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DWG. NO. 25B4633 REV. B 1

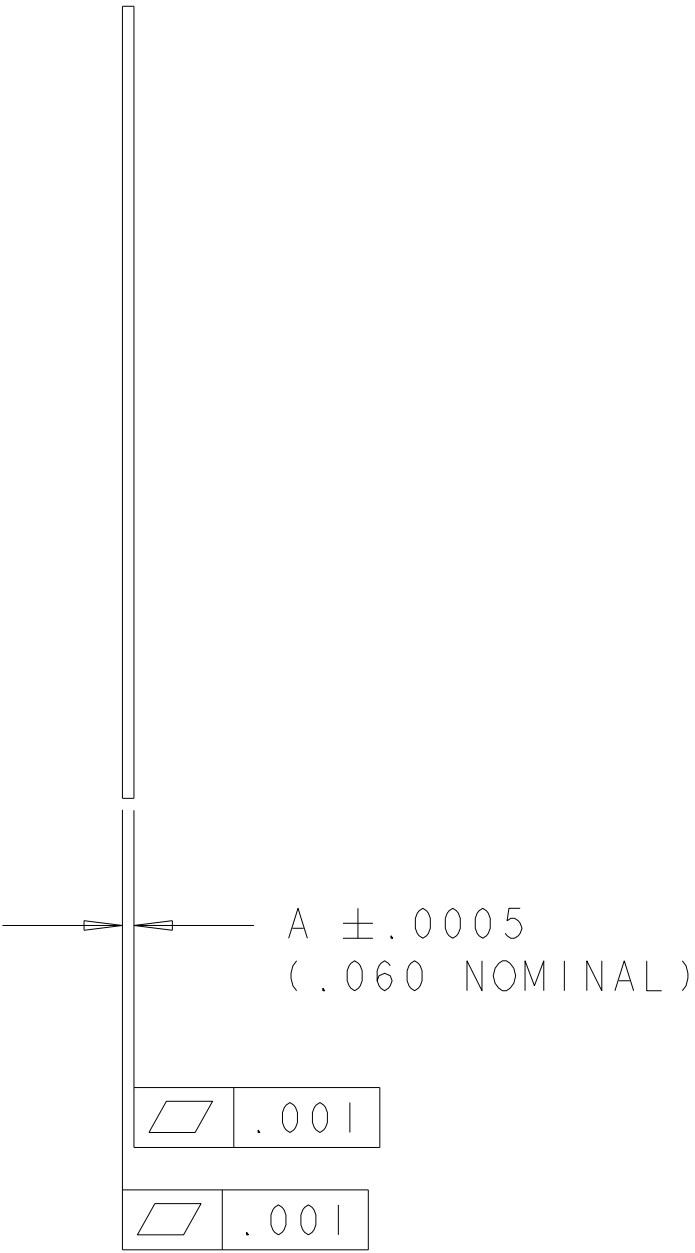
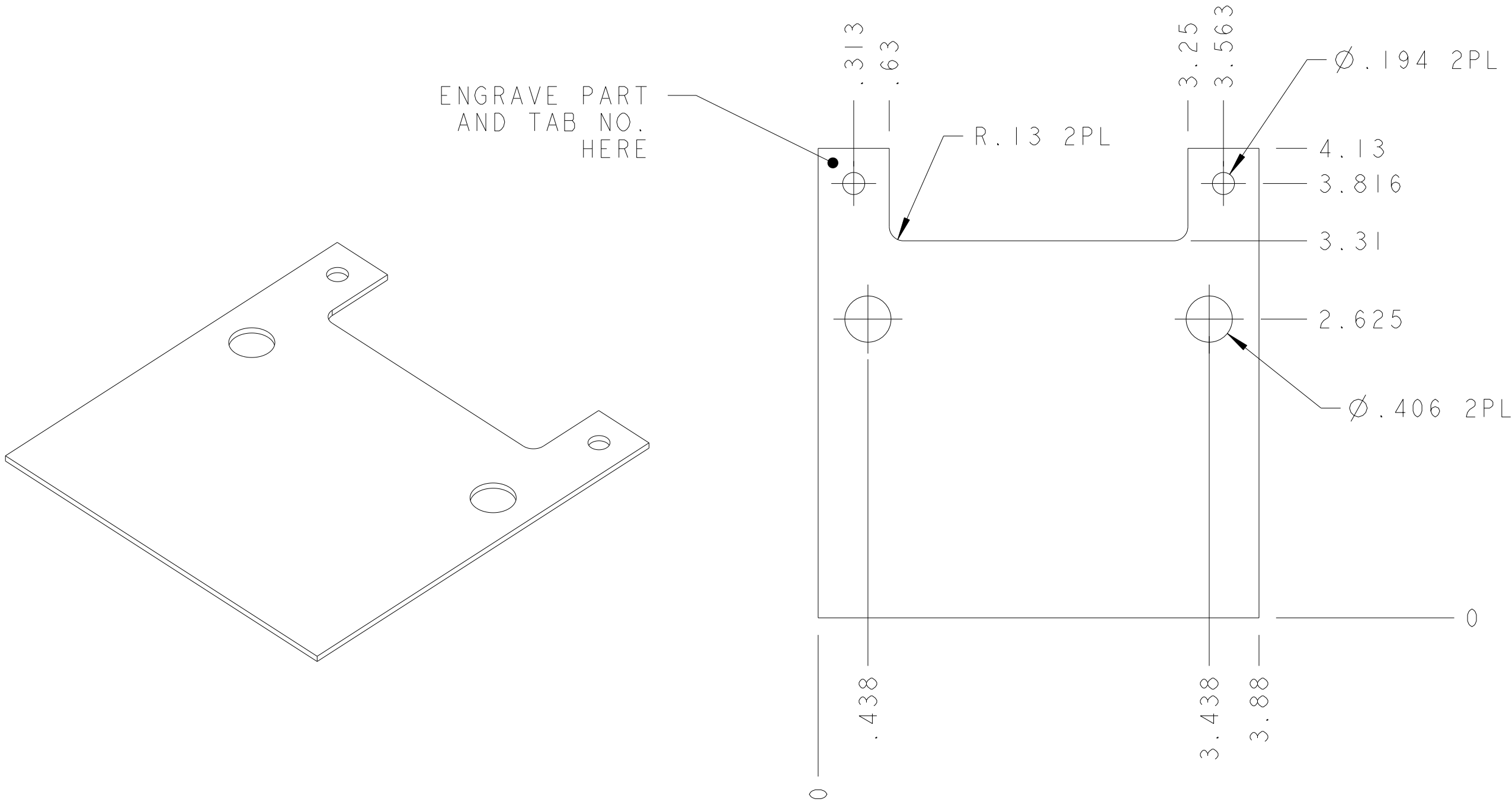
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Rev. 1/29/2000 J. R. Oshatz

NOTES (UNLESS OTHERWISE SPECIFIED):

- 1) DIMENSIONS IN INCHES
2) LETTER "X" IN LOCATION COLUMN OF TABLE REFERS TO
MEBT COORDINATE SYSTEM.

-04	.0679	X-	ANTI-CHOPPER (BOX# 2)
-03	.0770	X+	ANTI-CHOPPER (BOX# 2)
-02	.0694	X-	CHOPPER (BOX #1)
-01	.0735	X+	CHOPPER (BOX #1)
TAB	DIM "A"	LOCATION	WHERE USED



						304 SS PRODEC			-		
						DESCRIPTION			MATERIAL		
						MAT. LOCATION					
						UNLESS OTHERWISE SPECIFIED			ERNEST ORLANDO LAWRENCE		
						PROJECTION:			BERKELEY NATIONAL LABORATORY		
						TOLERANCES			UNIVERSITY OF CALIFORNIA - BERKELEY		
						X.X ± 0.1			SNS		
						X.XX ± 0.01			SNS - FES MEBT		
						X.XXX ± 0.005			MECHANICAL SUBSYSTEMS - RAFT SYSTEMS		
						DO NOT SCALE PRINT			Y-SHIM, CHOPPER		
						THREADS ARE CLASS 2			MICROFILMED:		
						CHAMFER ENDS OF ALL SCREW TREADS 30°			DWG. TYPE		
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS			PART		
						BREAK EDGES .016 MAX. ON MACHINED WORK			SHOWN ON		
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE			-		
						IN ACCORDANCE WITH ASME Y14.5M & B46.1			SCALE: 1/1		
									DO NOT SCALE PRINTS		
B	PAL	DPO		08/07/01	RELEASE FOR FAB	ACCT NO.			SHEET 1 OF 1		
A	PAL	DPO		06/01	PRELIMINARY DISTRIBUTION	NO. REQD					
REV	DWG	CHK	ZONE	DATE	CHANGES	DEL TO					
						SURFACE TREATMT					
						IDENT METHOD TAG					
						PROJECT NUMBER 25B463					
						PROJECT NAME					
						DWG BY PAL					
						CHK BY DPO					
						APR BY D.Oshatz					
						DATE 02-May-01					
						DATE 08/07/01					
						DATE 08/07/01					