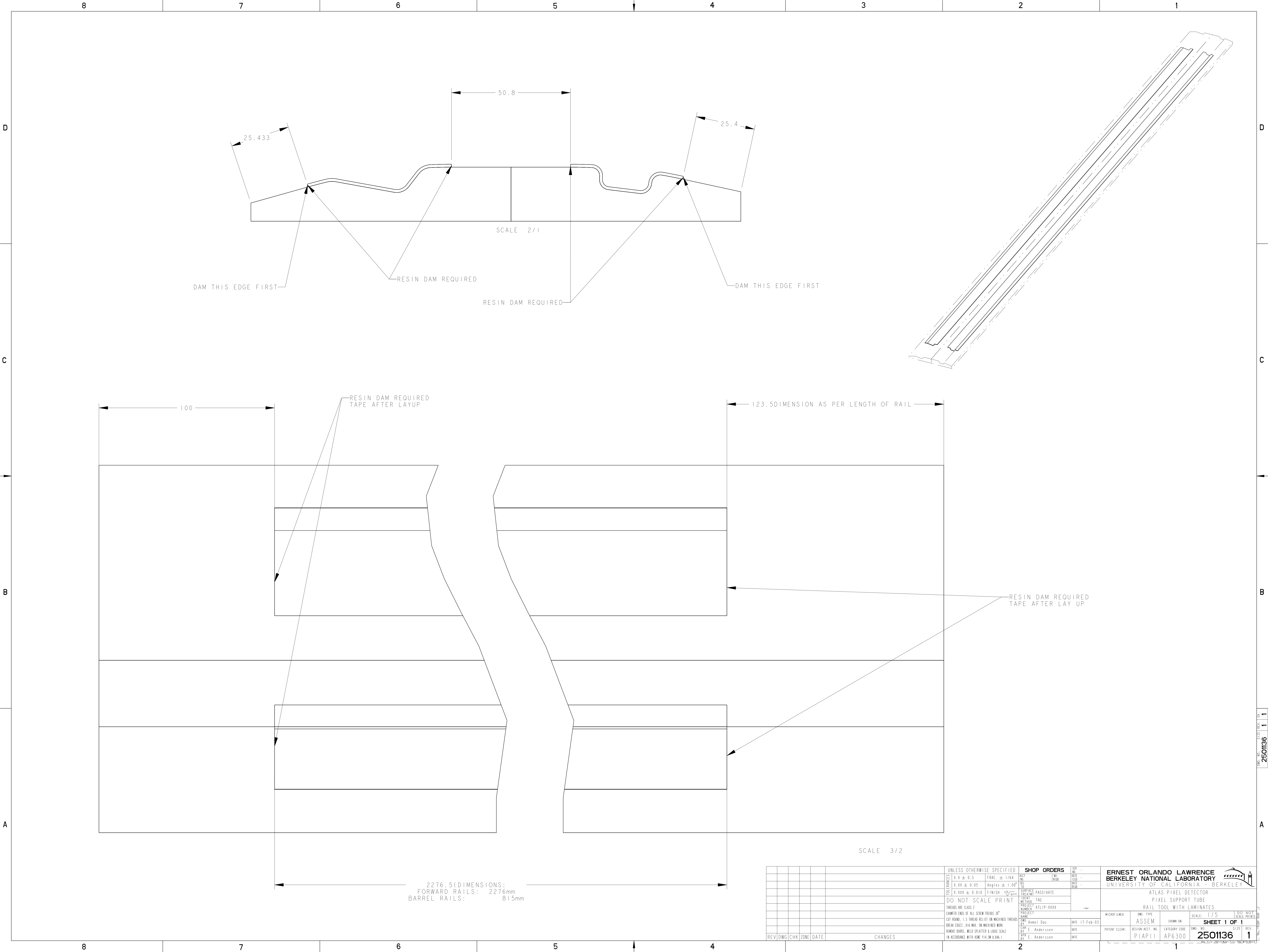




				UNLESS OTHERWISE SPECIFIED				SHOP ORDERS				SERIAL NO.				ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY							
				X.X ± 0.5				FRAC. ± 1/64				ACCT NO.				DATE				DATE			
				X.XX ± 0.05				Angles ± 1.00°				NO. DESG.				DATE				DATE			
				X.XXX ± 0.010				FINISH 125/320				SURFACE TREATMENT				DATE				DATE			
				DO NOT SCALE PRINT				TOLERANCES				TOLERANCES				TOLERANCES				TOLERANCES			
				THREADS ARE CLASS 2				IDENT TAG				IDENT TAG				IDENT TAG				IDENT TAG			
				CHAMFER ENDS OF ALL SCREW THREADS 30°				PROJECT AT11P-XXXX				PROJECT AT11P-XXXX				PROJECT AT11P-XXXX				PROJECT AT11P-XXXX			
				CUT ROUNDS, 1.5 THREAD RELIEF ON MACHINED THREADS				PROJECT AT11P-XXXX				PROJECT AT11P-XXXX				PROJECT AT11P-XXXX				PROJECT AT11P-XXXX			
				BREAK EDGES .016 MAX. ON MACHINED WORK				PROJECT AT11P-XXXX				PROJECT AT11P-XXXX				PROJECT AT11P-XXXX				PROJECT AT11P-XXXX			
				REMOVE BURRS, WELD SPATTER & LOGIC SCALE				PROJECT AT11P-XXXX				PROJECT AT11P-XXXX				PROJECT AT11P-XXXX				PROJECT AT11P-XXXX			
				IN ACCORDANCE WITH ASME Y14.3M & Y14.5				PROJECT AT11P-XXXX				PROJECT AT11P-XXXX				PROJECT AT11P-XXXX				PROJECT AT11P-XXXX			
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