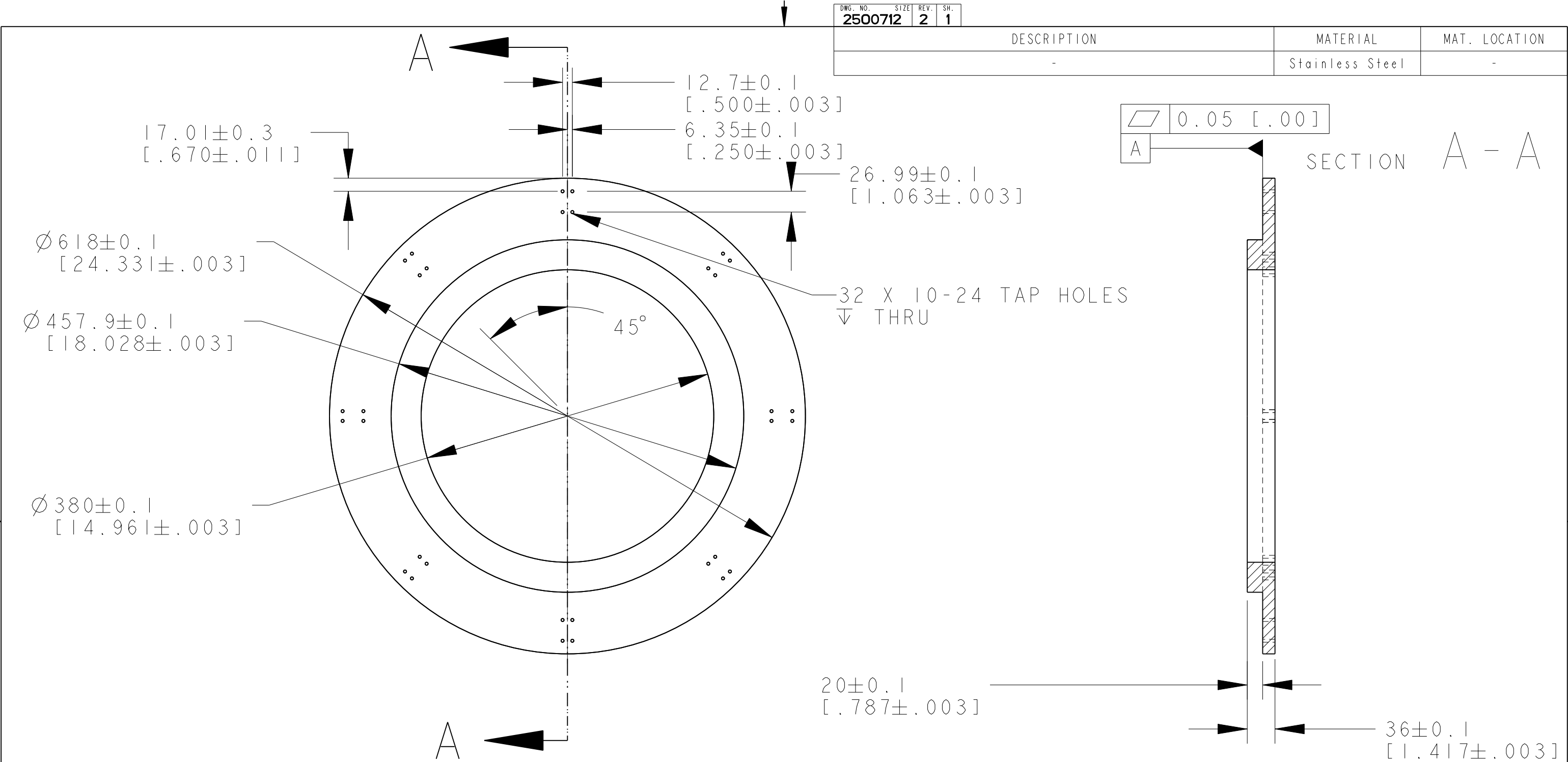




						UNLESS OTHERWISE SPECIFIED			SHOP ORDERS		SER NO. -	ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY 				
						TOLERANCES	X.X ± 0.5	FRAC. ± 1/64	ACCT NO. PIAP12	NO. REQD 1	DATE ISSD -					
							X.XX ± 0.05	Angles ± 1.00°	DEL TO A. Smith	DATE REQD -						
							X.XXX ± 0.010	FINISH 125√(μin)	SURFACE TREATMT -		N/A (logo)	ATLAS PIXEL MECHANICS PIXEL SUPPORT TUBE FLANGE ASSEMBLY DRILL TOOL				
						DO NOT SCALE PRINT			IDENT METHOD TAG							
						THREADS ARE CLASS 2			PROJECT NUMBER N/A							
						CHAMFER ENDS OF ALL SCREW TREADS 30°			PROJECT NAME N/A		MICROFILMED:	DWG. TYPE PART	SHOWN ON	SCALE: 1 / 5	DO NOT SCALE PRINTS	
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS			DWG BY A. Smith							DATE 23-Jan-03
						BREAK EDGES .016 MAX. ON MACHINED WORK			CHK BY None					DATE	PATENT CLEAR:	DESIGN ACCT. NO. PIAP12
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE			APR BY N. Hartman		DATE					
REV	DWG	CHK	ZONE	DATE	CHANGES	IN ACCORDANCE WITH ASME Y14.5M & B46.1										