

D

C

B

A

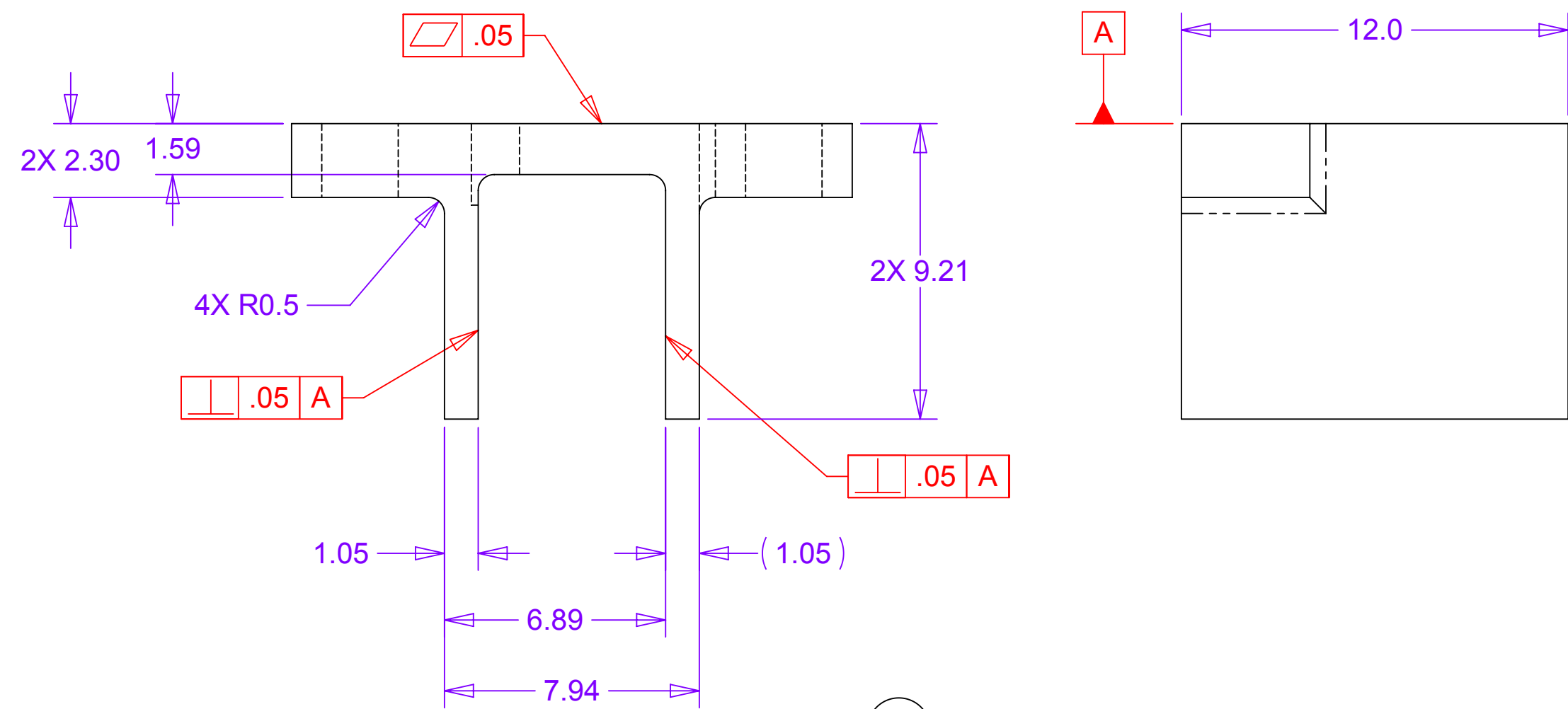
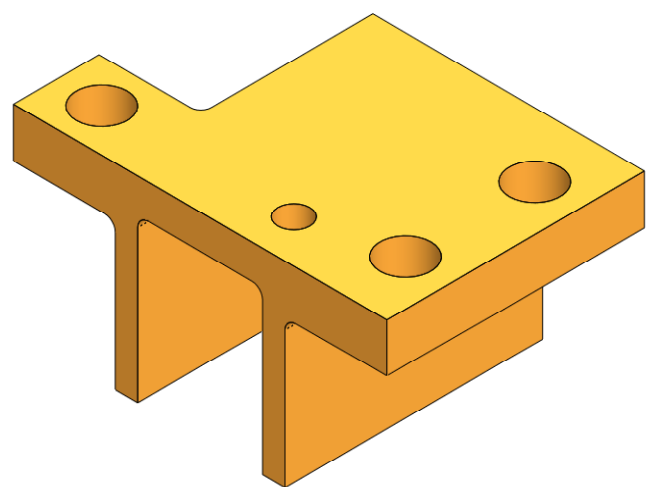
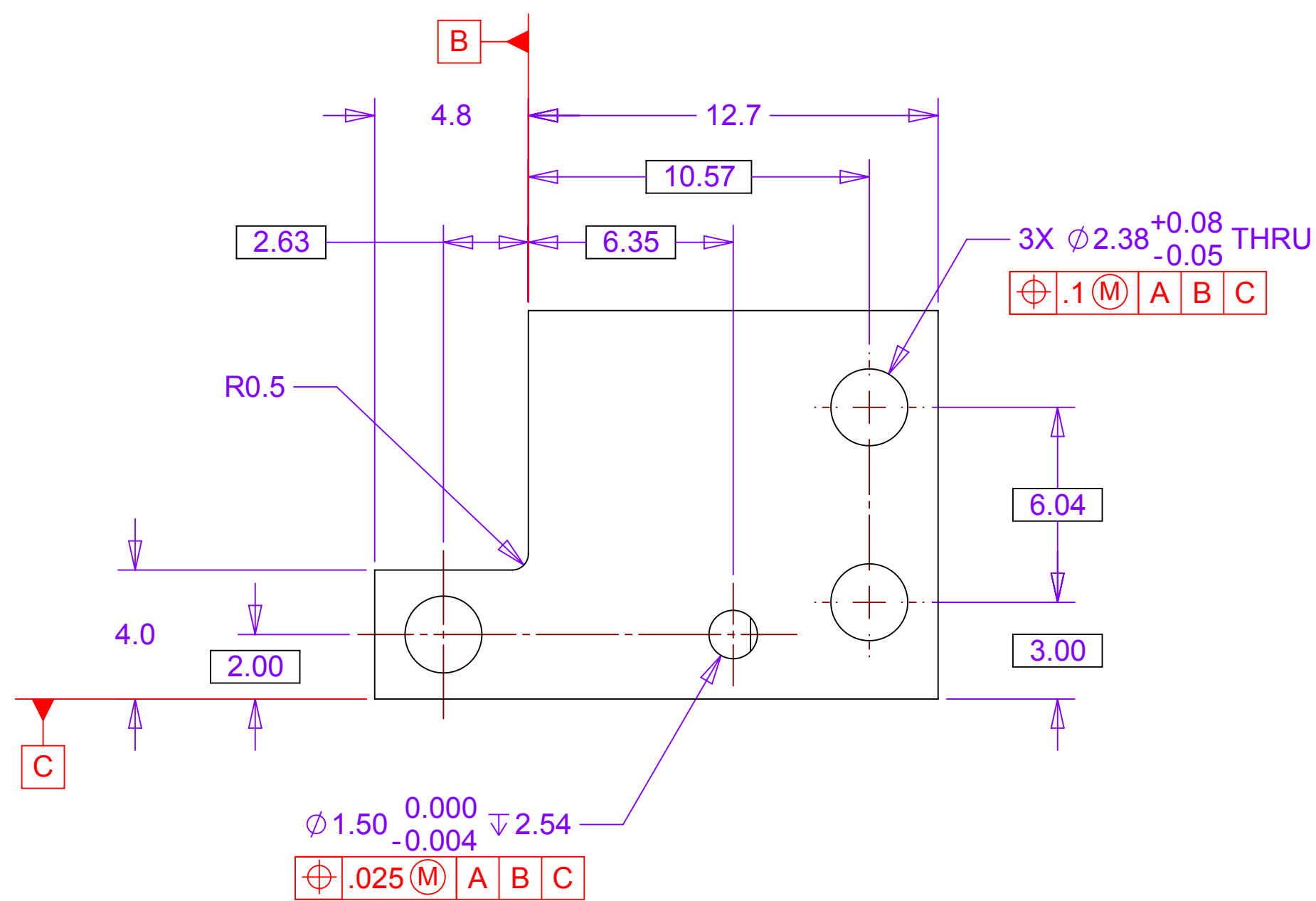
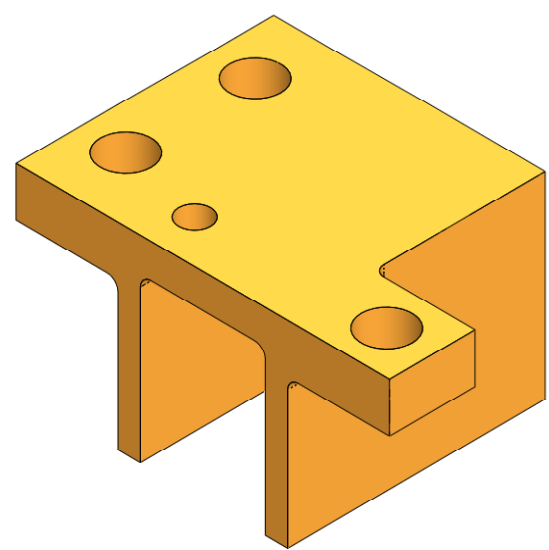
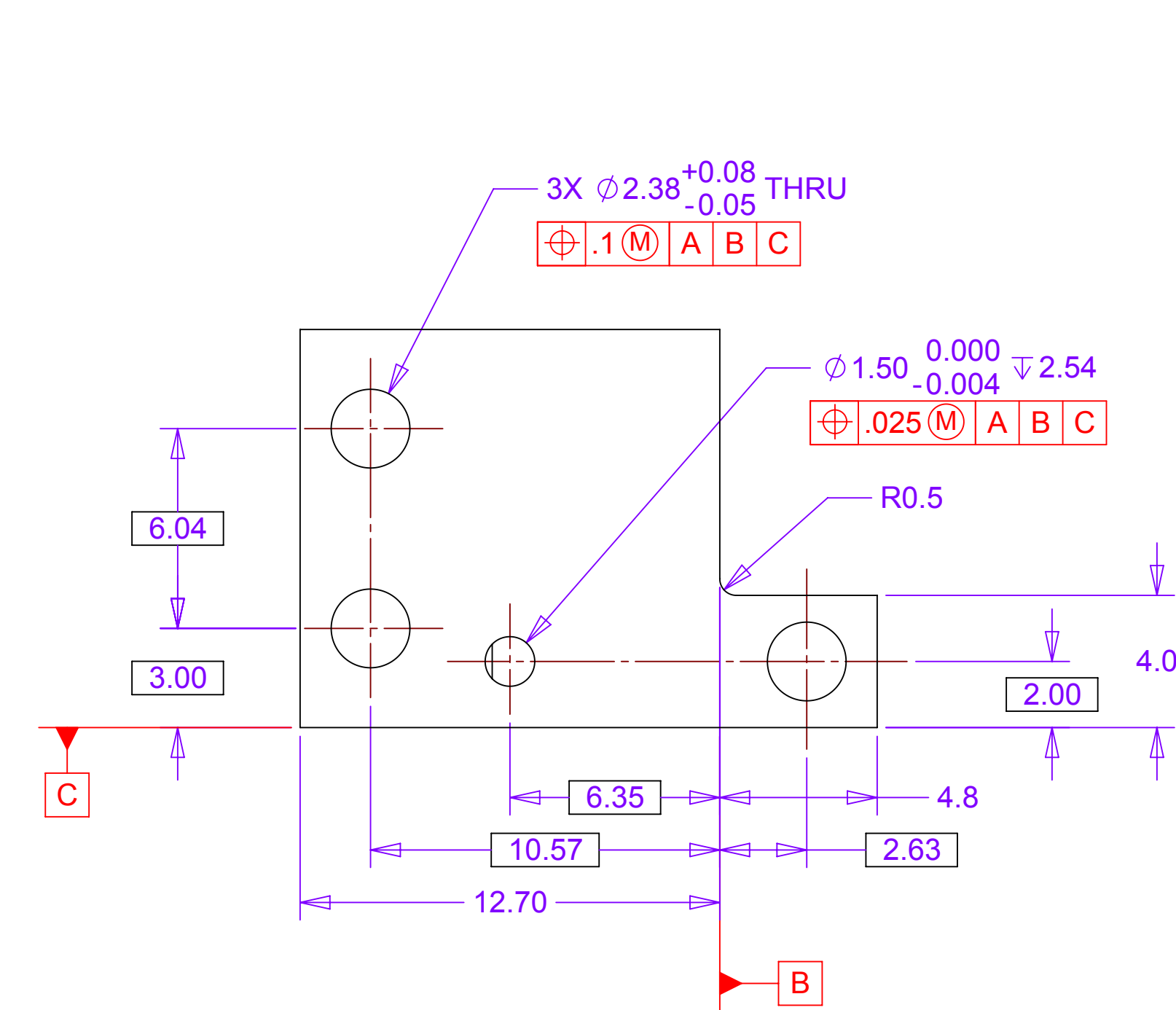
D

C

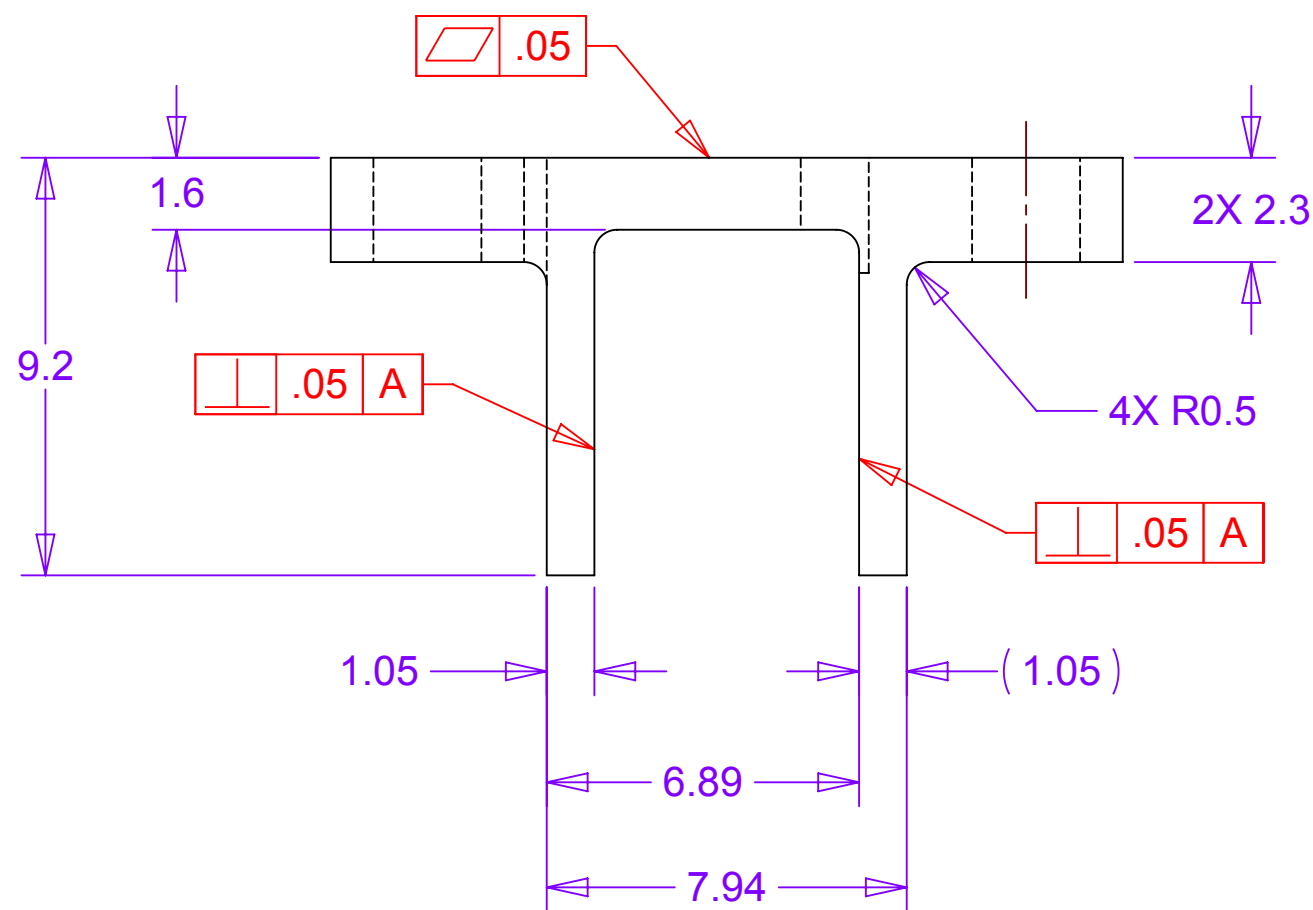
B

A

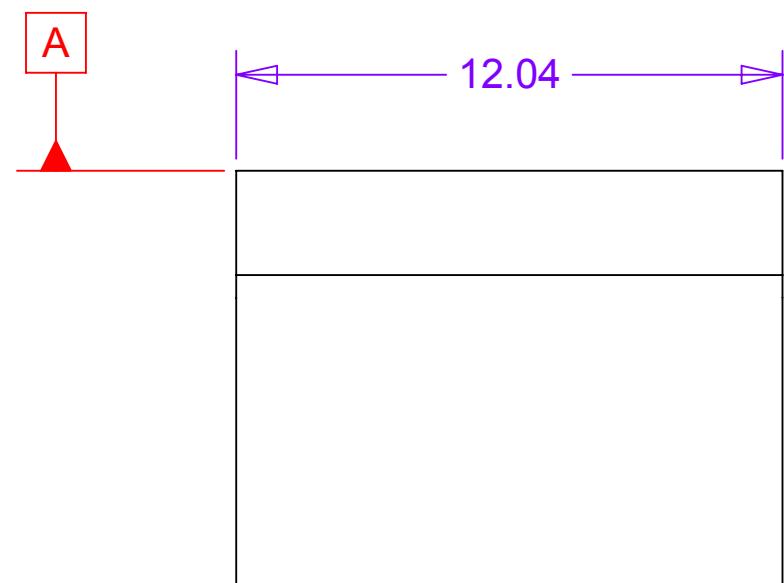
| REV | REVISIONS | DATE | APPROVED |
|-----|-------------|------|----------|
| | DESCRIPTION | | |
| | | | |



-1 MOUNTING BLOCK - LEFT
MATERIAL: CARBON LOADED PEEK



-3 MOUNTING BLOCK - RIGHT
MATERIAL: CARBON LOADED PEEK

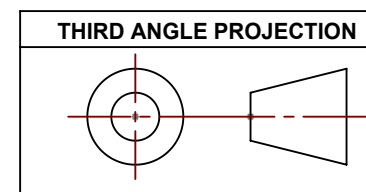


NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

**PRELIMINARY
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PRODUCTION**

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|--|--|--|-----------------|---|-----------|
| UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES- | | CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING | | HYTEC, INC TITLE PHENIX CENTRAL UPGRADE BARREL STAVE MOUNTING BLOCK | |
| DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001 | ANGULAR = +/- .30° SURFACE FINISH = 250 | FINISH | | | |
| PART NO. 111-PHX-02-2010-1 & 3 | | Designer | Roger L. Smith | DATE | 8/5/2008 |
| | | Drawn | Roger L. Smith | | |
| | | Checked | | | |
| | | Engineer | RJ Ponchione | | |
| | | Approved | | | |
| | | DWG. NO. | 111-PHX-02-2010 | | SIZE |
| | | SCALE | 6:1 | | SHEET NO. |
| | | | | D 1 of 1 | |
| | | | | REVISION | |