

8 7 6 5 4 3 2 1

REVISIONS		DATE	APPROVED
REV	DESCRIPTION		
A1	Added #4-40 UNC-2B Holes	02/24/09	R.J. Ponchione
A2	Added 2.50 Pin Hole		

D

D

C

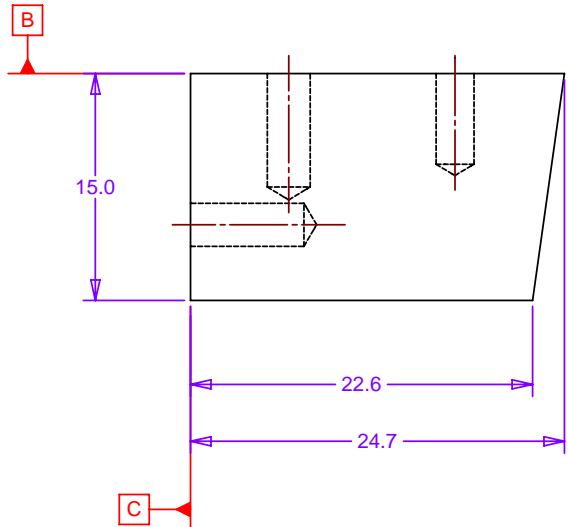
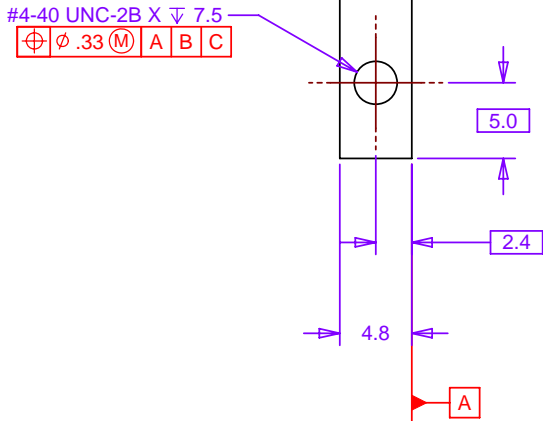
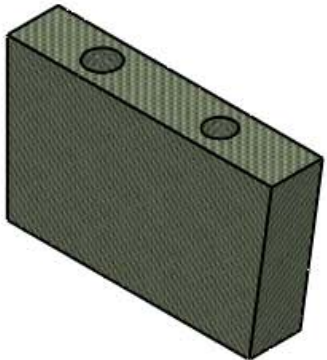
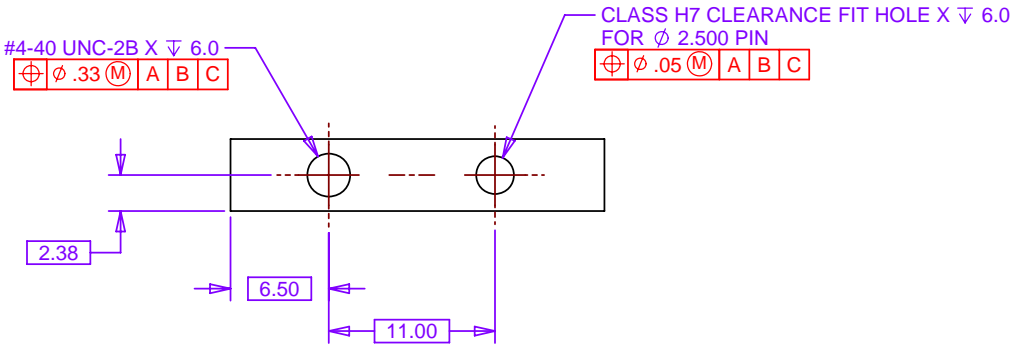
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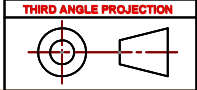
MATERIAL: CARBON LOADED PEEK

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR = +/- 30' SURFACE FINISH = 250	SIGNATURE Roger L. Smith		DATE 3/14/2007	
FINISH		Designer	Roger L. Smith	2/20/2009	
PART NO. 111-PHX-02-2008-1		Drawn	Roger L. Smith		
		Checked			
		Engineer	RJ Ponchione	2/20/2009	
		Approved			
DWG. NO. 111-PHX-02-2008		SIZE D	SHEET NO. 1 of 1	REVISION A	

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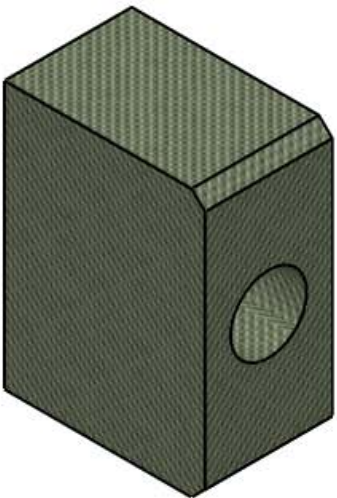
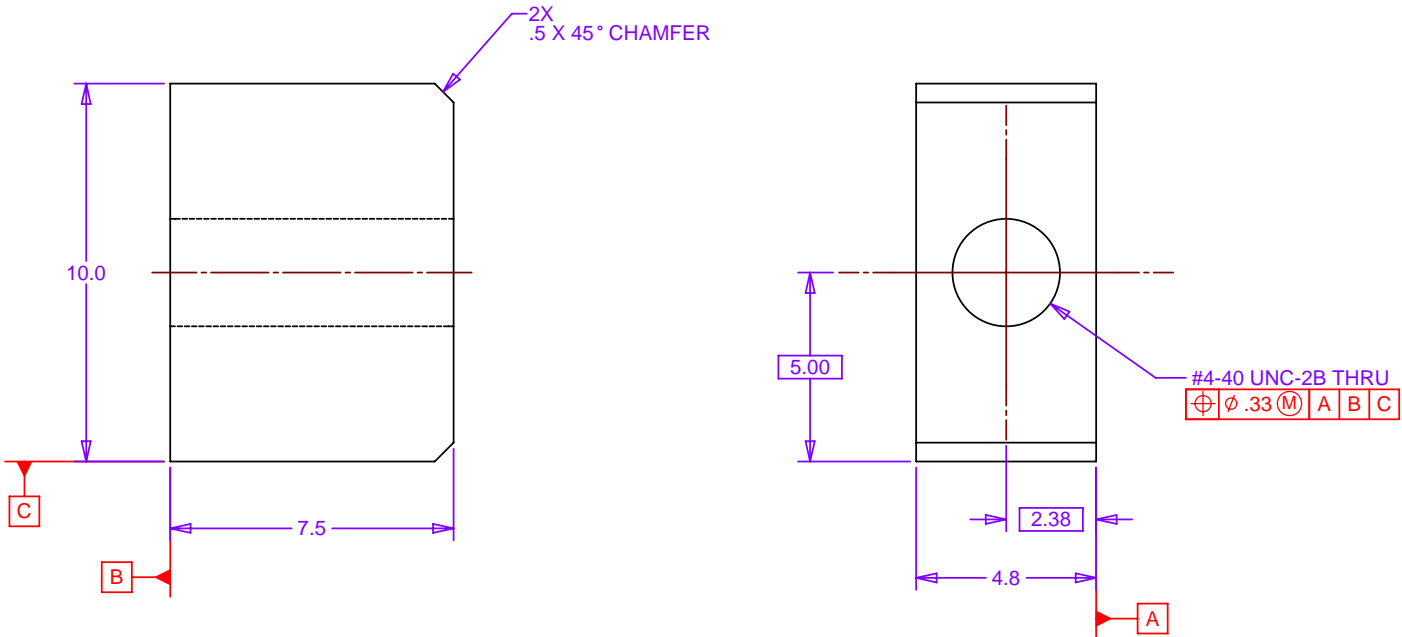
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3

2

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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	Added #4-40 UNC-2B Hole	02/24/09	RJ Ponchione

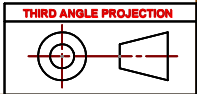


MATERIAL: CARBON LOADED PEEK

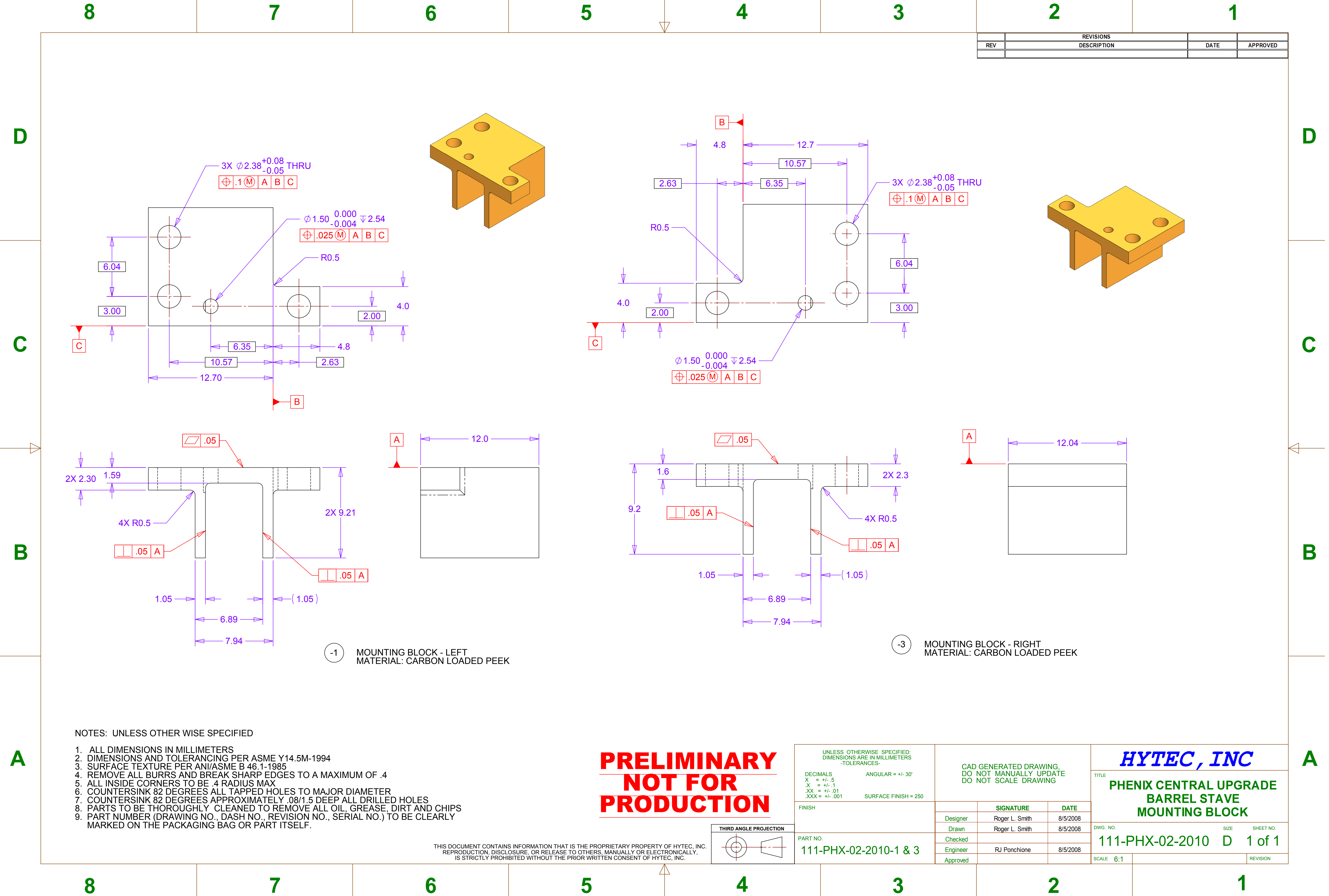
- NOTES: UNLESS OTHERWISE SPECIFIED
- ALL DIMENSIONS IN MILLIMETERS
 - DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994

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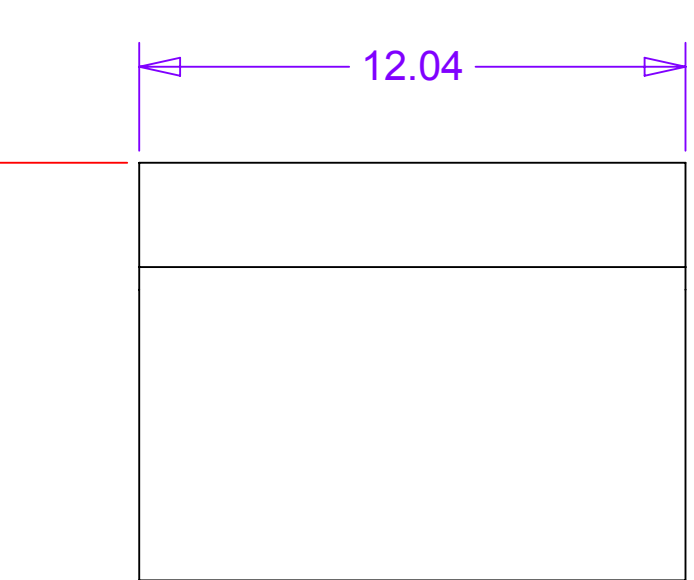
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DECIMALS X = +/- .5 X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR = +/- .30' SURFACE FINISH = 250						
FINISH							
PART NO. 111-PHX-02-2009-1			SIGNATURE	DATE	DWG. NO. 111-PHX-02-2009	SIZE D	SHEET NO. 1 of 1
		Designer	Roger L. Smith	7/31/2008			
		Drawn	Roger L. Smith	7/31/2008			
		Checked					
		Engineer	RJ Ponchione	7/31/2008			
		Approved			SCALE 10:1		REVISION A

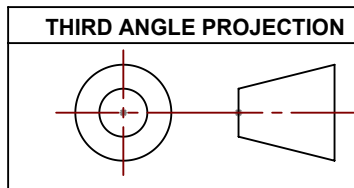


REV	REVISIONS	DATE	APPROVED
	DESCRIPTION		



-3 MOUNTING BLOCK - RIGHT
MATERIAL: CARBON LOADED PEEK

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DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR = +/- .30° SURFACE FINISH = 250			TITLE PHENIX CENTRAL UPGRADE BARREL STAVE MOUNTING BLOCK	
FINISH		Designer	Roger L. Smith	8/5/2008	DWG. NO.
PART NO. 111-PHX-02-2010-1 & 3		Drawn	Roger L. Smith	8/5/2008	SIZE 111-PHX-02-2010 D
		Checked			SHEET NO. 1 of 1
		Engineer	RJ Ponchione	8/5/2008	REVISION
		Approved			SCALE 6:1

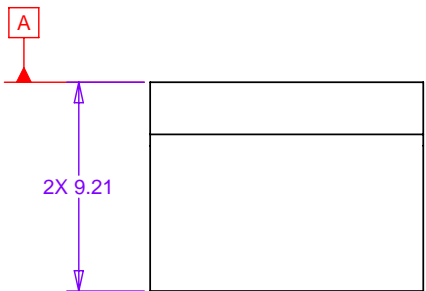
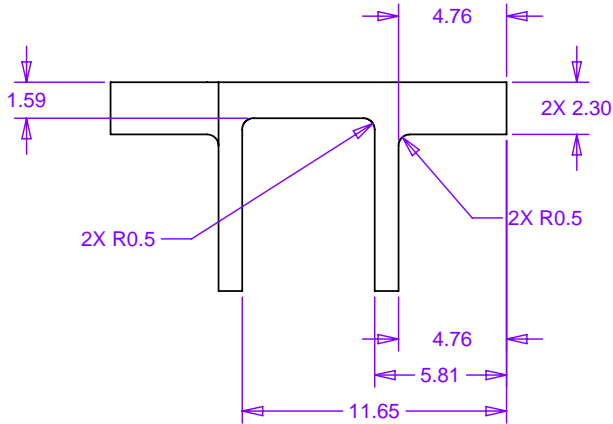
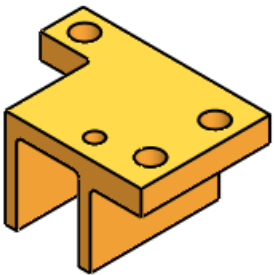
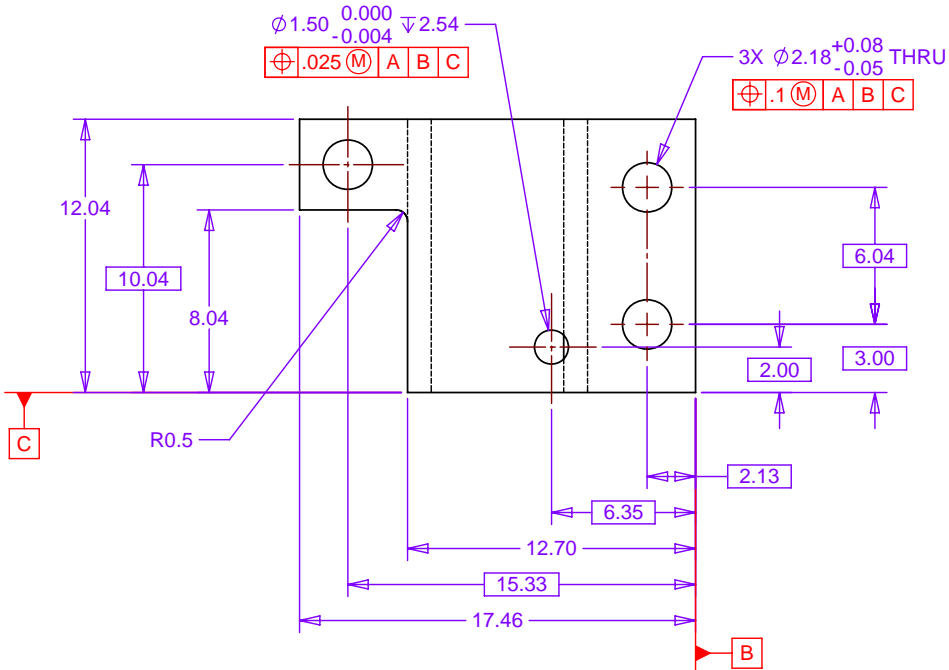
NOTES: UNLESS OTHER WISE SPECIFIED

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3. SURFACE TEXTURE PER ANI/ASME B 46.1-1985
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	REVISIONS		
REV	DESCRIPTION	DATE	APPROVED

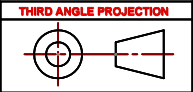


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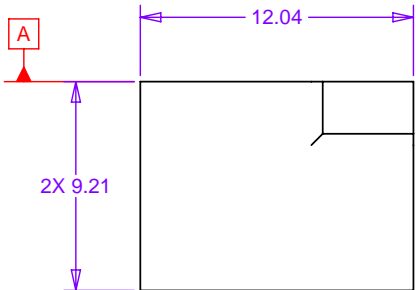
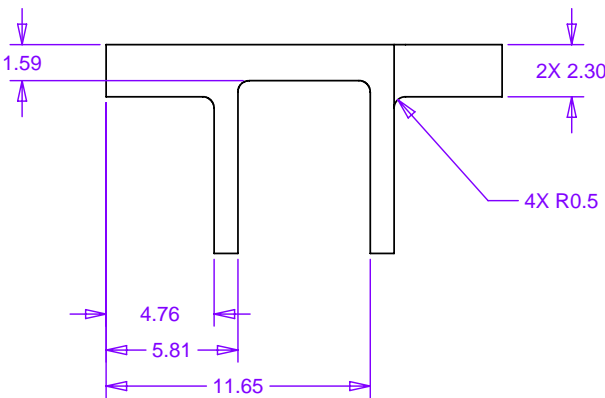
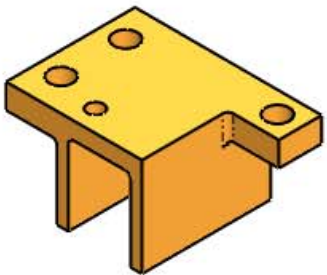
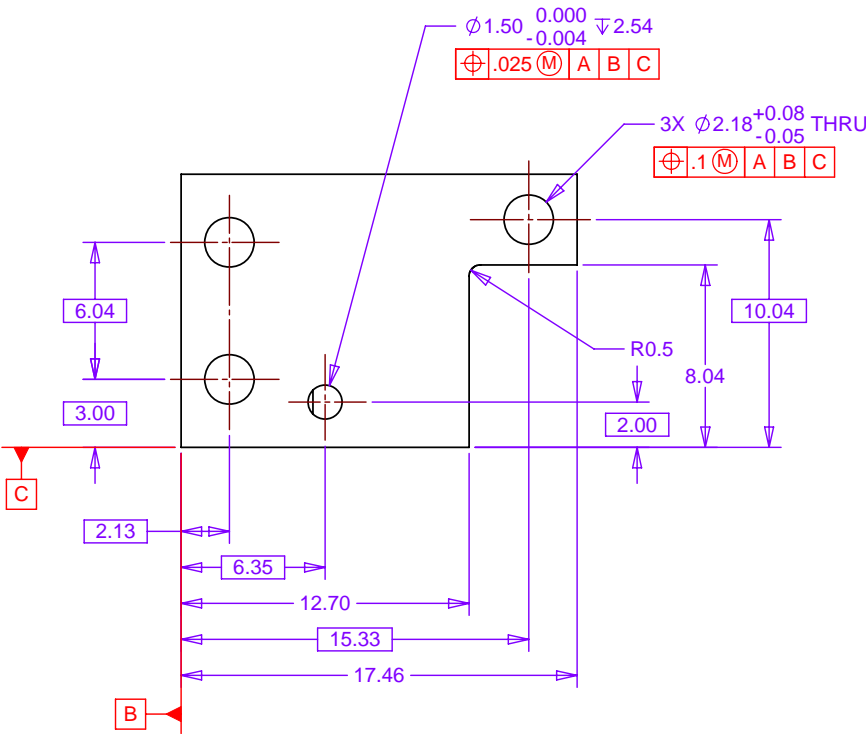


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DECIMALS .X = +/- .1 .XX = +/- .01 .XXX = +/- .001				ANGULAR = +/- .30' SURFACE FINISH = 250		TITLE PHENIX CENTRAL UPGRADE VTX BARREL STAVE BARREL SUPPORT MOUNT 1		
FINISH			SIGNATURE	DATE	DWG. NO. 111-PHX-02-2042		SIZE	SHEET NO.
		Designer	Roger L. Smith	8/5/2008			D	1 of 1
		Drawn	Roger L. Smith	8/5/2008				
		Checked						
PART NO. 111-PHX-02-2042-1		Engineer	RJ Ponchione	8/5/2008	SCALE 10:1		REVISION	
		Approved						

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REV	REVISIONS	DATE	APPROVED
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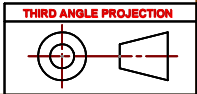


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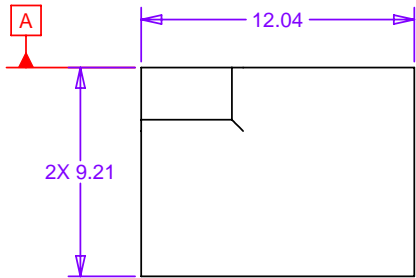
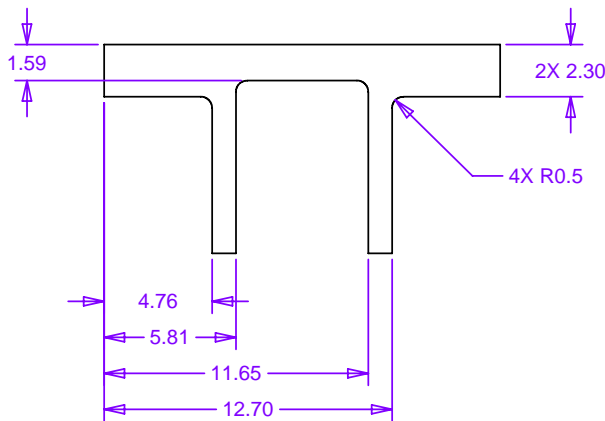
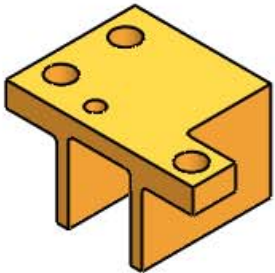
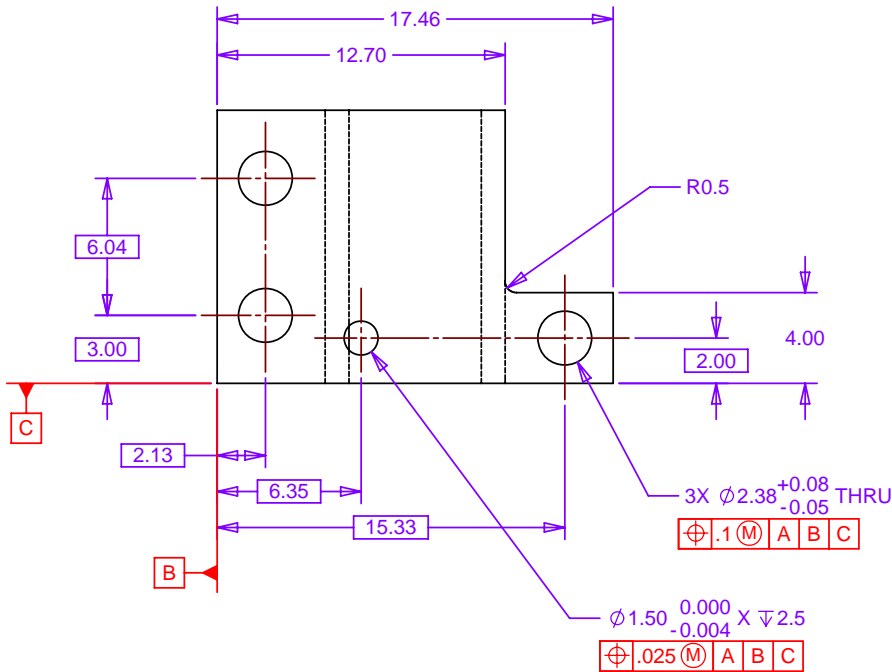
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DECIMALS .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR = +/- 30' SURFACE FINISH = 250					
FINISH			SIGNATURE			DATE
PART NO. 111-PHX-02-2043-1		Designer	Roger L. Smith			8/5/2008
		Drawn	Roger L. Smith	8/5/2008		
		Checked				
		Engineer	RJ Ponchione	8/5/2008		
		Approved				

REV	REVISIONS	DATE	APPROVED
	DESCRIPTION		



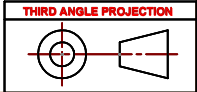
MATERIAL: CARBON LOADED PEEK

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	DECIMALS .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR = +/- 30' SURFACE FINISH = 250	FINISH	TITLE PHENIX CENTRAL UPGRADE VTX BARREL STAVE BARREL SUPPORT MOUNT 3		
PART NO. 111-PHX-02-2044-1				Designer	Roger L. Smith	8/5/2008
				Drawn	Roger L. Smith	8/5/2008
				Checked		
				Engineer	RJ Ponchione	8/5/2008
				Approved		
				DWG. NO.	111-PHX-02-2044	SIZE D
				SCALE	10:1	SHEET NO. 1 of 1
				REVISION		

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REV	REVISIONS	DATE	APPROVED
	DESCRIPTION		

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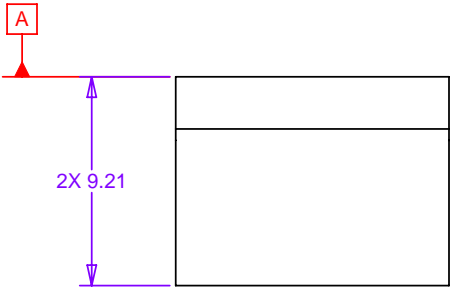
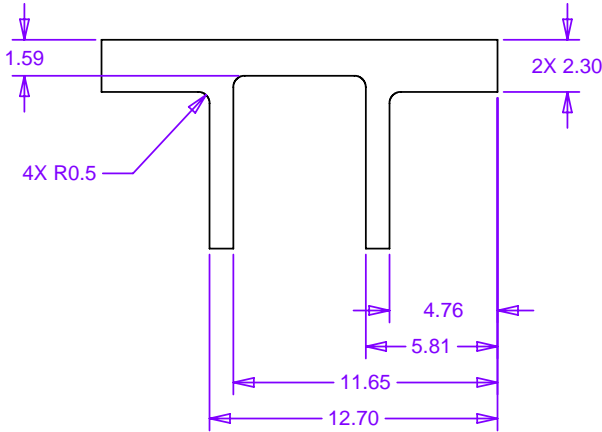
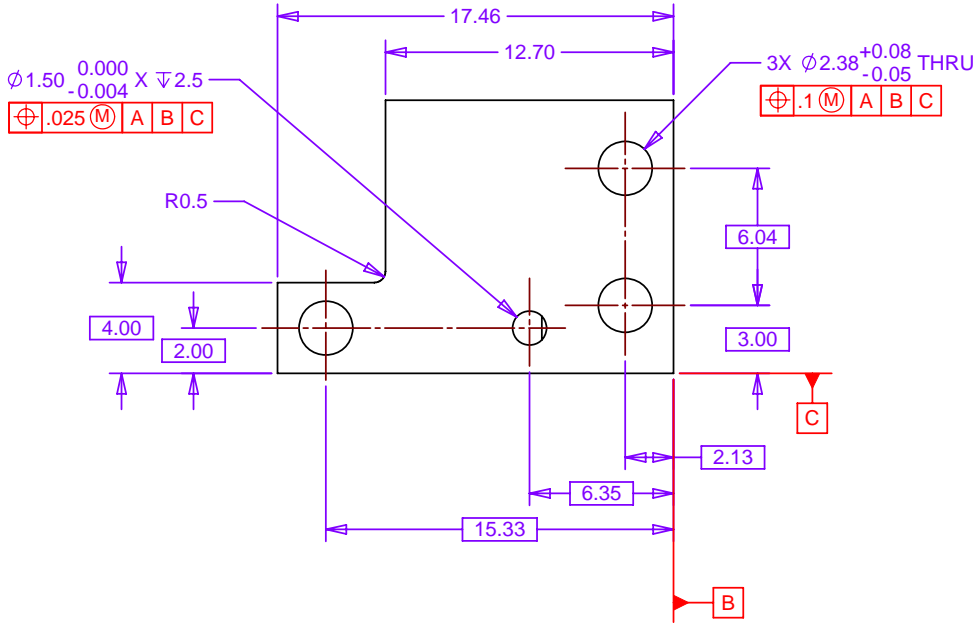
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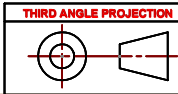
MATERIAL: CARBON LOADED PEEK

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DECIMALS .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR = +/- 30' SURFACE FINISH = 250	FINISH	PART NO. 111-PHX-02-2045-1	TITLE PHENIX CENTRAL UPGRADE VTX BARREL STAVE BARREL SUPPORT MOUNT 4	DWG. NO. 111-PHX-02-2045 D
DESIGNER Roger L. Smith	SIGNATURE Roger L. Smith	DATE 8/5/2008	SIZE D	SHEET NO. 1 of 1	REVISION
CHECKED RJ Ponchione	ENGINEER RJ Ponchione	APPROVED	SCALE 10:1		