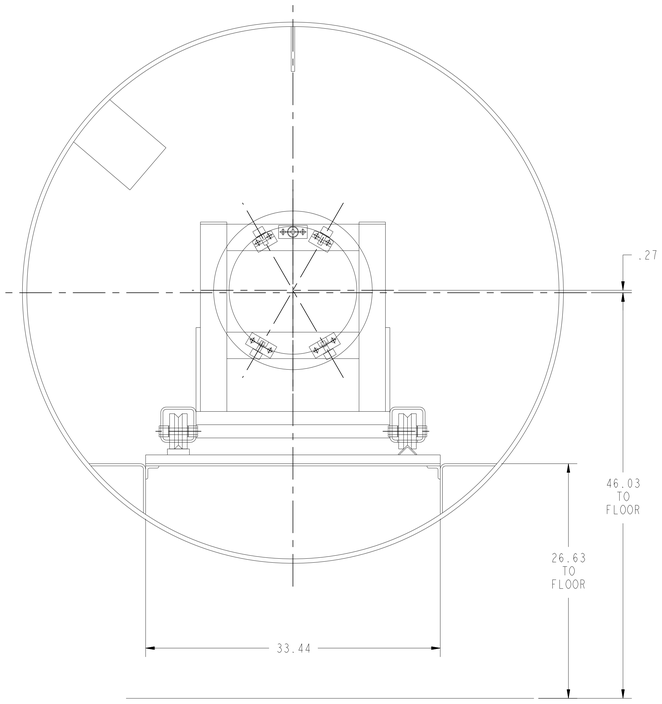
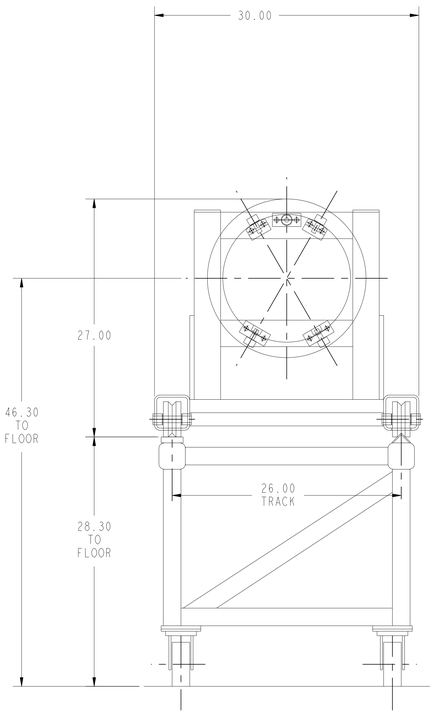
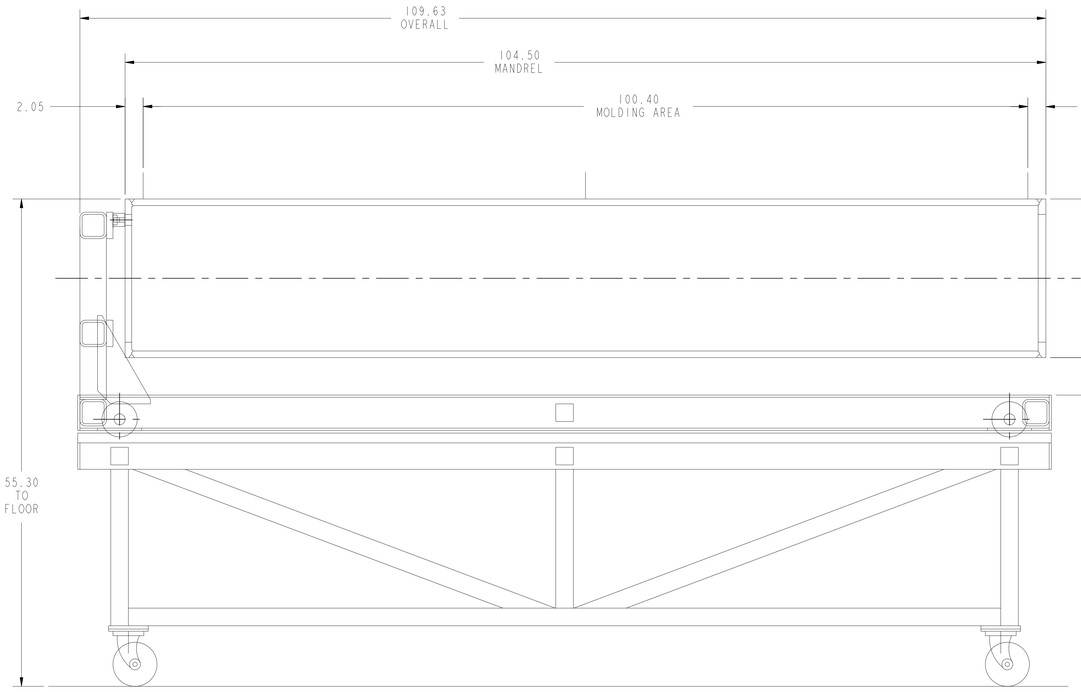
PARTS LIST = ONE UNIT		
ITEM	NO. REQ'D	DESCRIPTION



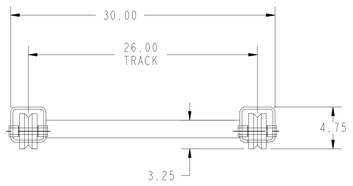
END VIEW OF:
AUTOCLAVE



END VIEW OF:
PIXEL SUPPORT TUBE MANDREL
TOOLING BASE CART



SIDE VIEW OF:
PIXEL SUPPORT TUBE MANDREL
TOOLING BASE CART



END VIEW OF:
GENERIC AUTOCLAVE CART

SIDE VIEW OF:
GENERIC AUTOCLAVE CART

END VIEW OF:
REMOVABLE AUTOCLAVE TRACK

SIDE VIEW OF:
REMOVABLE AUTOCLAVE TRACK

NO.	DATE	DESCRIPTION	BY AND APPROVED

REVISIONS

NOTES - UNLESS OTHERWISE NOTED

1. BREAK EDGES 1/64 MAXIMUM.
2. 30° CHAMFER ENDS OF ALL SCREW THREADS
3. 1 1/2 PITCH THREAD RELIEF WITH ROUND NOSE TOOL ON ALL MACHINE CUT SCREW THREADS
4. ON WELDMENTS, REMOVE SHARP EDGES, BURRS, LOOSE SCALE AND WELD SPATTER
5. VISUAL COMPARISON OF FINISHES WITH G.E."SURFACE ROUGHNESS SCALE" NO. 8663947G1 IS ACCEPTABLE

SCALE: 1/8			FINISHES
SHOWN ON : ---			SAW CUT FLAME CUT SHEAR ✕
TOLERANCES UNLESS OTHERWISE NOTED			ROUGH MACHINE 250
DECIMALS	TWO PLACE	± .03	AVERAGE MACHINE 125
	THREE PLACE	± .010	SMOOTH MACHINE 63
FRACTIONAL : ± 1/16			
ANGULAR: ± 30'			

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ALLIED ENGINEERING & PRODUCTION CORP.
2421 BLANDING AVE., ALAMEDA, CALIF.

DRAWN: DAW 02-05-03	DATE	TITLE: LBL PIXEL SUPPORT TUBE MANDREL AND RELATED COMPONENTS
CHECKED:	DATE	
APPROVED	DATE	CAD FILE: 5036-100
JOB NUMBER: 5036		DRAWING NUMBER: 03-5036-100 SHEET 1 OF 1 REV. 0

D1SIZE OLD 8/79I