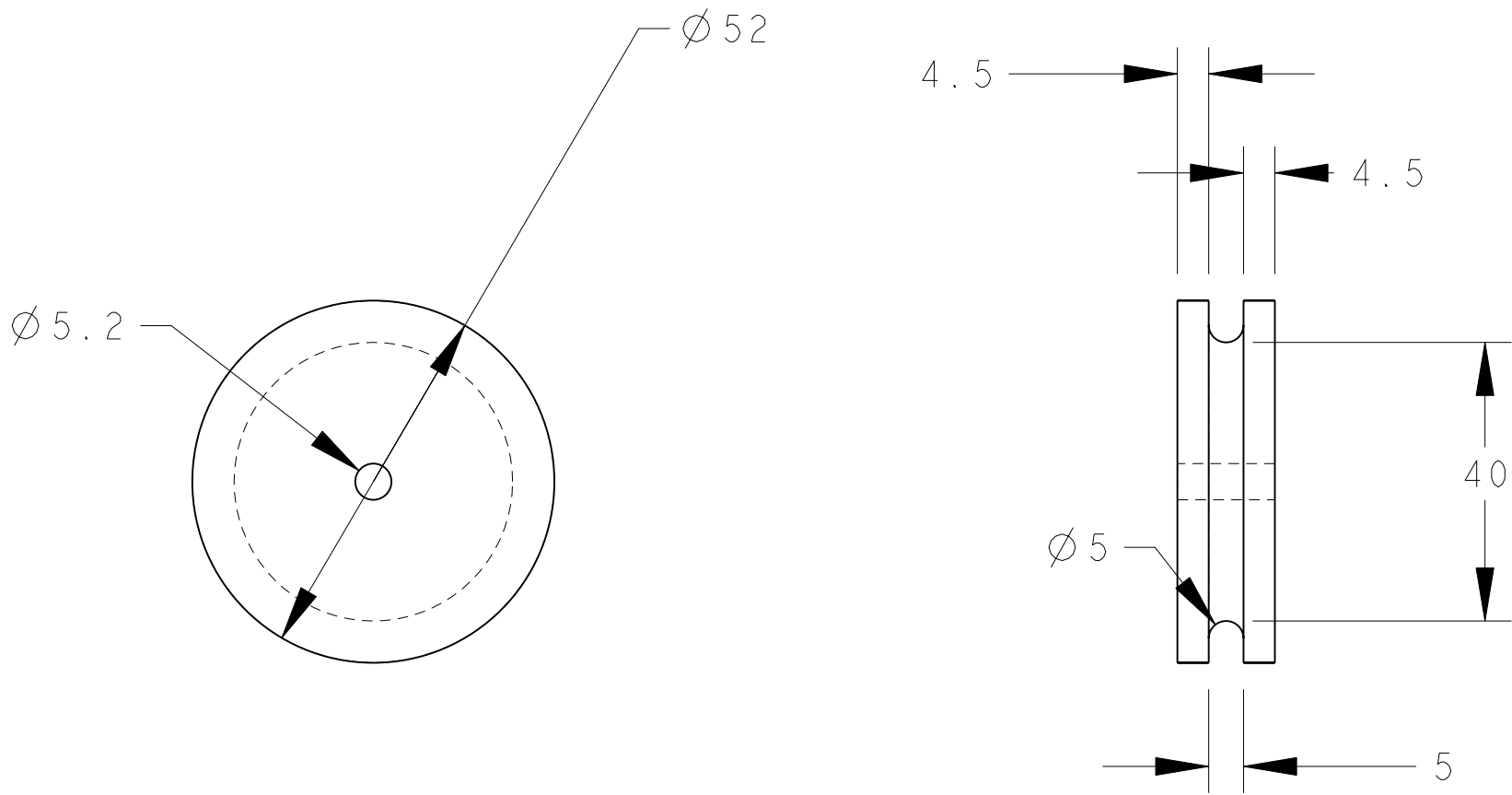
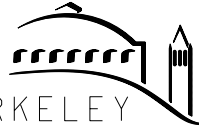


DWG. NO. 27D9312		SIZE	REV.	SH. 1	DESCRIPTION		MATERIAL	MAT. LOCATION
					-		AL	-



						UNLESS OTHERWISE SPECIFIED			SHOP ORDERS			SER NO. -	ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY						
						TOLERANCES	X.X ± 0.5	FRAC. ± 1/64	ACCT NO.	NO. REQD	DATE ISSD	-	ATLAS PIXEL DETECTOR TYPE I SERVICE SUPPORTS OPTO LOWER BEND MANDREL MIDDLE						
							X.XX ± 0.05	Angles ± 1.00°	DEL TO			DATE REQD						-	
							X.XXX ± 0.010	FINISH $125\sqrt{\mu in}$	SURFACE TREATMT -			N/A (logo)							
						DO NOT SCALE PRINT THREADS ARE CLASS 2 CHAMFER ENDS OF ALL SCREW TREADS 30° CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS BREAK EDGES .016 MAX. ON MACHINED WORK REMOVE BURRS, WELD SPLATTER & LOOSE SCALE IN ACCORDANCE WITH ASME Y14.5M & B46.1			IDENT METHOD TAG		MICROFILMED:			DWG. TYPE PART	SHOWN ON	SCALE: 1 / 1	DO NOT SCALE PRINTS		
									PROJECT NUMBER N/A										
									PROJECT NAME N/A										
							DWG BY ANDERSSSEN	DATE 31-Jul-06				PATENT CLEAR:	DESIGN ACCT. NO. XXXX-XX	CATEGORY CODE AP6430	SHEET 1 OF 1				
						CHK BY ANDERSSSEN	DATE												
						APR BY ANDERSSSEN	DATE												
REV	DWG	CHK	ZONE	DATE	CHANGES										27D9312			REV.	