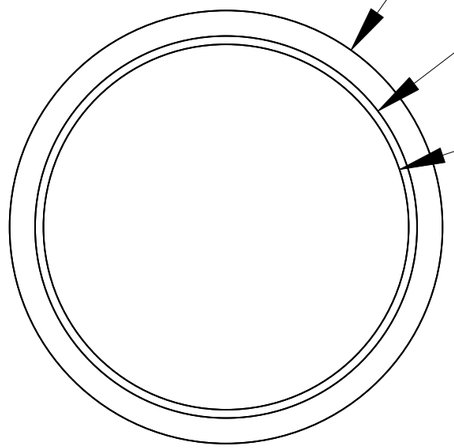
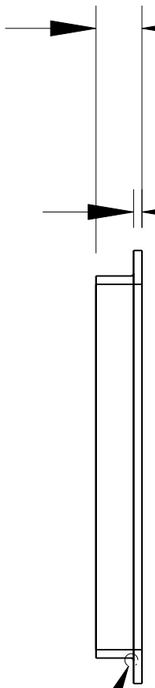
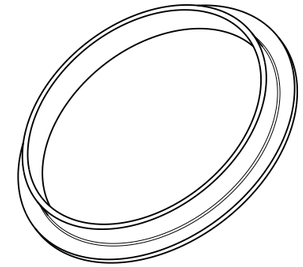
DWG. NO.	SIZE	REV.	SH.
2500202	1	1	

DESCRIPTION	MATERIAL	MAT. LOCATION
	PRODEC 316 SST	-

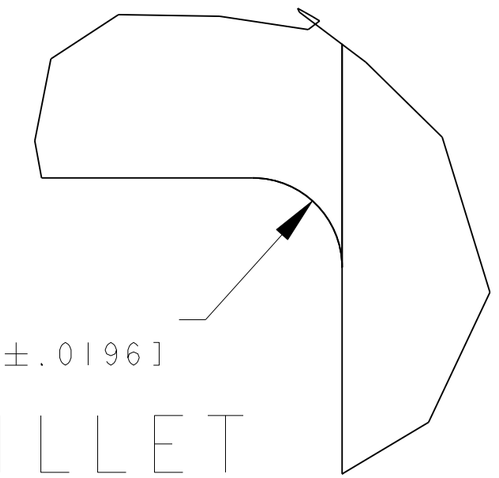




SEE DETAIL FILLET



SCALE 1/10



DETAIL FILLET
SCALE 5/1

NOTE : ALL DIMENSIONS IN MM (IN)
CURVES AND FACES CONTINUOUS WITH FILLET MUST MEET 62RA SURFACE FINISH

REV	DWG	CHK	ZONE	DATE	CHANGES

UNLESS OTHERWISE SPECIFIED

TOLERANCES		
	X.X ± .1	FRAC. ± 1/64
	X.XX ± .03	Angles ± .25°
	X.XXX ± .015	FINISH 125 √(µin)

DO NOT SCALE PRINT

THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW TREADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

SHOP ORDERS

ACCT NO.	PIAPI2	NO. REQD	1
DEL TO	77A COMP. SHOP		
SURFACE TREATMT			
IDENT METHOD	TAG		
PROJECT NUMBER			
PROJECT NAME	US ATLAS SILICON SUBSYSTEM		
DWG BY	TAI STILLWATER	DATE	17-Oct-02
CHK BY		DATE	
APR BY	GILCHRIESE	DATE	

SER NO. -
DATE ISSD -
DATE REQD -

US ATLAS SILICON SUBSYSTEM (logo)

ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

ATLAS PIXEL DETECTOR
PIXEL SUPPORT TUBE
PST FLANGE TOOL

MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 7/50	DO NOT SCALE PRINTS
	PART	210XXX	SHEET 1 OF 1	
PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE / REV.
	PIAPII	AP6300	2500202	1

Dwg. File: PST_FLANGE_TOOL Model File: PST_FLANGE_TOOL

Rev. 1/8/2001 ATLAS