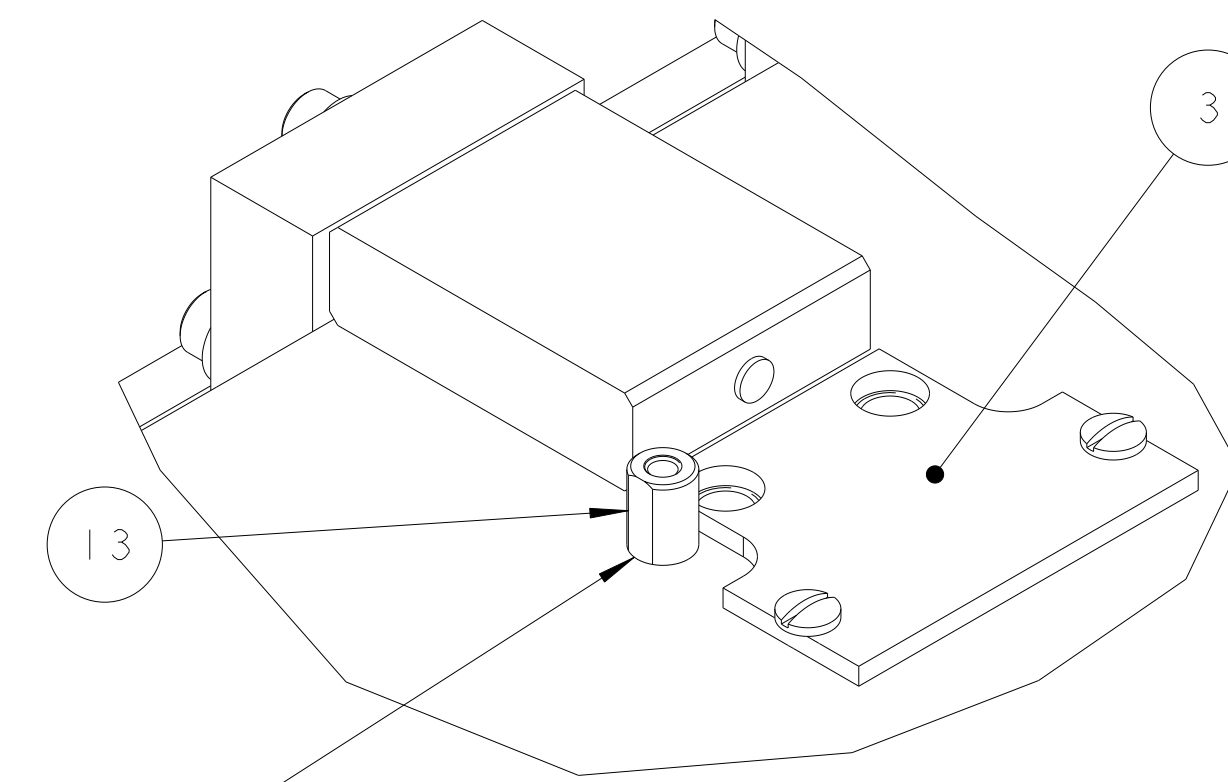
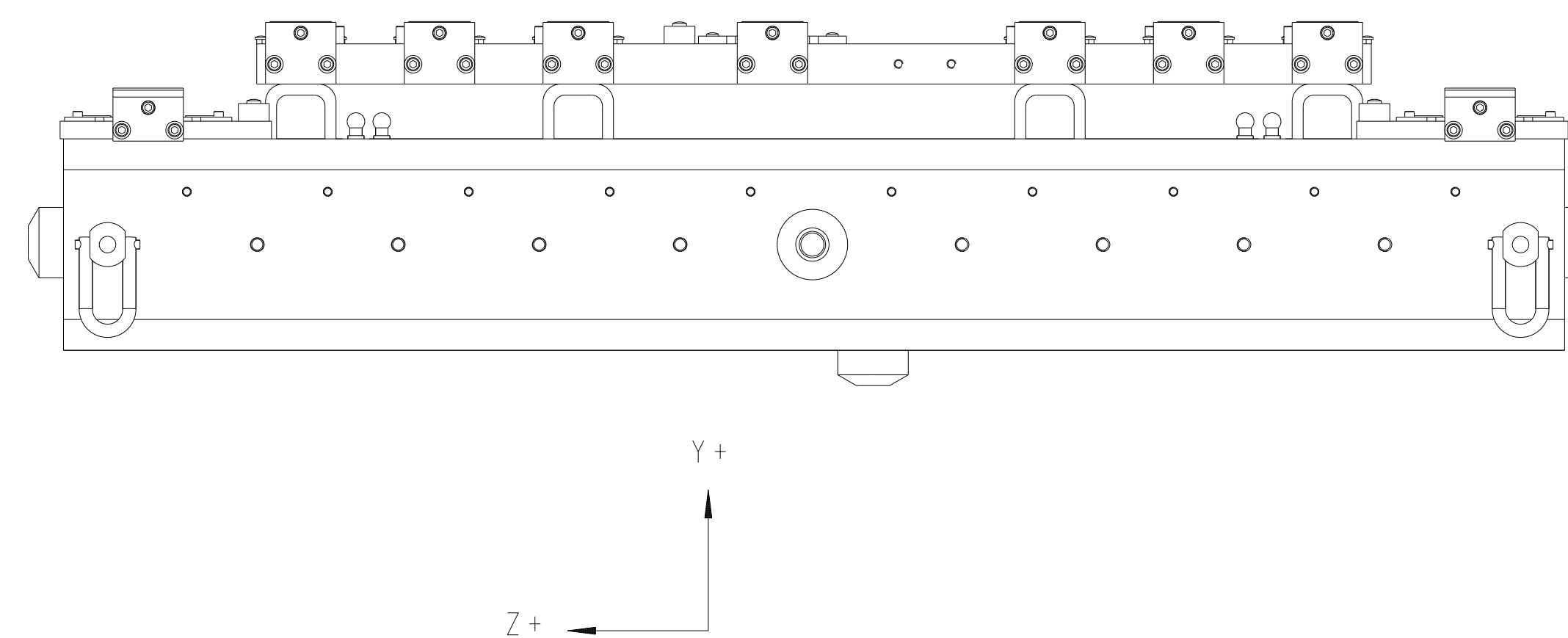
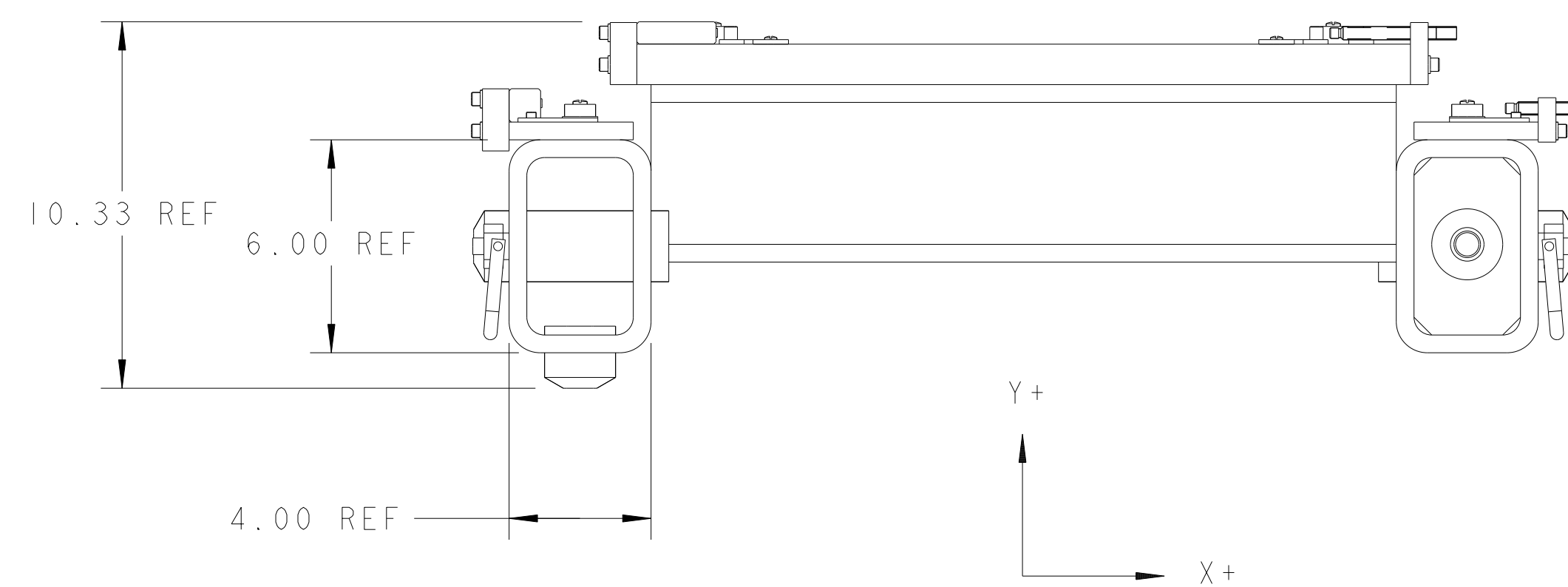
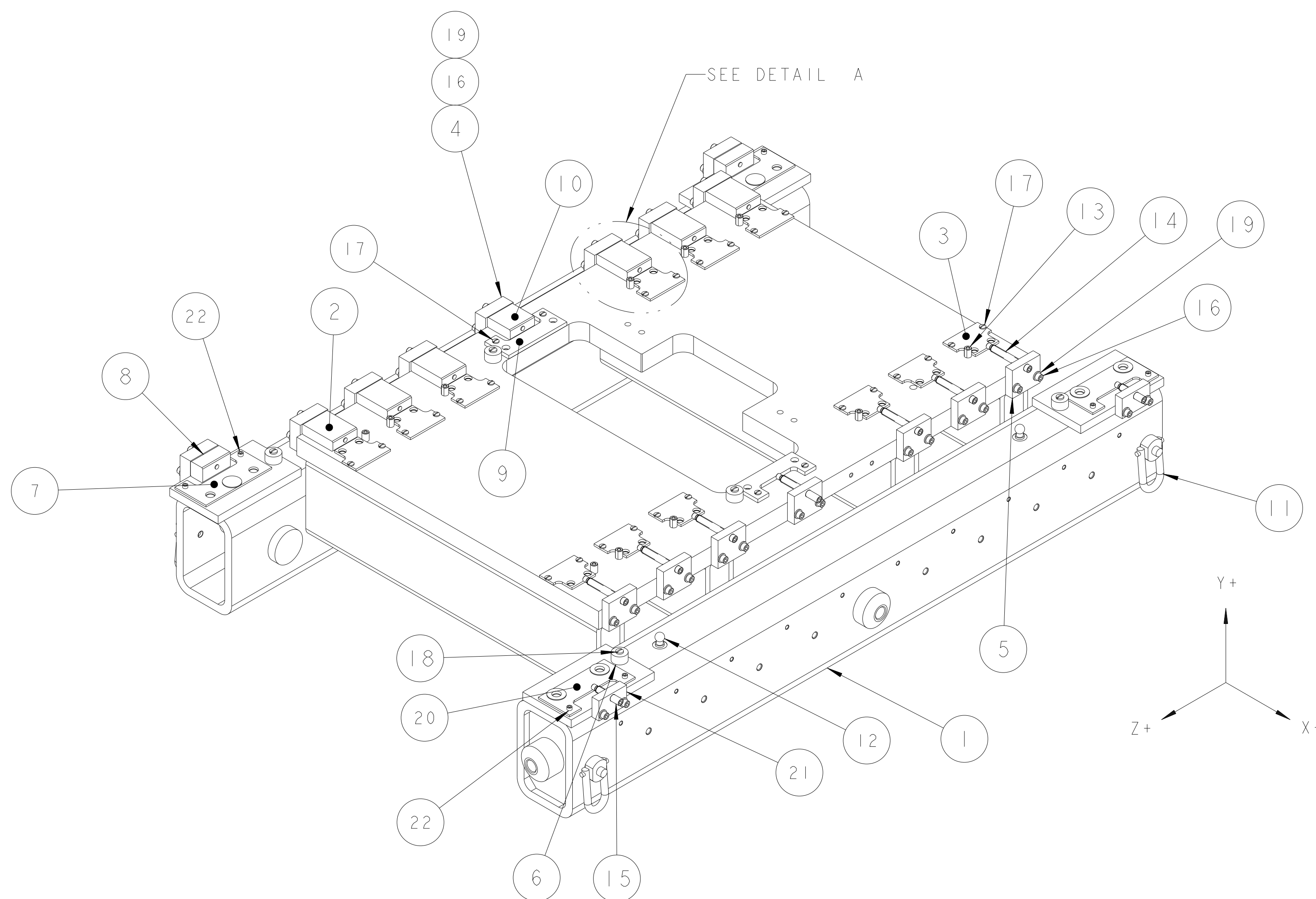
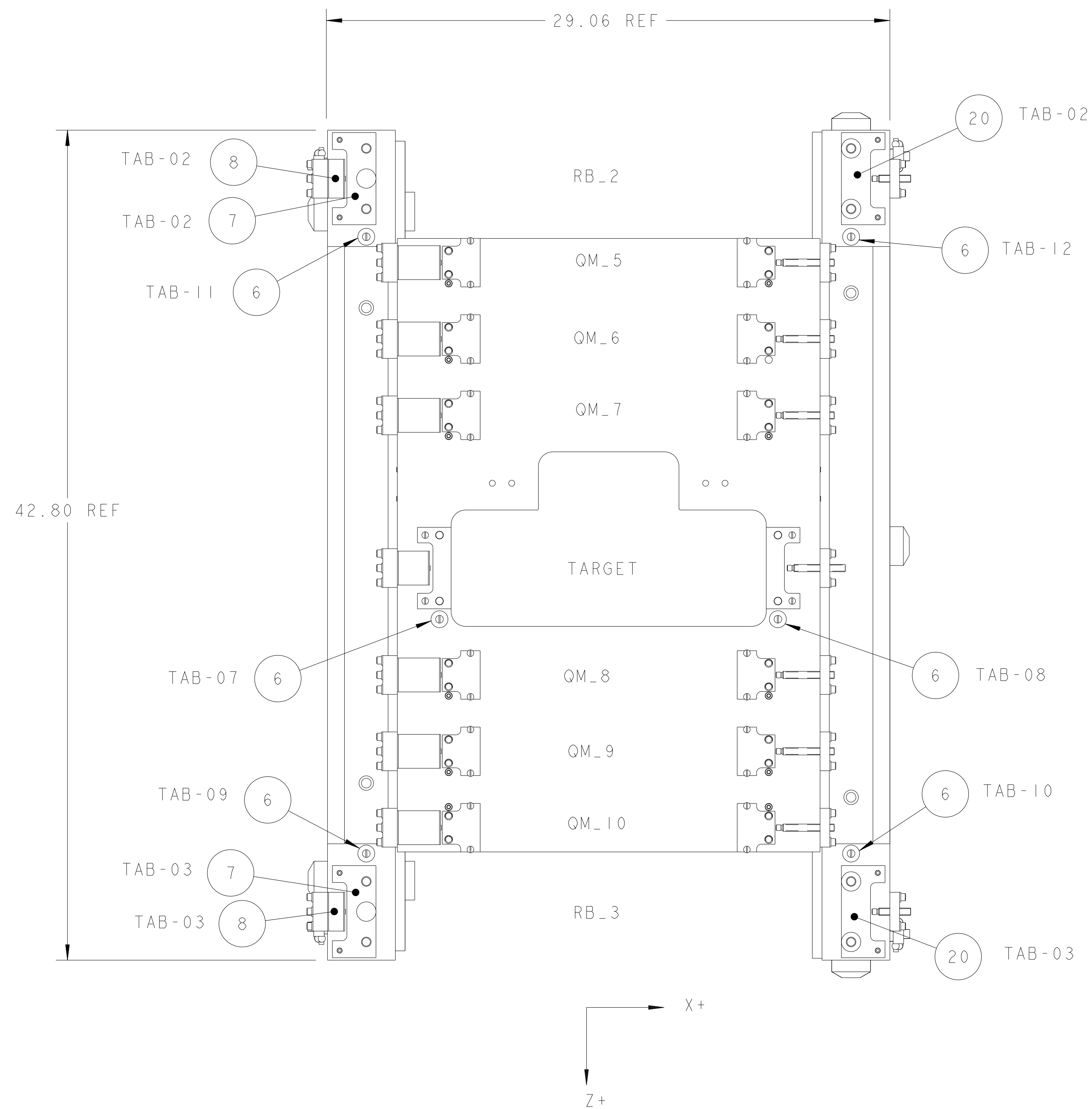


- 1) APPROXIMATE ASSEMBLY WEIGHT: 572_LB (259_KG).
- 2) AXIS LABELS X,Y,Z REFER TO MEBT COORDINATE SYSTEM.
- 3) LABEL ABBREVIATIONS: "QM" = QUADRUPOLE MAGNET,
"RB" = REBUNCER CAVITY.



ORIENT DOWEL PINS, ITEMS 13,
SUCH THAT FLATS FACE AWAY
FROM QUAD Y-SHIMS, ITEMS 3

DETAIL A
SCALE 1/1



22	-	8	SCREW, SCH., 8-32 UNC-2A X 3/8 L	18-8 SS
21	258710	2	RAIL, JACKING, TYPE C	304 SS PRODEC
20	258479	2	Y-SHIM, DUPLEX, REBUNCER	SST, 304 PRODEC
19	-	45	1/4" NARROW FLAT WASHER	STAINLESS STEEL
18	-	6	SCR. BDGH, 10-32 X 1/2 L	SS
17	-	28	SCR. BDGH, 8-32 X 5/8 L	SS
16	-	45	SHCS 1/4-20 X 1.25 SS	18-8 SS
15	-	2	SCR, SWIVEL, 3/8-16 X 2, CARR-LANE CL-12-SSC-S OR EQL	STK
14	-	7	SCR, SWIVEL, 3/8-16 X 3, CARR-LANE CL-39-SSC-S OR EQL	STK
13	-	18	DOWEL PIN, PULL-OUT, FLAT VENT, MMC 97365A250 OR EQL	18-8 SS
12	-	4	FIDUCIAL BALL, CARR-LANE CL-2-SCB OR EQL	STK
11	-	4	HOIST RING, CARR-LANE CL-1000-SHR-1 OR EQL	STK
10	258467	1	X-SHIM, TARGET	304 SS PRODEC
9	258466	2	Y-SHIM, TARGET	304 SS - PRODEC
8	258462	2	X-SHIM, REBUNCER	304 SS PRODEC
7	258475	2	Y-SHIM, SIMPLEX, REBUNCER	SST, 304 PRODEC
6	258460	6	Z-SHIM	304 SS PRODEC
5	258459	7	RAIL, JACKING, TYPE A	304 SS PRODEC
4	258458	9	RAIL, X-SHIM	304 SS PRODEC
3	258457	12	Y-SHIM, QUAD	304 SS PRODEC
2	258456	6	X-SHIM, QUAD	304 SS PRODEC
1	258454	1	RAFT 22 WELMENT ASSEMBLY	CARBON STEEL
ITEM	PART NO	REQD	DESCRIPTION	MATERIAL

[illegible]