

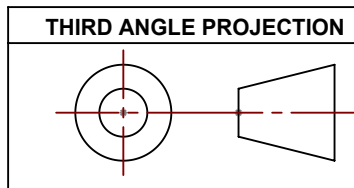
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A1	4X diam. 1.778 Thru Holes Removed	11/17/09	RJ Ponchione
A2	383.50 was 394.18		
A3	54.04 was 59.38		

Mass = 10.3 grams (INFORMATION ONLY)

1. ALL DIMENSIONS IN MILLIMETERS.
2. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994.
3. DIMENSIONS ARE FOR FINAL PART SIZE AT ROOM TEMPERATURE (20°C, ± 5°C, 10-70% HUMIDITY) AFTER CURE.

4 MATERIAL: M55J/954-3 GRAPHITE/CYANATE ESTER, 0.063mm CPT, LAYUP [0/+60/-60]s, 6 PLIES, .408mm TOTAL NOMINAL THICKNESS.

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<i>HYTEC, INC</i>				
				TITLE				
DECIMALS X = +/- .5 X = +/- .25 .XX = +/- .1 .XXX = +/- .05		ANGULAR X = +/- .30' .XX = +/- .15'		PHENIX CENTRAL UPGRADE VTX BARREL 4 STAVE FACE SKIN 1				
FINISH			SIGNATURE	DATE				
		Designer	Roger L. Smith	5/28/2009				
		Drawn	Roger L. Smith	5/28/2009				
		Checked	RJ Ponchione	6/12/2009				
		Engineer	RJ Ponchione	5/28/2009				
PART NO.		Approved	RJ Ponchione	6/15/2009	DWG. NO.	SIZE	SHEET NO.	
111-PHX-02-2061-1					111-PHX-02-2061	D	1 of 1	
					SCALE	1:1	REVISION	A