

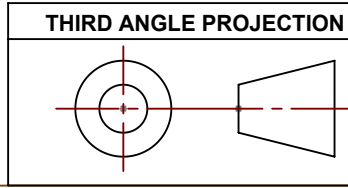
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A1	4X diam. 1.778 Thru Holes Removed	11/20/09	RJ Ponchione
A2	319.80 was 330.46		
A3	54.05 was 59.38		

Mass = 8.7 grams (INFORMATION ONLY)

1. ALL DIMENSIONS IN MILLIMETERS.
2. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994.
3. DIMENSIONS ARE FOR FINAL PART SIZE AT ROOM TEMPERATURE (20°C, ± 5°C, 10-70% HUMIDITY) AFTER CURE.

4 MATERIAL: M55J/954-3 GRAPHITE/CYANATE ESTER, 0.063mm CPT, LAYUP [0/+60/-60]s, 6 PLIES, .408mm TOTAL NOMINAL THICKNESS.

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<div>HYTEC, INC</div>	
DECIMALS X = +/- .5 .X = +/- .25 .XX = +/- .1 .XXX = +/- .05		ANGULAR .X = +/- 30' .XX = +/- 15'		TITLE <div>PHENIX CENTRAL UPGRADE VTX BARREL 3 STAVE FACE SKIN 1</div>	
FINISH			SIGNATURE	DATE	DWG. NO. <div>111-PHX-02-2052</div>
		Designer	Roger L. Smith	5/20/2009	
		Drawn	Roger L. Smith	5/20/2009	
		Checked	RJ Ponchione	6/12/2009	
PART NO. <div>111-PHX-02-2052-1</div>			DATE		SIZE D
		Engineer	RJ Ponchione	5/18/2009	
		Approved	RJ Ponchione	6/15/2009	
		SCALE 1:1		REVISION A	

PHENIX CENTRAL UPGRADE
VTX BARREL 3 STAVE
FACE SKIN 1

SIZE SHEET NO.
D 1 of 1