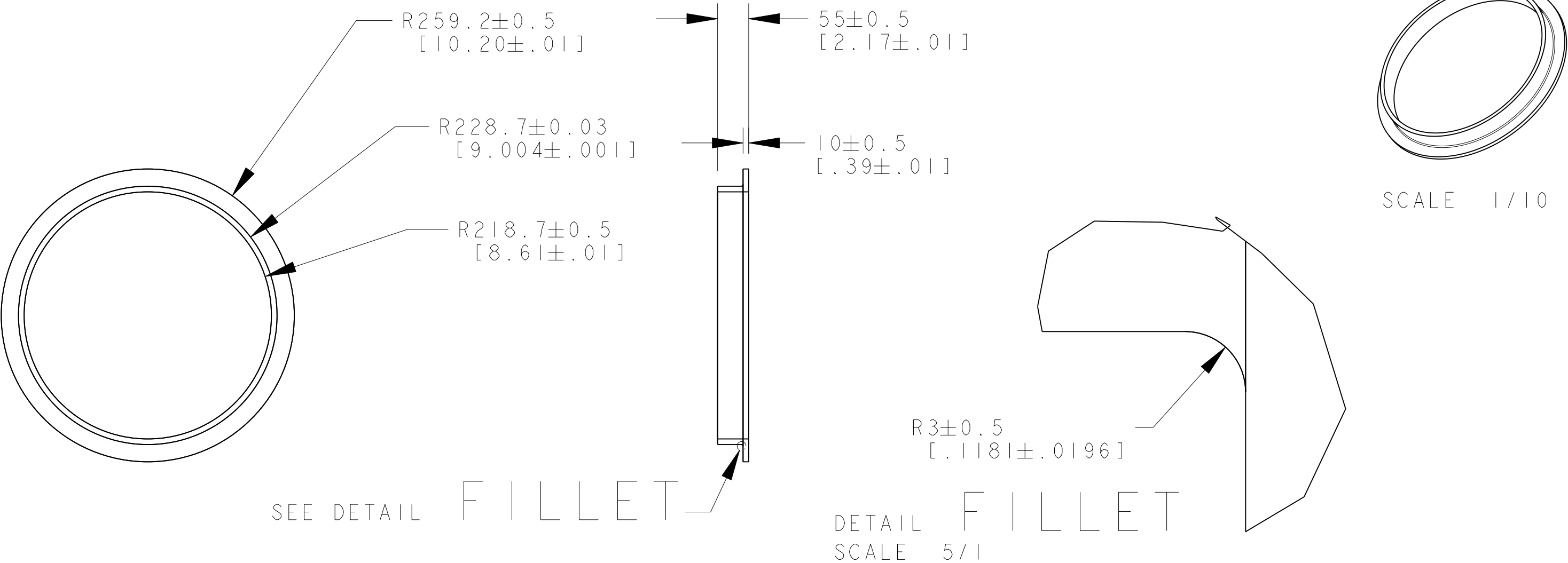


DWG. NO.	SIZE	REV.	SH.	DESCRIPTION	MATERIAL	MAT. LOCATION
2500202	1	1			PRODEC 316 SST	-



NOTE : ALL DIMENSIONS IN MM (IN)
CURVES AND FACES CONTINUOUS WITH FILLET MUST MEET 62RA SURFACE FINISH

						UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY 						
						TOLERANCES	X.X ± .1	FRAC. ± 1/64	ACCT NO. PIAP12	NO. REQD 1	DATE ISSD -						
							X.XX ± .03	Angles ± .25°	DEL TO 77A COMP. SHOP		DATE REQD -						
							X.XXX ± .015	FINISH $125\sqrt{\mu in}$	SURFACE TREATMT								
						DO NOT SCALE PRINT			IDENT METHOD TAG								
						THREADS ARE CLASS 2			PROJECT NUMBER	US ATLAS SILICON SUBSYSTEM (logo)							
						CHAMFER ENDS OF ALL SCREW TREADS 30°			PROJECT NAME	US ATLAS SILICON SUBSYSTEM		MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 7/50	DO NOT SCALE PRINTS	
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS			DWG BY TAI STILLWATER	DATE 17-Oct-02			PART	210XXX	SHEET 1 OF 1		
						BREAK EDGES .016 MAX. ON MACHINED WORK			CHK BY	DATE		PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE	REV.
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE			APR BY GILCHRIESE	DATE			PIAP11	AP6300	2500202		1
REV	DWG	CHK	ZONE	DATE	CHANGES	IN ACCORDANCE WITH ASME Y14.5M & B46.1											