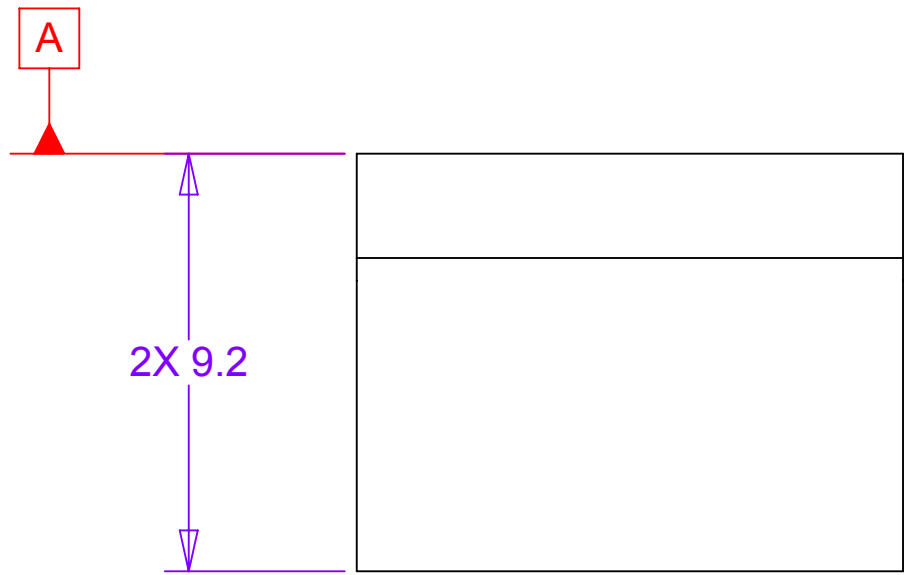
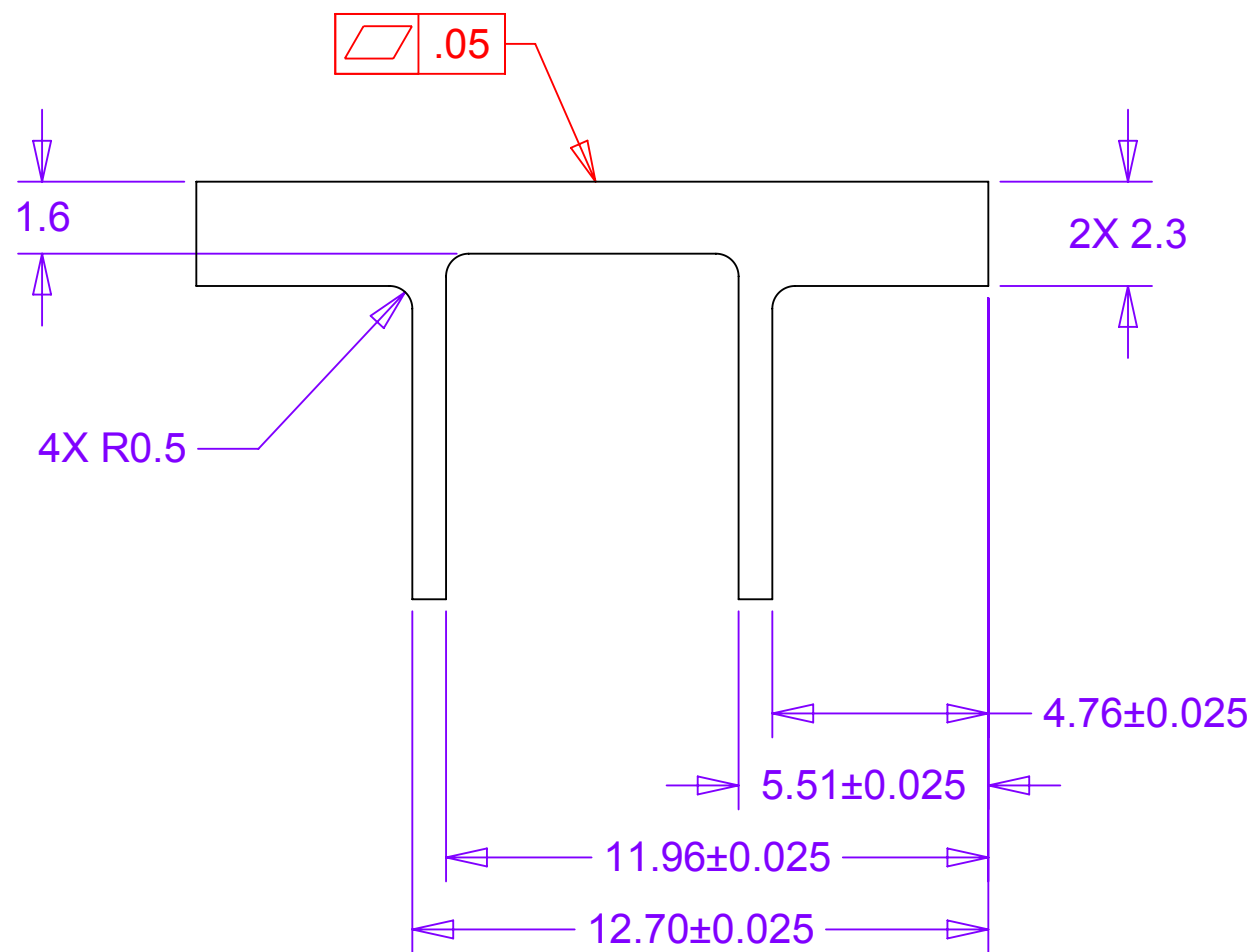
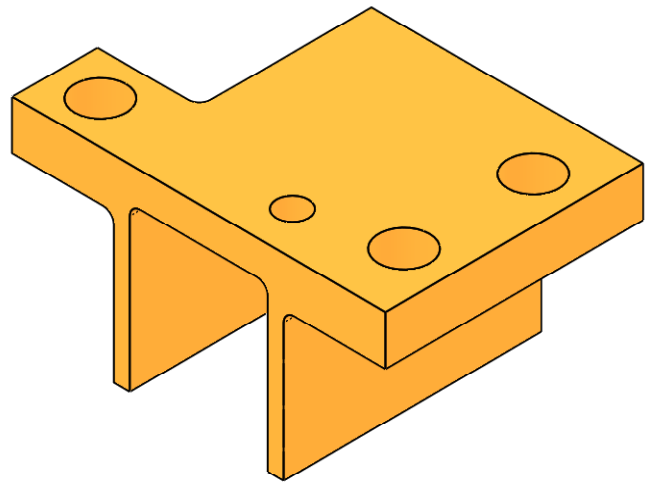
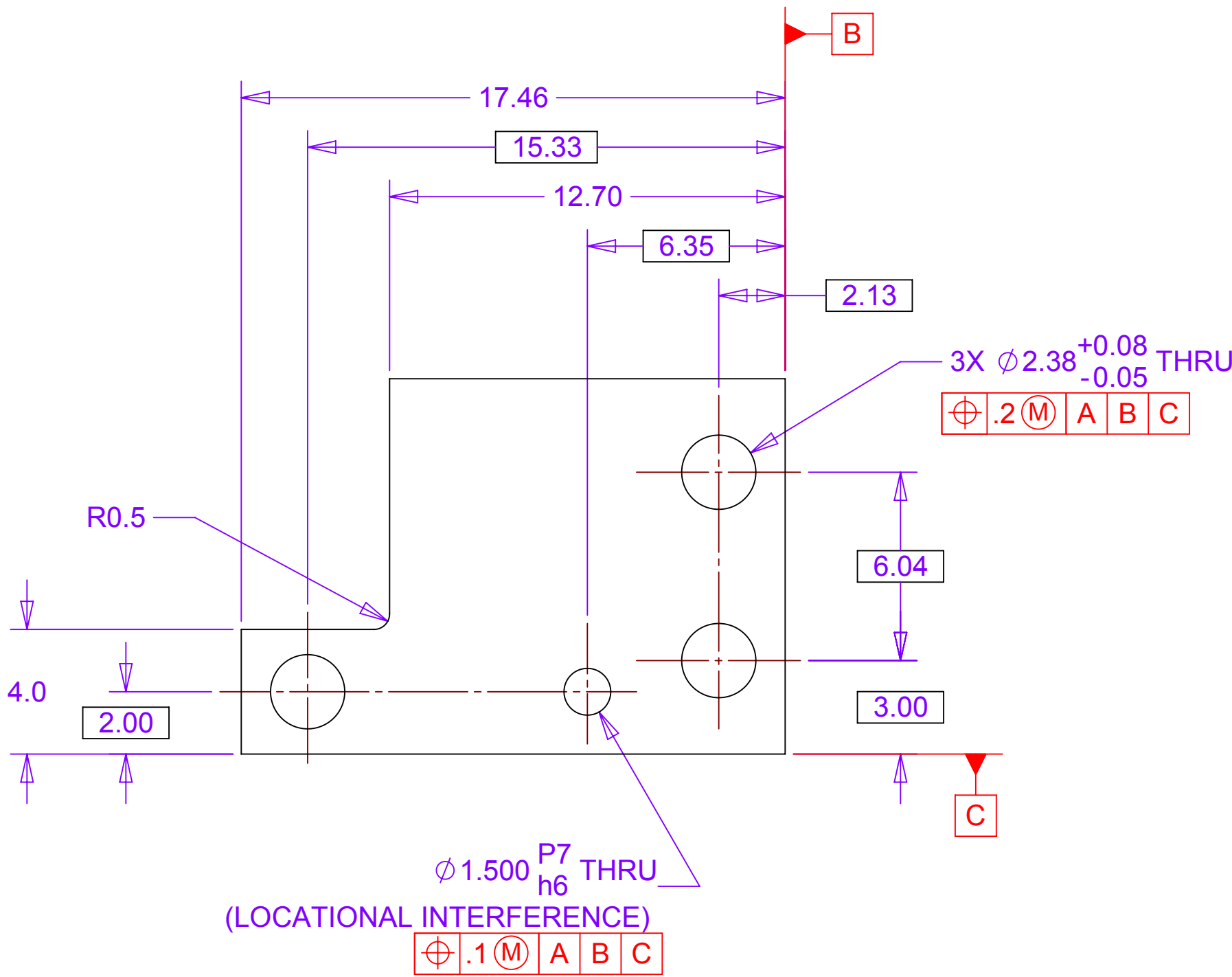


	REVISIONS			
REV	DESCRIPTION		DATE	APPROVED

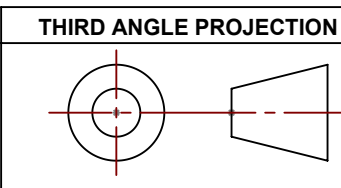


MATERIAL: CARBON LOADED PEEK

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING	HYTEC, INC		
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR .X = +/- .30° .XX = +/- .15° SURFACE FINISH = 250	FINISH	DESIGNER	DATE
PART NO. 111-PHX-02-2045-1			Designer	Roger L. Smith 8/5/2008
			Drawn	Roger L. Smith 4/7/2009
			Checked	RJ Ponchione 4/7/2009
			Engineer	RJ Ponchione 4/7/2009
			Approved	RJ Ponchione 4/7/2009
TITLE PHENIX CENTRAL UPGRADE VTX BARREL STAVE BARREL SUPPORT MOUNT 4			DWG. NO.	SIZE
			111-PHX-02-2045	D
			SCALE 10:1	SHEET NO. 1 of 1
				REVISION