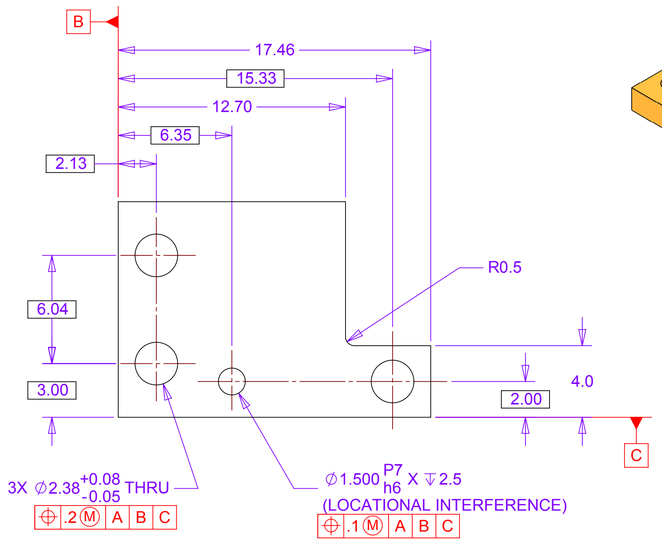
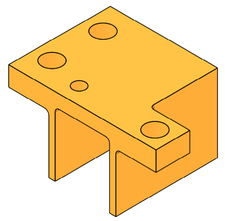
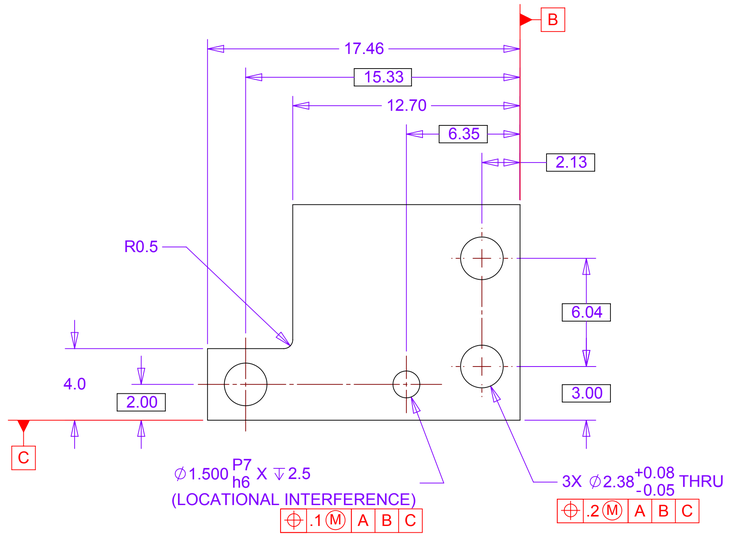
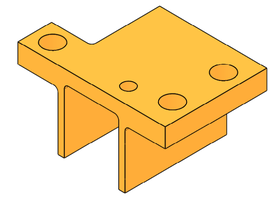
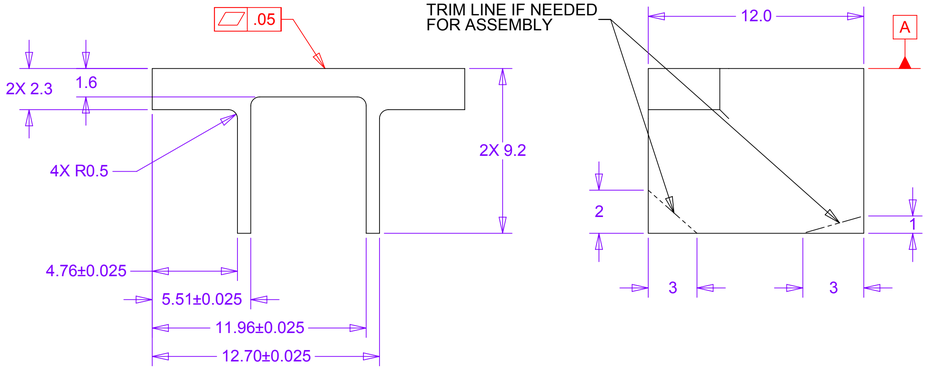
| REVISIONS | | | |
|---|---|---|---|
| REV | DESCRIPTION | DATE | APPROVED |
| | | | |



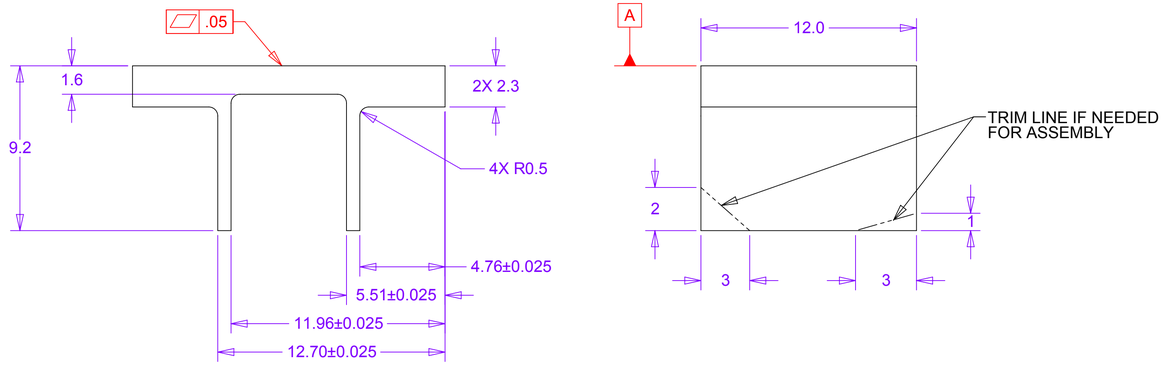








-1 MOUNTING BLOCK - LEFT
MATERIAL: CARBON LOADED PEEK




-3 MOUNTING BLOCK - RIGHT
MATERIAL: CARBON LOADED PEEK

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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HYTEC RELEASED DOCUMENT

THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
-TOLERANCES-

DECIMALS
.X = +/- .5
.X = +/- .1
.XX = +/- .01
.XXX = +/- .001

ANGULAR
.X = +/- 30'
.XX = +/- 15'

SURFACE FINISH = 250

FINISH

PART NO.
111-PHX-02-2010-1 & 3

CAD GENERATED DRAWING,
DO NOT MANUALLY UPDATE
DO NOT SCALE DRAWING

| | SIGNATURE | DATE |
|---|---|---|
| Designer | Roger L. Smith | 8/5/2008 |
| Drawn | Roger L. Smith | 4/7/2009 |
| Checked | RJ Ponchione | 4/7/2009 |
| Engineer | RJ Ponchione | 4/7/2009 |
| Approved | RJ Ponchione | 4/7/2009 |

HYTEC, INC

TITLE
PHENIX CENTRAL UPGRADE
BARREL STAVE
MOUNTING BLOCK

DWG. NO. 111-PHX-02-2010
SIZE D
SHEET NO. 1 of 1
SCALE 6:1
REVISION