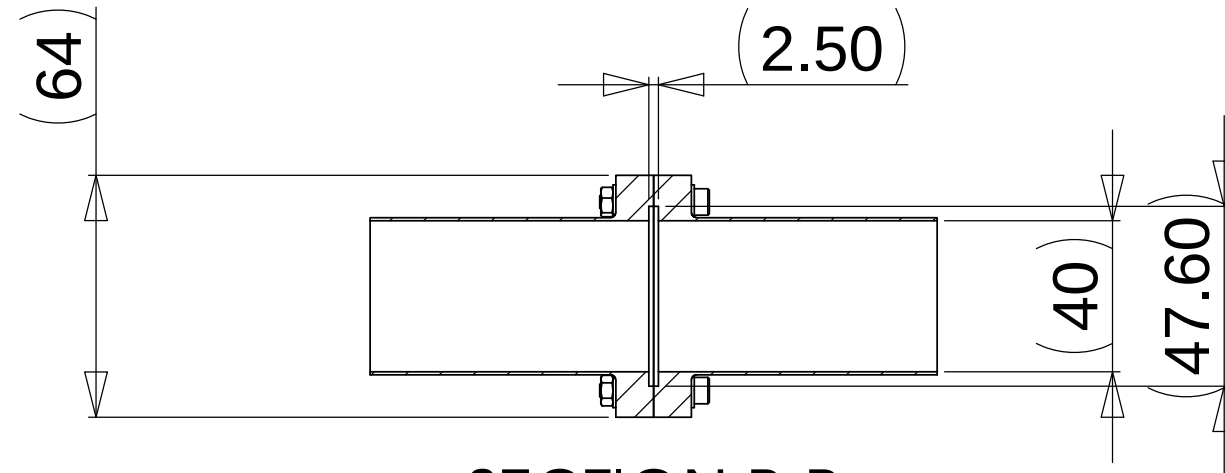
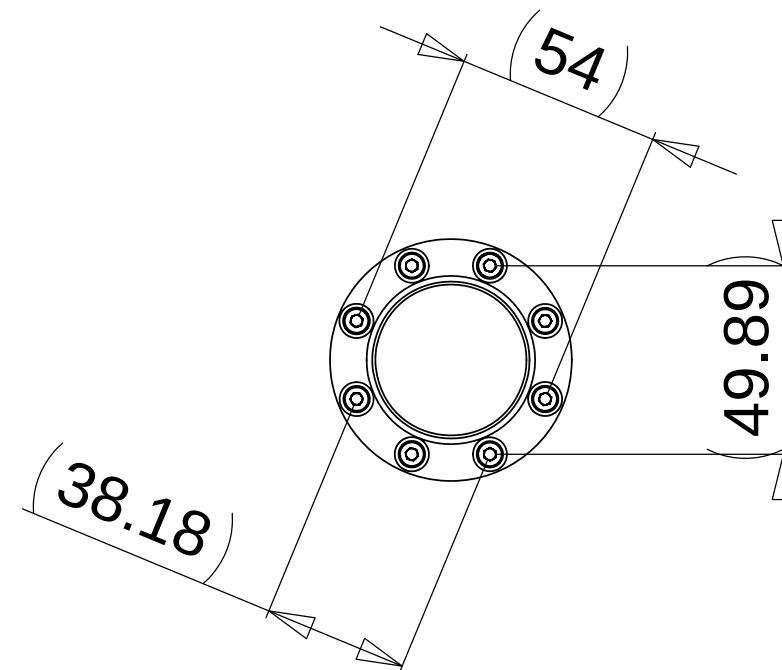
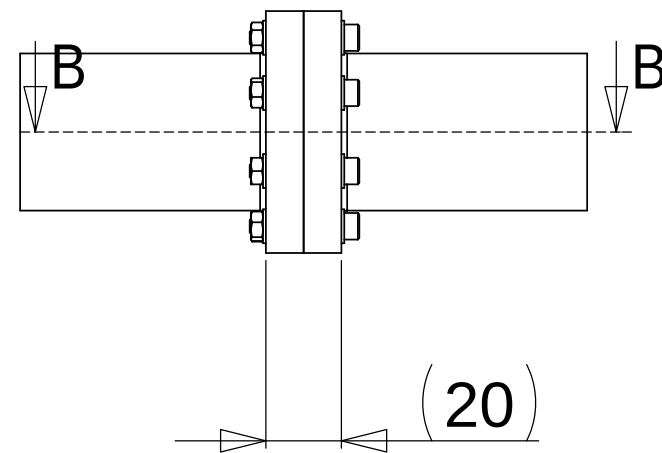


FABRICATION PROCESS	MATERIAL	MATERIAL LOCATION



SECTION B-B



						TOLERANCES	UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY 							
							X.X ± 0.5	FRAC. ± 1/64	ACCT NO.	N.O. REQ'D	DATE ISSD -								
							X.XX ± 0.05	Angles ± 1.00°	DEL TO		DATE REQ'D -								
							X.XXX ± 0.010	FINISH	SURFACE TREATMT -										
						DO NOT SCALE PRINT		IDENT METHOD				MICROFILMED: DWG. TYPE SCALE: 1:2 DO NOT SCALE PRINTS							
						THREADS ARE CLASS 2		PROJECT NUMBER											
						CHAMFER ENDS OF ALL SCREW THREADS 30°		PROJECT NAME		PATENT CLEAR: DESIGN ACCT. NO. SHOWN ON							SHEET 1 OF 1		
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		DWG BY											
						BREAK EDGES .016 MAX. ON MACHINED WORK		CHK BY		DATE	PATENT CLEAR: DESIGN ACCT. NO. CATEGORY CODE		DWG. NO. SIZE REV.						
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		APR BY		DATE									
REV	DWG	CHK	ZONE	DATE	CHANGES	IN ACCORDANCE WITH ASME Y14.5M & B46.1													