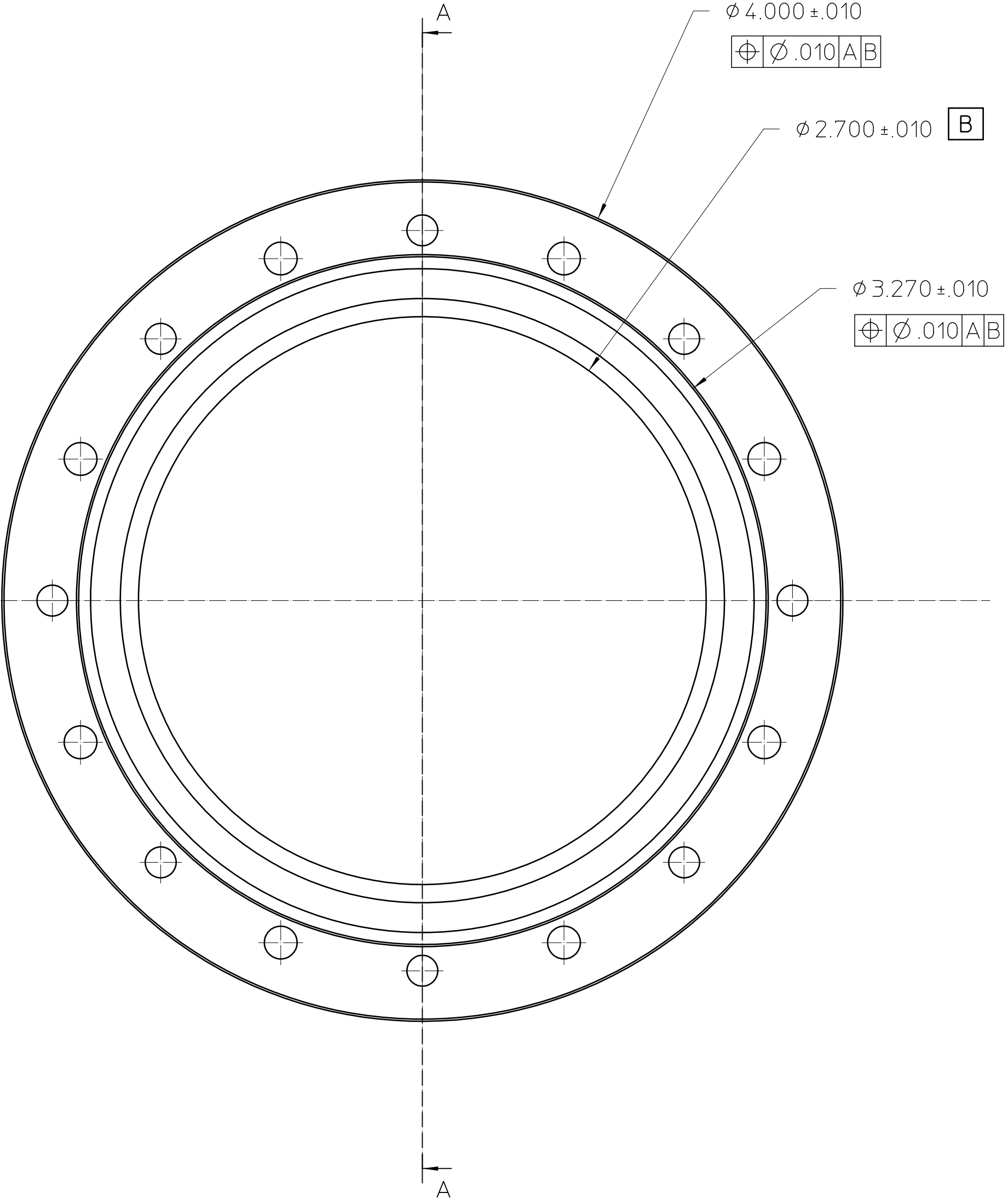
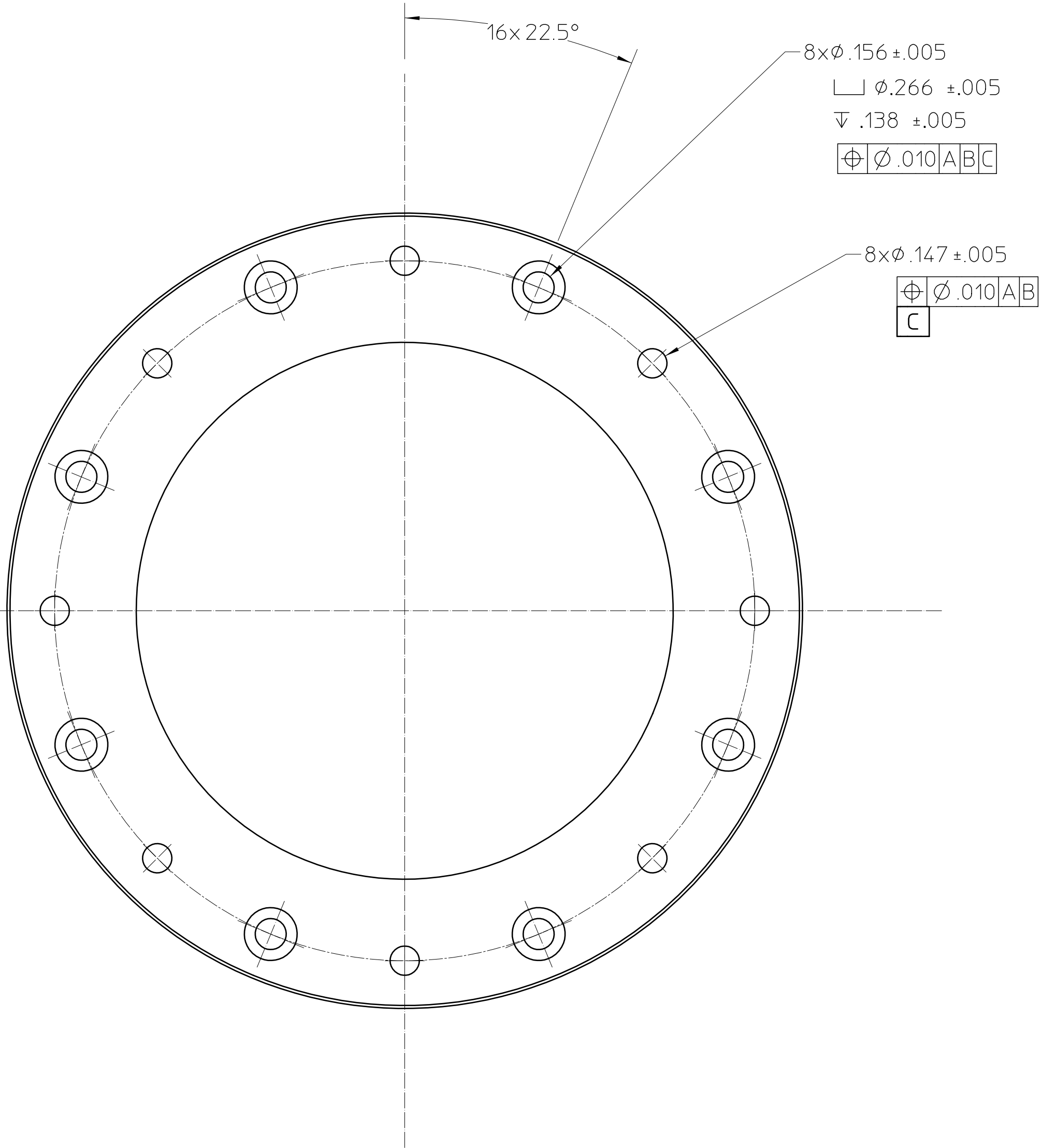




Technical drawing of a mechanical part, likely a pin or shaft, showing cross-sections and dimensions. The drawing includes a central longitudinal section with hatching on the right side. Key dimensions are labeled: .133 ± .005 (top width), .104 ± .003 (width below top), R.010 ± .008 (fillet radius), 2xR.015 ± .005 (fillet radii), 2xR.010 +.010 / -.005 (fillet radii), .142 ± .002 (bottom width), and .375 ± .010 (total length). A surface texture symbol is present on the left side, indicating a roughness of 64. A feature control frame on the right side specifies a hole with a diameter of .010, position tolerance of .010, and feature control letters A and B.



UNLESS OTHERWISE SPECIFIED:	
TOLERANCES	X±. - .XX±. - .XXX±. -
	FRACTIONS: ± - / - -
	ANGLES: ° - ' - " / INCH
	MACH. SURFS.: 125√ OR BETTER
REF: ASME Y14.5M-1994, THREADS ARE CLASS 2	
BREAK EDGES .016 MAX. ON MACHINED WORK	
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE	

MAT 2:		NOTES:	
MAT 1: , ALUMINUM 6061-T651		NOTES:	
PROJECT NAME: DETECTOR SYSTEMS		ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA 	
UNIQUE NUMBER: DS-0000-1593			
DO NOT SCALE PRINT		SILICON DETECTOR DEVELOPMENT GROUP	
CATEGORY CODE:		ARRA 1K FRAME STORE - INSTRUMENTATION	
SCALE: 2 : 1		ARRA 1K-FS CHAMBER VIEWPORT FRAME	
THIRD ANGLE PROJECTION		1 SHEET OF 1 SIZE: D DWG NO: 26K767 REV A	