


UNLESS OTHERWISE NOTED			SHOP ORDERS			PATENT CLR	DWG TYPE DETAIL	SHOWN ON	DWG NO 21F9811	REV 0			
.X ± .1	.XX ± .01	.XXX ± .005	ACCT NO	SER NO		MICROFILMED	DES ACCT NO ZHCXT1	CATEGORY	SCALE 2/1 (Do not scale prints)				
ANGLES ± 0.5°		FINISH 125 	DATE ISSD	DATE REQD	NO REQD	LAWRENCE BERKELEY NATIONAL LABORATORY							
THREADS ARE CLASS 2. CHAMFER ENDS OF ALL SCREW THREADS 30°. CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THRDS. BREAK EDGES .016 MAX ON MACHINED WORK. REMOVE BURRS WELD SPLATTER & LOOSE SCALE. REF: ASME Y14.5M & ANSI B46.1.			DEL TO			VNL/HCX							
			SURFACE TREATMENT CLEAN			IDENTIF. METHOD BAG & TAG			HCX VESSEL SUPPORT				
			DWN BY PAL		DATE 11-22-00	MATERIAL PER NOTE 2.			SCREW, VENTED				
			CHK BY PAL		DATE 12-08-00								
REV	DWN	CHK	DATE	CHANGES			NOTES (UNLESS OTHERWISE SPECIFIED):						

- 1) DIMENSIONS IN INCHES.
- 2) MATL: SCREW, SOCKET HEAD, 1/2-13 UNC-2A X 1" L, 304 SST.
- 3) FINISH: SILVER PLATE.

