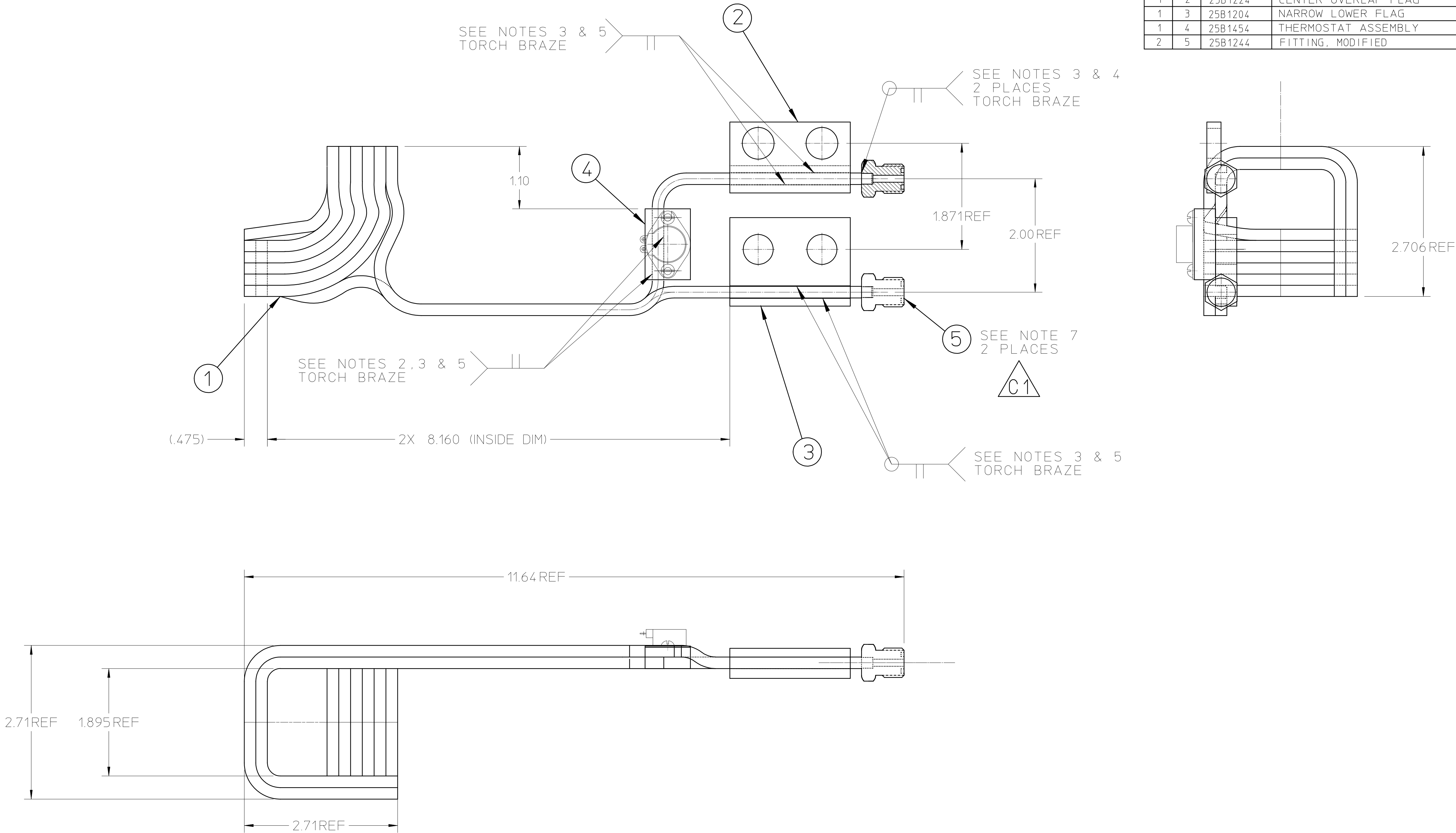


REQ	ITEM	PART NUMBER	DESCRIPTION
1	1	25B1614	LEFT COIL WINDING - TERMINAL DETAIL
1	2	25B1224	CENTER OVERLAP FLAG
1	3	25B1204	NARROW LOWER FLAG
1	4	25B1454	THERMOSTAT ASSEMBLY
2	5	25B1244	FITTING, MODIFIED



- NOTES:
- ALL DIMENSIONS ARE IN INCHES.
 - REMOVE THERMOSTAT, 25B1454 ITEM 2, DURING BRAZING AND PLATING OPERATIONS.
 - BRAZE PER LBNL SPEC: M912.
 - PRESSURE AND FLOW TEST PER LBNL SPEC: M912.
 - AFTER BRAZING, REPAIR KAPTON INSULATION AS REQUIRED. THEN WRAP LEADS FROM COIL TO TERMINALS WITH B-STAGE EPOXY-FIBERGLASS INSULATION. BUILD UP TO BE .015/ .0.30 ON ALL SURFACES. CURE AS REQUIRED.
 - SILVER PLATE PER DRAWING 25B1064, AFTER BRAZING AND EPOXY-FIBERGLASS APPLICATION.
 - VERIFY FEMALE THREAD ENGAGEMENT WITH ITEMS 5 AFTER PLATING.

E				PL		PL		06-05-02		PLATING SPECIFICATION DRAWING 25B1064		UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		LAWRENCE BERKELEY LABORATORY			
D				PL		PL		06-04-02		ITEM 5, 25B1244, WAS 25D0853-1. QTY 2 WAS 1. NOTES 6 AND 7 CLARIFIED.		TOLERANCES		DATE ISSD		UNIVERSITY OF CALIFORNIA-BERKELEY			
C2				YM		A8		11-9-00		CHANGED NOTE 6 FOR PLATING		XX ± .02		FINISH 125		SNS - FES MEBT			
C1				YM		C3		11-9-00		ADDED NOTE 7 TO PART NO. 5		ANGLES ± 1°		DELIVER TO		MECHANICAL BEAM TRANSPORT SYSTEMS - QUADS			
B1				YM		D3		4-24-00		WAS PART NO. 25B1244		XXX ± .005		DATE REQD		LOWER RIGHT COIL ASSEMBLY			
A1				YM		D3		3-2-00		WAS PART NO. 25B1284		THREADS ARE CLASS 2		DATE		PATENT CLEAR			
REV				DWG		CHK		ZONE		DATE		CHANGES		BY		DWG. TYPE			
																DETAIL			
																FE3312			
																25B1514			
																E			