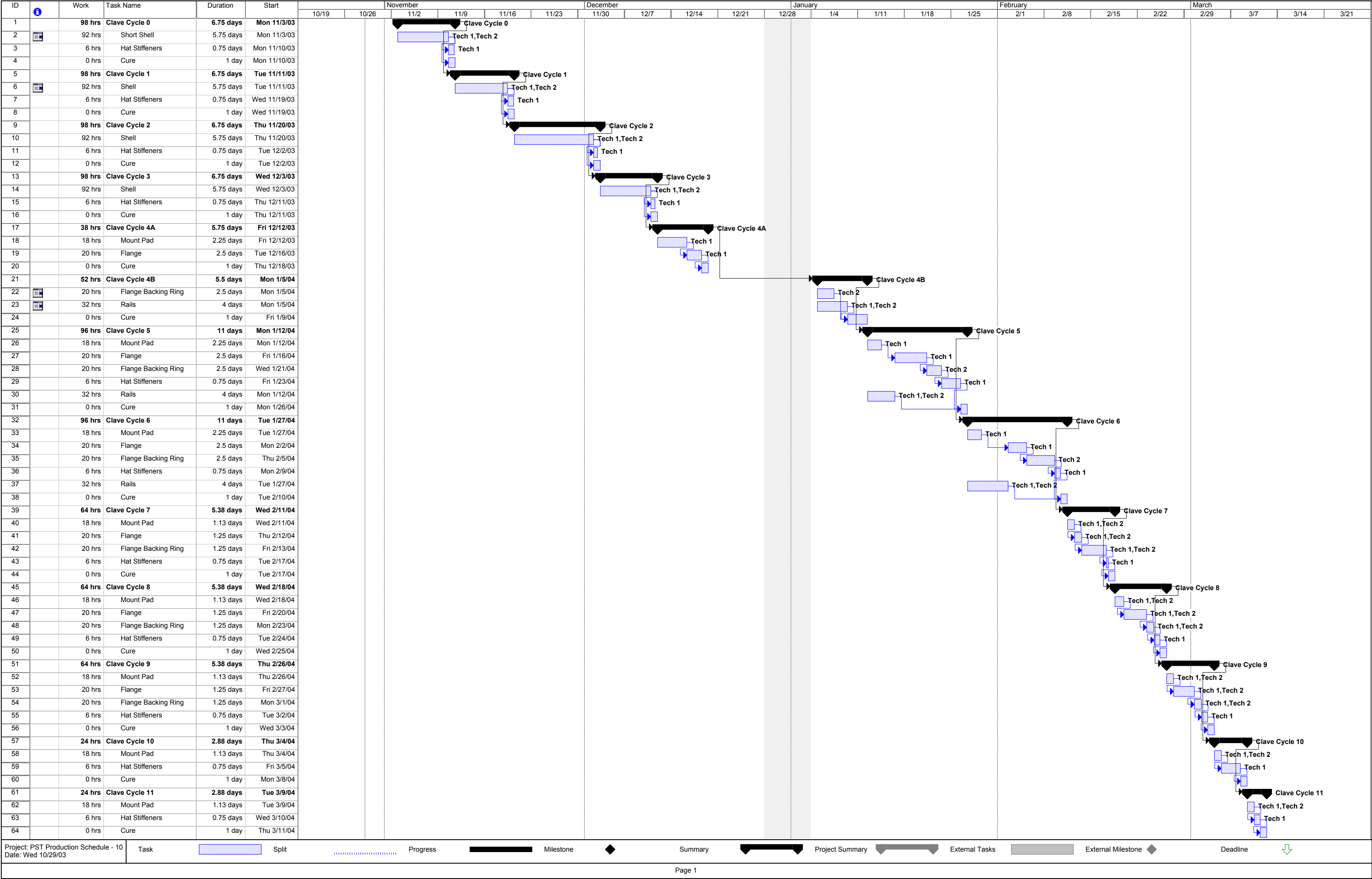




Part	Layup Time (hrs.)	Cutting Time (hrs.)	# Parts	Total Layup Time (hrs.)
-PST				
Mount Pad	10	2	8	80
Flange	12	2	6	72
Flange Backing Ring	12	4	6	72
Shell	92	20	3	276
Hat Stiffeners	2	1	57	114
Rails	20	4	6	120
-SERVICE PANELS				
Corrugated Panels	16	4	32	512
PP0 Panels	2	1	32	64
-BPSS				
Cruciform Plates	8	2	12	96
Tubes	12	4	8	96
TOTAL:			170	