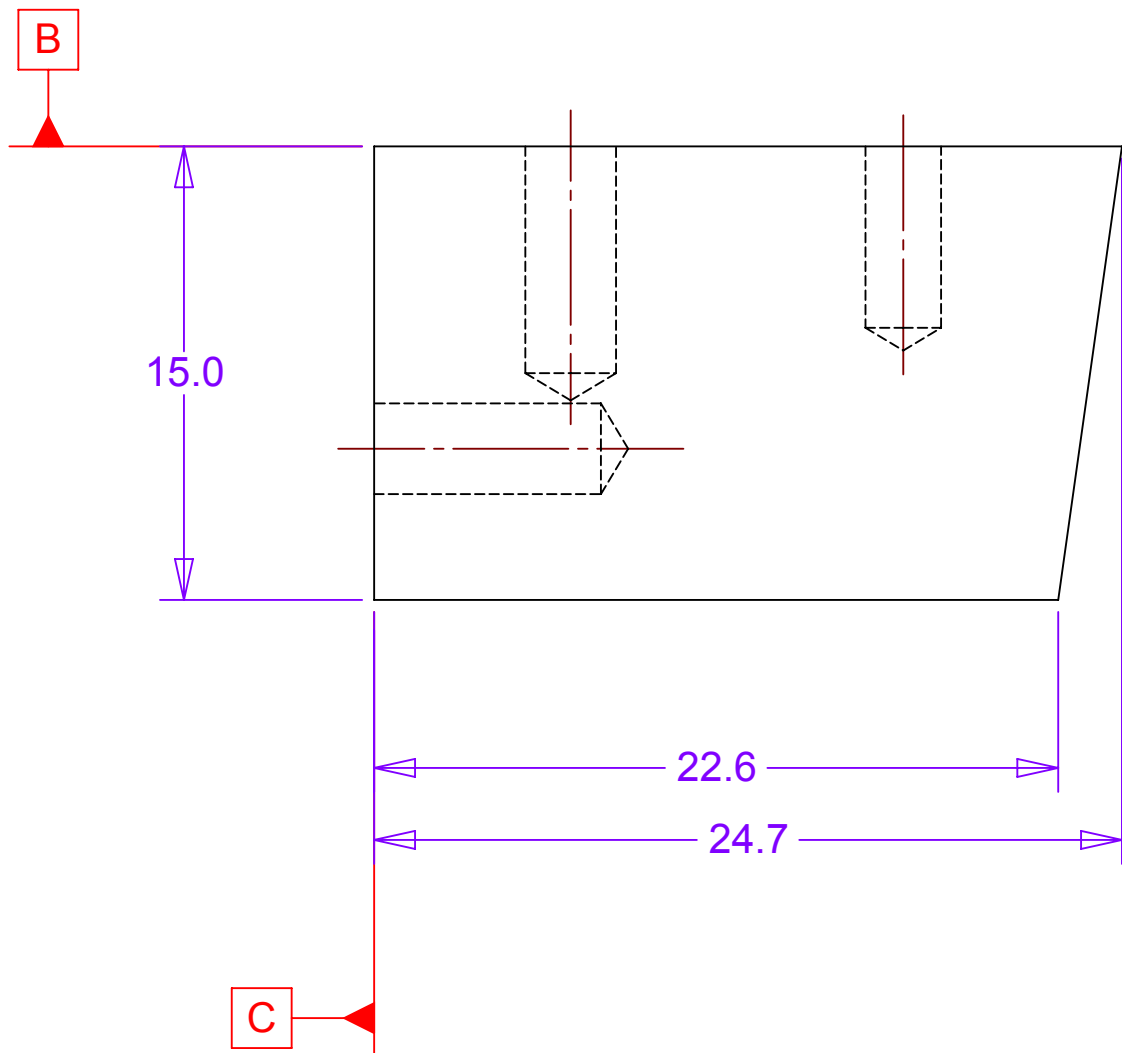
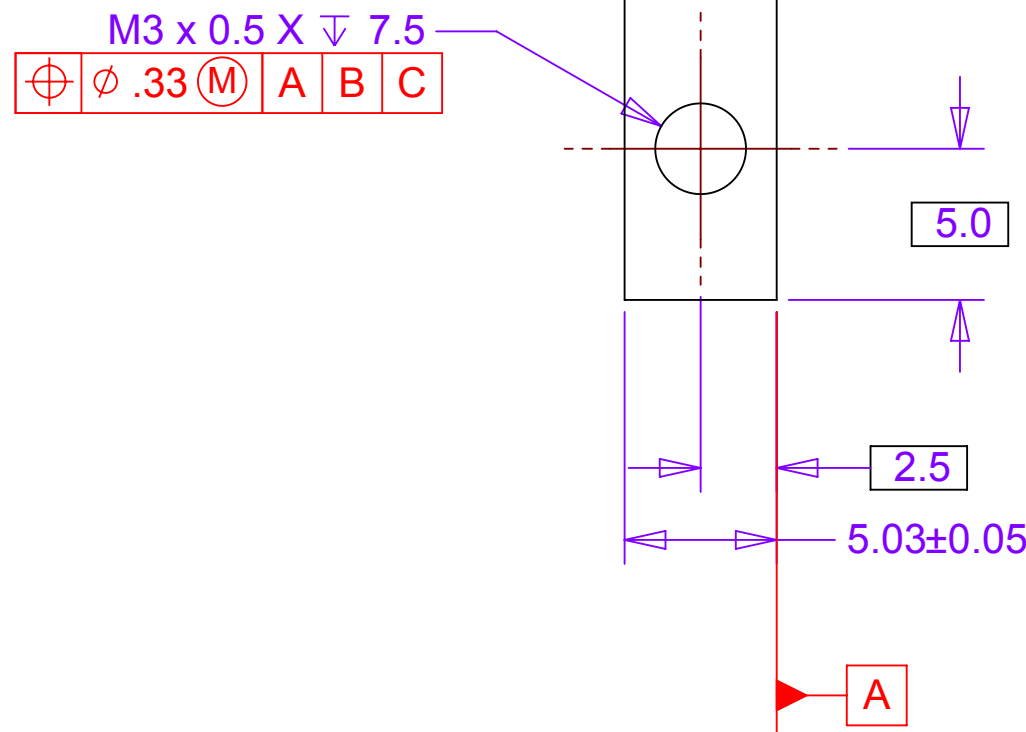
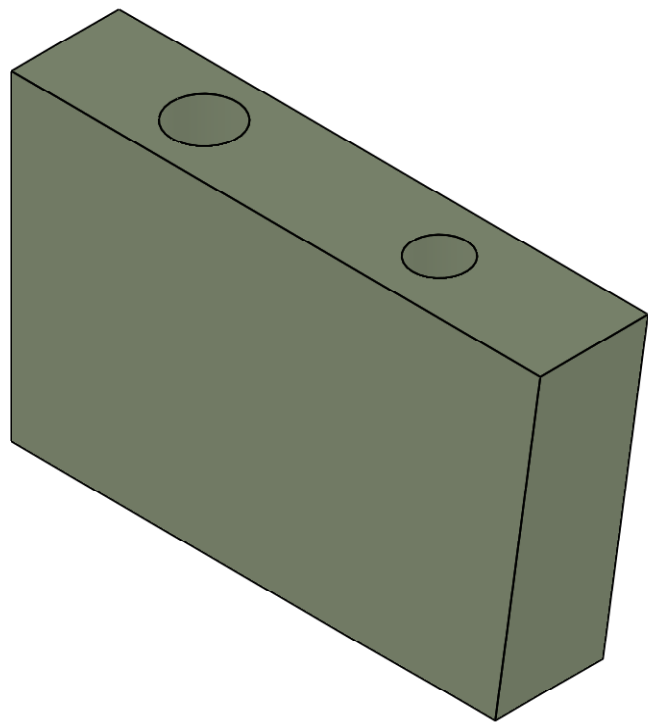
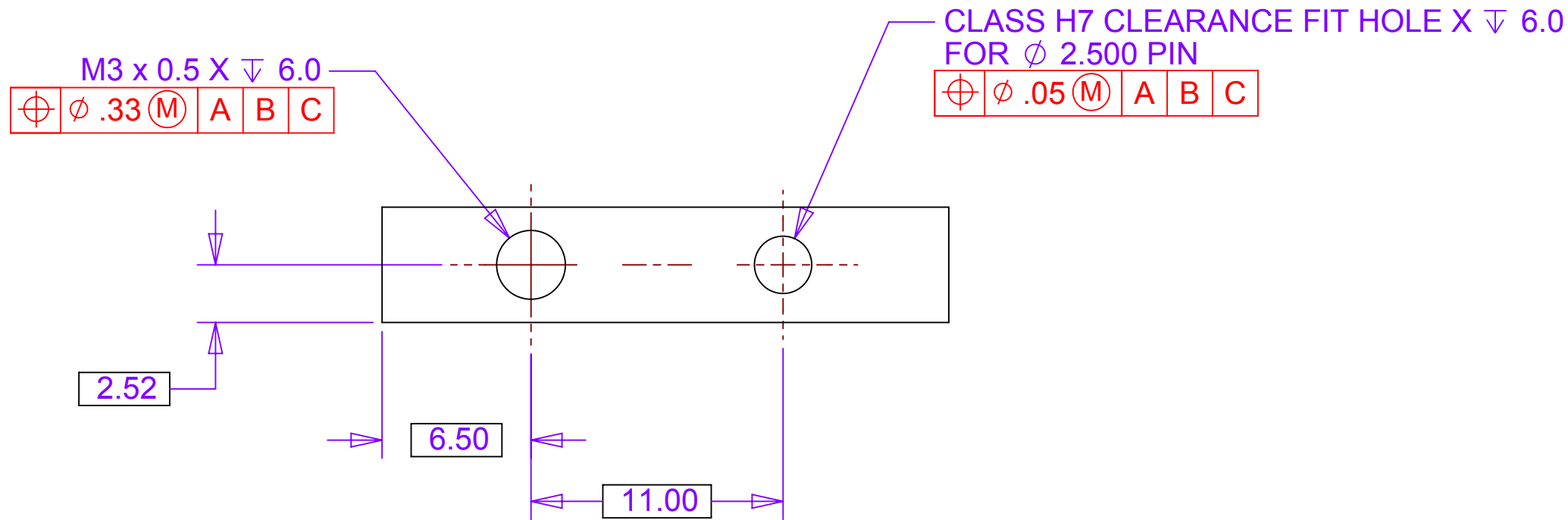


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	REVISIONS			
REV	DESCRIPTION		DATE	APPROVED

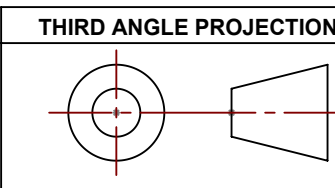


MATERIAL: CARBON LOADED PEEK

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC		
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001				TITLE PHENIX CENTRAL UPGRADE VTX BARREL 1 INSERT 1		
ANGULAR = +/- .30' SURFACE FINISH = 250				DWG. NO. 111-PHX-02-2008		
FINISH			SIGNATURE	DATE	SIZE	SHEET NO.
PART NO. 111-PHX-02-2008-1		Designer	Roger L. Smith	3/14/2007	D	1 of 1
		Drawn	Roger L. Smith	4/7/2009		
		Checked	RJ Ponchione	4/7/2009		
		Engineer	RJ Ponchione	4/7/2009		
		Approved	RJ Ponchione	4/7/2009	SCALE 4:1	REVISION