

8

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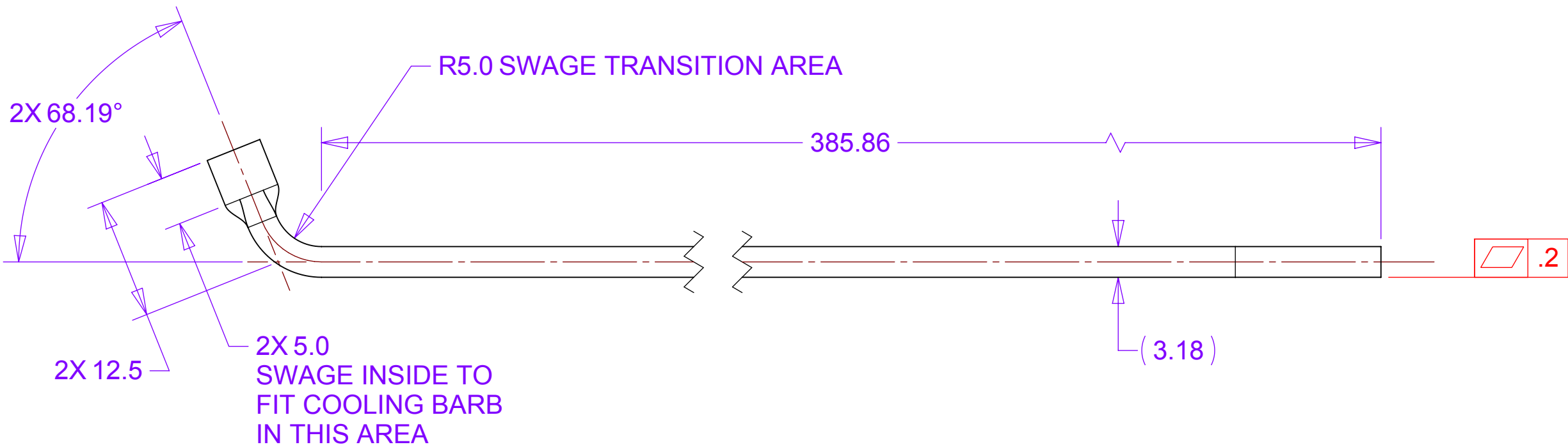
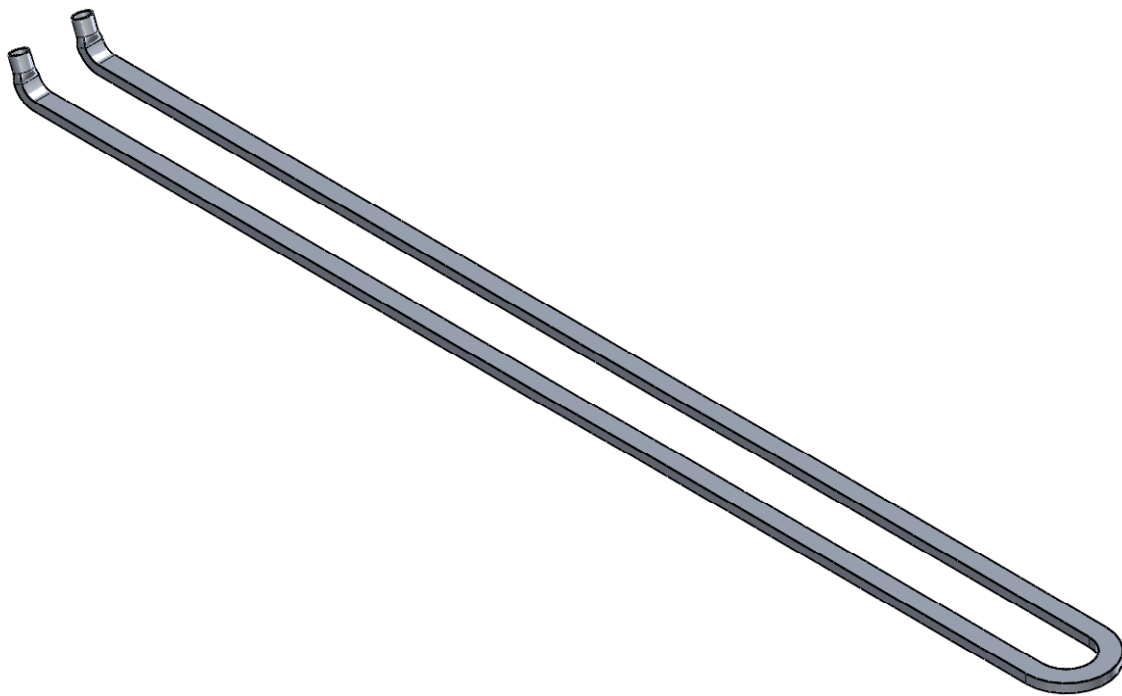
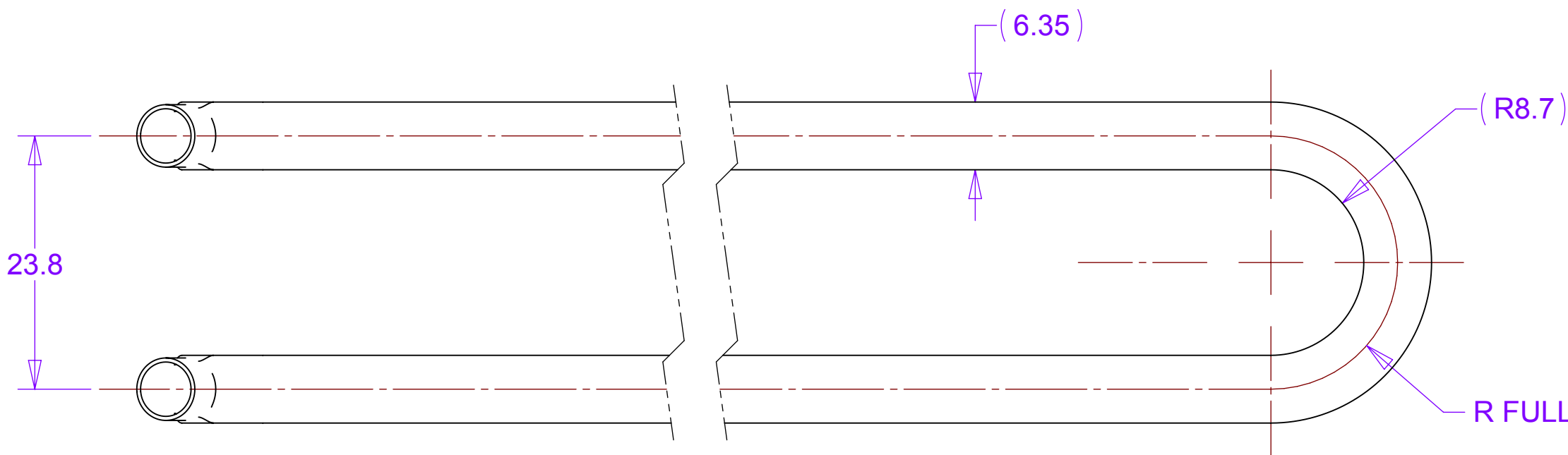
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1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	Swadged End Added & Length Changed	11/20/09	RJ Ponchione

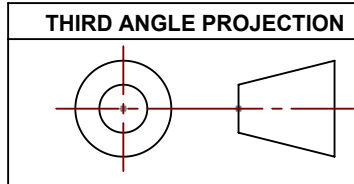


MATERIAL: 2024 ALUMINUM RECTANGULAR TUBE .25" X .125" X .015" WALL  
MASS = 15.0 grams (INFORMATIONAL ONLY)

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING			<b>HYTEC, INC</b>		
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR .X = +/- 30° .XX = +/- 15° SURFACE FINISH = 250				TITLE <b>PHENIX CENTRAL UPGRADE VTX BARREL 4 STAVE COOLING U TUBE</b>		
FINISH			SIGNATURE	DATE	DWG. NO.	SIZE	SHEET NO.
PART NO. <b>111-PHX-02-2064-1</b>		Designer	Roger L. Smith	5/28/2009	<b>111-PHX-02-2064 D</b>	<b>1 of 1</b>	
		Checked	RJ Ponchione	6/12/2009			
		Engineer	RJ Ponchione	5/28/2009			
		Approved	RJ Ponchione	6/15/2009	SCALE <b>2:1</b>		REVISION <b>A</b>