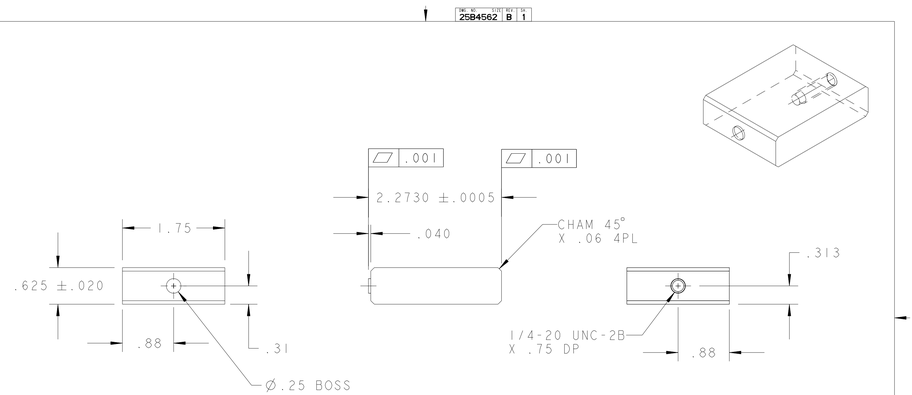
DWG NO. 25B4562 | SHEET B | REV 1



DESCRIPTION	MATERIAL	MAT. LOCATION
-	304 SS PRODEC	-

REV	DWG	CHK	ZONE	DATE	CHANGES
B	PAL	DPO		9/26/01	.625 ±.020 DIM WAS BLOCK TOL
A					INITIAL RELEASE

UNLESS OTHERWISE SPECIFIED
PROJECTION:

TOLERANCES			
	X.X ± 0.1	FRAC. ± 1/64	
	X.XX ± 0.01	Angles ± 1.0°	
	X.XXX ± 0.005	FINISH 125	

DO NOT SCALE PRINT

THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THEADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

SHOP ORDERS

ACCT NO.	NO. REQD	SER NO.	-
DCL NO.		DATE FOD	-
		DATE REQD	-
SURFACE TREATMT	-		
IDENT METHOD	TAG		
PROJECT NUMBER	no		
PROJECT NAME	N/A		
DWN BY	PAL	DATE	26-Sep-01
CHK BY	D.OSHATZ	DATE	5-14-01
APP BY	D. OSHATZ	DATE	5-14-01

ERNEST ORLANDO LAWRENCE
BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA BERKELEY

SNS

SNS -FES MEBT
MECHANICAL SUBSYSTEMS - RAFT SYSTEMS
X-SHIM, QUAD

MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 1/1	DO NOT SCALE PRINTS
	PART	-	SHEET 1 OF 1	
PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE / REV.
	-	FE3313	25B4562	B

PRINT DATE: 10-Mar-2004