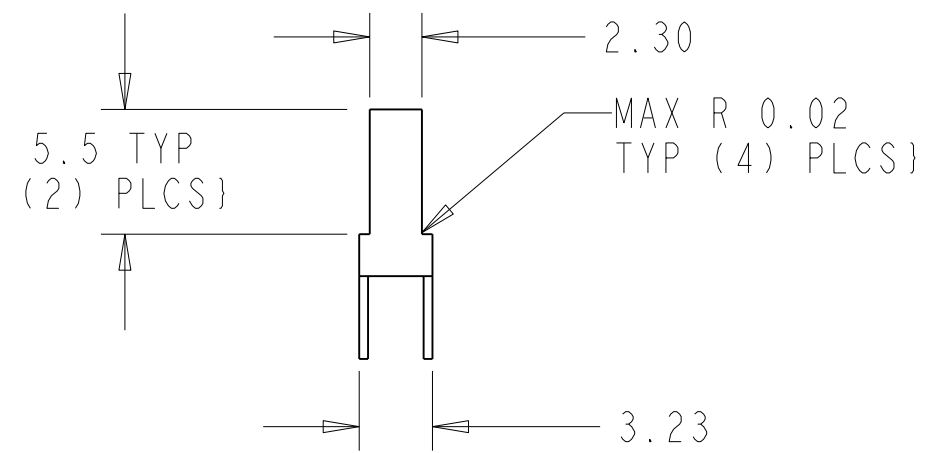
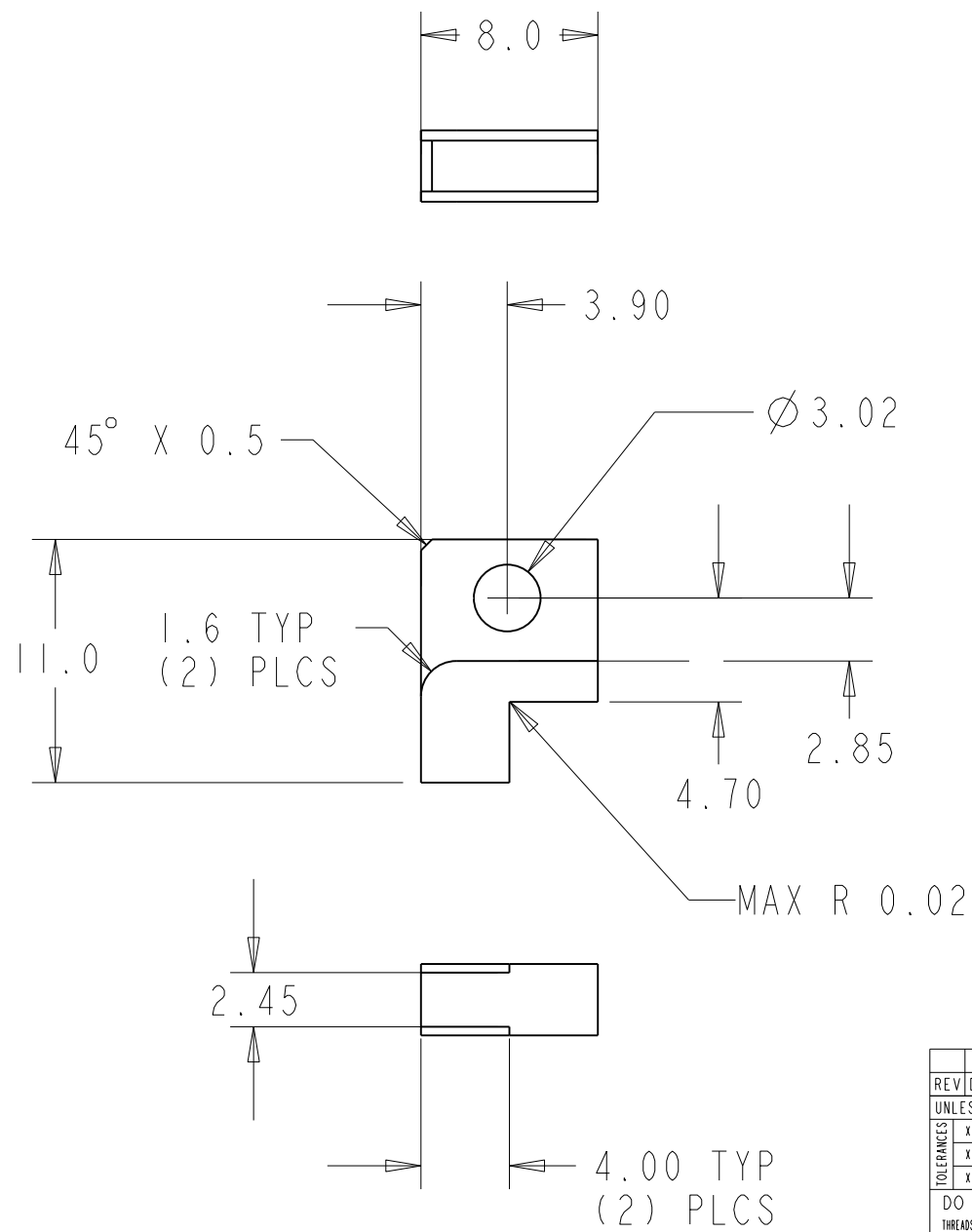
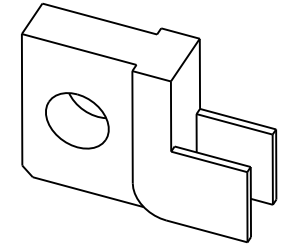




REV DWG CHK DATE				CHANGES				DESCRIPTION				ALUMINUM 6061 T6							
UNLESS OTHERWISE SPECIFIED				SHOP ORDERS				ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY 				ATLAS PIXEL DETECTOR DISK SECTOR, MODULE LOCAL SUPPORT STRAIN-RELIEF, SECTOR COOLING TUBE							
TOLERANCES		X.X ± 0.1		FRAC. ±1/64		ACCT NO. See J.O.										NO. 120		SER DATE ISSD	
		X.XX ± 0.01		Angles ± 0.50°		DEL TO Jon Wirth										DATE RECD			
		X.XXX ± 0.001		FINISH 125 µin		SURFACE TREATMT phos-anodize													
DO NOT SCALE PRINT				PROJECT NAME				MICROFILMED:				SCALE: 3.000							
THREADS ARE CLASS 2				PROJECT NUMBER				DWG. TYPE				SHOWN ON							
CHAMFER ENDS OF ALL SCREW THREADS 30°				PROJECT NAME				PART				21F409							
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS				PROJECT NAME				PATENT CLEAR:				SHEET 1 OF 1							
BREAK EDGES .016 MAX. ON MACHINED WORK				PROJECT NAME				DESIGN ACCT. NO.				DWG. NO.							
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE				PROJECT NAME				ION J.O.				21F3571							
IN ACCORDANCE WITH ASME Y14.5M & B46.1				PROJECT NAME				DATE				SIZE							
				PROJECT NAME				DATE				REV.							
				PROJECT NAME				DATE				1							

Dwg. File: 21F357 Model File: 21F357