

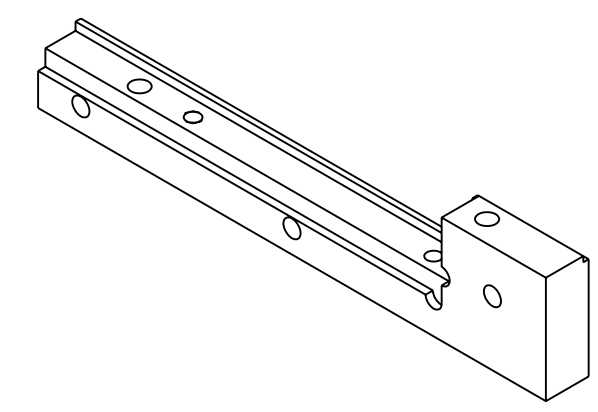
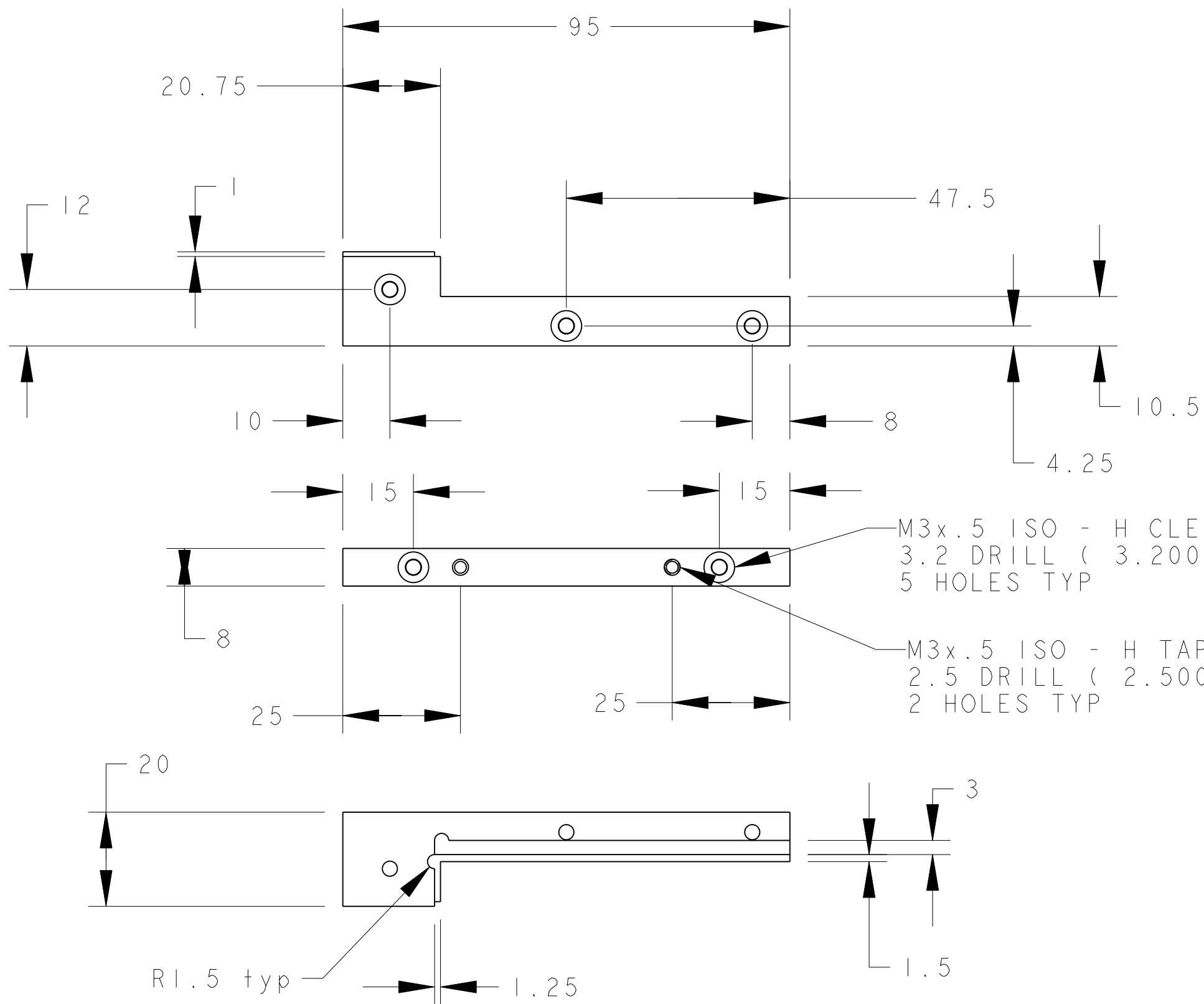
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DESCRIPTION	MATERIAL	MAT. LOCATION
-	-	-



M3x.5 ISO - H CLEAR  
3.2 DRILL ( 3.200 ) THRU - ( 1 ) HOLE  
5 HOLES TYP

M3x.5 ISO - H TAP THRU  
2.5 DRILL ( 2.500 ) THRU - ( 1 ) HOLE  
2 HOLES TYP

R1.5 typ

SCALE 1/1

					UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	<b>ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY</b> UNIVERSITY OF CALIFORNIA - BERKELEY		
					TOLERANCES	ACCT NO.	NO. RECD	DATE ISSD	DATE RECD			
					X.X ± 0.5	FRAC. ± 1/64	DEL TO DARDIN					
					X.XX ± 0.05	Angles ± 1.00°	SURFACE TREATMT -					
					X.XXX ± 0.010	FINISH $\sqrt{25 \mu m^2}$	IDENT METHOD TAG					
					DO NOT SCALE PRINT		PROJECT NUMBER					
					THREADS ARE CLASS 2		PROJECT NAME					
					CHAMFER ENDS OF ALL SCREW TREADS 30°		DWG BY ANDERSSSEN	DATE 08-Dec-05				
					CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		CHK BY ANDERSSSEN	DATE				
					BREAK EDGES .016 MAX. ON MACHINED WORK		APR BY ANDERSSSEN	DATE				
					REMOVE BURRS, WELD SPLATTER & LOOSE SCALE							
					IN ACCORDANCE WITH ASME Y14.5M & B46.1							
REV	DWG	CHK	ZONE	DATE	CHANGES							

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DWG. NO. 27D3623

REV. SH. 1

1

Rev. 1/28/2011