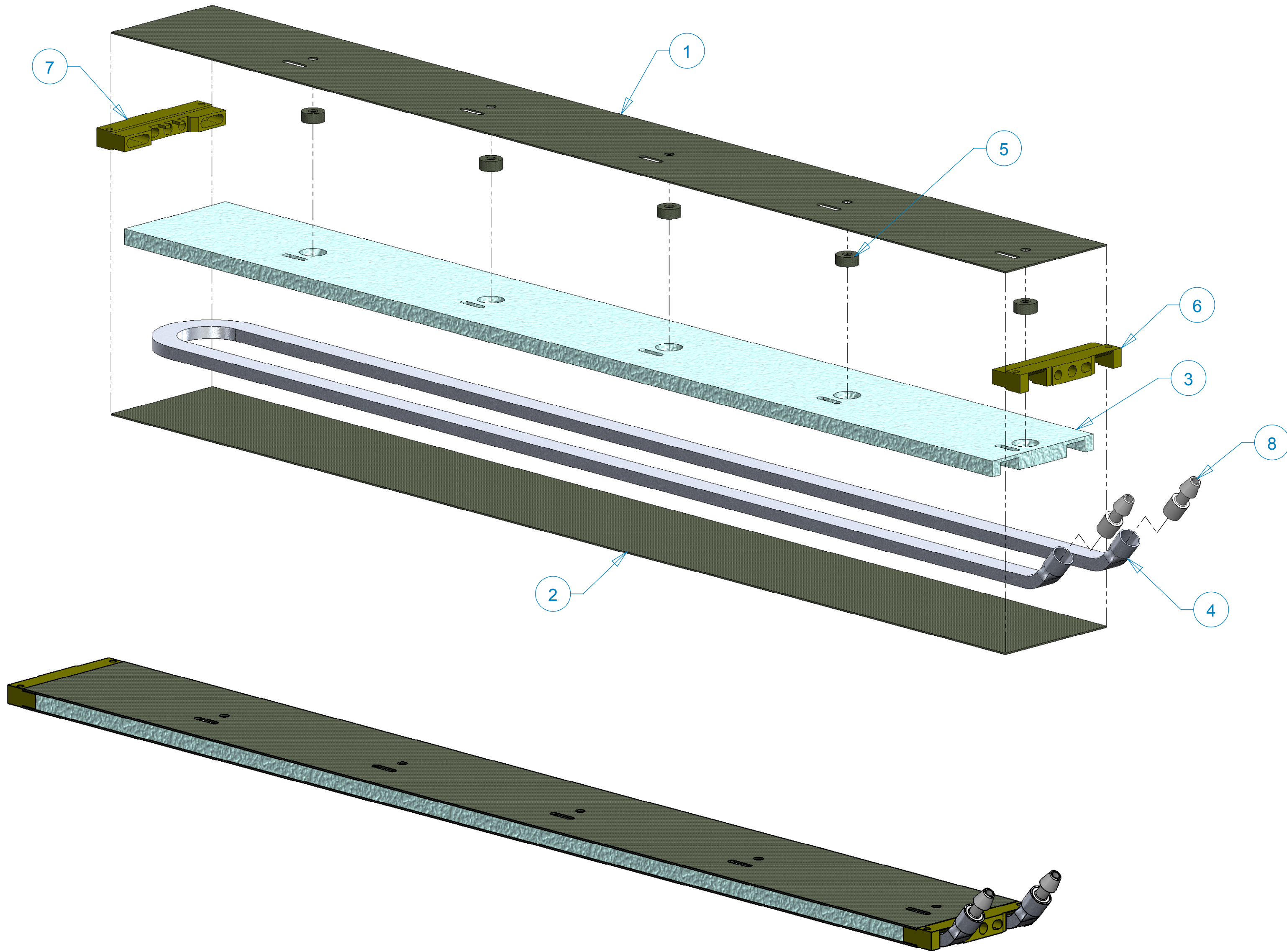


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	Item 8 was "Supplied By User" now 111-PHX-02-2068-1	11/20/09	RJ Ponchione



PARTS LIST				
ITEM NO.	QTY.	PART NO.	DESCRIPTION	MATERIAL
1	1	111-PHX-02-2052-1	VTX Barrel 3 Stave Face Skin 1	
2	1	111-PHX-02-2053-1	VTX Barrel 3 Stave Face Skin 2	
3	1	111-PHX-02-2054-1	VTX Barrel 3 Stave Core	
4	1	111-PHX-02-2055-1	VTX Barrel 3 Cooling U Tube	
5	5	111-PHX-02-2056-1	VTX Barrels 3 & 4 Stave Screw Insert	
6	1	111-PHX-02-2057-1	VTX Barrels 3 & 4 Stave Cooling Exit End Mtg Block	
7	1	111-PHX-02-2058-1	VTX Barrels 3 & 4 Stave Non-Cooling Exit End Mtg Block	
8	2	111-PHX-02-2068-1	Barrel Stave 3 & 4 Hose Barb	
9	1		Adhesive	HYSOL 9396

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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DOCUMENT

THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
-TOLERANCES-

DECIMALS
X = +/- .5
.X = +/- .1
.XX = +/- .01
.XXX = +/- .001

ANGULAR
.X = +/- 30°
.XX = +/- 15°
SURFACE FINISH = 250

CAD GENERATED DRAWING,
DO NOT MANUALLY UPDATE
DO NOT SCALE DRAWING

	SIGNATURE	DATE
Designer	Roger L. Smith	5/18/2009
Drawn	Roger L. Smith	5/18/2009
Checked	RJ Ponchione	6/12/2009
Engineer	RJ Ponchione	5/18/2009
Approved	RJ Ponchione	6/15/2009

HYTEC, INC

TITLE
PHENIX CENTRAL UPGRADE
VTX BARREL 3 STAVE
BONDED ASSEMBLY

DWG. NO.
111-PHX-02-2050

SCALE
5:4

SIZE
D

SHEET NO.
1 of 3

REVISION
A

