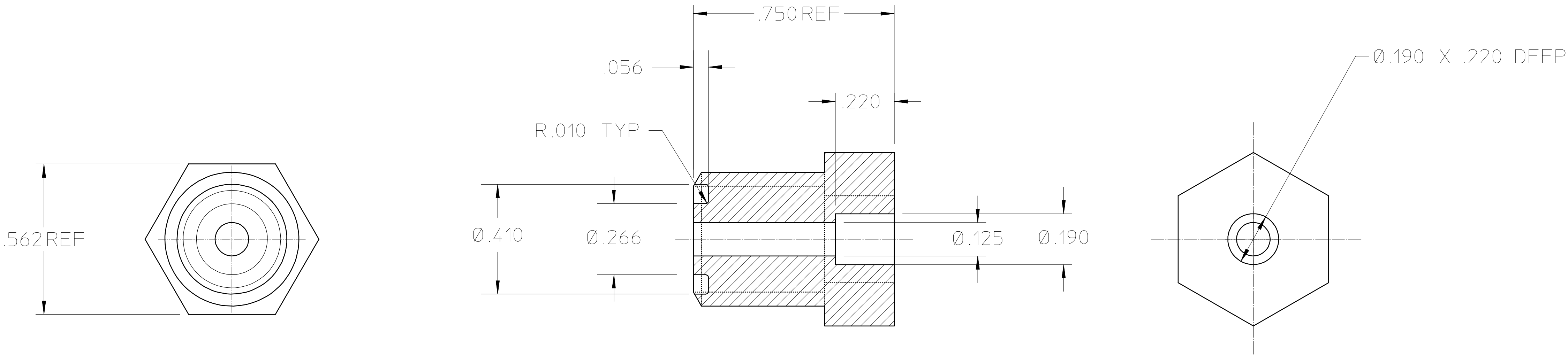


REQ	ITEM	PART NUMBER	DESCRIPTION
1	1	24D0933-1	HALF UNION PLUG, 1/4", BRASS, LBNL STOCK NO. 5330-22219



NOTES: 1. ALL DIMENSIONS ARE IN INCHES.

						UNLESS OTHERWISE SPECIFIED	SHOP ORDERS			LAWRENCE BERKELEY LABORATORY							
						TOLERANCES	X ± -	FRAC. ± 1/64	ACCT NO.	SERIAL NO.	UNIVERSITY OF CALIFORNIA-BERKELEY						
							.XX ± .02	ANGLES ± 1°	DATE ISSD	DATE REQD.	NO. REQD.	SNS - FES MEBT					
							.XXX ± .005	FINISH 125/7	DELIVER TO			MECHANICAL BEAM TRANSPORT SYSTEMS - QUADS					
							THREADS ARE CLASS 2		SURFACE TREATMENT			FITTING, MODIFIED					
B	PL	PL		06-04-02	ADDED ITEM 1 DWG. NO. AND CLARIFIED DESCRIPTION.	CHAMFER ENDS OF ALL SCREW THREADS 30°.		IDENT. TAG			PATENT CLEAR	DWG. TYPE	SHOWN ON	SCALE 4X	DO NOT SCALE PRINTS		
A	YM			11-17-00	REPLACED SWAGelok FITTING	CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE. CUT THREADS.		BY Y. MINAMIHARA			DATE 12-15-99	MICROFILMED	DESIGN ACCT. NO.	CATEGORY CODE FE3312	DWG. NO. 25B1244	SIZE	REV. B
REV	DWG	CHK	ZONE	DATE	CHANGES	BREAK EDGES .016 MAX. ON MACHINED WORK		REMOVE BURRS WELD SPLATTER & LOOSE SCALE			DATE						
						REFERENCES: ANS I Y14.5 & B46.1.		CHK. BY									

25B1244B