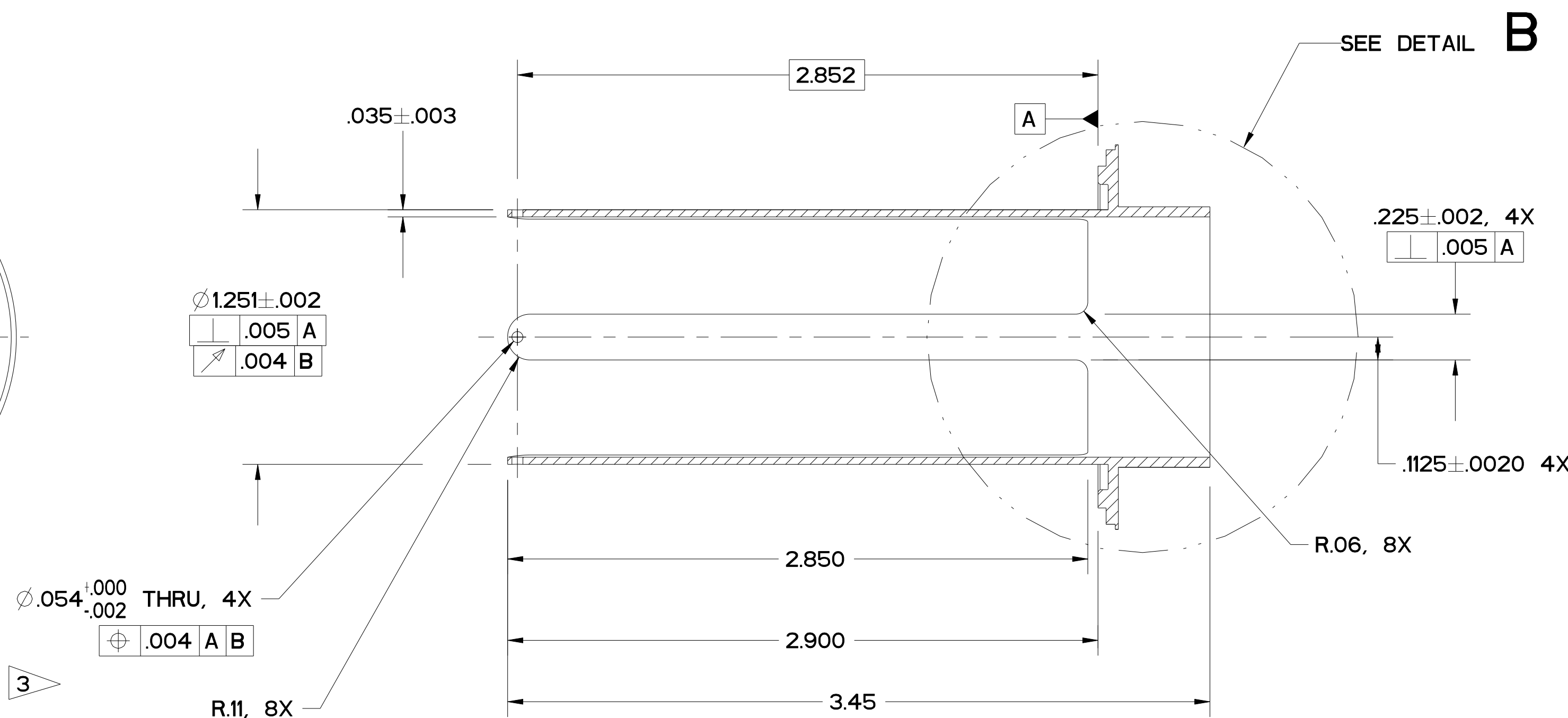
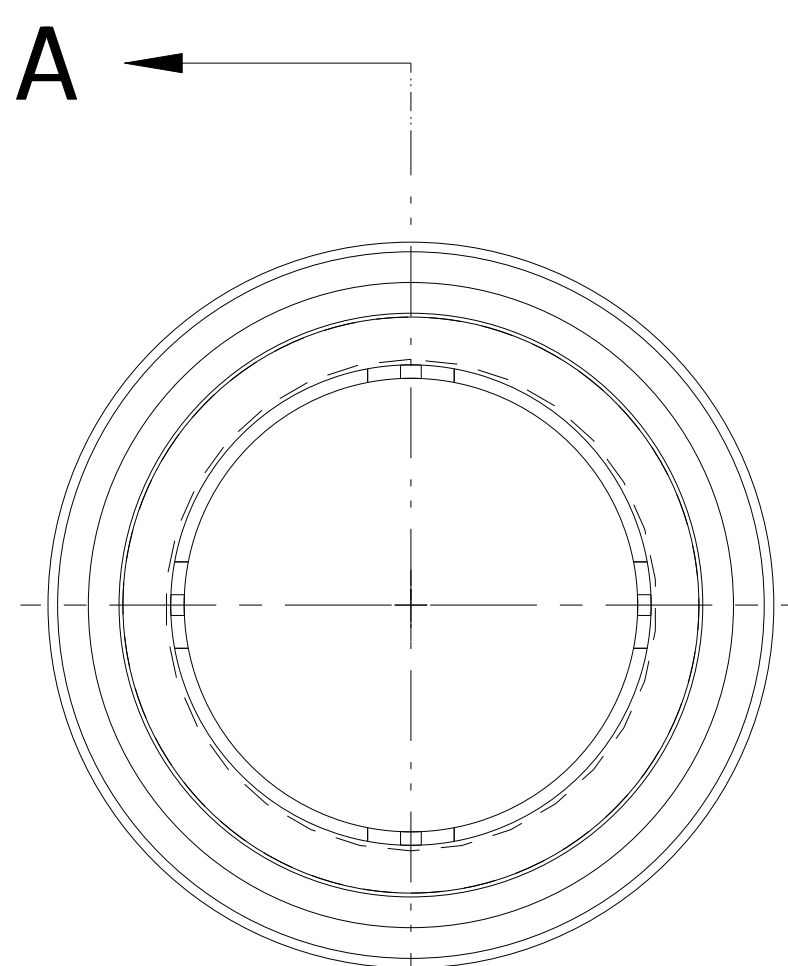
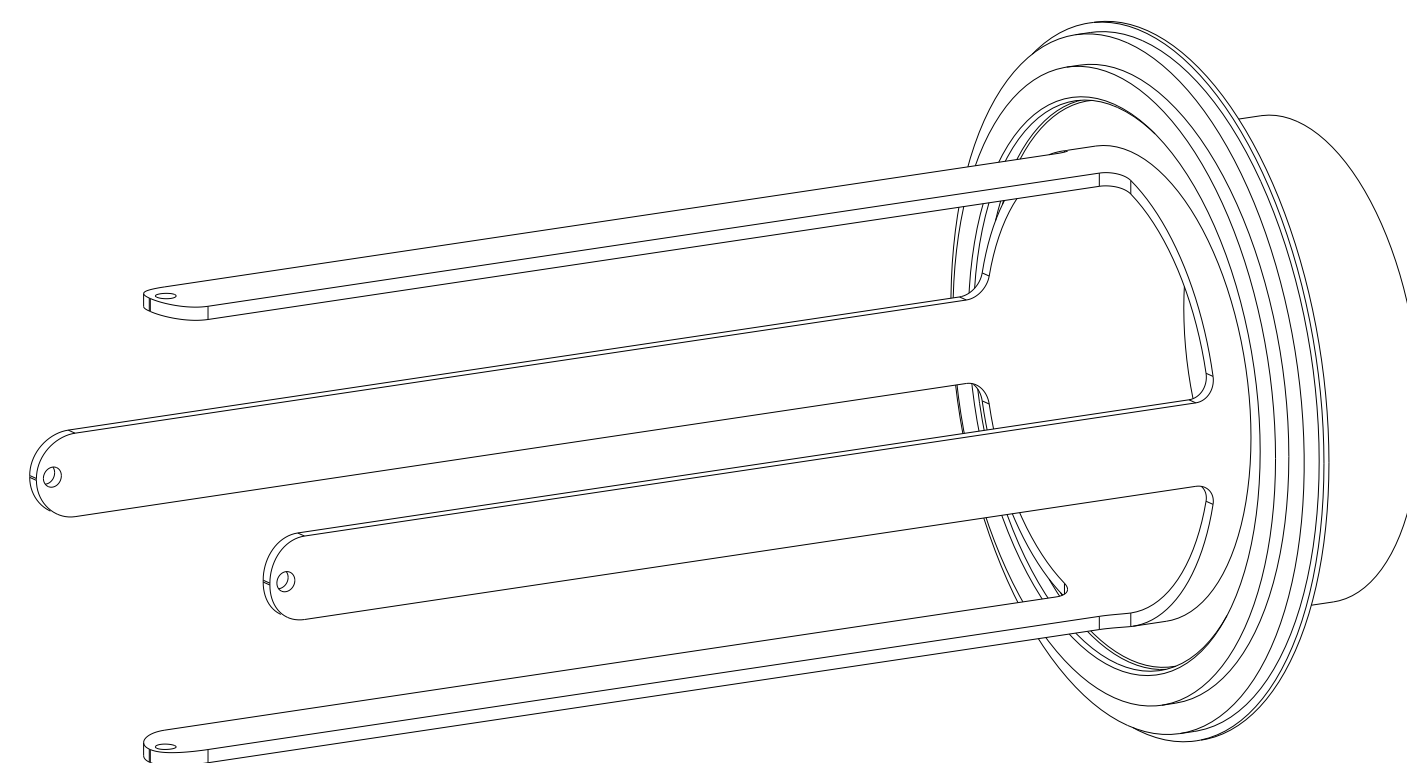
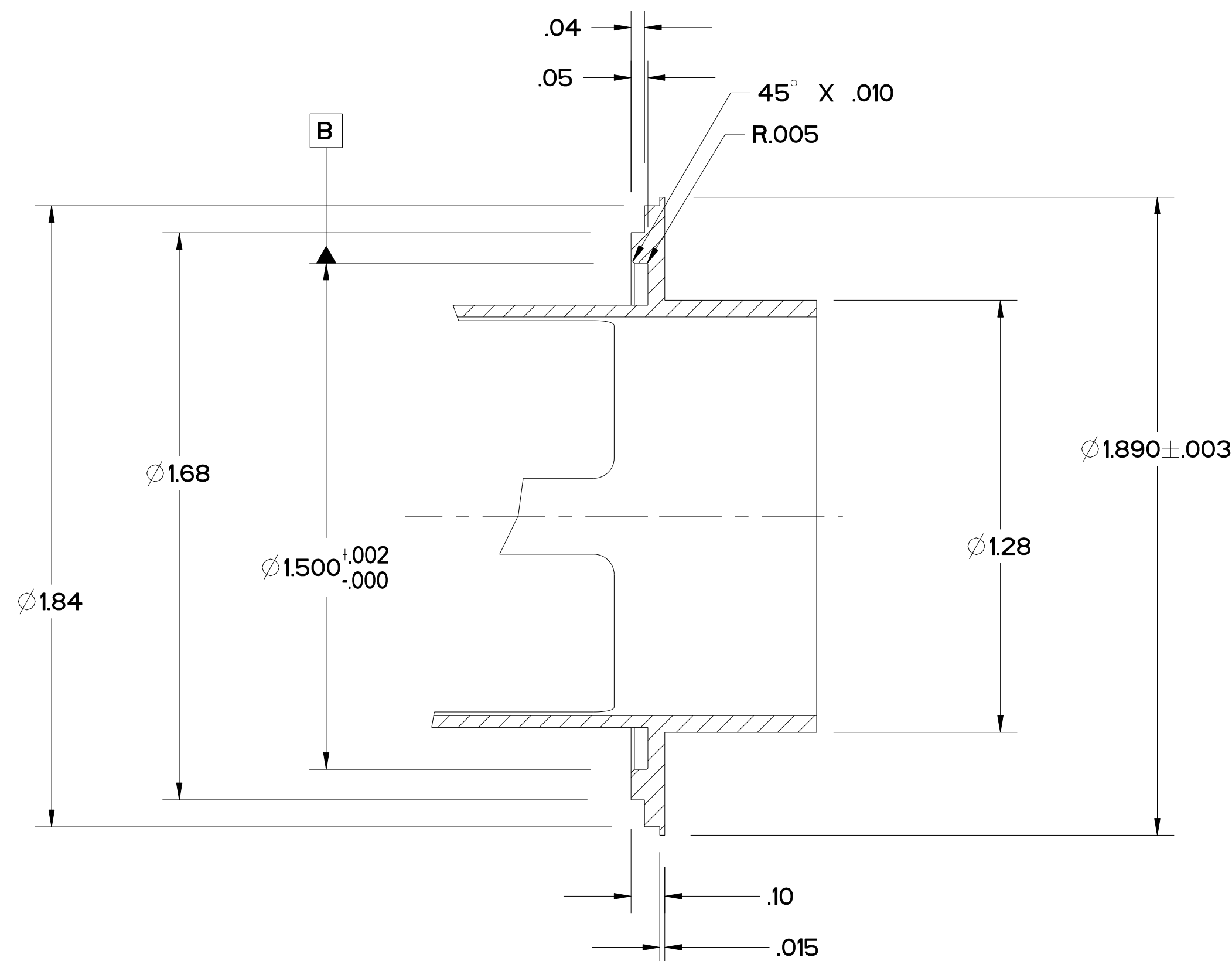




SECTION **A-A**

- ## NOTES

1. STRESS RELIEVE PART PRIOR TO FINISH TURNING PROCESSES.
2. DIMENSIONING & TOLERANCING IS PER ANSI Y14.5M-1982. ALL DIMENSIONS ARE IN INCHES. REFERENCE DIMENSIONS ARE SHOWN IN PARETHESIS.
3.  DEBURR ENTRANCE AND EXIT OF HOLE TO A SHARP EDGE (4X)
4. POSITIONAL TOLERANCES & DATUM FEATURES OF SIZE APPLY REGARDLESS OF FEATURE SIZE (RFS)
5. SEE 25B178 FOR CLEANING AND HANDLING PROCEDURES.

[illegible]