

87654321

REV	REVISIONS	DATE	APPROVED
	DESCRIPTION		

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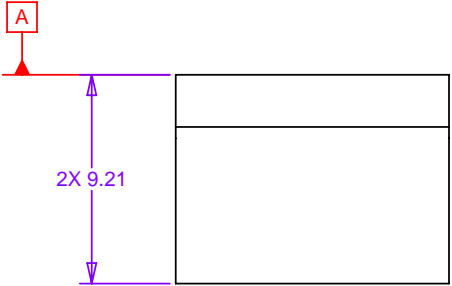
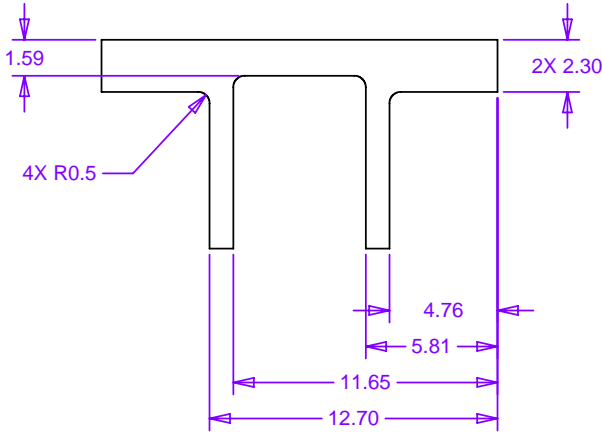
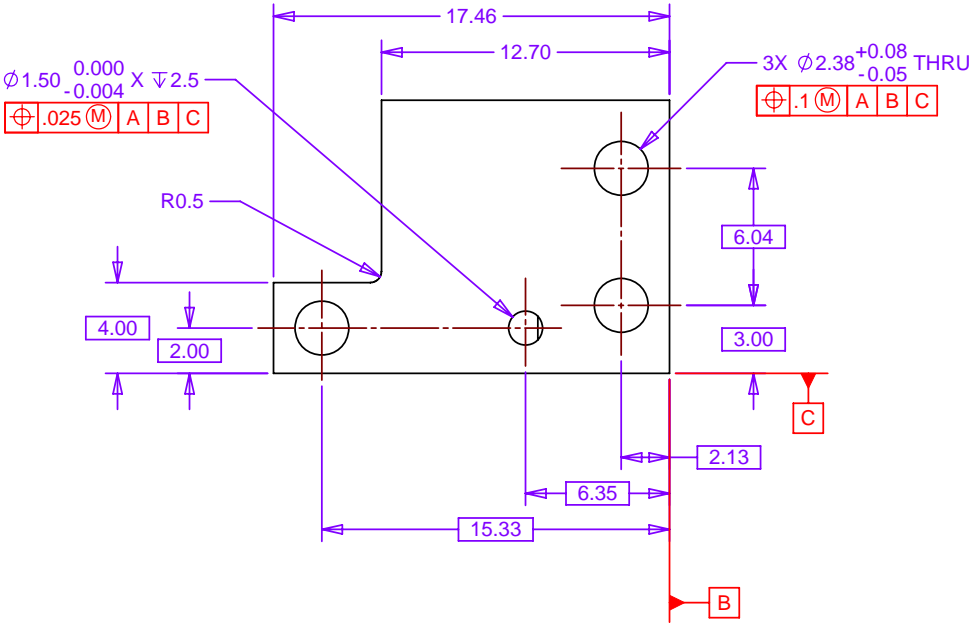
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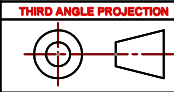
MATERIAL: CARBON LOADED PEEK

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

PRELIMINARY
NOT FOR
PRODUCTION

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC	
DECIMALS .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR = +/- 30' SURFACE FINISH = 250	FINISH	PART NO. 111-PHX-02-2045-1	TITLE PHENIX CENTRAL UPGRADE VTX BARREL STAVE BARREL SUPPORT MOUNT 4	
DESIGNER Roger L. Smith		SIGNATURE Roger L. Smith		DATE 8/5/2008	
DRAWN Roger L. Smith		CHECKED RJ Ponchione		DATE 8/5/2008	
APPROVED		REVISION		SCALE 10:1	
DWG. NO. 111-PHX-02-2045		SIZE D		SHEET NO. 1 of 1	