

8 7 6 5 4 3 2 1

REVISIONS		DATE	APPROVED
REV	DESCRIPTION		
A1	Added #4-40 UNC-2B Holes	02/24/09	R.J Ponchione
A2	Added 2.50 Pin Hole		

D

D

C

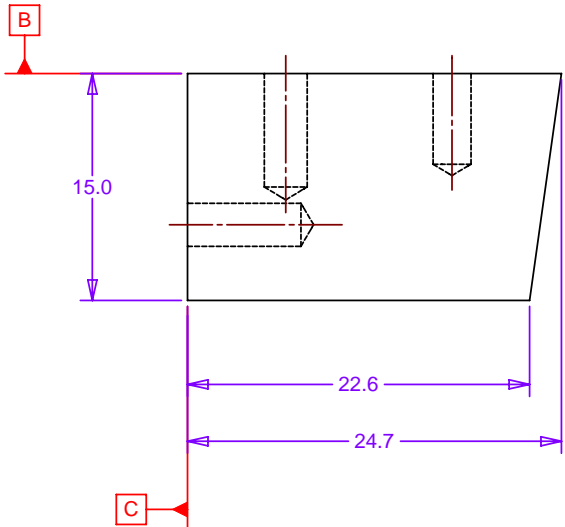
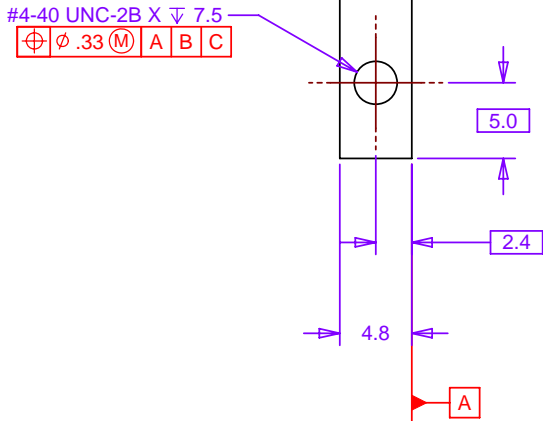
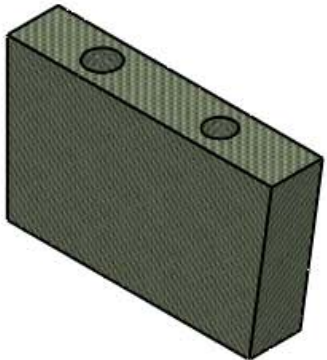
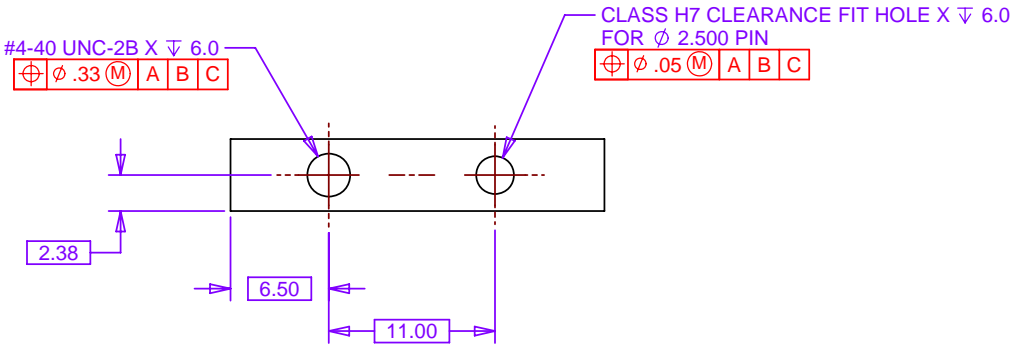
C

B

B

A

A



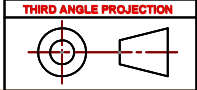
MATERIAL: CARBON LOADED PEEK

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

**PRELIMINARY
NOT FOR
PRODUCTION**

THIS DOCUMENT CONTAINS INFORMATION THAT IS THE PROPRIETARY PROPERTY OF HYTEC, INC.
REPRODUCTION, DISCLOSURE, OR RELEASE TO OTHERS, MANUALLY OR ELECTRONICALLY,
IS STRICTLY PROHIBITED WITHOUT THE PRIOR WRITTEN CONSENT OF HYTEC, INC.



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING	HYTEC, INC				
			TITLE PHENIX CENTRAL UPGRADE VTX BARREL 1 INSERT 1				
DECIMALS X = +/- .5 X = +/- .1 .XX = +/- .01 .XXX = +/- .001		ANGULAR = +/- .30'		SURFACE FINISH = 250			
FINISH			SIGNATURE	DATE	DWG. NO. 111-PHX-02-2008	SIZE D	SHEET NO. 1 of 1
		Designer	Roger L. Smith	3/14/2007			
		Drawn	Roger L. Smith	2/20/2009			
		Checked					
PART NO. 111-PHX-02-2008-1		Engineer	RJ Ponchione	2/20/2009	SCALE 4:1		
		Approved				REVISION A	