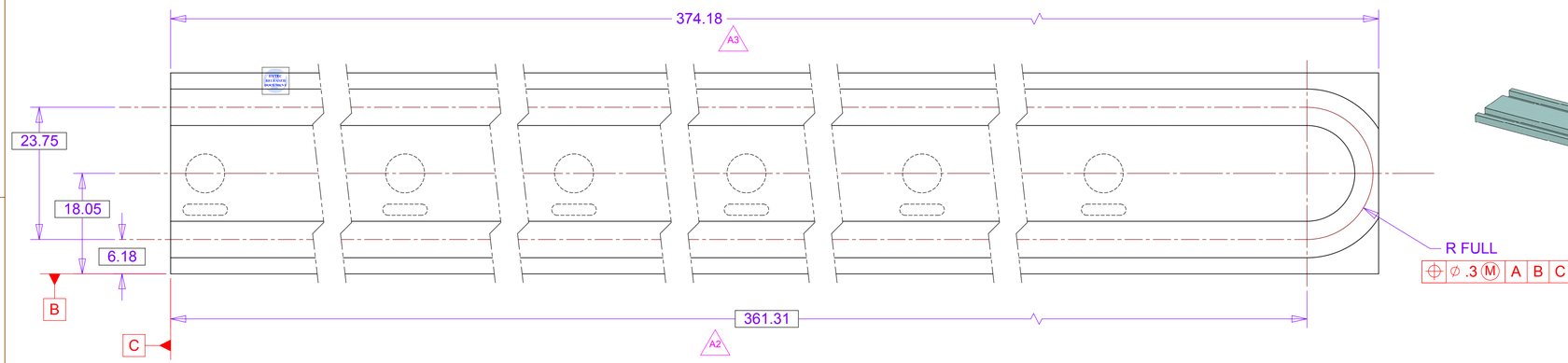
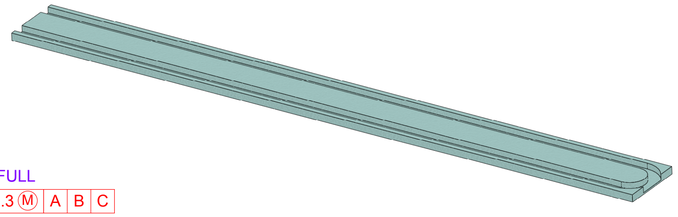
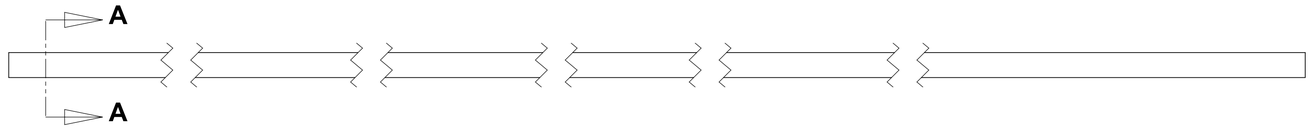
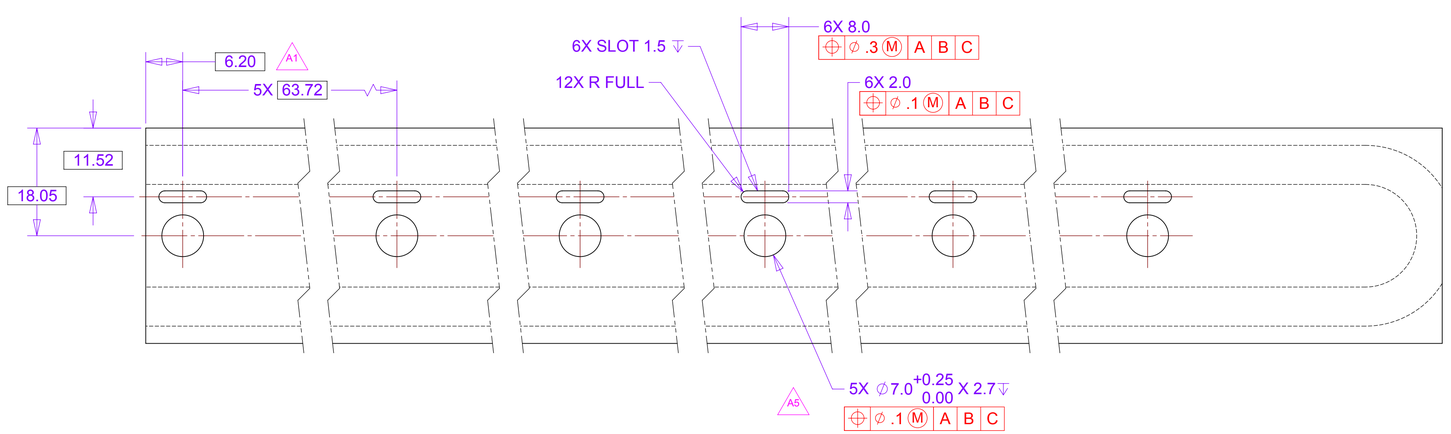
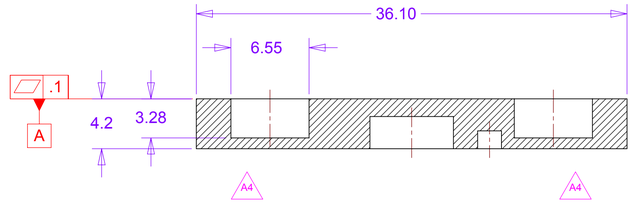
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A1	6.20 was 11.20	11/20/09	RJ Ponchione
A2	361.31 was 366.3		
A3	374.18 was 384.18		
A4	Pockets at end of channel, 7.1 x 4.0 x 11 dp, removed		
A5	Diam. 7.0 was 6.1		











SECTION A-A
SCALE 4 : 1

MATERIAL: ALLCOMP K3

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
-TOLERANCES-

DECIMALS
X = +/- .5
.X = +/- .1
.XX = +/- .01
.XXX = +/- .001

ANGULAR
.X = +/- 30'
.XX = +/- 15'

SURFACE FINISH = 250

FINISH

PART NO. 111-PHX-02-2063-1

CAD GENERATED DRAWING,
DO NOT MANUALLY UPDATE
DO NOT SCALE DRAWING

	SIGNATURE	DATE
Designer	Roger L. Smith	5/28/2009
Drawn	Roger L. Smith	5/28/2009
Checked	RJ Ponchione	6/12/2009
Engineer	RJ Ponchione	5/28/2009
Approved	RJ Ponchione	6/15/2009

HYTEC, INC

TITLE
PHENIX CENTRAL UPGRADE
VTX BARREL 4 STAVE
CORE

DWG. NO. 111-PHX-02-2063 | SIZE D | SHEET NO. 1 of 1

SCALE 2:1 | REVISION A