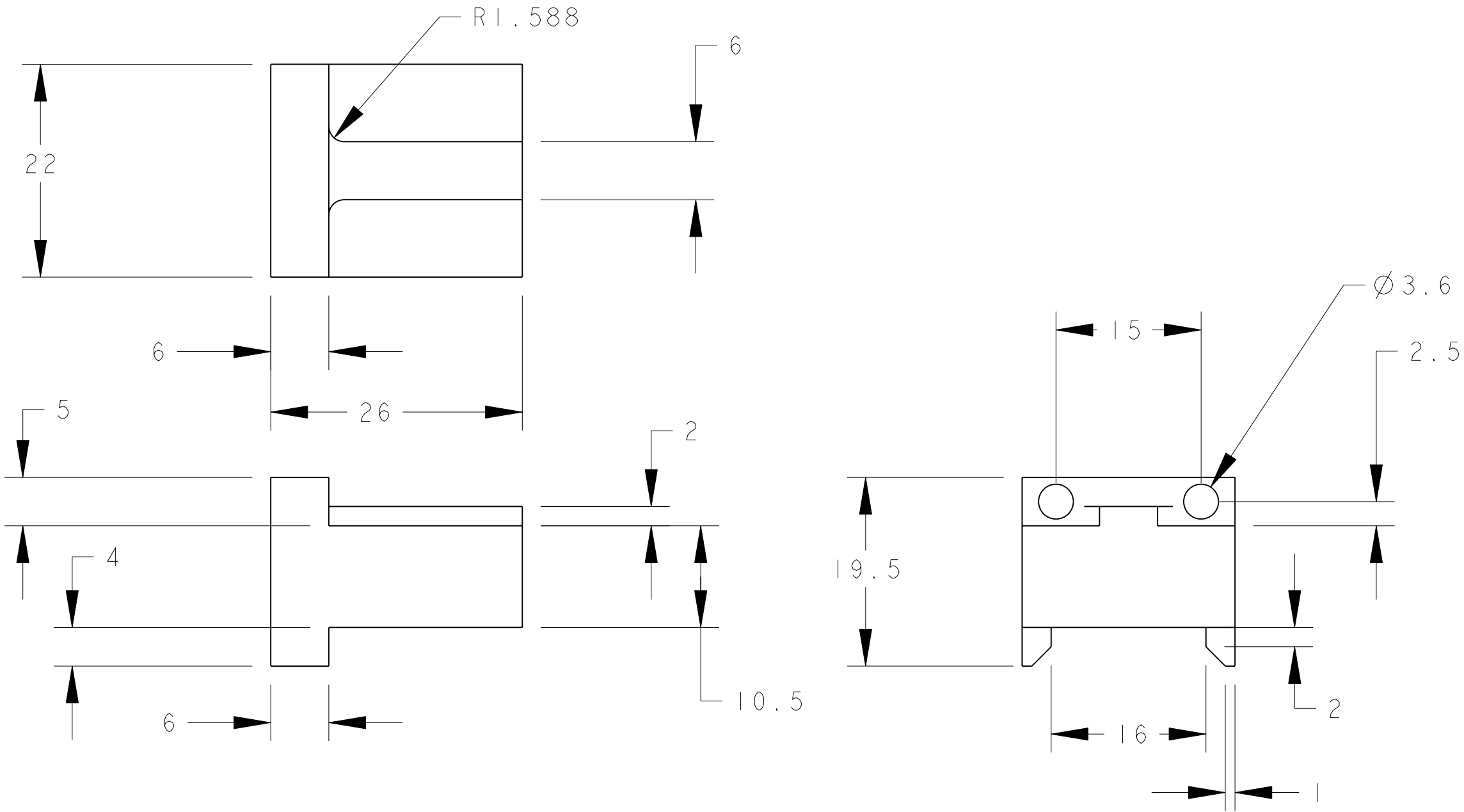
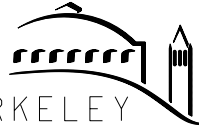


DWG. NO.	SIZE	REV.	SH.	DESCRIPTION				MATERIAL	MAT. LOCATION
27D2642	-	-	1	-				6061	-



							UNLESS OTHERWISE SPECIFIED			SHOP ORDERS		SER NO. -	ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY						
							TOLERANCES	X.X ± 0.5	FRAC. ± 1/64	ACCT NO.	NO. REQD 10	DATE ISSD -	ATLAS PIXEL DETECTOR TYPE I SERVICE PANELS PPI BEAMPIPE SUPPORT BLOCK						
						X.XX ± 0.05		Angles ± 1.00°	DEL TO DARDIN		DATE REQD -								
						X.XXX ± 0.010		FINISH 125√(μin)	SURFACE TREATMT RED ANO										
							DO NOT SCALE PRINT			IDENT METHOD TAG		N/A (logo)		MICROFILMED: DWG. TYPE PART SHOWN ON SCALE: 2 / 1 DO NOT SCALE PRINTS					
						THREADS ARE CLASS 2			PROJECT NUMBER N/A										
						CHAMFER ENDS OF ALL SCREW TREADS 30°			PROJECT NAME N/A										
							CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS			DWG BY ANDERSSSEN		DATE 07-Nov-05	PATENT CLEAR: DESIGN ACCT. NO. PIAP11 CATEGORY CODE AP6340 DWG. NO. 27D2642 SIZE REV. -						
						BREAK EDGES .016 MAX. ON MACHINED WORK			CHK BY ANDERSSSEN		DATE 11/7/05								
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE			APR BY ANDERSSSEN		DATE 11/7/05								
REV	DWG	CHK	ZONE	DATE	CHANGES		IN ACCORDANCE WITH ASME Y14.5M & B46.1												