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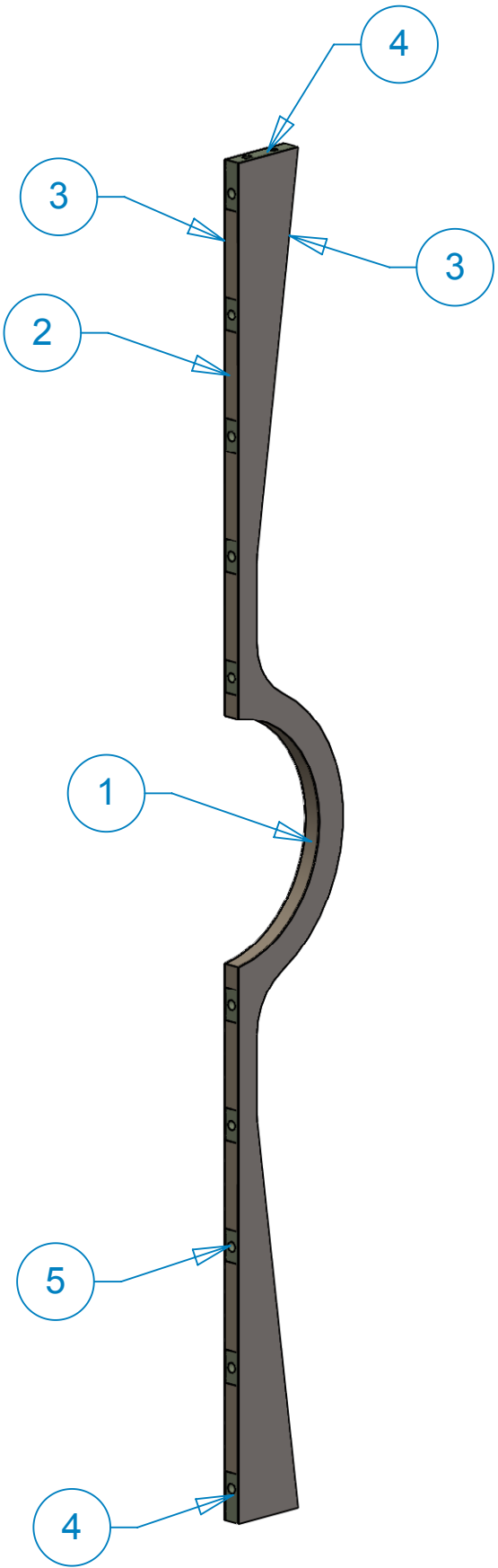
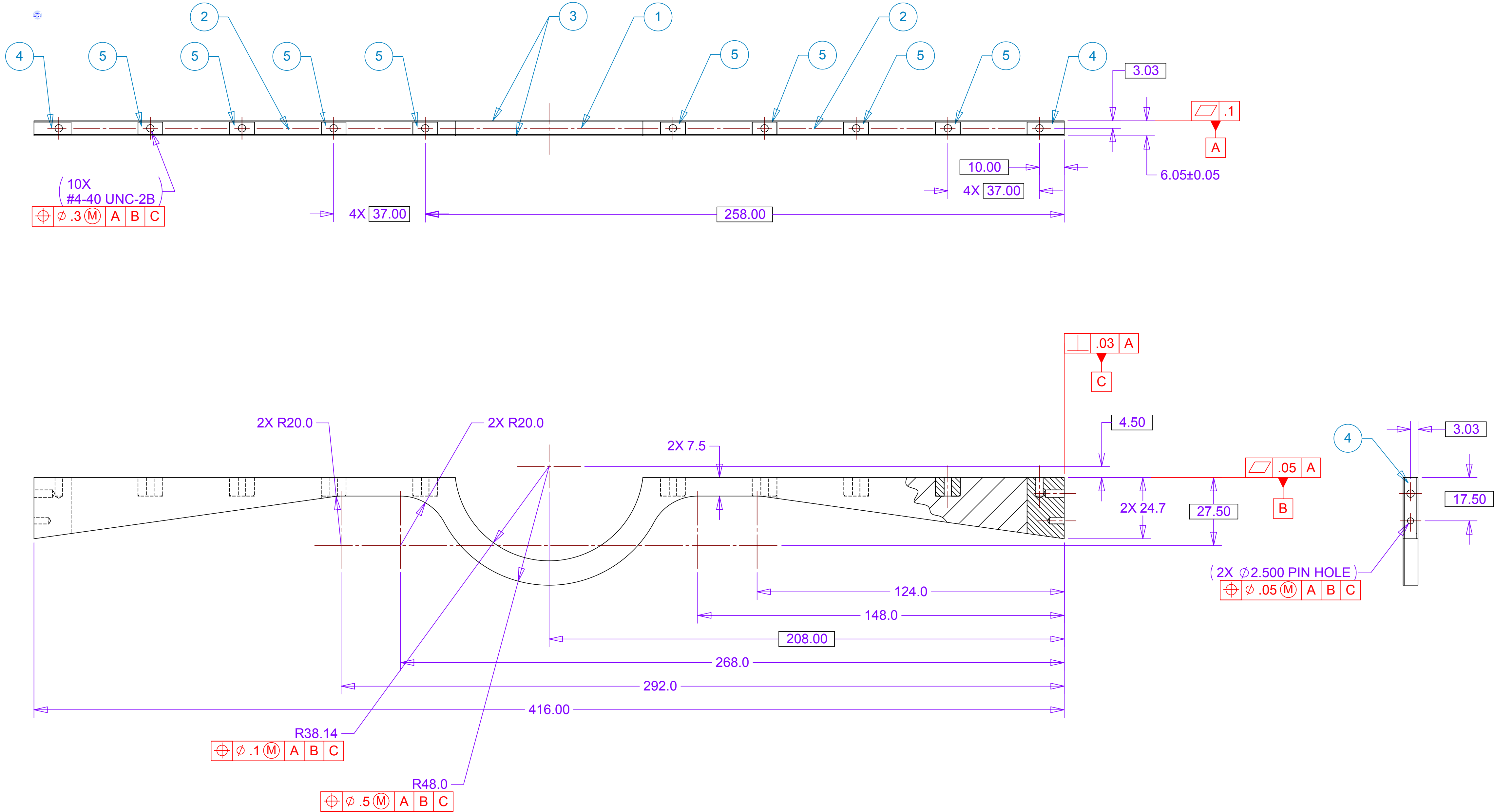
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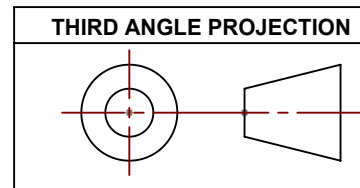
	REVISIONS			
REV	DESCRIPTION		DATE	APPROVED



NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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PARTS LIST				
ITEM NO.	QTY.	PART NO.	DESCRIPTION	MATERIAL
1	1		Barrel 1 Support Core 1	Allcomp K3 or Similar
2	2		Barrel 1 Support Core 2	Allcomp K3 or Similar
3	2		Barrel 1 Support Face Sheet	M55J/954-3 [0,+60,-60]s
4	2	111-PHX-02-2008-1	Barrel 1 Support Insert 1	Carbon Loaded PEEK
5	8	111-PHX-02-2009-1	Barrel 1 Support Insert 2	Carbon Loaded PEEK
6	AR		Adhesive	HYSOL 9396
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-			CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING	
DECIMALS X = +/- .5 X = +/- .1 XX = +/- .01 XXX = +/- .001			ANGULAR X = +/- .30° XX = +/- .15° SURFACE FINISH = 250	
FINISH			Designer	Signature
PART NO.			Drawn	Date
111-PHX-02-2007-1			Checked	4/7/2009
			Engineer	4/7/2009
			Approved	4/7/2009
			DWG. NO. SIZE SHEET NO.	
			111-PHX-02-2007 D 1 of 1	
			SCALE 1:2 REVISION	