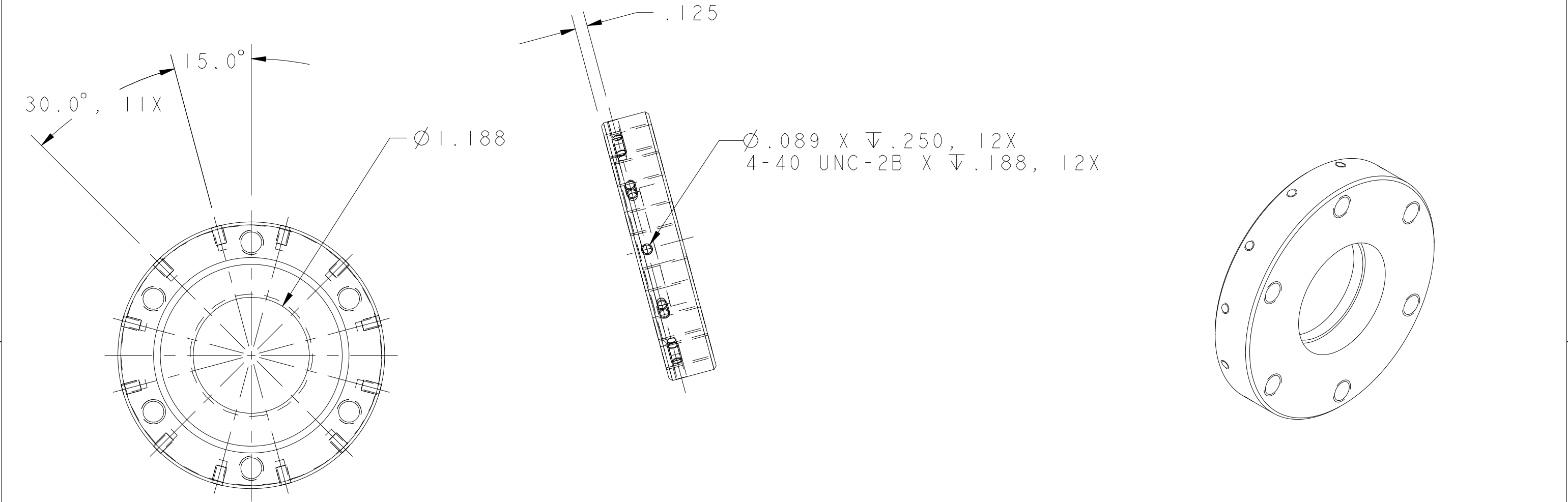
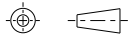




								2.75'' SS CONFLAT FLANGE			
						DESCRIPTION		MATERIAL		MAT. LOCATION	
						UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	
						PROJECTION: 		ACCT NO. -		NO. RECD -	
						TOLERANCES	X.X ± 0.1	FRAC. ± 1/64		DATE ISSD -	
							X.XX ± 0.01	Angles ± 0.5°		DATE RECD -	
							X.XXX ± 0.005	FINISH 			
						DO NOT SCALE PRINT		SURFACE TREATMT UH VAC CLEANING			
						THREADS ARE CLASS 2		IDENT METHOD TAG			
						CHAMFER ENDS OF ALL SCREW TREADS 30°		PROJECT NUMBER na			
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		PROJECT NAME -			
						BREAK EDGES .016 MAX. ON MACHINED WORK		DWG BY TREVOR GOULDING			
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		CHK BY DARYL OSHATZ		DATE 22-Mar-00	
						IN ACCORDANCE WITH ASME Y14.5M & B46.1		APR BY DARYL OSHATZ		DATE -	
REVD	DWG	CHK	ZONE	DATE	CHANGES			PATENT CLEAR:		DWG. TYPE PART	
								DESIGN ACCT. NO. -		CATEGORY CODE FE3313	
								SCALE: 1/1		DO NOT SCALE PRINTS	
								SHEET 1 OF 1			
								DWG. NO. 25B1312		REV. A	