES		IN ACCORDANCE WITH ASME Y14.5M & B46.1		APR BY D. OSHATZ		DATE 5-14-01			-	FE3313	25B4672		B