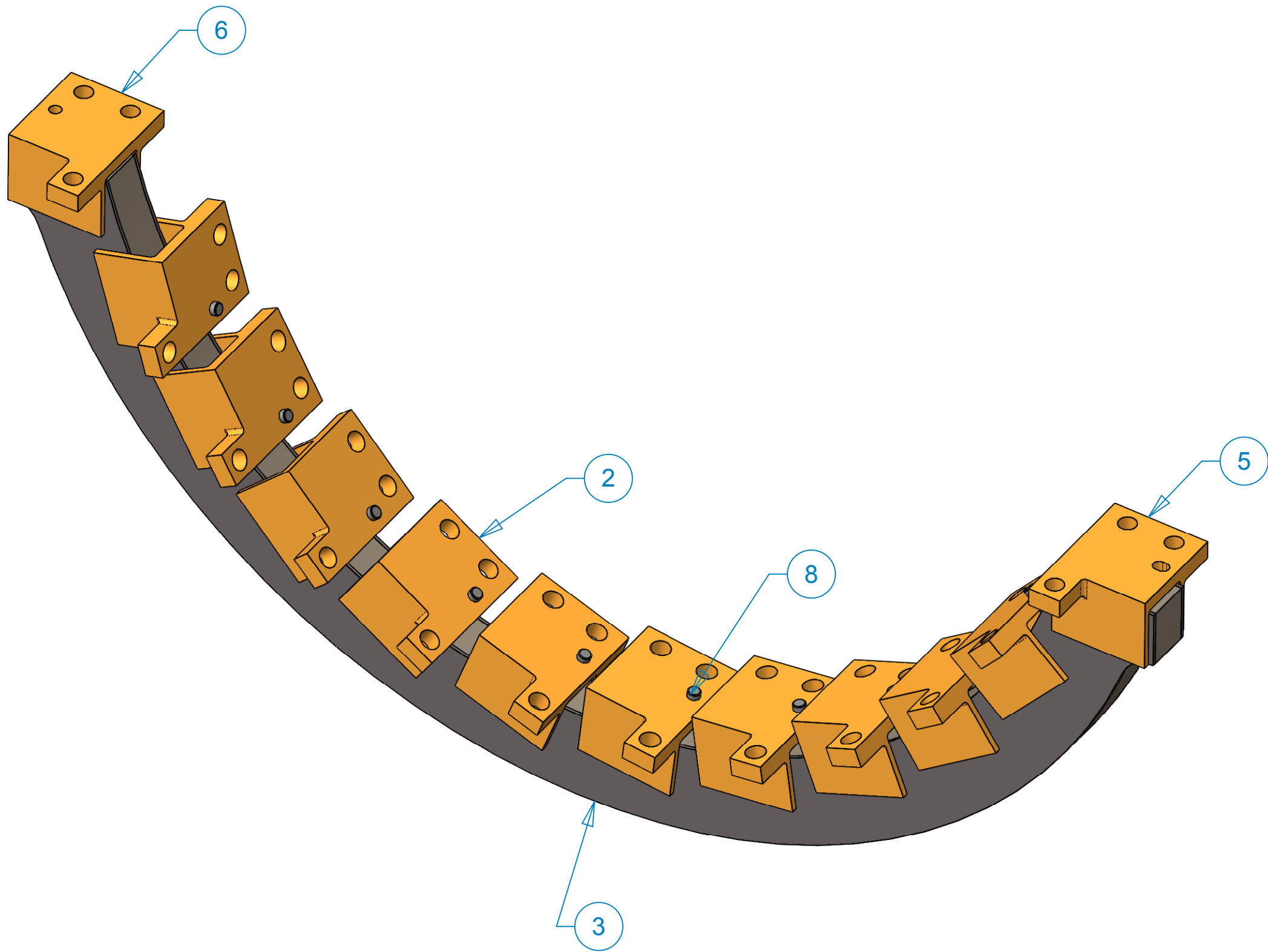
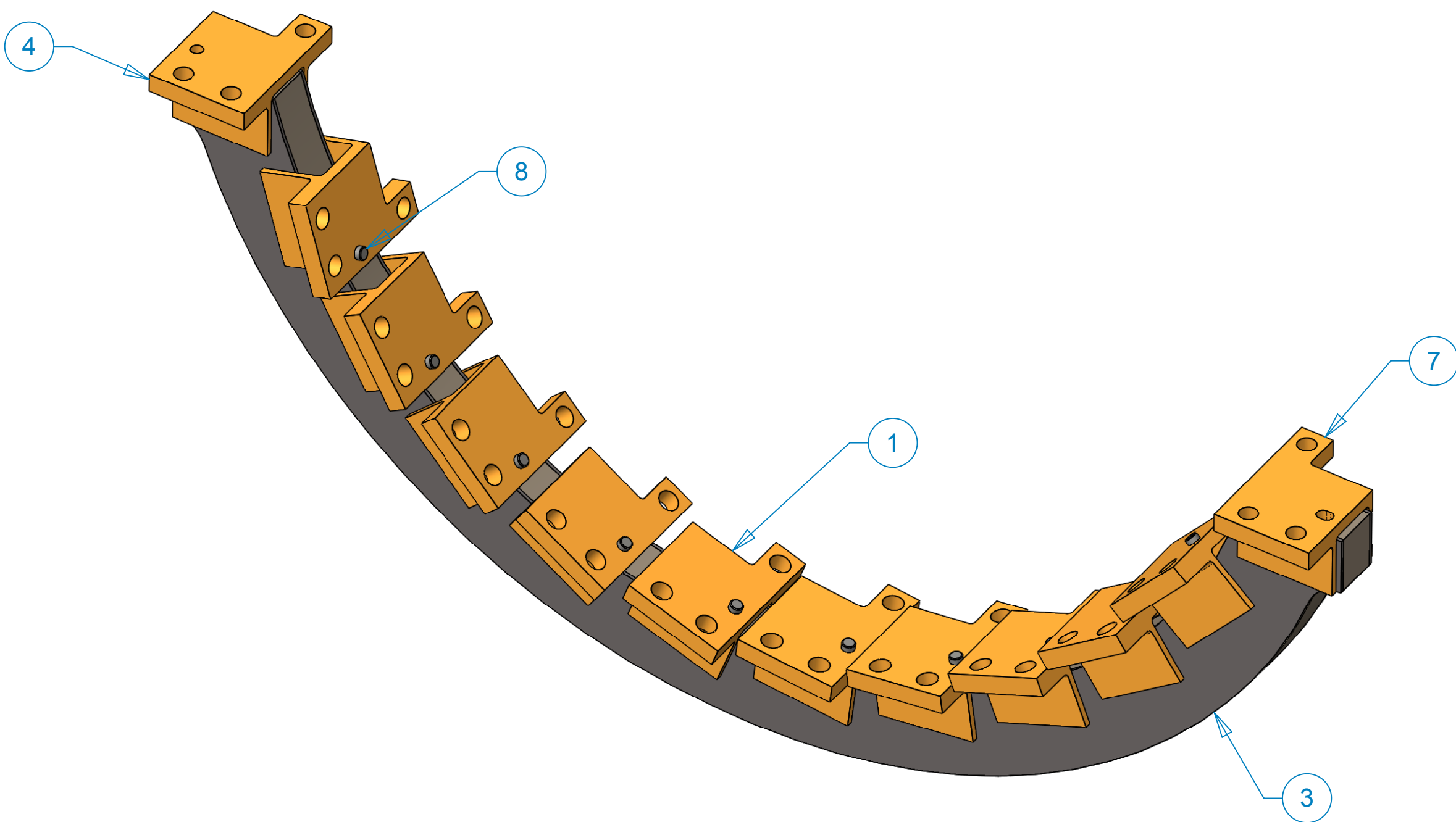


	REVISIONS		
REV	DESCRIPTION	DATE	APPROVED



-1 RIGHT HAND



-2 LEFT HAND

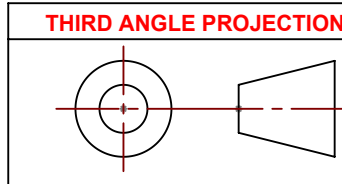
-1 RIGHT HAND

-2 LEFT HAND

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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PARTS LIST					
ITEM	-1 QTY	-2 QTY	PART NO.	DESCRIPTION	MATERIAL
1	-	10	111-PHX-02-2010-1	Barrel Stave Mounting Block - Left	
2	10	-	111-PHX-02-2010-3	Barrel Stave Mounting Block - Right	
3	1	1	111-PHX-02-2013-1	Barrel 2 Support Panel Assy	
4	-	1	111-PHX-02-2042-1	Barrel Support Mount 1	
5	1	-	111-PHX-02-2042-3	Barrel Support Mount 5	
6	1	-	111-PHX-02-2043-1	Barrel Support Mount 2	
7	-	1	111-PHX-02-2043-3	Barrel Support Mount 6	
8	10	10		Stave Dowel Pin, 1.5mm X 2.5mm lg	Aluminum
9	AR	AR		Adhesive	HYSOL 9396
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES- DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001 ANGULAR .X = +/- 30° .XX = +/- 15° SURFACE FINISH = 250			CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		

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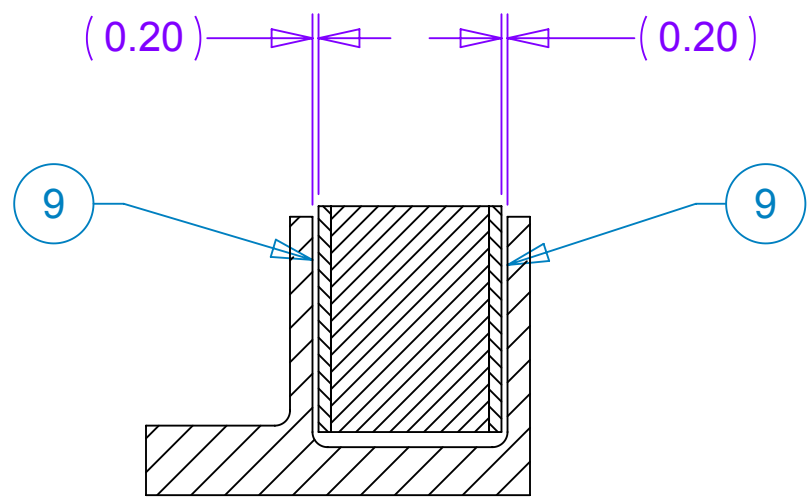
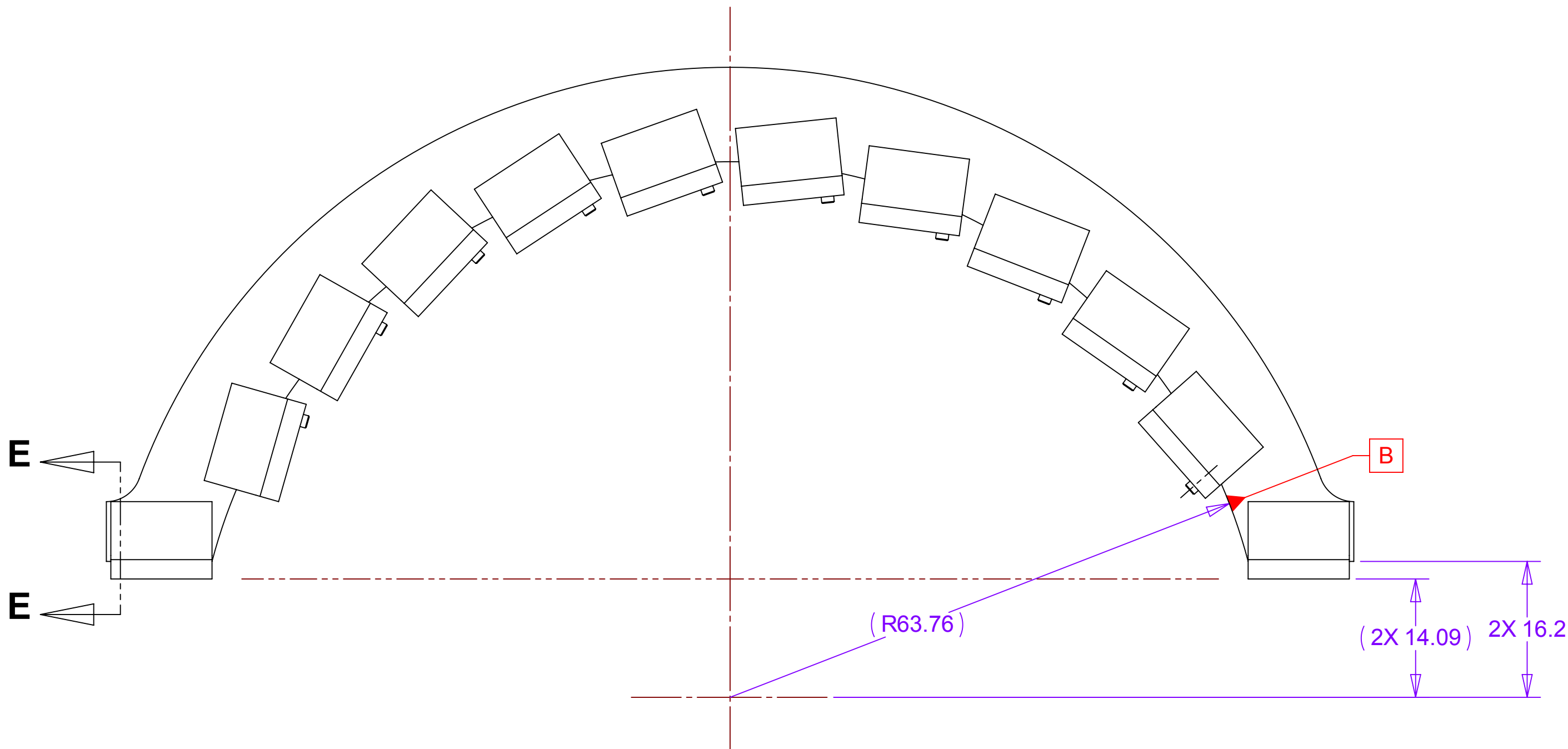
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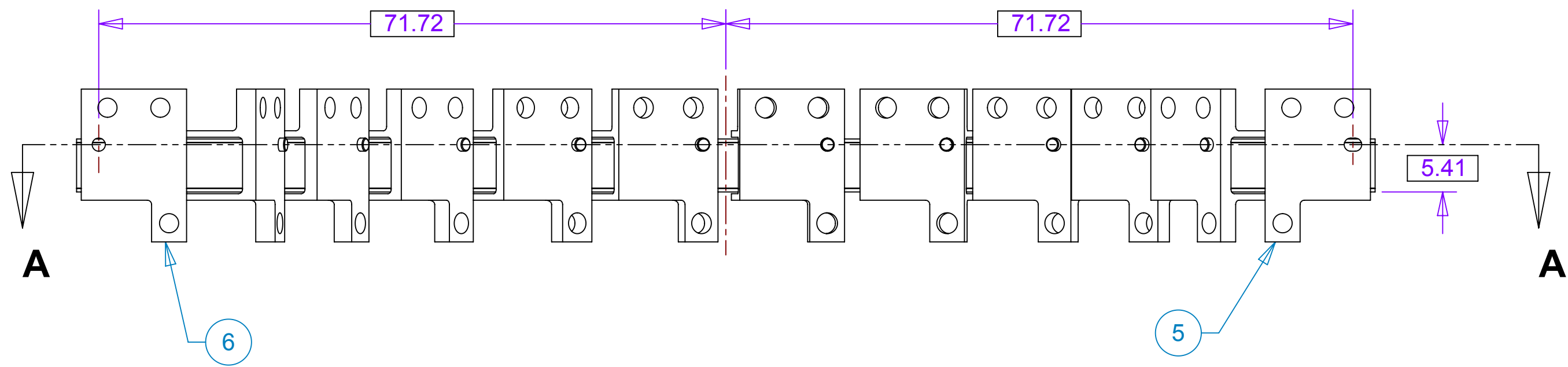
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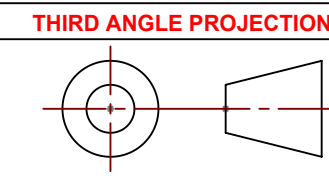
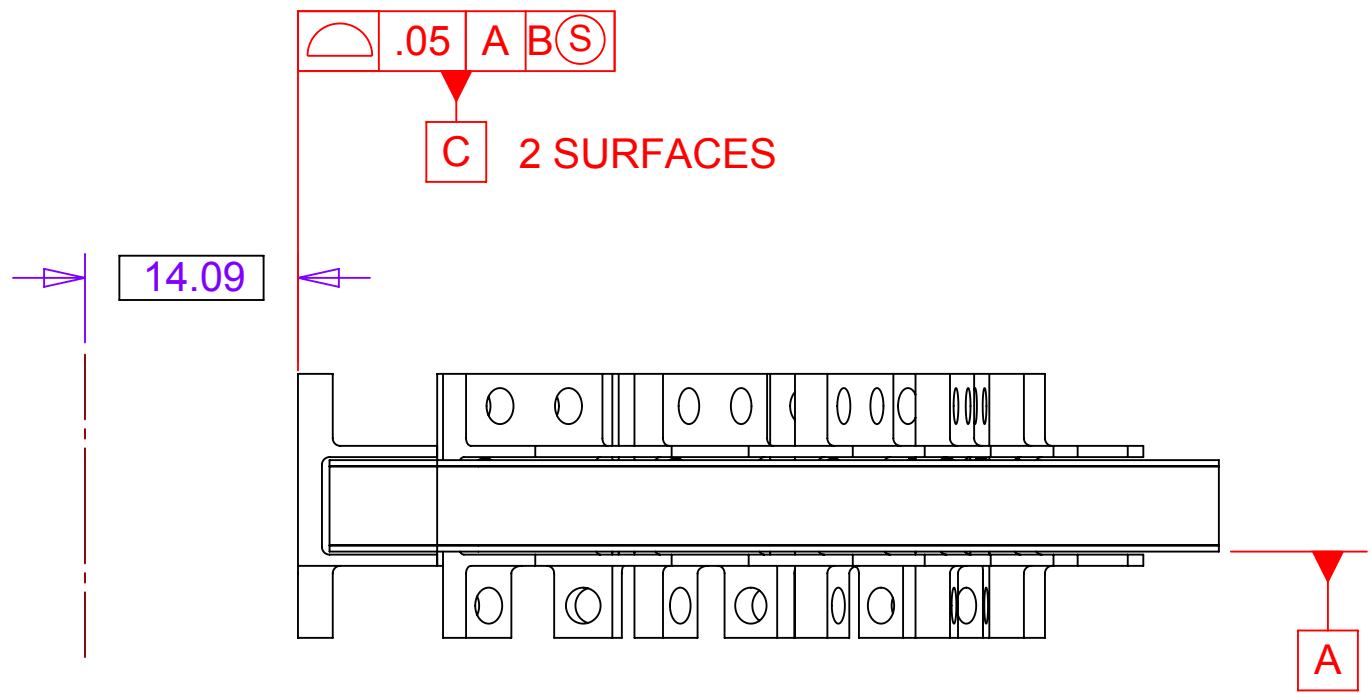
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SECTION E-E
SCALE 4 : 1



-1 RIGHT HAND



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DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001				TITLE PHENIX CENTRAL UPGRADE VTX BARREL 2 SUPPORT ASSEMBLY			
ANGULAR .X = +/- .30' .XX = +/- .15'		SURFACE FINISH = 250					
FINISH			SIGNATURE	DATE			
		Designer	Roger L. Smith	8/5/2008			
		Drawn	Roger L. Smith	4/7/2009	DWG. NO.	SIZE	SHEET NO.
		Checked	RJ Ponchione	4/7/2009	111-PHX-02-2012 D 2 of 4		
		Engineer	RJ Ponchione	4/7/2009			
PART NO. 111-PHX-02-2012-1 & 2		Approved	RJ Ponchione	4/7/2009	SCALE 1:1	REVISION	

D

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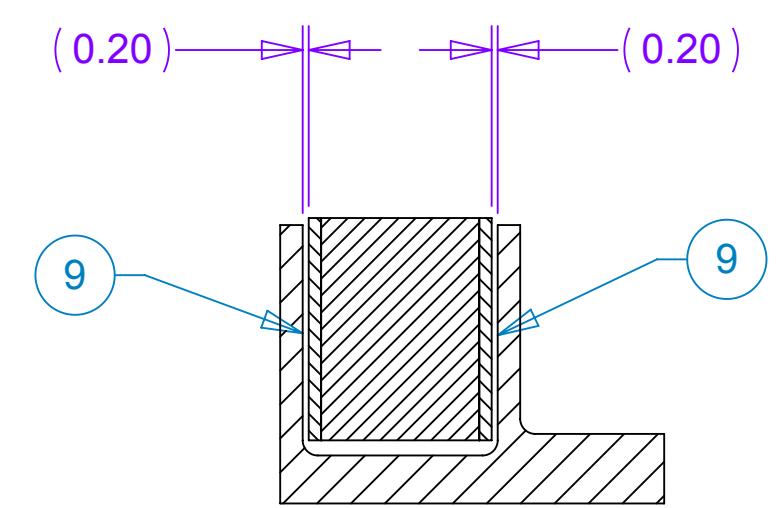
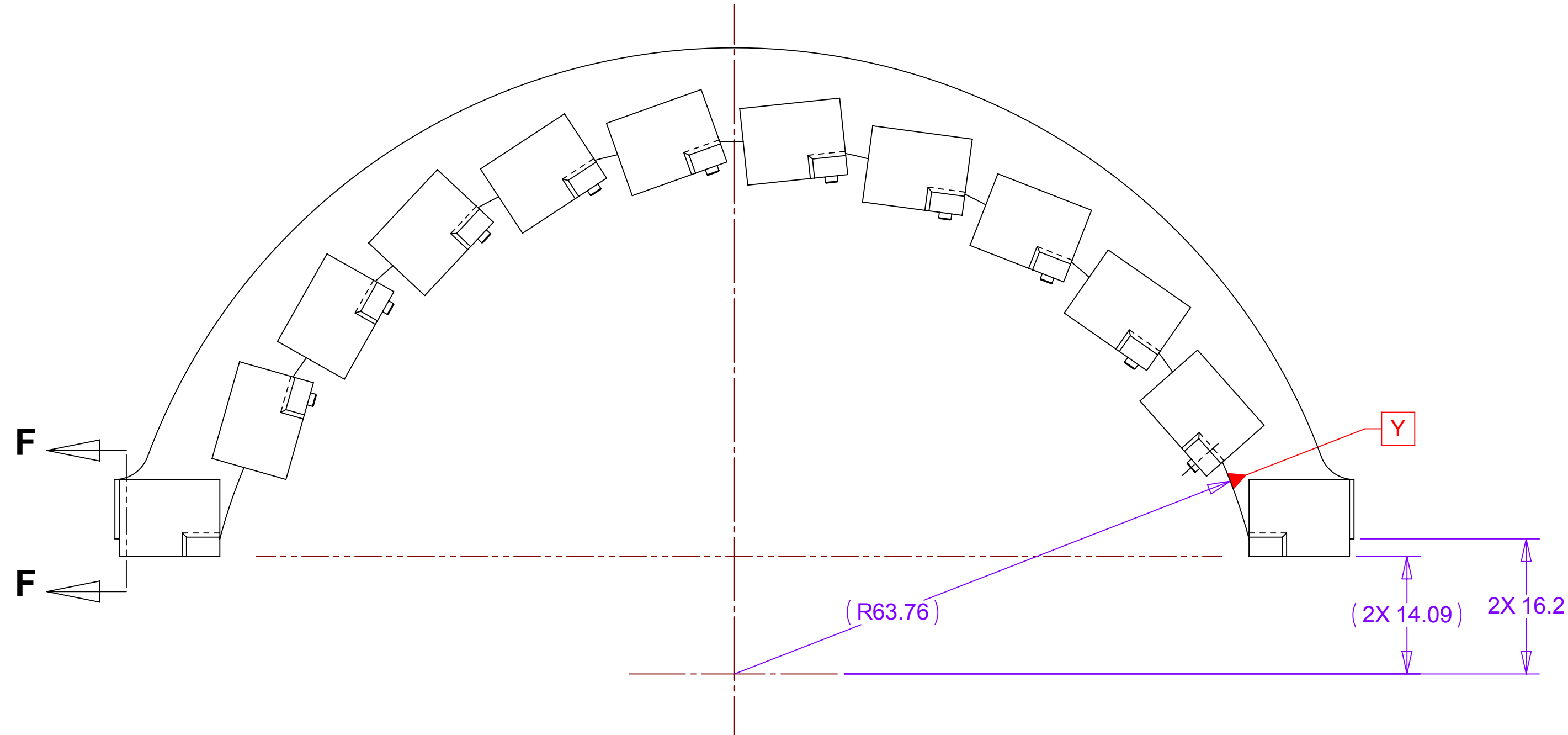
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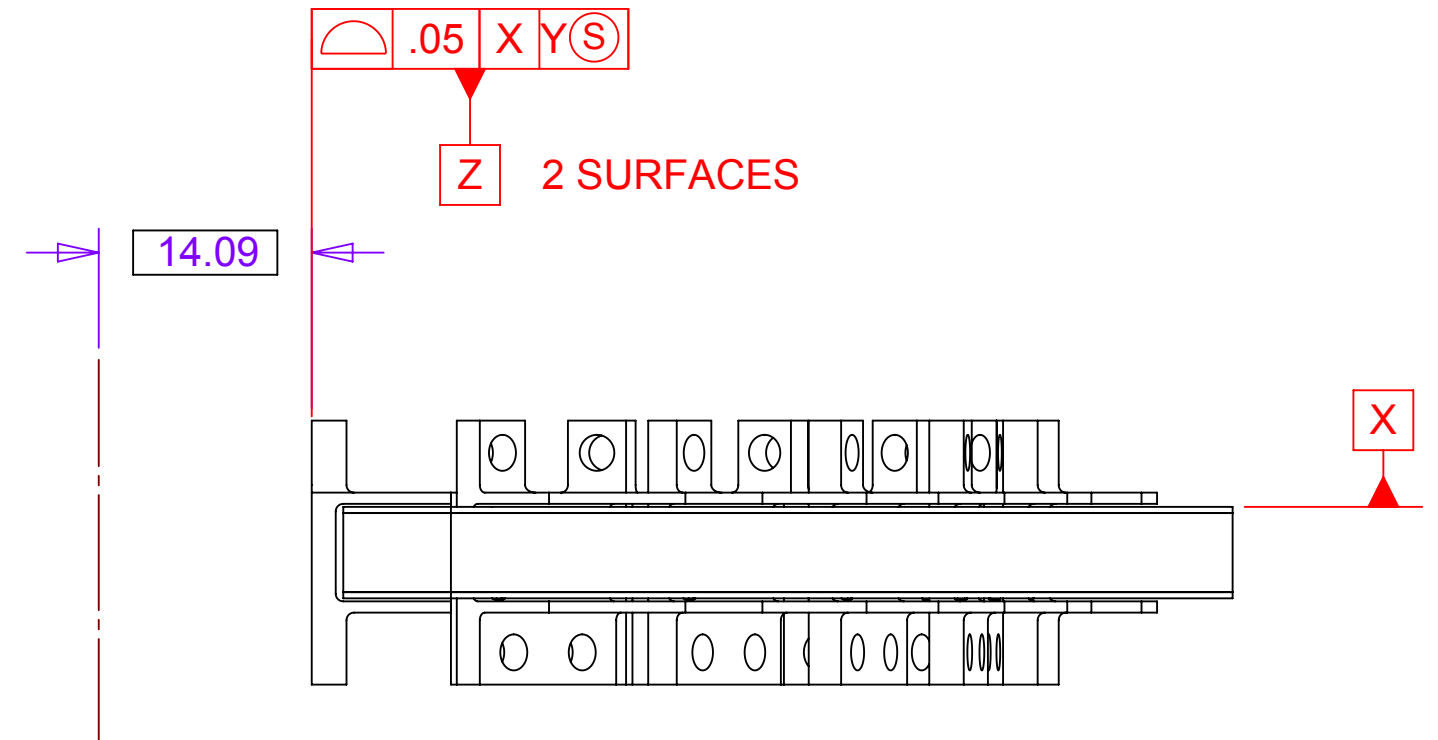
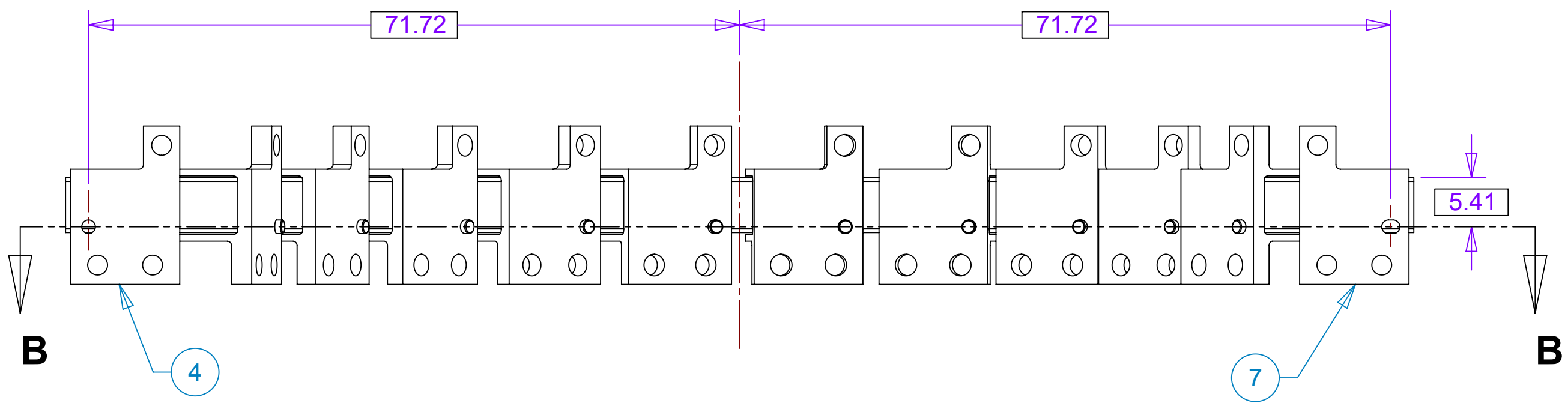
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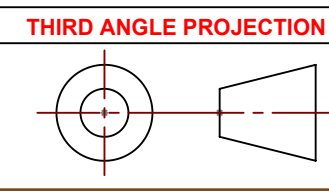
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SECTION F-F
SCALE 4 : 1



-2 LEFT HAND



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DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001		ANGULAR .X = +/- .30° .XX = +/- .15° SURFACE FINISH = 250		TITLE PHENIX CENTRAL UPGRADE VTX BARREL 2 SUPPORT ASSEMBLY	
FINISH		Designer	Signature	DATE	DWG. NO.
PART NO. 111-PHX-02-2012-1 & 2		Drawn	RJ Ponchione	8/5/2008	SIZE D
		Checked	RJ Ponchione	4/7/2009	SHEET NO. 3 of 4
		Engineer	RJ Ponchione	4/7/2009	SCALE 1:1
		Approved	RJ Ponchione	4/7/2009	REVISION

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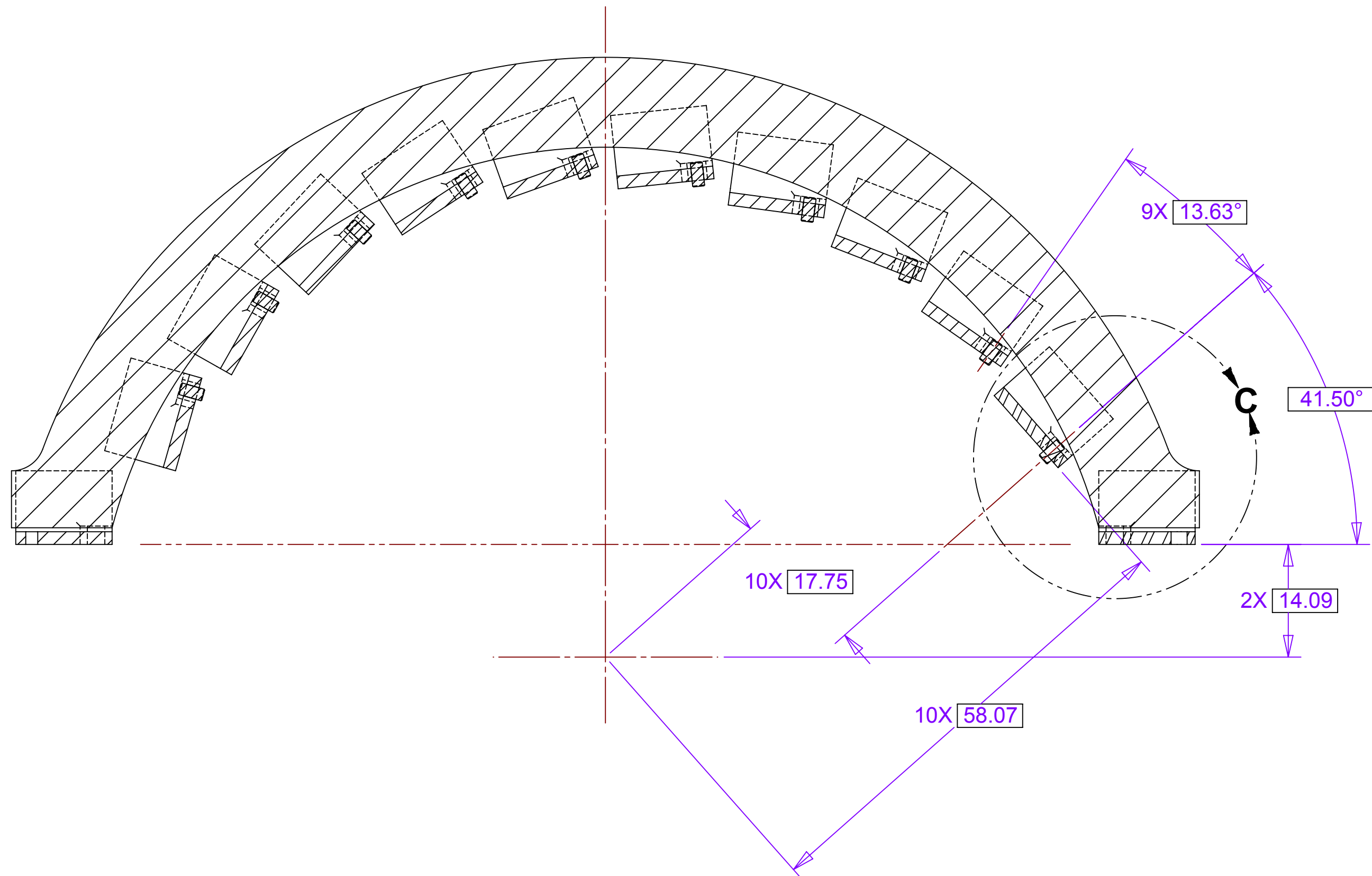
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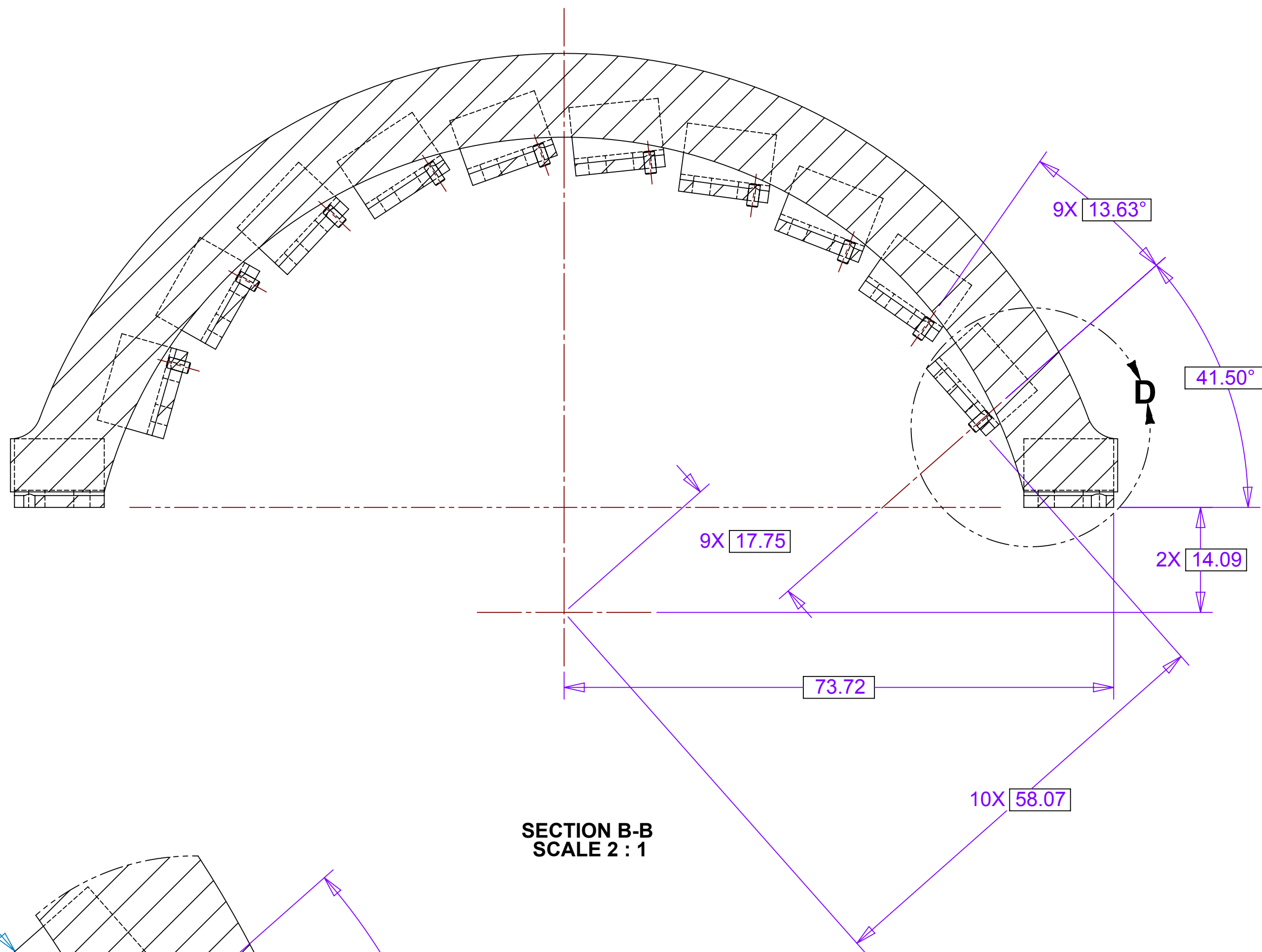
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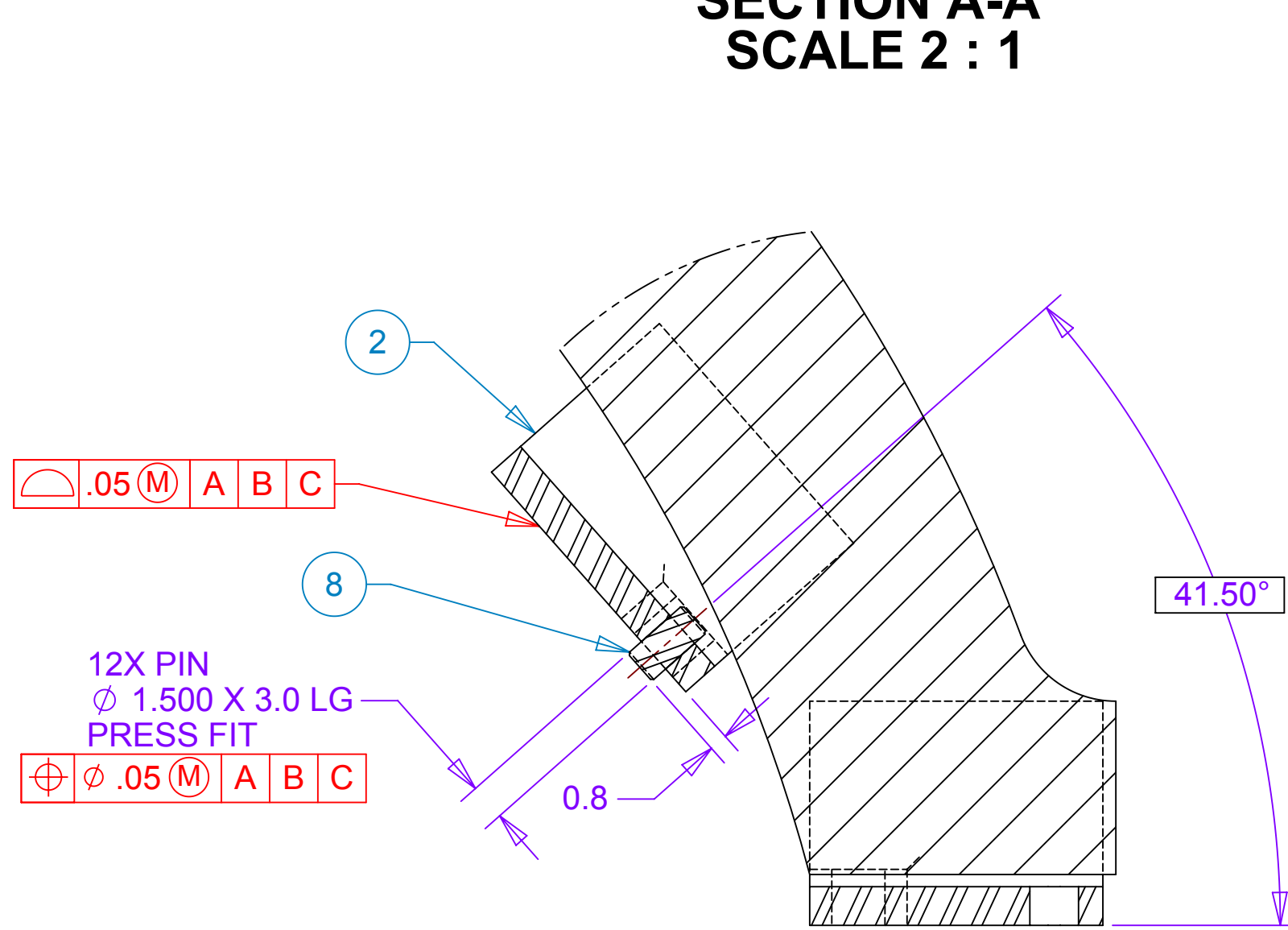
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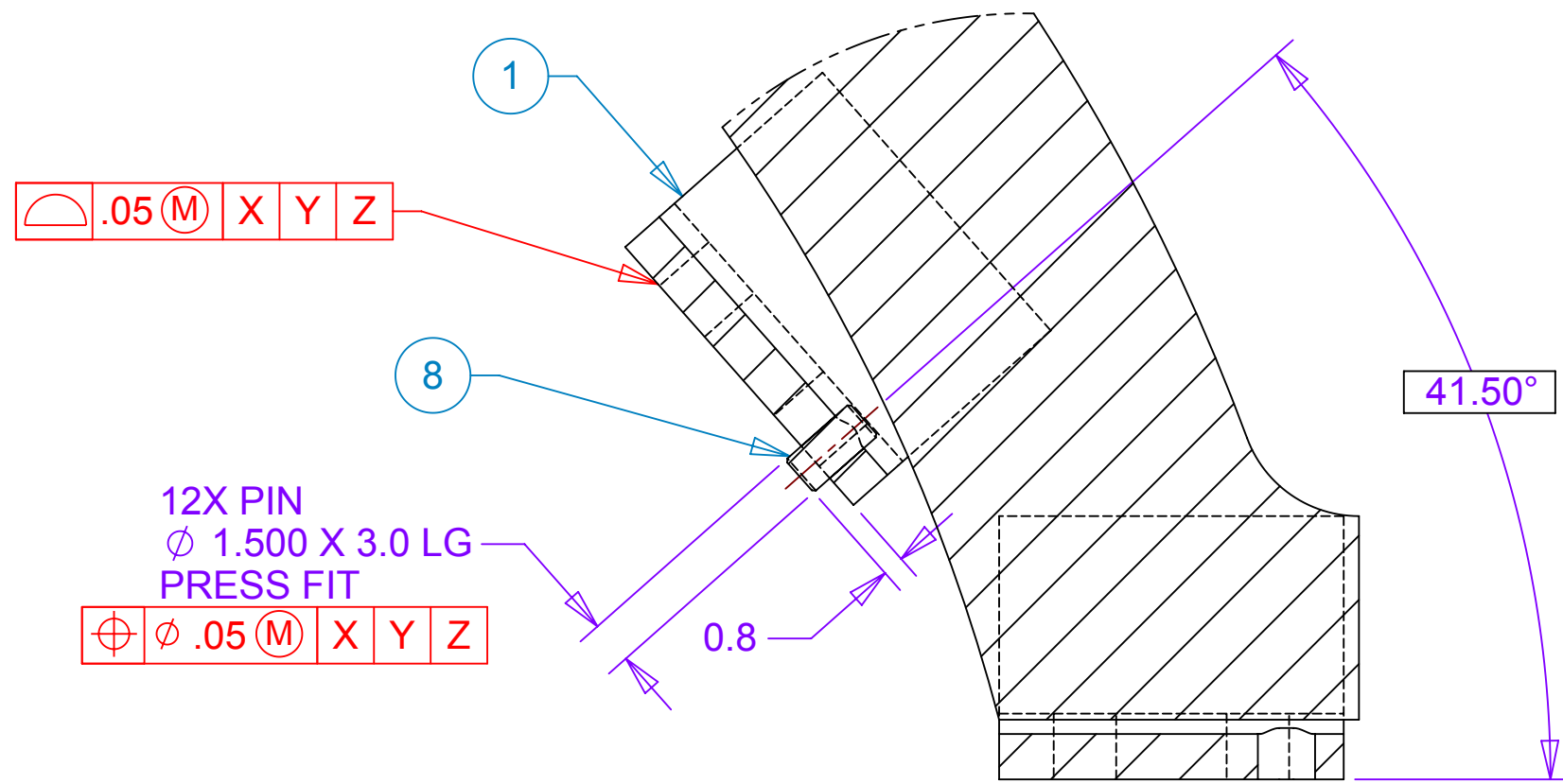
SECTION A-A
SCALE 2 : 1



SECTION B-B
SCALE 2 : 1

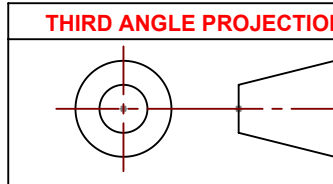


DETAIL C
SCALE 4 : 1



DETAIL D
SCALE 4 : 1

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DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR .X = +/- 30° .XX = +/- 15° SURFACE FINISH = 250	TITLE PHENIX CENTRAL UPGRADE VTX BARREL 2 SUPPORT ASSEMBLY		DWG. NO. 111-PHX-02-2012	SIZE D
FINISH		Designer Roger L. Smith	SIGNATURE Roger L. Smith	DATE 8/5/2008	SHEET NO. 4 of 4
PART NO. 111-PHX-02-2012-1 & 2		Drawn Roger L. Smith	Checked RJ Ponchione	Engineer RJ Ponchione	REVISION
		Approved RJ Ponchione	4/7/2009	4/7/2009	
		SCALE 1:1			

8 7 6 5 4 3 2 1