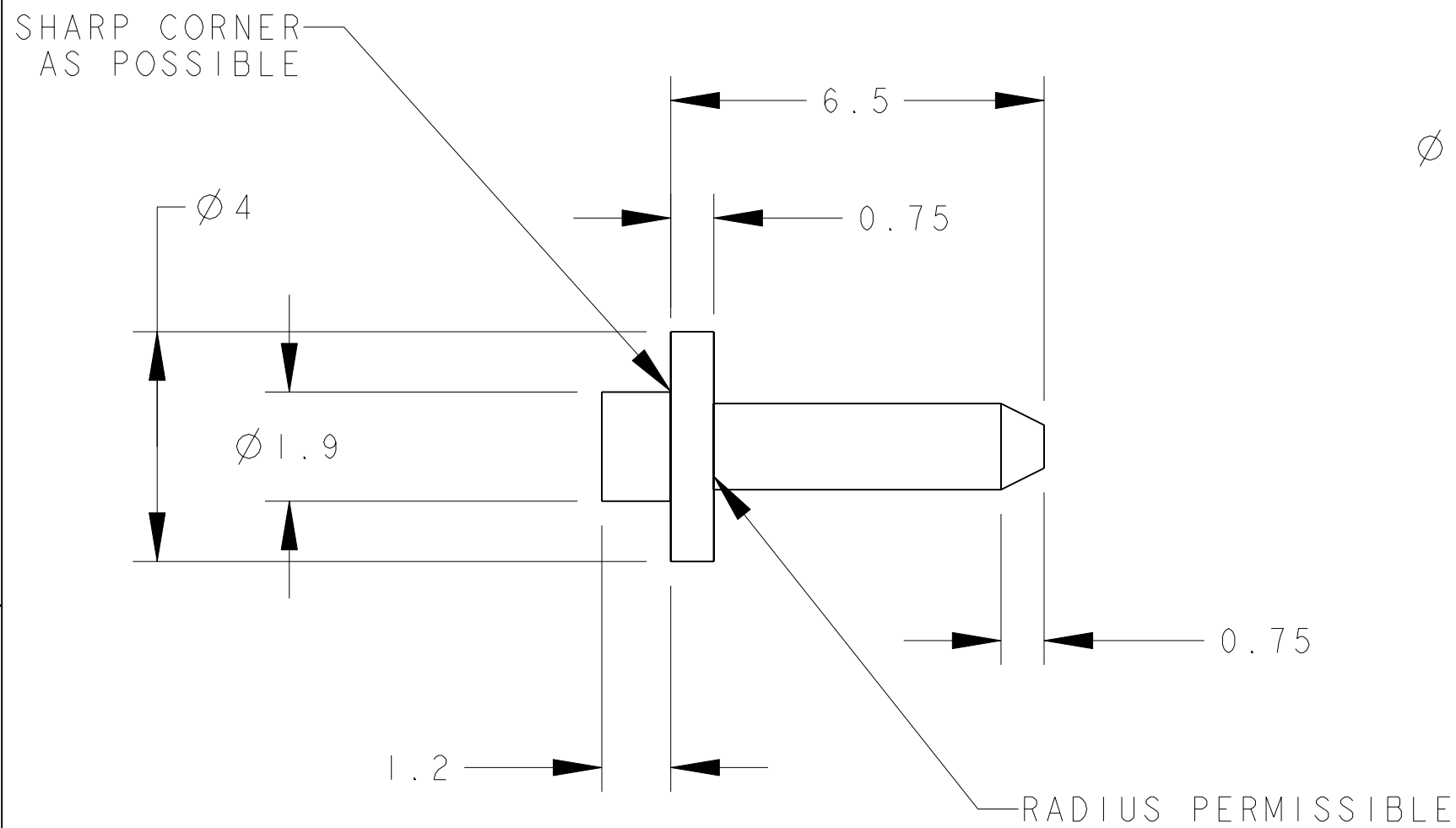
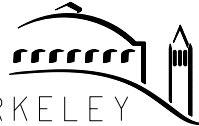


	DWG. NO.	SIZE	REV.	SH.	
	27D3592		-	1	
	DESCRIPTION			MATERIAL	MAT. LOCATION
	-			PEEK	-



						UNLESS OTHERWISE SPECIFIED			SHOP ORDERS		SER NO. -	ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY 				
						TOLERANCES	X.X ± 0.5	FRAC. ± 1/64	ACCT NO.	NO. REQD 350	DATE ISSD -					
							X.XX ± 0.05	Angles ± 1.00°	DEL TO	S DARDIN		DATE REQD -				
							X.XXX ± 0.010	FINISH 125√(μin)	SURFACE TREATMT -		N/A (Logo)					
						DO NOT SCALE PRINT		IDENT METHOD TAG								
								PROJECT NUMBER N/A								
								PROJECT NAME N/A		MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 9/1	DO NOT SCALE PRINTS		
						THREADS ARE CLASS 2		DWG BY ANDERSSEN		DATE 07-Dec-05	PART	PIAPII	AP6430	27D3592	-	
						CHAMFER ENDS OF ALL SCREW TREADS 30°		CHK BY ANDERSSE		DATE 12/5/05						
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		APR BY ANDERSSEN		DATE 12/5/05						
						BREAK EDGES .016 MAX. ON MACHINED WORK					PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE	REV.
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE										
REVDWGCHK	ZONE	DATE	CHANGES			IN ACCORDANCE WITH ASME Y14.5M & B46.1										