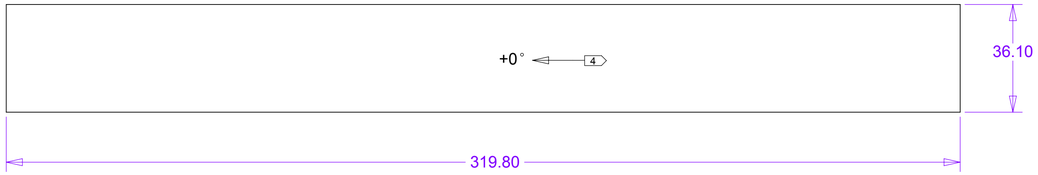
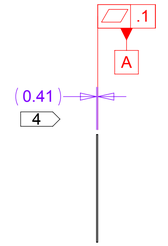
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A1	4X diam. 1.778 Thru Holes Removed	11/17/09	RJ Ponchione
A2	319.80 was 330.46		





Mass = 8.7 grams (INFORMATION ONLY)

1. ALL DIMENSIONS IN MILLIMETERS.
2. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994.
3. DIMENSIONS ARE FOR FINAL PART SIZE AT ROOM TEMPERATURE (20°C, ± 5°C, 10-70% HUMIDITY) AFTER CURE.

4 MATERIAL: M55J/954-3 GRAPHITE/CYANATE ESTER, 0.063mm CPT, LAYUP [0/+60/-60]s, 6 PLIES, .408mm TOTAL NOMINAL THICKNESS.

HYTEC RELEASED DOCUMENT

THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
-TOLERANCES-

DECIMALS
X = +/- .5
.X = +/- .25
.XX = +/- .1
.XXX = +/- .05

ANGULAR
.X = +/- 30'
.XX = +/- 15'

SURFACE FINISH = 250

FINISH

PART NO. 111-PHX-02-2053-1

CAD GENERATED DRAWING,
DO NOT MANUALLY UPDATE
DO NOT SCALE DRAWING

	SIGNATURE	DATE
Designer	Roger L. Smith	5/19/2009
Drawn	Roger L. Smith	5/19/2009
Checked	RJ Ponchione	6/12/2009
Engineer	RJ Ponchione	5/18/2009
Approved	RJ Ponchione	6/15/2009

HYTEC, INC

TITLE
PHENIX CENTRAL UPGRADE
VTX BARREL 3 STAVE
FACE SKIN 2

DWG. NO. 111-PHX-02-2053 | SIZE D | SHEET NO. 1 of 1

SCALE 1:1 | REVISION A

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