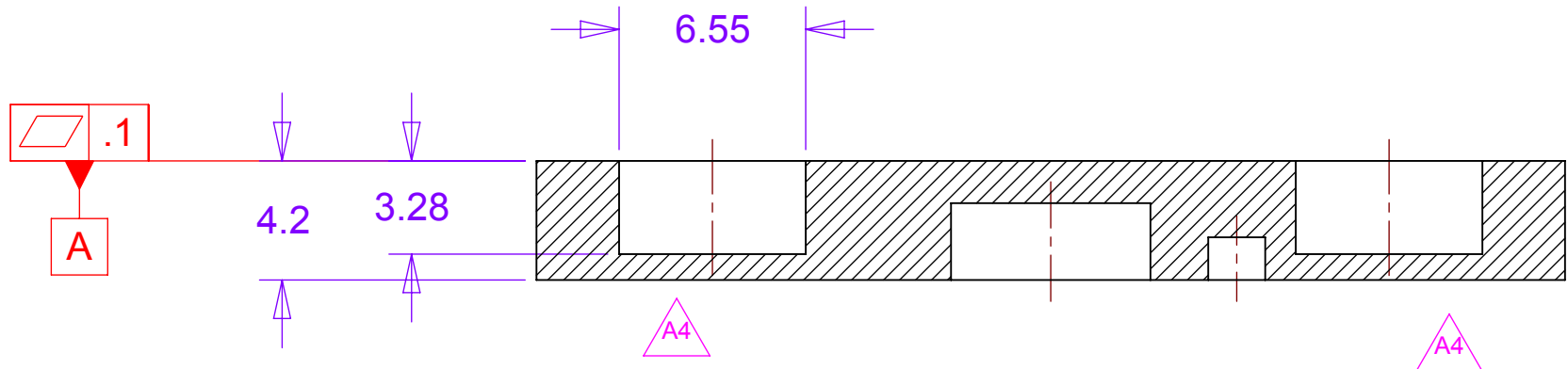
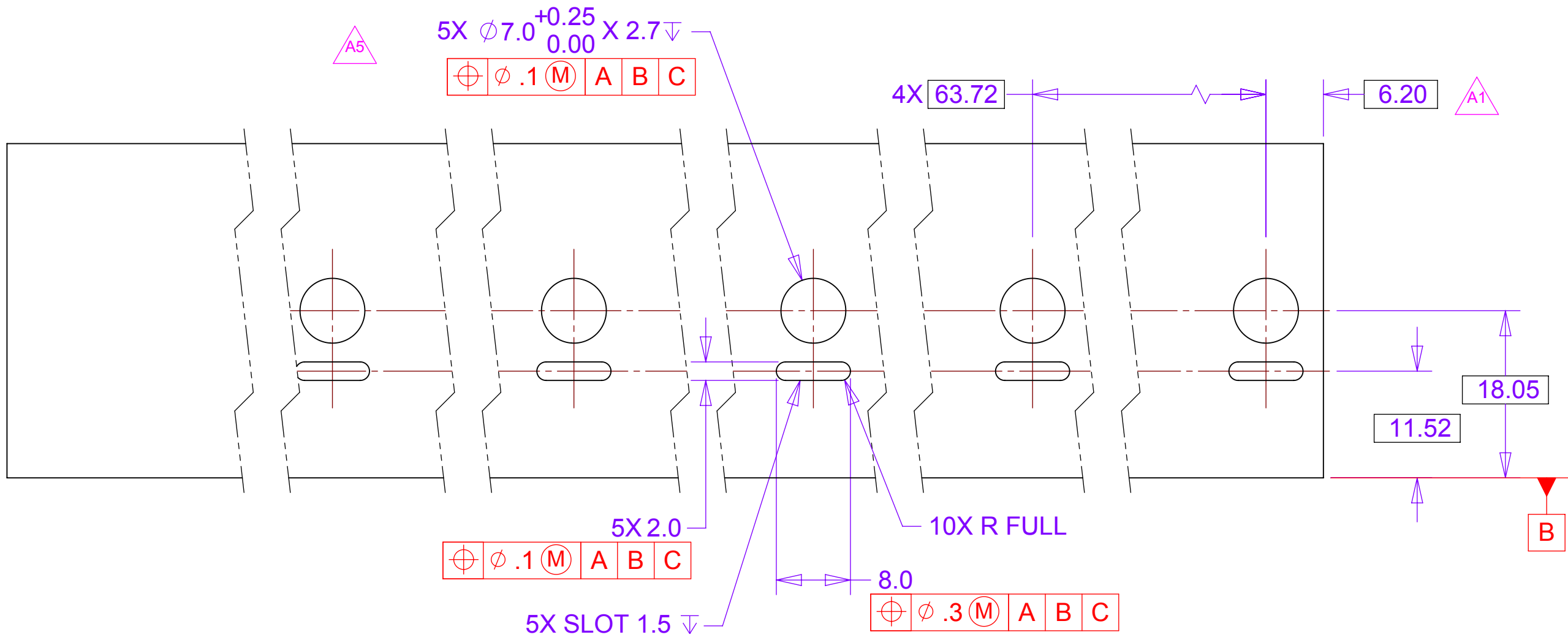
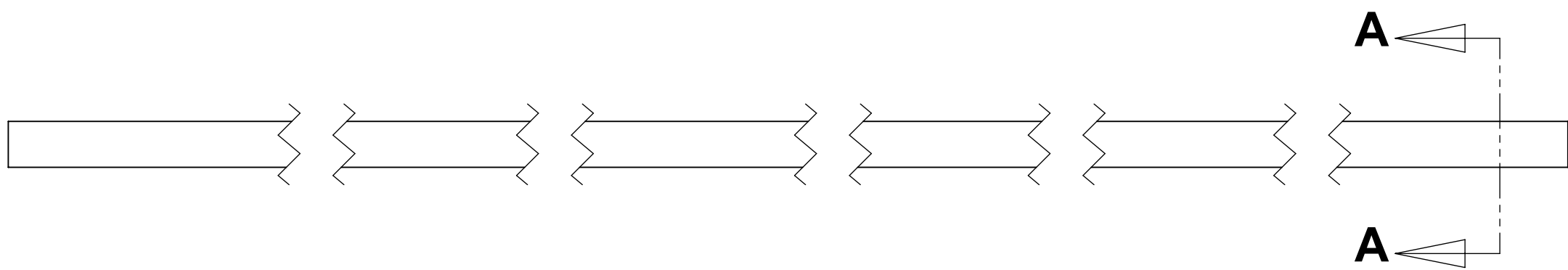
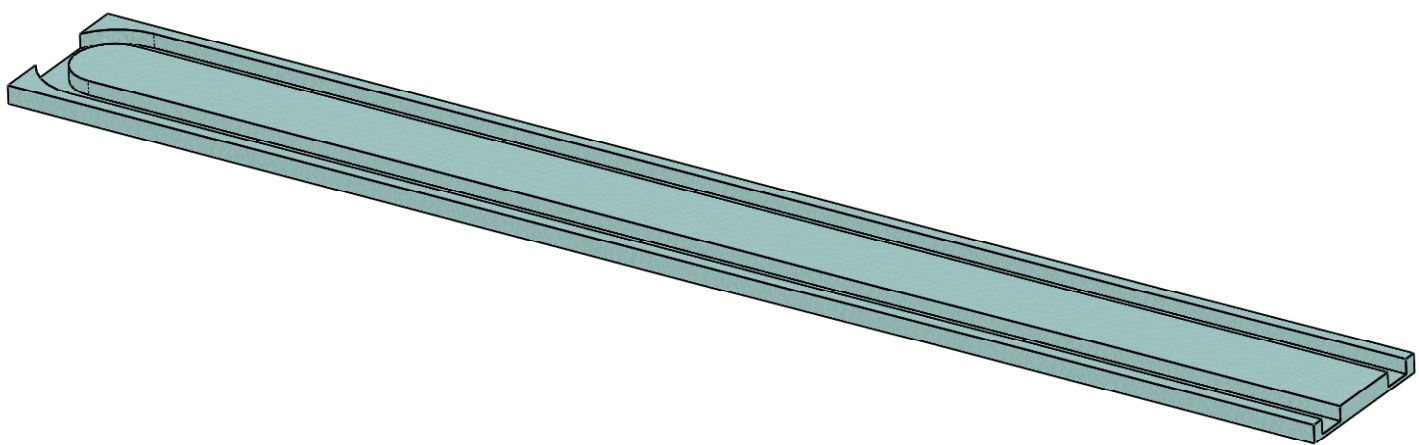
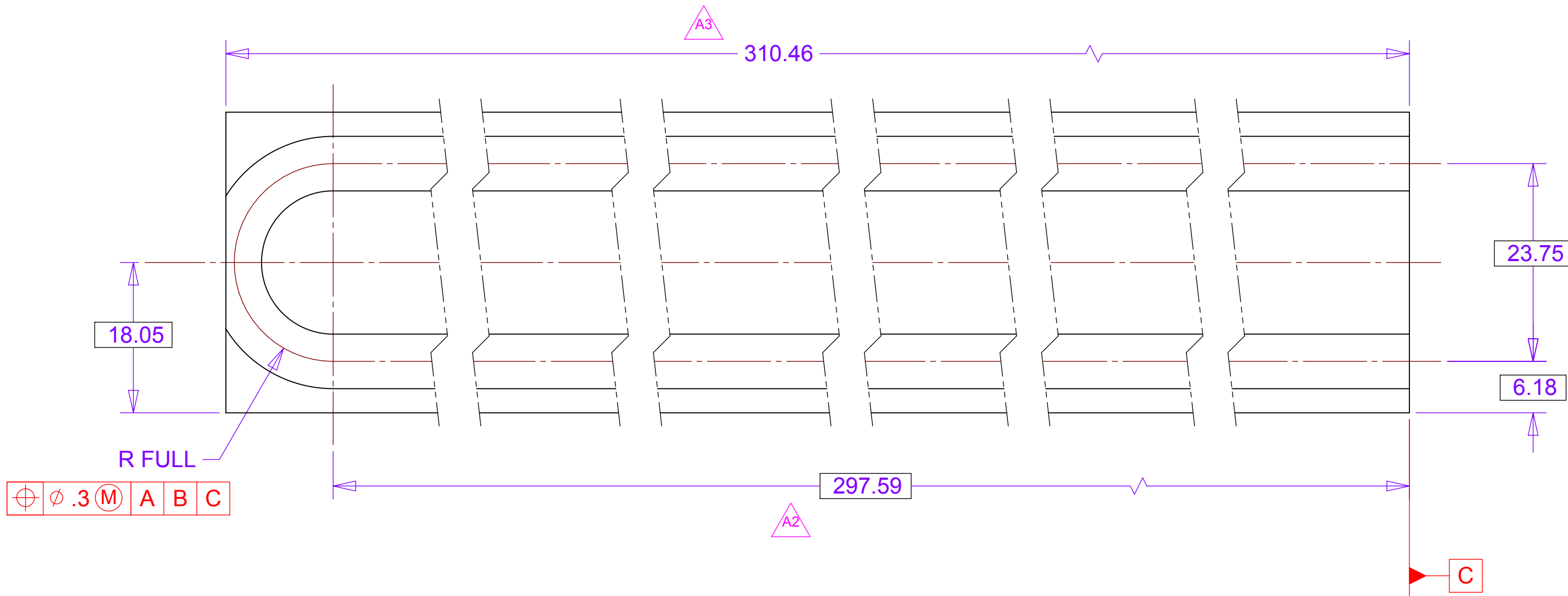


REV	REVISIONS	DATE	APPROVED
	DESCRIPTION		
A1	6.20 was 11.20	11/20/09	RJ Ponchione
A2	297.59 was 302.59		
A3	310.46 was 320.46		
A4	Pockets at end of channel, 7.1 x 4.0 x 11 dp, removed		
A5	Diam. 7.0 was 6.1		



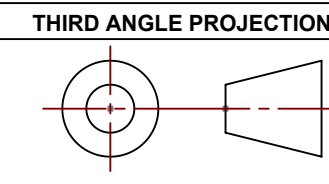
SECTION A-A
SCALE 4 : 1

MATERIAL: ALLCOMP K3

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

THIS DOCUMENT CONTAINS INFORMATION THAT IS THE PROPRIETARY PROPERTY OF HYTEC, INC.
REPRODUCTION, DISCLOSURE, OR RELEASE TO OTHERS, MANUALLY OR ELECTRONICALLY,
IS STRICTLY PROHIBITED WITHOUT THE PRIOR WRITTEN CONSENT OF HYTEC, INC.



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC	
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR .X = +/- 30° .XX = +/- 15° SURFACE FINISH = 250	DESIGNER	SIGNATURE	TITLE	PHENIX CENTRAL UPGRADE VTX BARREL 3 STAVE CORE
FINISH	PART NO. 111-PHX-02-2054-1	Designer	RJ Ponchione	DWG. NO.	111-PHX-02-2054
		Drawn	RJ Ponchione	SIZE	D
		Checked	RJ Ponchione	SHEET NO.	1 of 1
		Engineer	RJ Ponchione	SCALE	2:1
		Approved	RJ Ponchione	REVISION	A