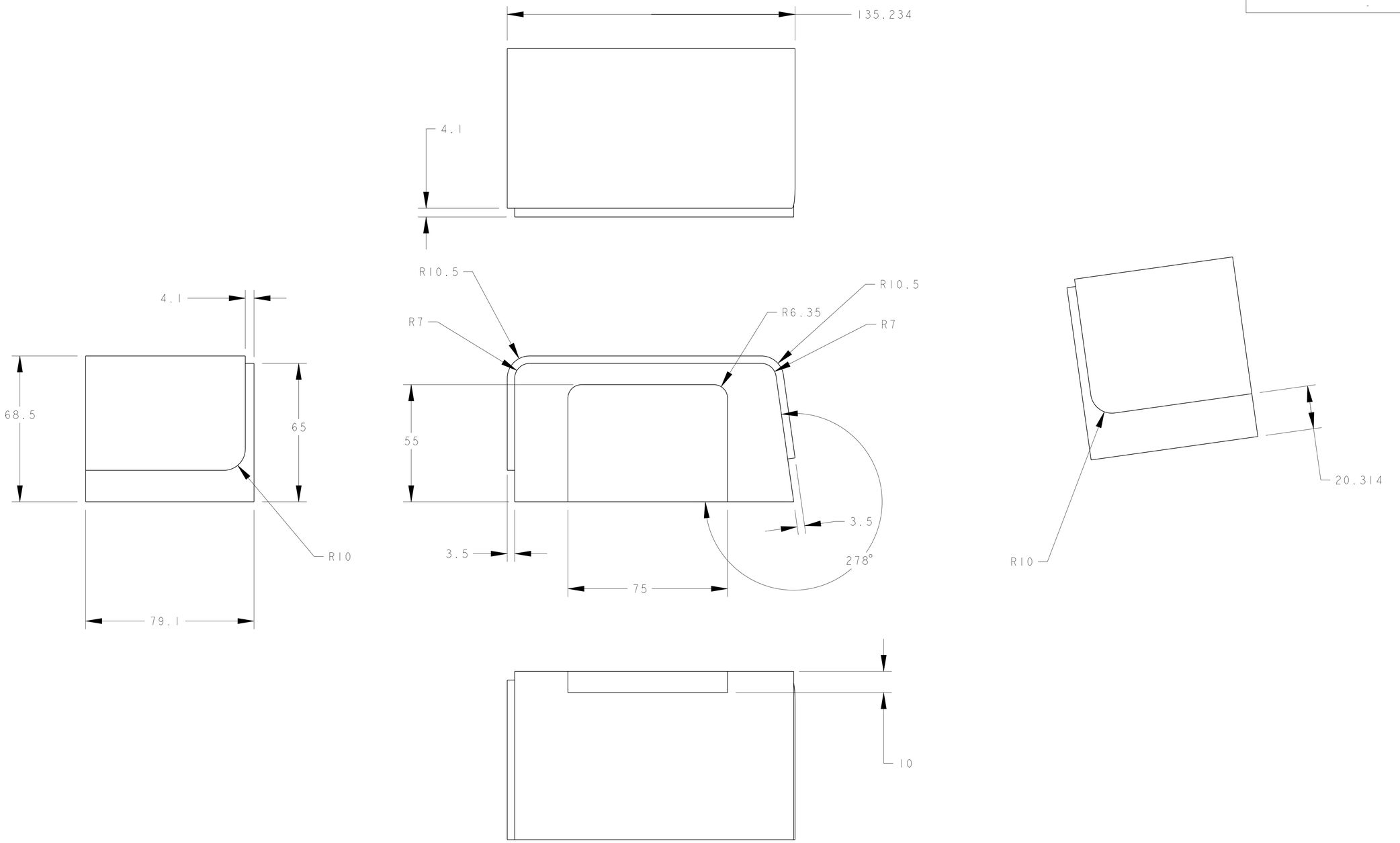
DWG. NO.	SIZE	REV.	SH.
27D9364	-		1

DESCRIPTION	MATERIAL	MAT. LOCATION
-	AL	-



REV	DWG	CHK	ZONE	DATE	CHANGES

UNLESS OTHERWISE SPECIFIED

TOLERANCES		
	X.X ± 0.5	FRAC. ± 1/64
	X.XX ± 0.05	Angles ± 1.00°
	X.XXX ± 0.010	FINISH 125 √ (μ in)

DO NOT SCALE PRINT

THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW TREADS 30°
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE
IN ACCORDANCE WITH ASME Y14.5M & B46.1

SHOP ORDERS

ACCT NO.	NO. REQD	SER NO.	-
		DATE ISSD	-
DEL TO		DATE REQD	-
SURFACE TREATMT	-		
IDENT METHOD	TAG		
PROJECT NUMBER	N/A		N/A (legal)
PROJECT NAME	N/A		
DWG BY	ANDERSSEN	DATE	31-Jul-06
CHK BY	ANDERSSEN	DATE	
APR BY	ANDERSSEN	DATE	

ERNEST ORLANDO LAWRENCE
BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

ATLAS PIXEL DETECTOR
TYPE I SERVICE SUPPORTS
OPTO UPPER BEND JIG

MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 1/1	DO NOT SCALE PRINTS
	PART		SHEET 1 OF 1	
PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE / REV.
	XXXX-XX	AP6430	27D9364	-

Dwg File: 27D9364 Model File: OPTO-BEND-JIG-UPPER