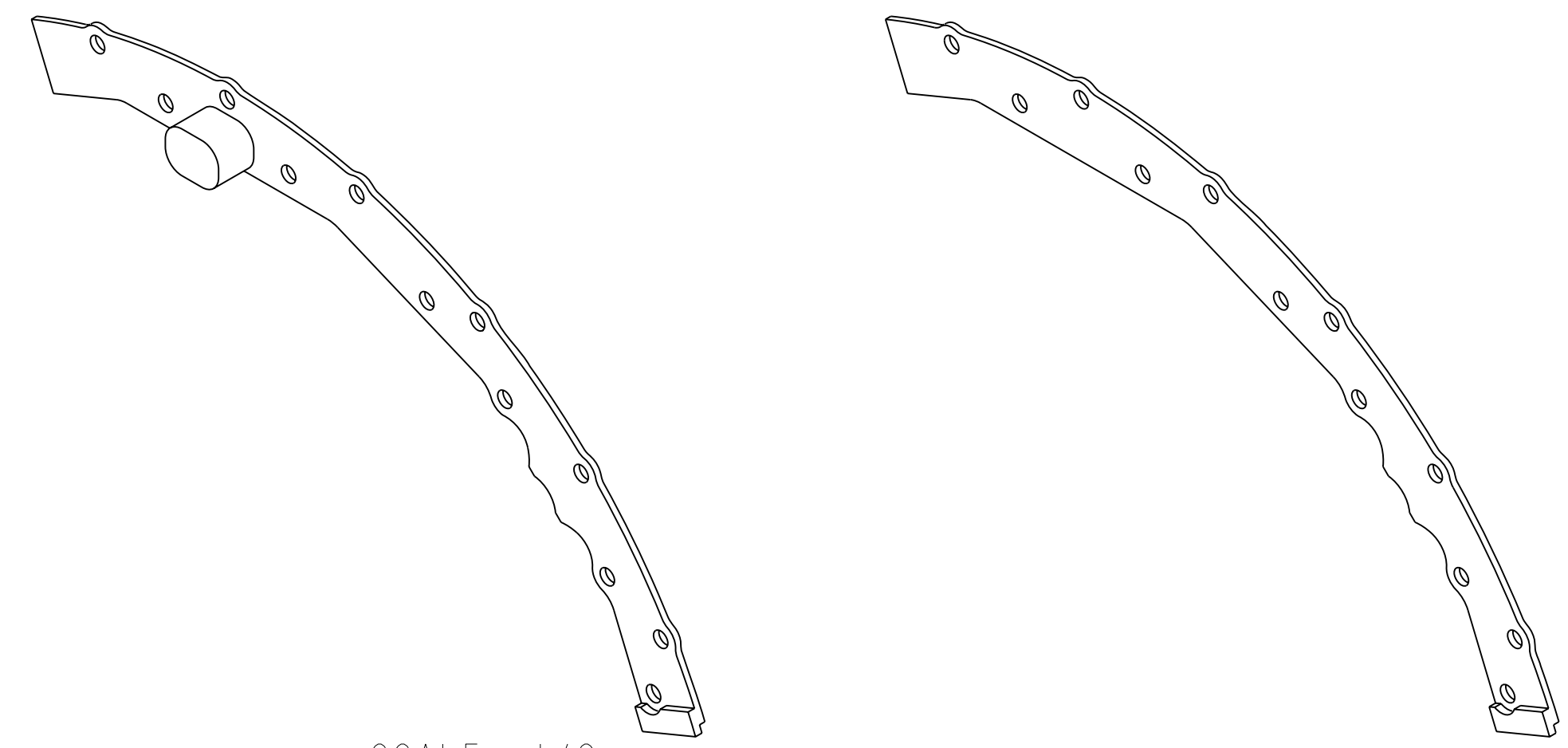
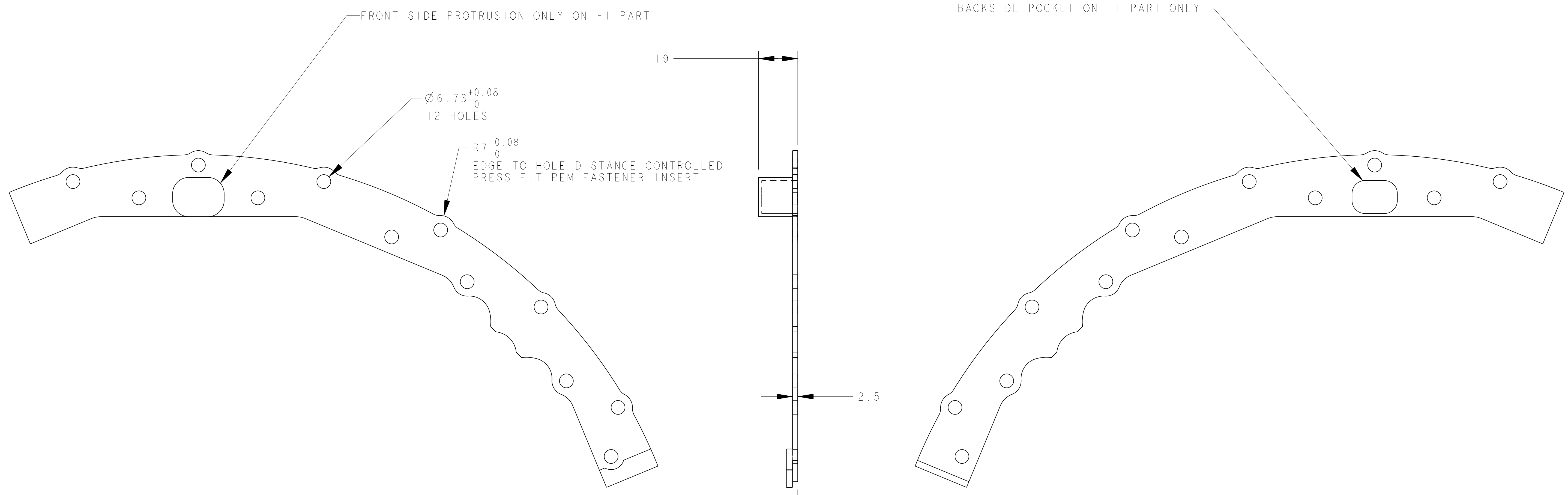


DWG. NO.	SIZE	REV.	SH.
27D2664	-	1	
DESCRIPTION		MATERIAL	MAT. LOCATION
		6061	-



THERE ARE TWO PARTS. -1 HAS THE PROTRUSION WITH BACKSIDE POCKET  
-2 CAN BE MADE FROM THINNER STOCK--IT HAS NO PROTRUSION OR POCKET

UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER. NO.	-
TOLERANCES	X.X ± 0.5	FRAC. ± 1/64	ACCT. NO.	NO. REQD.	SEE
	X.XX ± 0.05	Angles ± 1.00°	DEL. TO	DARDIN	
	X.XXX ± 0.010	FINISH $125 \sqrt{\mu\text{in.}}$	SURFACE TREATMT	DATE RECD.	
DO NOT SCALE PRINT		IDENT. METHOD		TAG	
THREADS ARE CLASS 2		PROJECT NUMBER		N/A	
CHAMFER ENDS OF ALL SCREW TREADS 30°		PROJECT NAME		N/A	
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		DWG. BY	ANDERSSEN	DATE	07-Nov-05
BREAK EDGES .016 MAX. ON MACHINED WORK		CHK. BY	ANDERSSEN	DATE	11/7/05
REMOVE BURRS, WELD SPATTER & LOOSE SCALE		APR. BY	ANDERSSEN	DATE	11/7/05
IN ACCORDANCE WITH ASME Y14.5M & B46.1				DATE	11/7/05
REV	DWG	CHK	ZONE	DATE	CHANGES

ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY		UNIVERSITY OF CALIFORNIA - BERKELEY	
ATLAS PIXEL DETECTOR TYPE I SERVICE PANELS PPI TO PST SEAL SEGMENT			
MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 1/1
	PART		DO NOT SCALE PRINTS
PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.
	PIAPII	AP6340	27D2664
SHEET 1 OF 1		SIZE	REV.
			-