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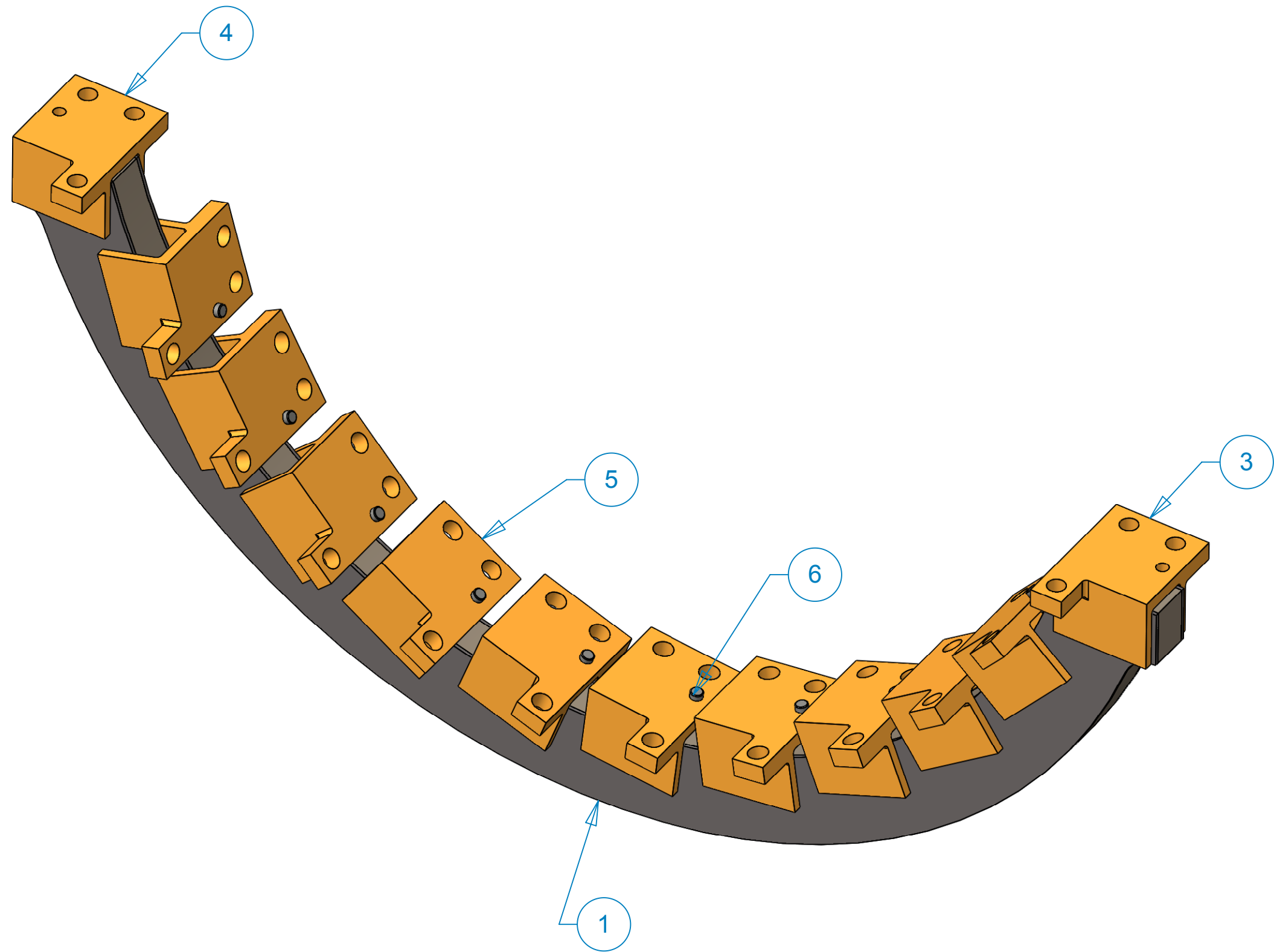
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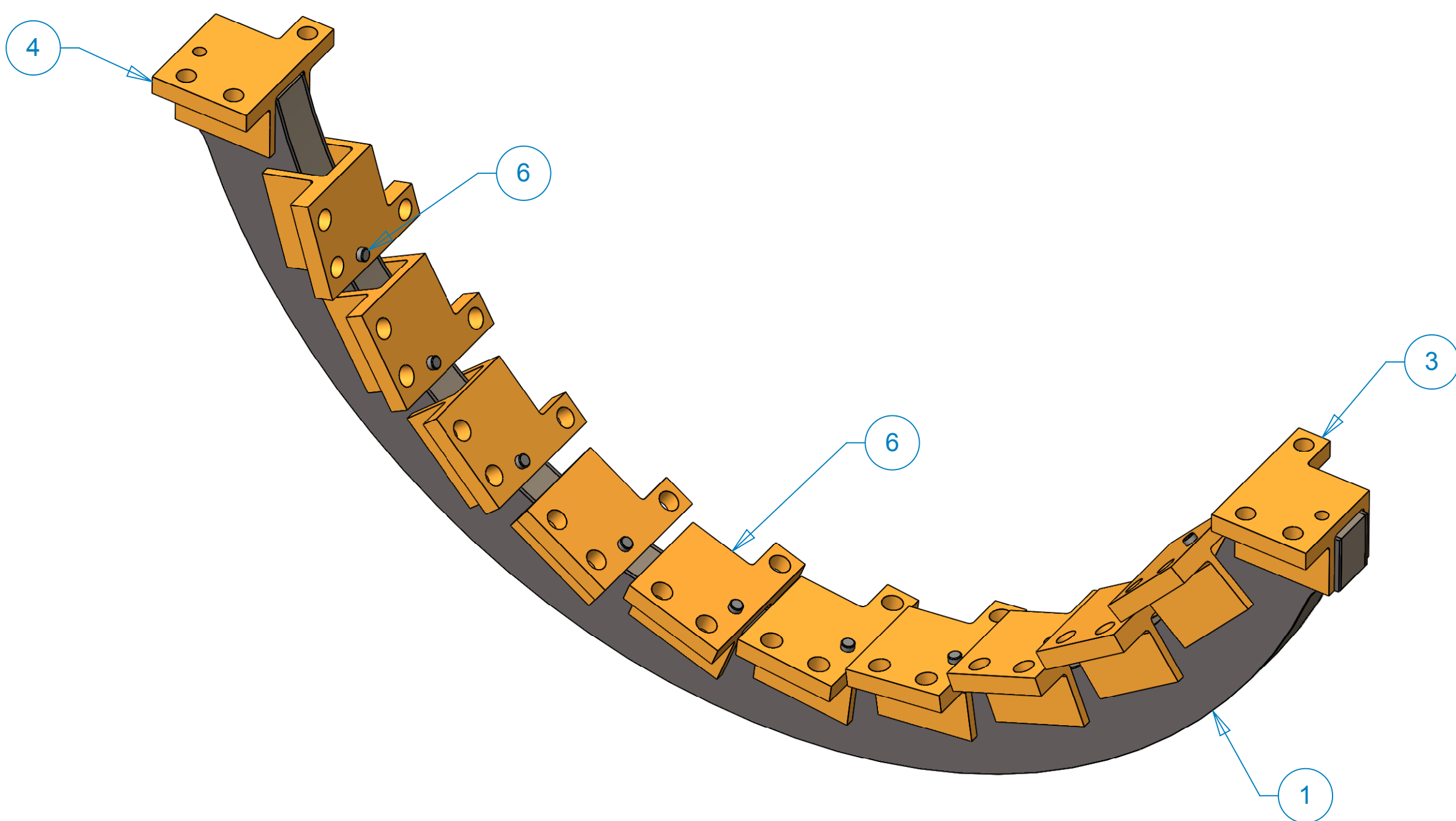
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REVISIONS			
REV	DESCRIPTION		DATE



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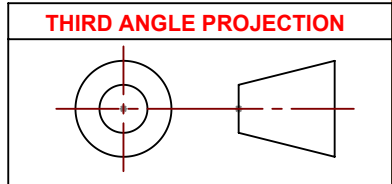
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NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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PARTS LIST

ITEM	-1 QTY	-2 QTY	PART NO.	DESCRIPTION	MATERIAL
1	1	1	111-PHX-02-2013-1	Barrel 2 Support Panel Assy	
6	-	10	111-PHX-02-2010-1	Barrel Stave Mounting Block - Left	
5	10	-	111-PHX-02-2010-3	Barrel Stave Mounting Block - Right	
3	1	1	111-PHX-02-2042-1	Barrel Support Mount 1	
4	1	1	111-PHX-02-2043-1	Barrel Support Mount 2	
6	10	10		Stave Dowel Pin, 1.5mm X 2.5mm lg	Aluminum
7	AR	AR		Adhesive	TBD

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			TITLE PHENIX CENTRAL UPGRADE VTX BARREL 2 SUPPORT ASSEMBLY			
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001		ANGULAR = +/- .30° SURFACE FINISH = 250		DWG. NO. 111-PHX-02-2012 SIZE D SHEET NO. 1 of 4		
FINISH			SIGNATURE			DATE
		Designer	Roger L. Smith			8/5/2008
		Drawn	Roger L. Smith			8/5/2008
PART NO. 111-PHX-02-2012-1 & 2		Checked			SCALE 2:1	
		Engineer	RJ Ponchione	8/5/2008		
		Approved				
					REVISION	

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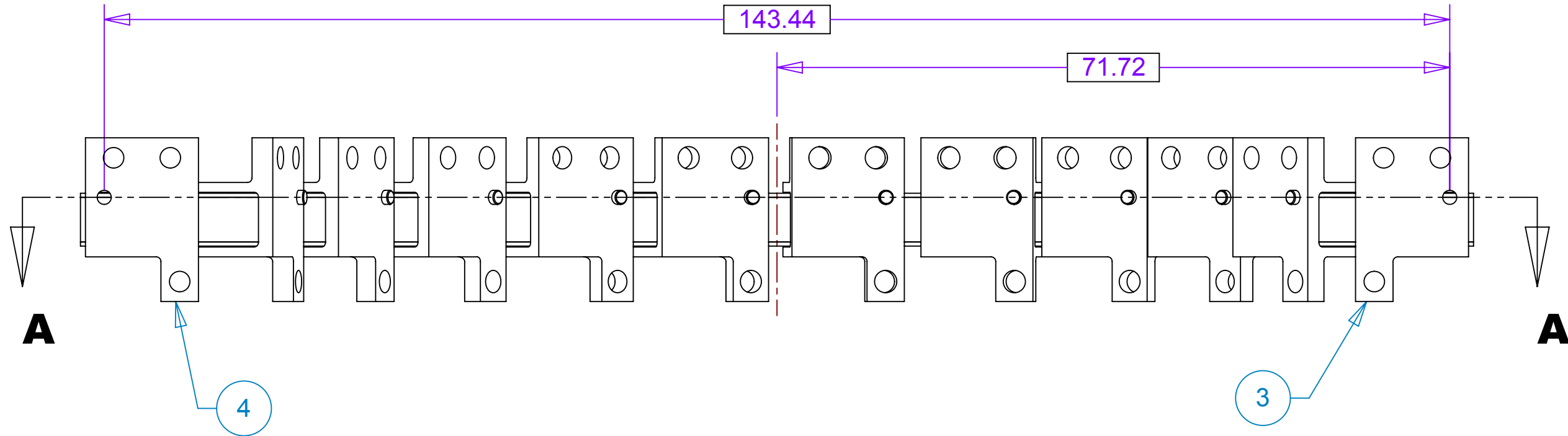
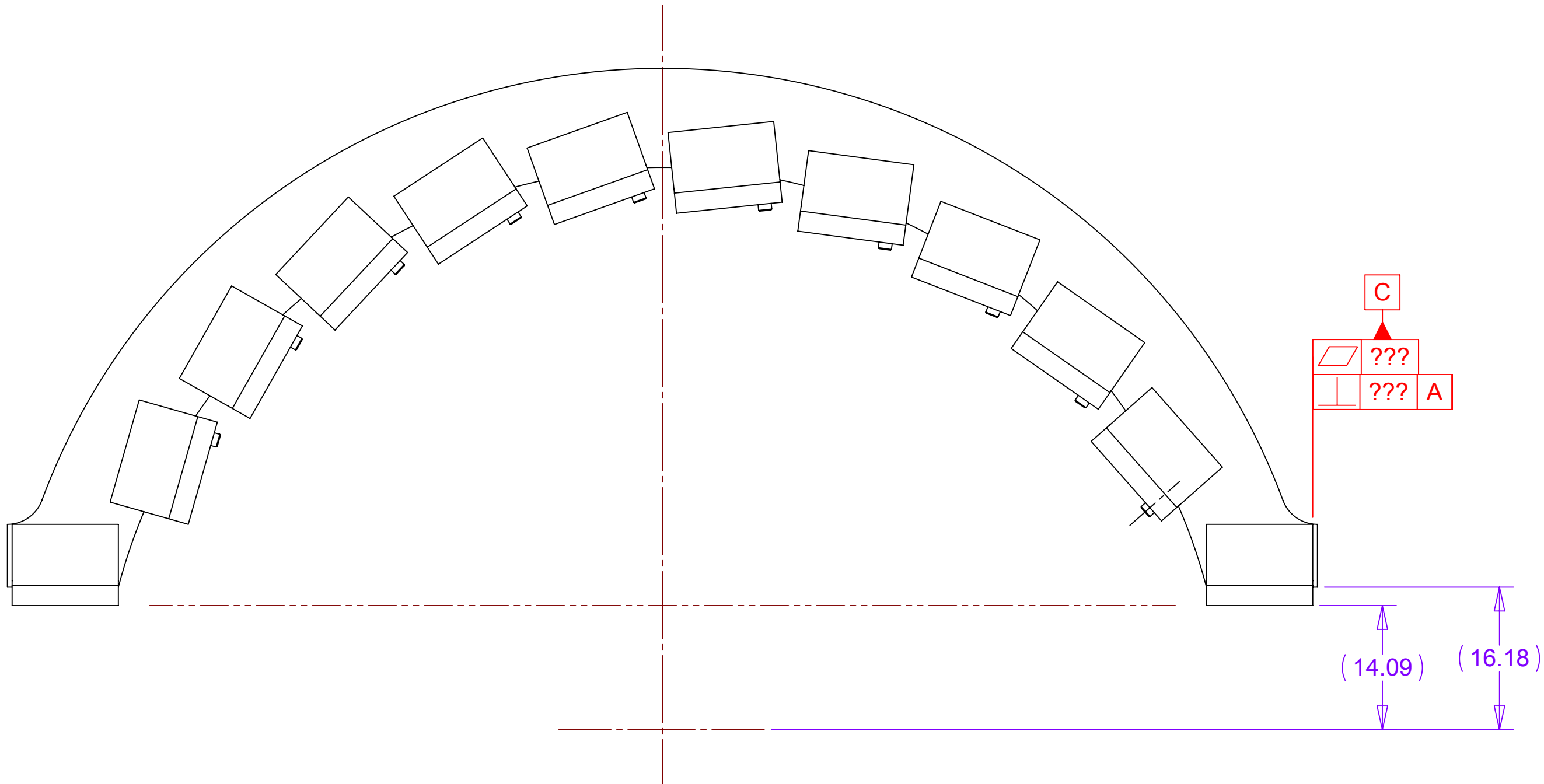
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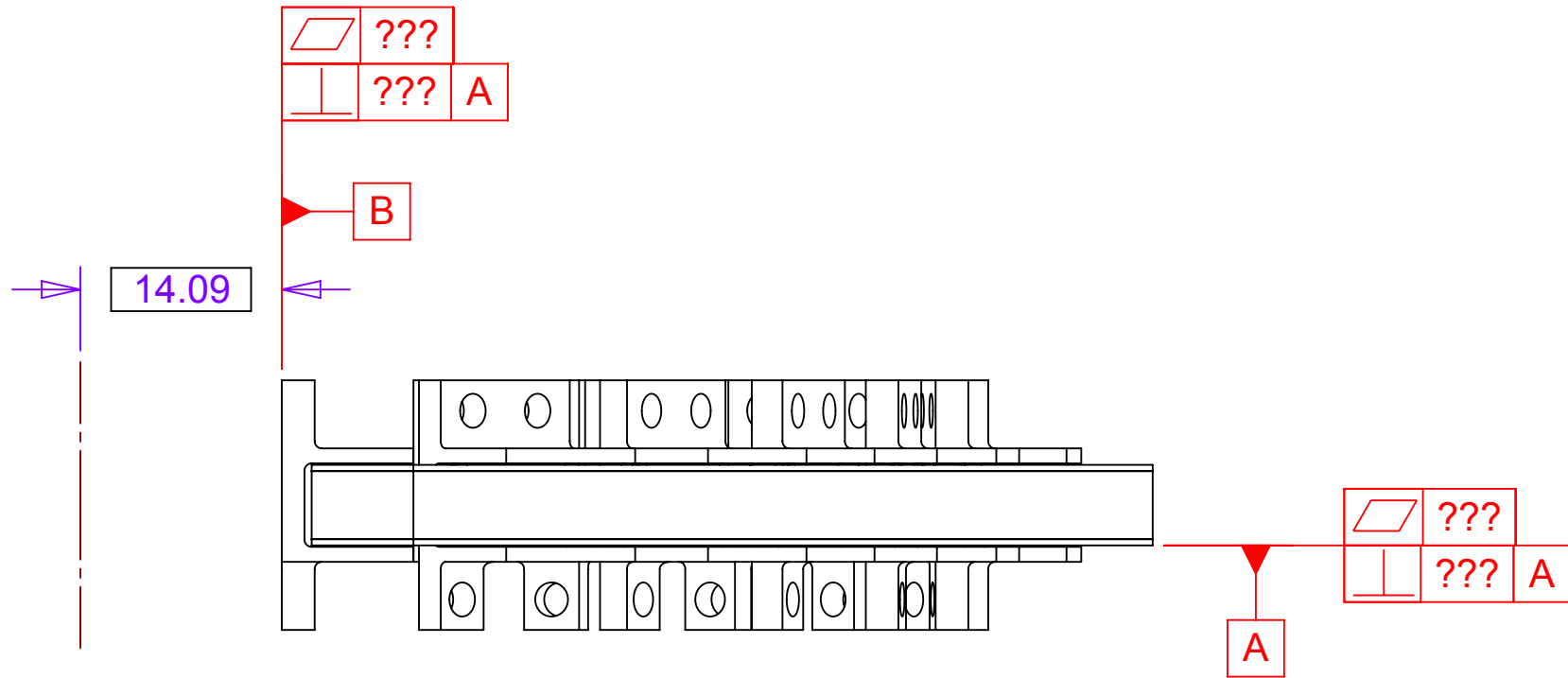
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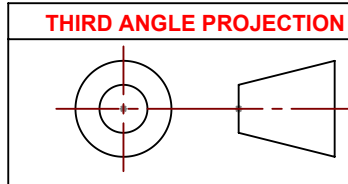


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DECIMALS .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR = +/- .30' SURFACE FINISH = 250		SIGNATURE	DATE	DWG. NO. 111-PHX-02-2012		SIZE D	SHEET NO. 2 of 4
FINISH		Designer	Roger L. Smith	8/5/2008				
PART NO. 111-PHX-02-2012-1 & 2		Drawn	Roger L. Smith	8/5/2008	SCALE 1:1			REVISION
		Checked						
		Engineer	RJ Ponchione	8/5/2008				
		Approved						

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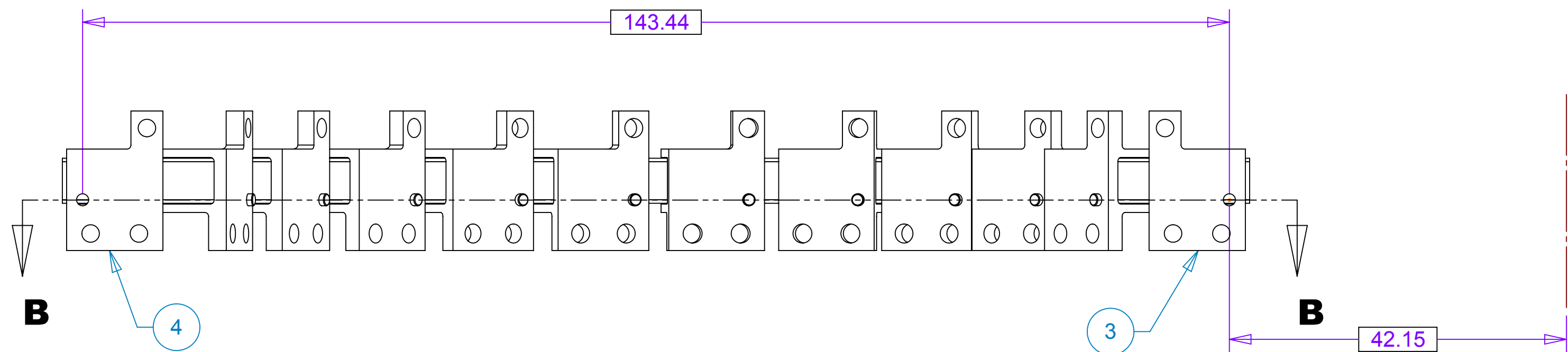
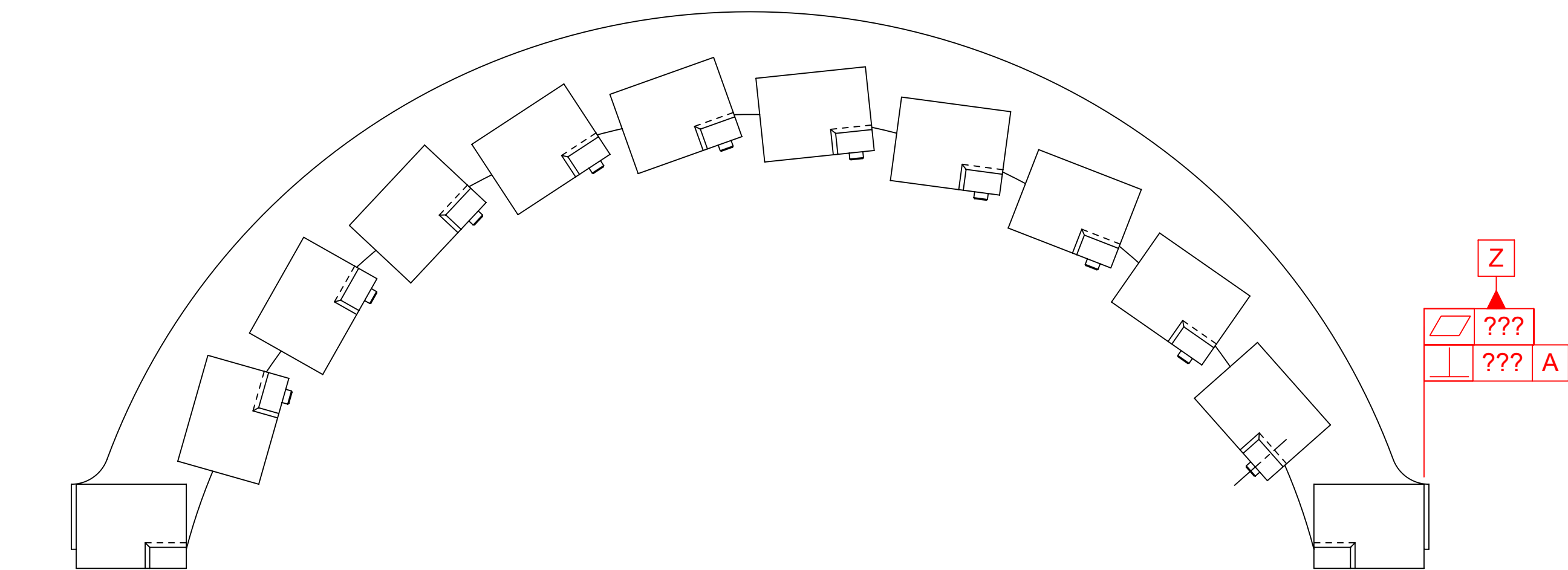
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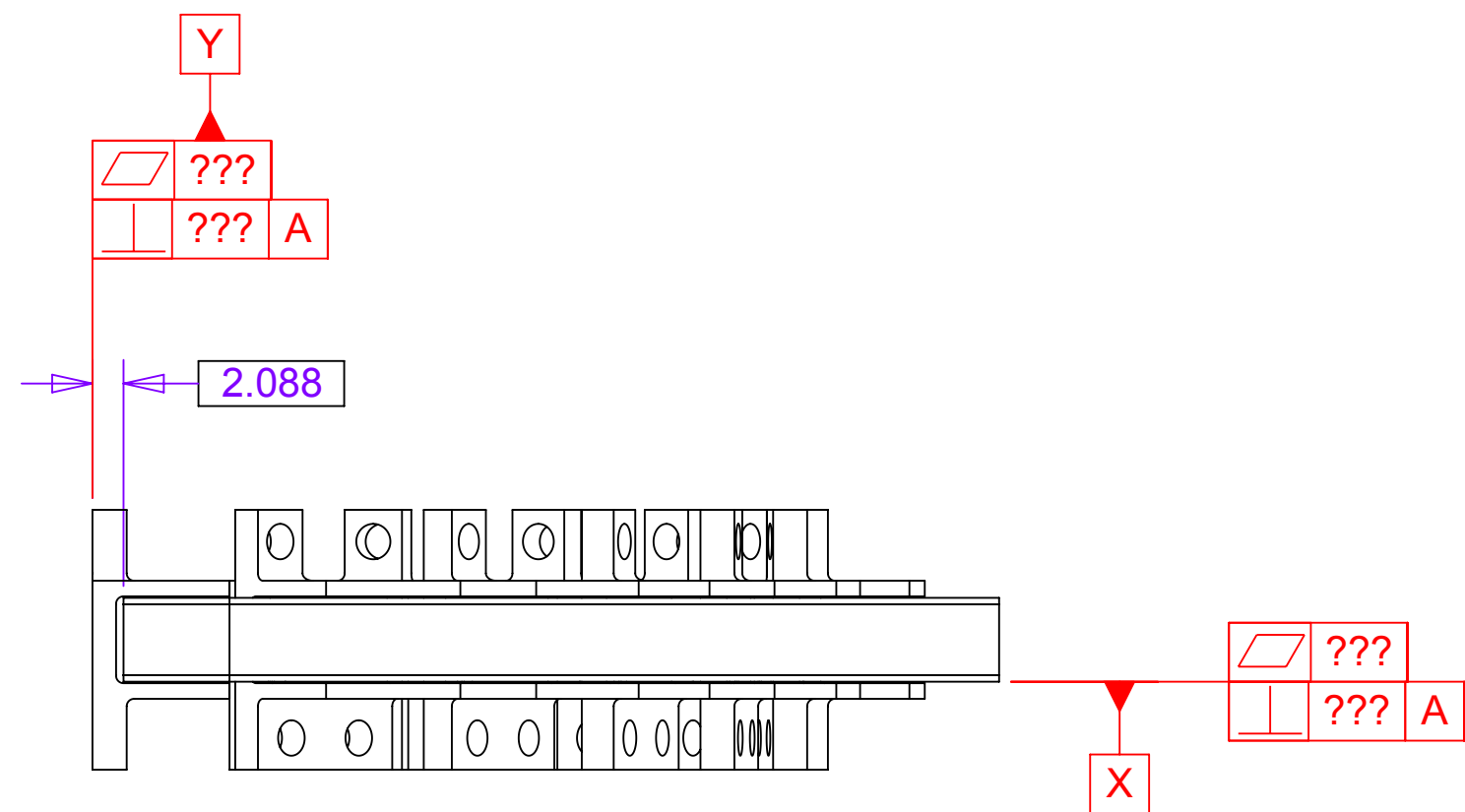
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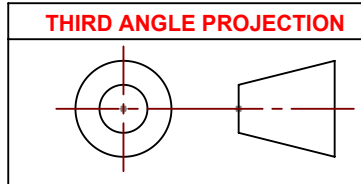


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				TITLE PHENIX CENTRAL UPGRADE VTX BARREL 2 SUPPORT ASSEMBLY		
DECIMALS .X = +/- .1 .XX = +/- .01 .XXX = +/- .005	ANGULAR = +/- .30' SURFACE FINISH = 125					
FINISH		SIGNATURE	DATE			
	Designer	Roger L. Smith	8/5/2008			
PART NO. 111-PHX-02-2012-1 & 2		Drawn	Roger L. Smith	8/5/2008		
		Checked				
		Engineer	RJ Ponchione	8/5/2008		
		Approved				
				DWG. NO.	SIZE	SHEET NO.
				111-PHX-02-2012 D 3 of 4		
				SCALE 1:1	REVISION	

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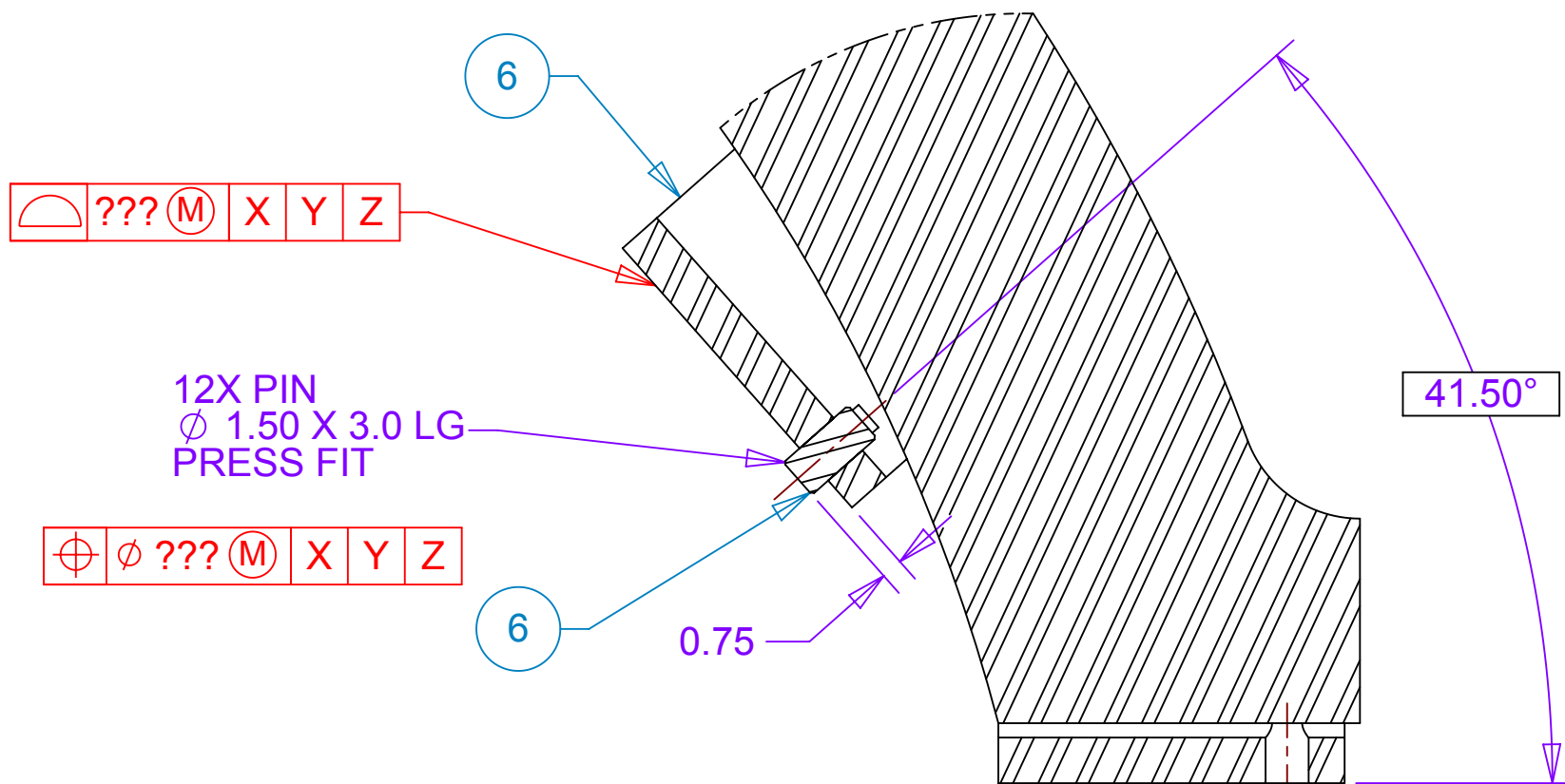
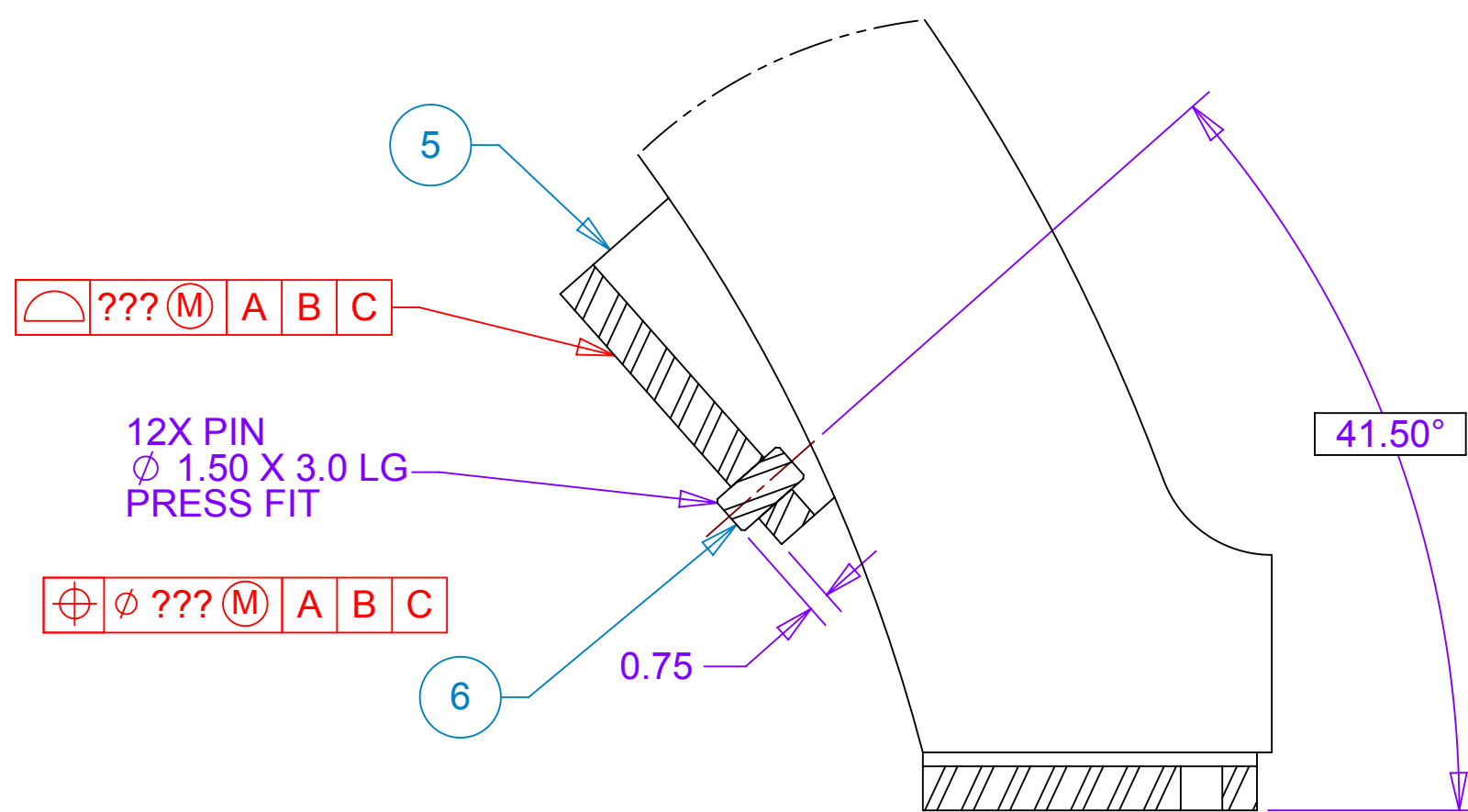
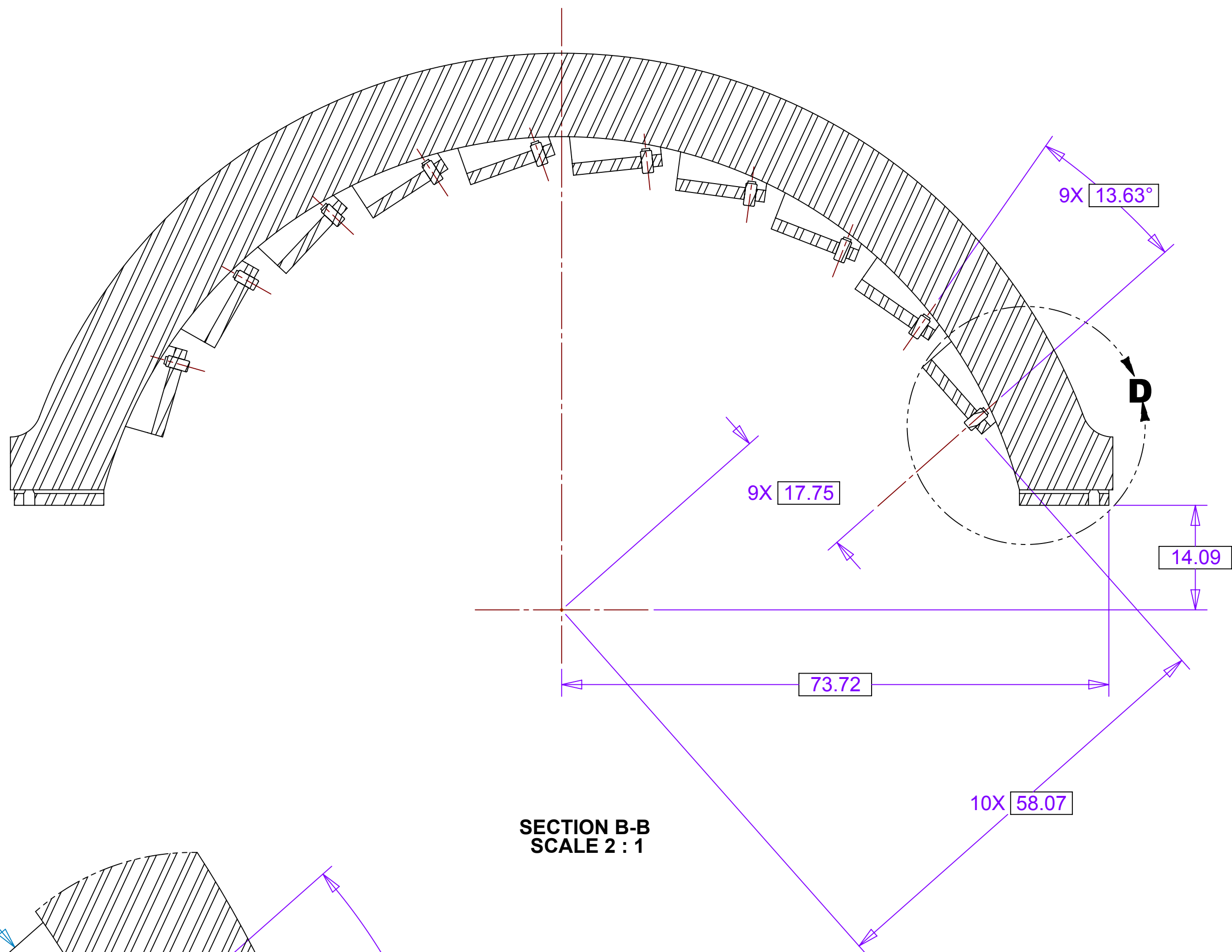
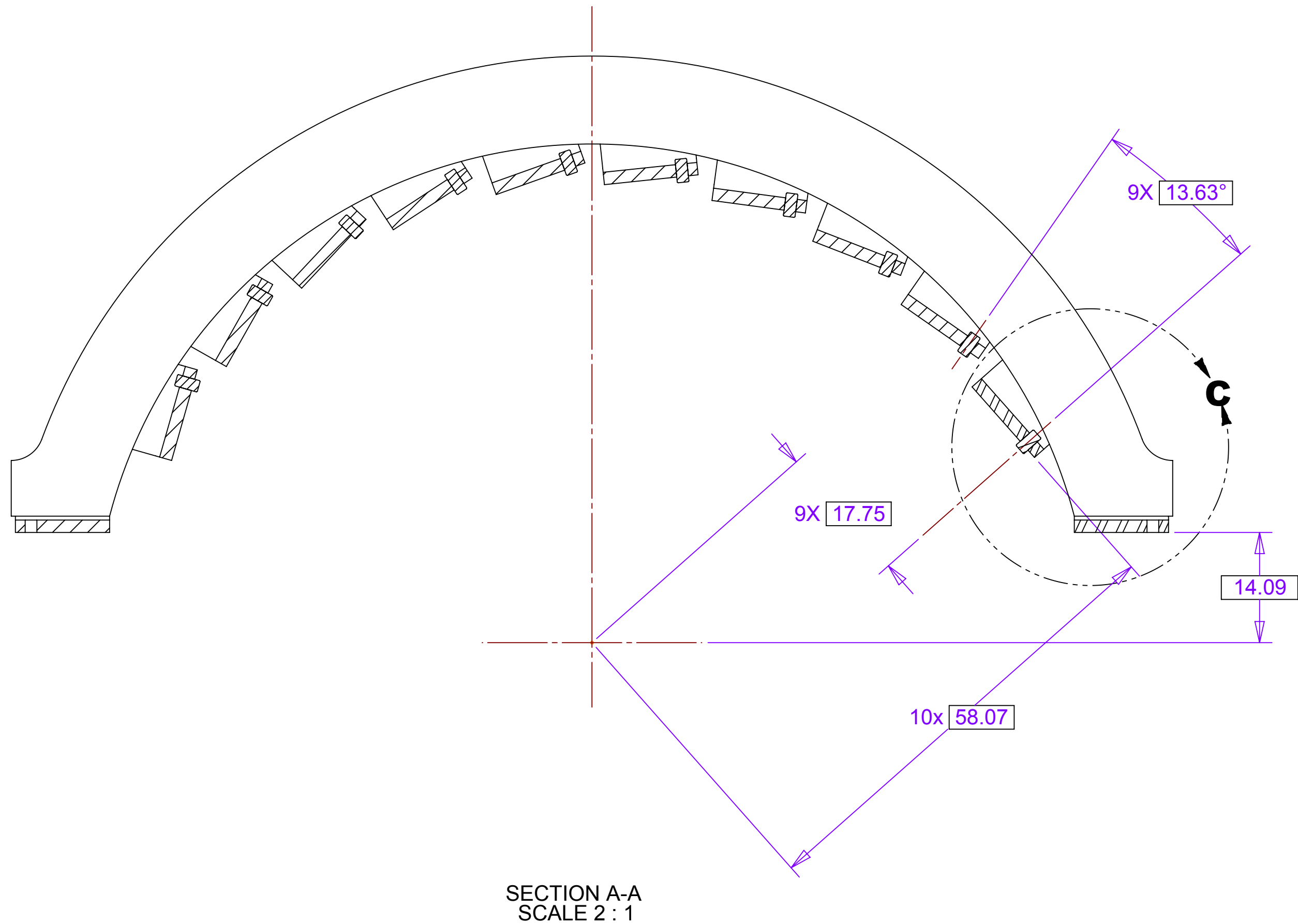
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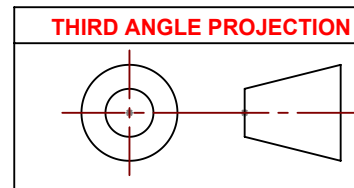
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DECIMALS .X = +/- .1 .XX = +/- .01 .XXX = +/- .005	ANGULAR = +/- .30° SURFACE FINISH = 125			TITLE PHENIX CENTRAL UPGRADE VTX BARREL 2 SUPPORT ASSEMBLY	
FINISH	PART NO. 111-PHX-02-2012-1 & 2	Designer	Roger L. Smith	8/5/2008	DWG. NO.
		Drawn	Roger L. Smith	8/5/2008	SIZE
		Checked			111-PHX-02-2012 D
		Engineer	RJ Ponchione	8/5/2008	SHEET NO. 4 of 4
Approved					SCALE 1:1
					REVISION