

8

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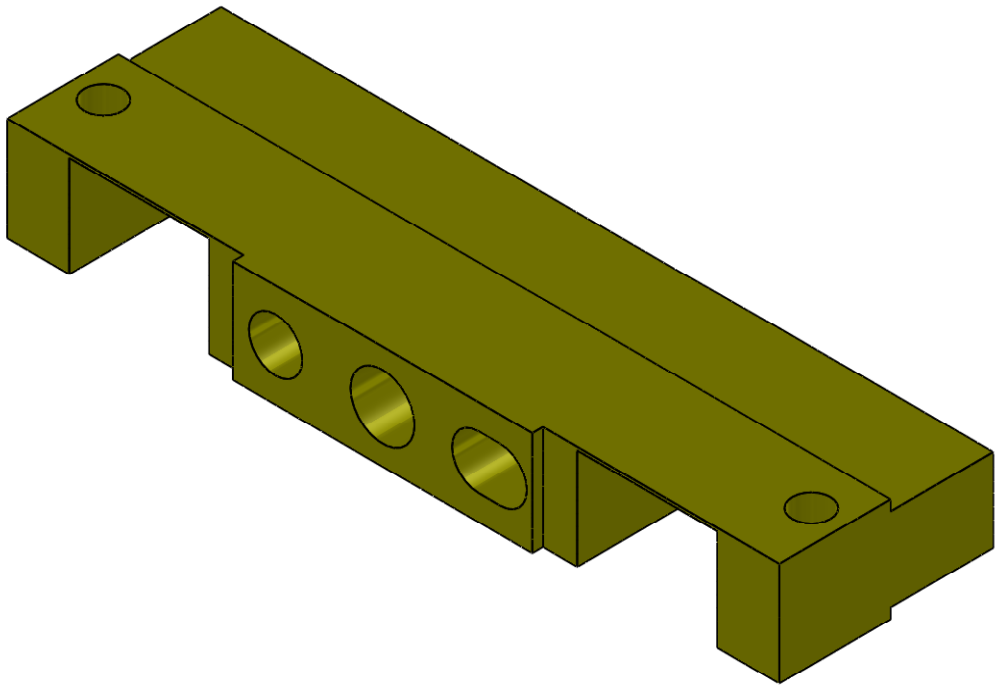
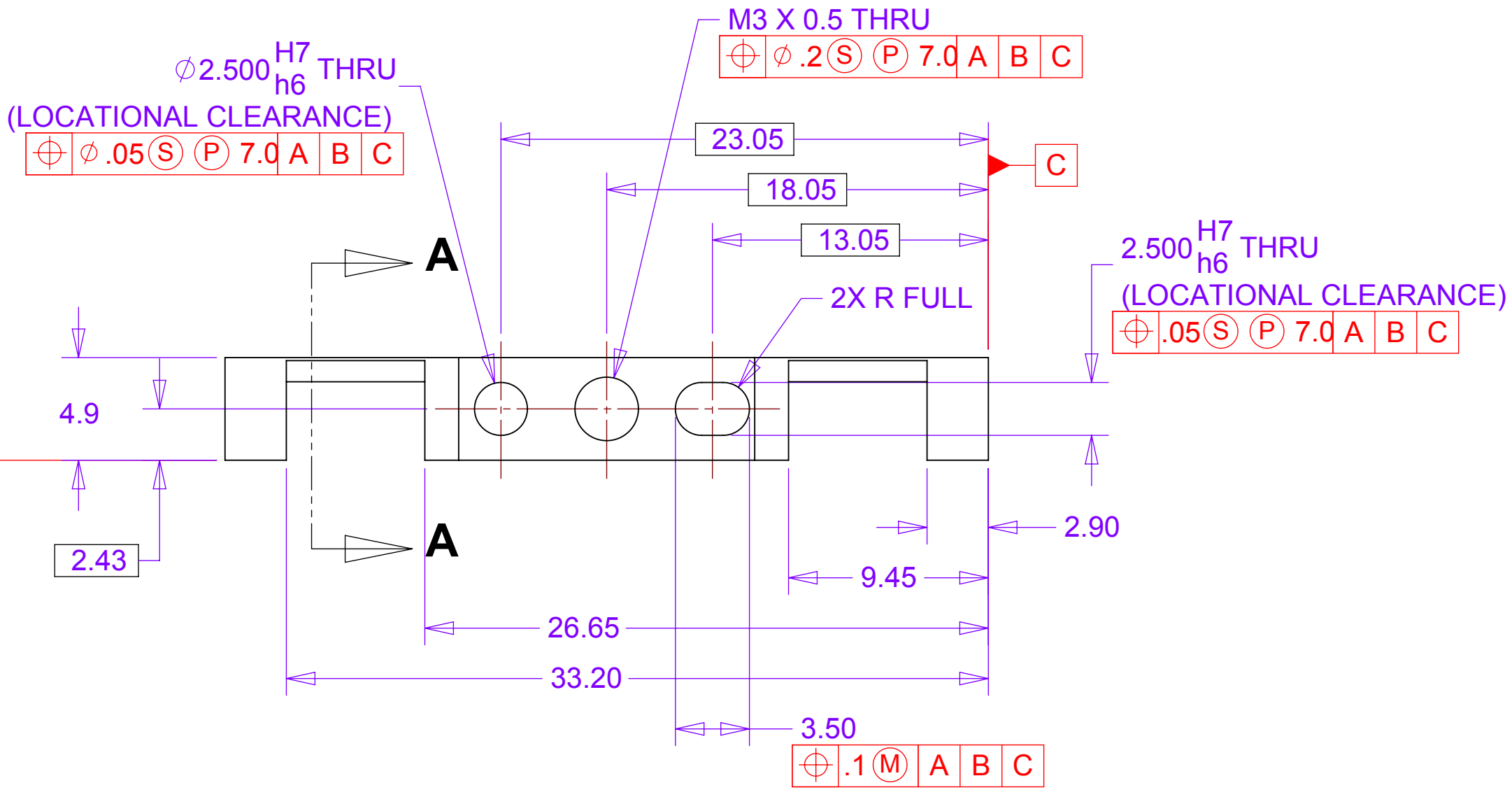
4

3

2

1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	Revised & Redrawn	11/20/09	RJ Ponchione



SECTION A-A

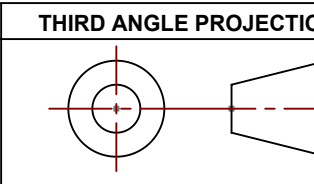
2X $\varnothing 1.778^{+0.025}_{0.000}$ THRU (LOCATIONAL CLEARANCE) $\pm .05$ M A B C

MATERIAL: CARBON LOADED PEEK
Mass = 0.72 Grams (INFORMATIONAL ONLY)

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC	
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR .X = +/- 30° .XX = +/- 15° SURFACE FINISH = 250			TITLE PHENIX CENTRAL UPGRADE VTX BARRELS 3 & 4 STAVE COOLING EXIT END MOUNTING BLOCK	
FINISH		Designer	Signature	DATE	
PART NO. 111-PHX-02-2057-1		Drawn	RJ Ponchione	5/19/2009	DWG. NO.
		Checked	RJ Ponchione	6/12/2009	SIZE
		Engineer	RJ Ponchione	5/18/2009	SHEET NO.
		Approved	RJ Ponchione	6/15/2009	111-PHX-02-2057 D 1 of 1
		SCALE 4:1		REVISION A	