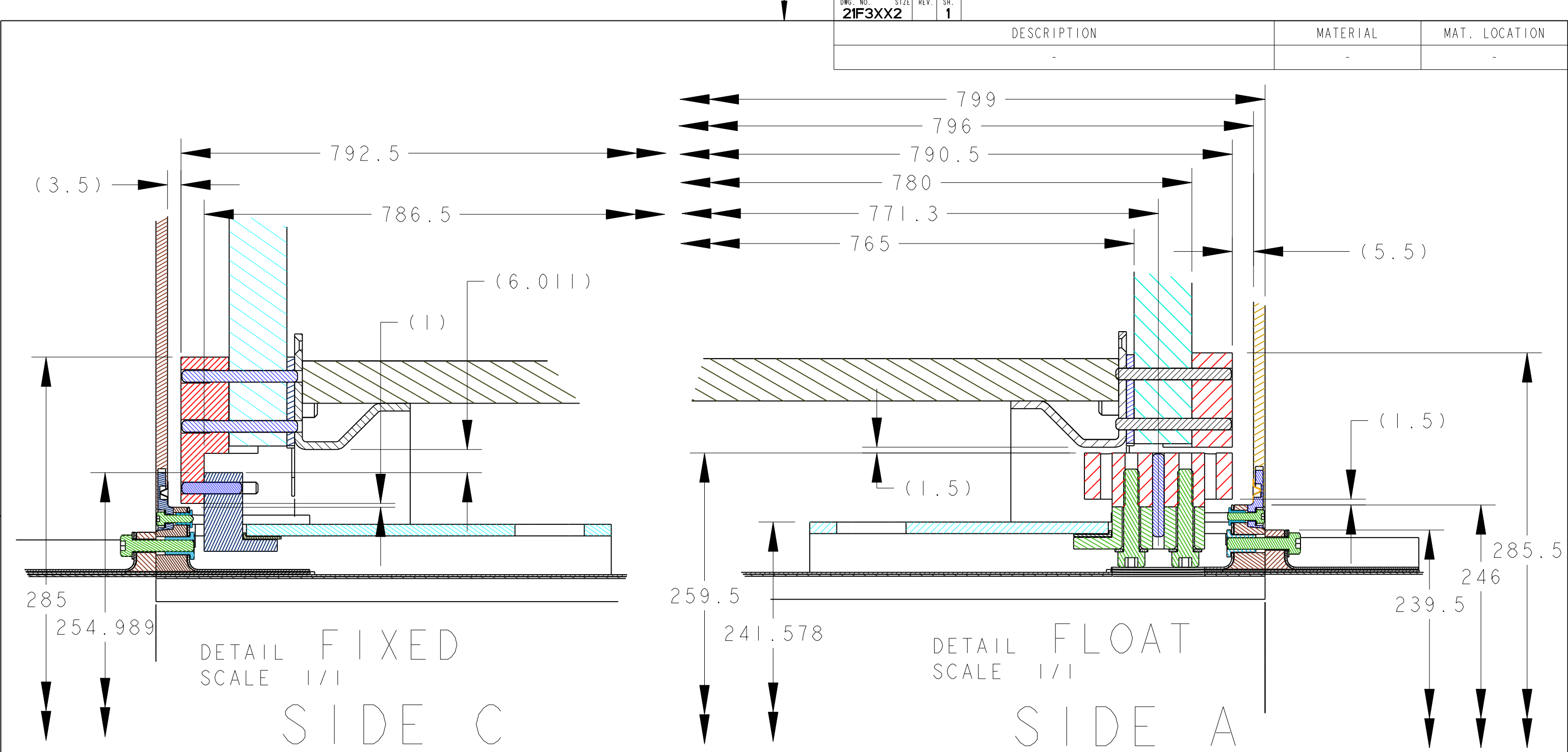




							UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY 				
						TOLERANCES	X.X ± 0.5	FRAC. ± 1/64	ACCT NO.	NO. REQD	DATE ISSD -	ATLAS PIXEL DETECTOR PIXEL SUPPORT TUBE SUPPORTS INTERFACE TO SCT, NOMINAL DIMENSIONS				
							X.XX ± 0.05	Angles ± 1.00°	DEL TO		DATE REQD -					
							X.XXX ± 0.010	FINISH $125\sqrt{\mu in}$	SURFACE TREATMT -							
						DO NOT SCALE PRINT		IDENT METHOD TAG		US ATLAS (logo)						
					THREADS ARE CLASS 2			PROJECT NUMBER N/A								
					CHAMFER ENDS OF ALL SCREW TREADS 30°			PROJECT NAME US ATLAS								
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		DWG BY HARTMAN		DATE 28-May-01	MICROFILMED:	DWG. TYPE ASSEM	SHOWN ON	SCALE: 1/1	DO NOT SCALE PRINTS	
						BREAK EDGES .016 MAX. ON MACHINED WORK		CHK BY ANDERSSSEN		DATE 5/20/01				SHEET 1 OF 1		
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		APR BY GILCHRIESE		DATE	PATENT CLEAR:	DESIGN ACCT. NO. PIAP-11	CATEGORY CODE AP6340	DWG. NO.	SIZE	
REV	DWG	CHK	ZONE	DATE	CHANGES	IN ACCORDANCE WITH ASME Y14.5M & B46.1								21F3XX2		REV.