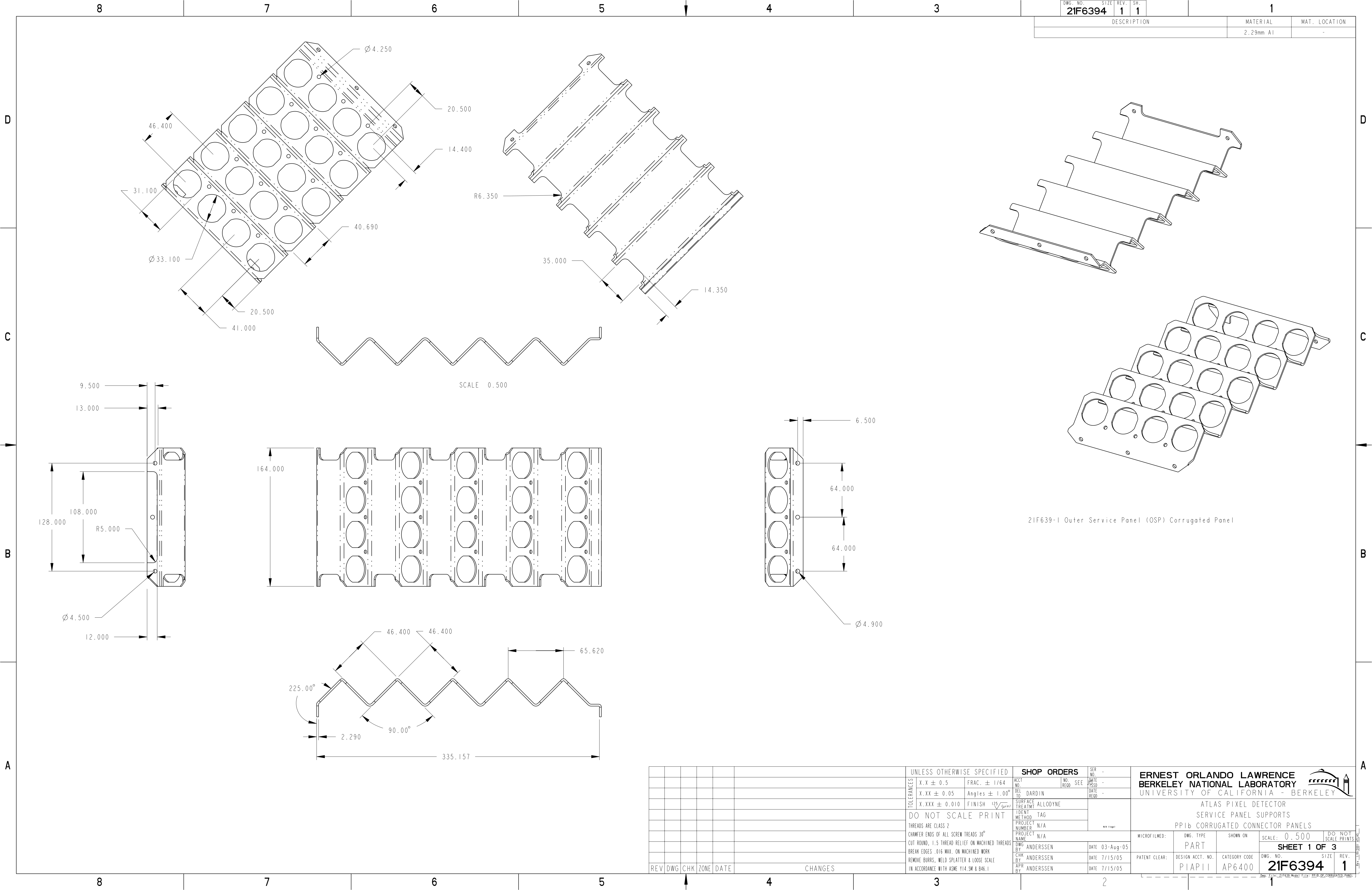
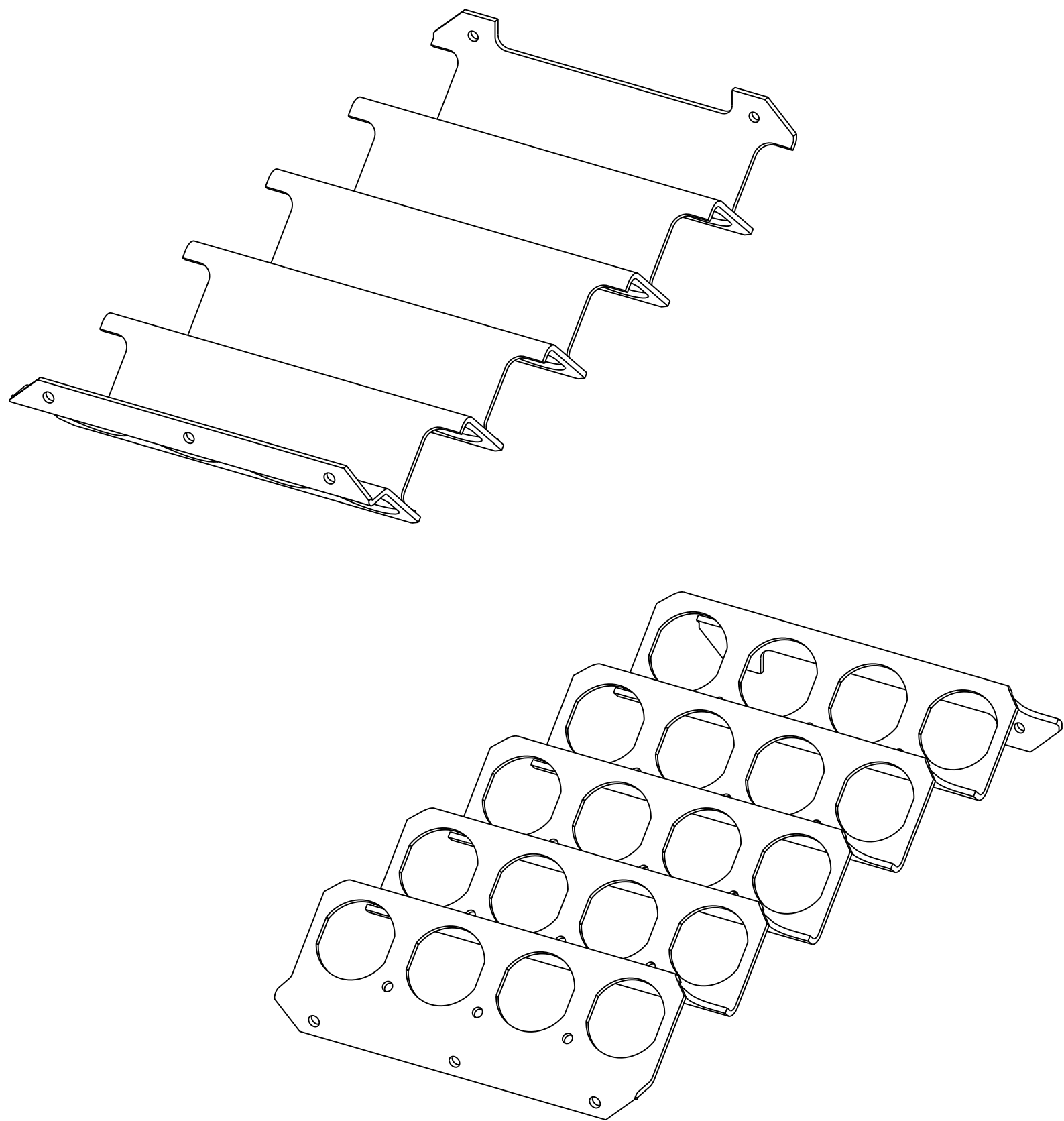


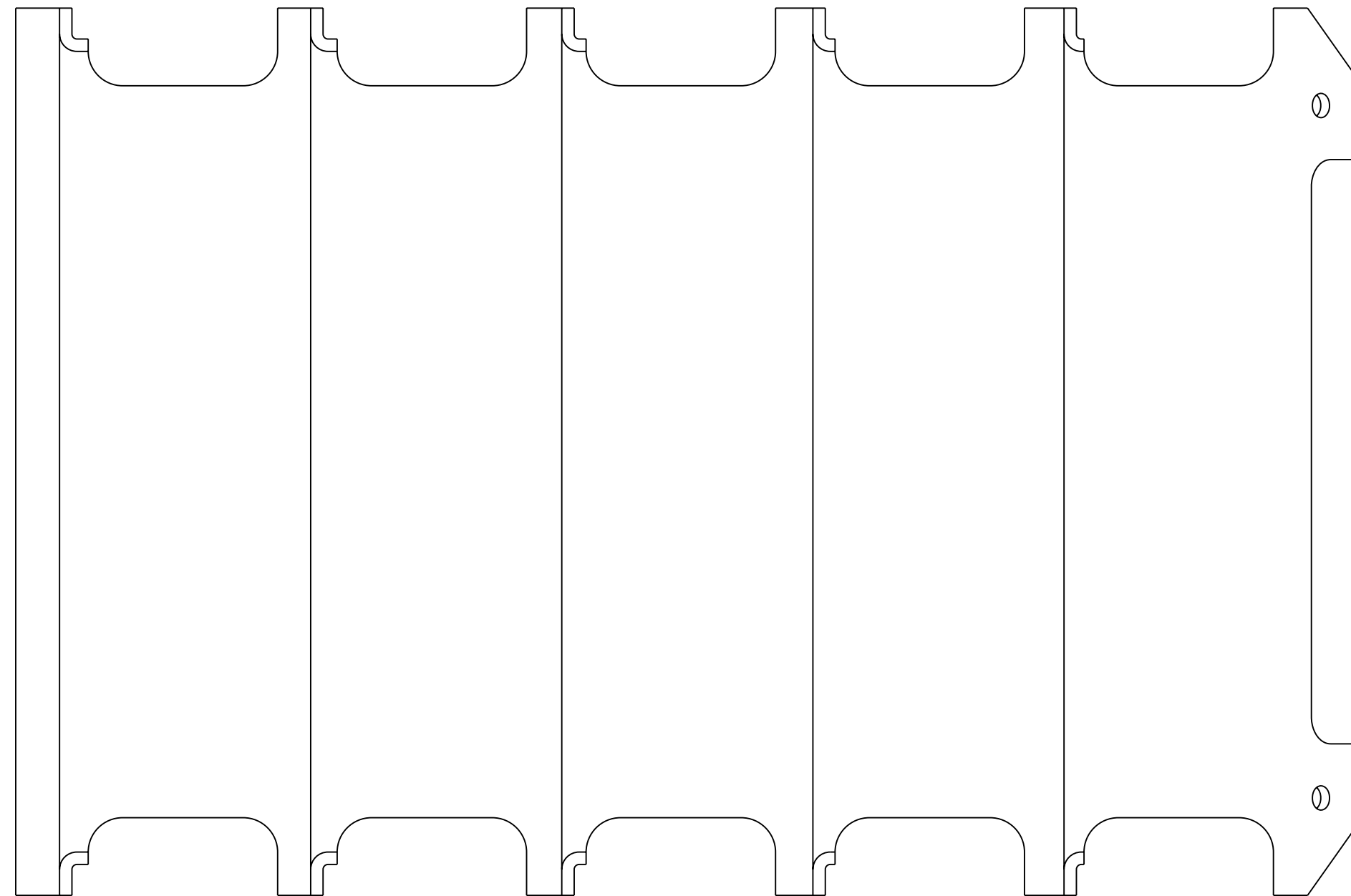
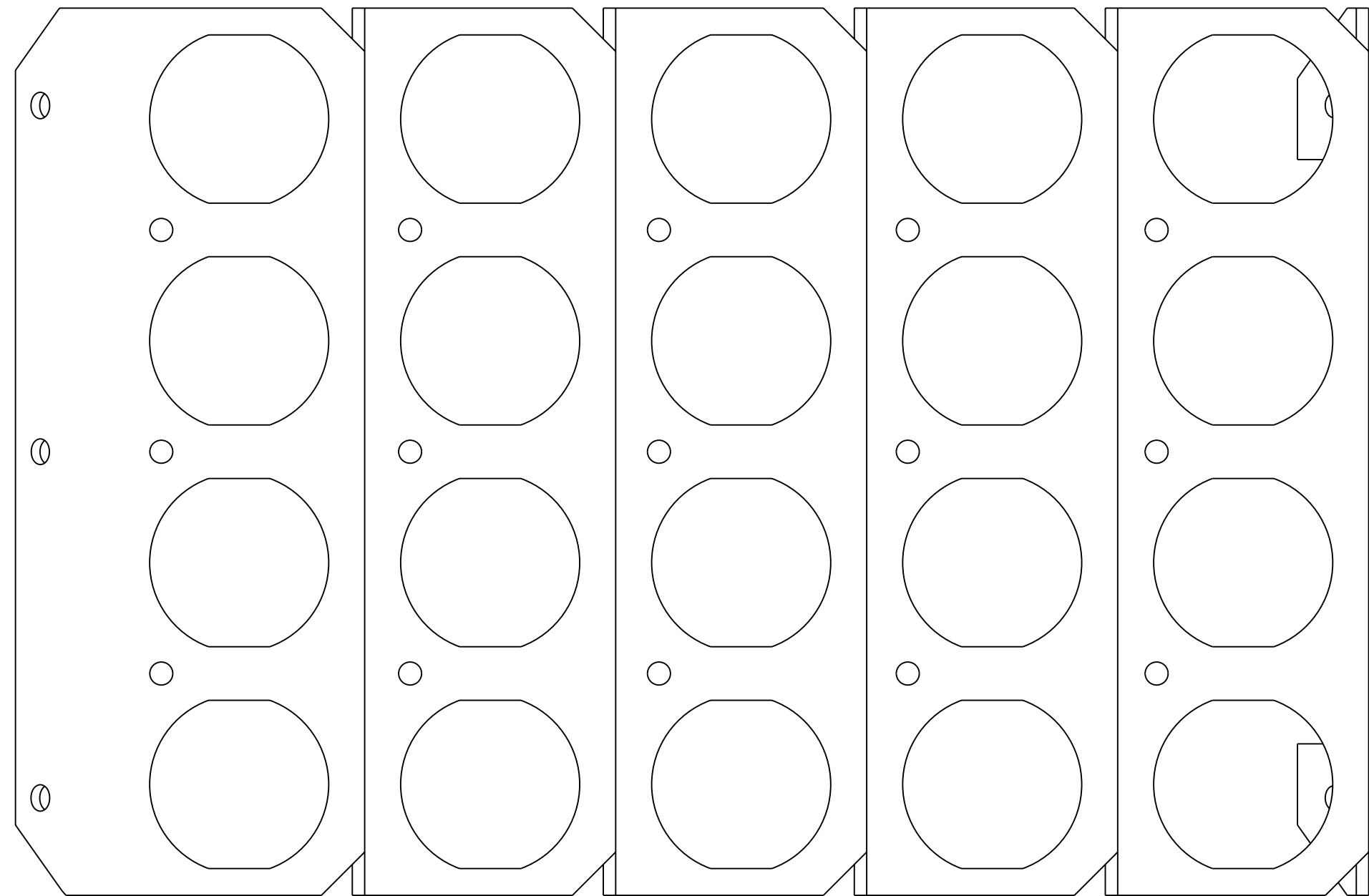


DWG. NO.	SIZE	REV.	SH.	1	1
21F6394				DESCRIPTION	MATERIAL
					2.29mm Al
					MAT. LOCATION
					-

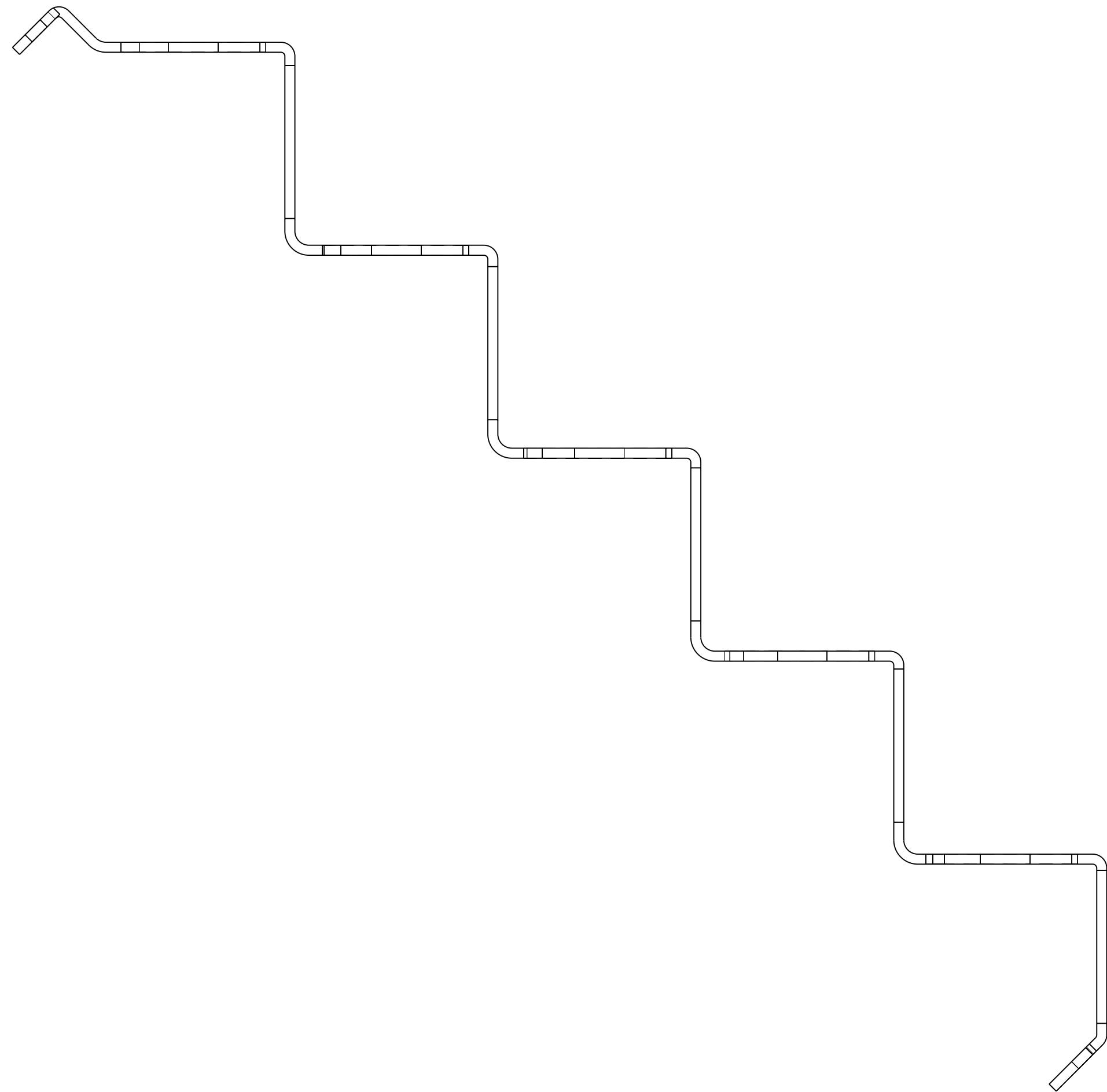


21F639-1 Outer Service Panel (OSP) Corrugated Panel

				UNLESS OTHERWISE SPECIFIED				SHOP ORDERS				ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY			
				TOLERANCES				ACCT. NO.				SER. NO.			
				X.X ± 0.5				FRAC. ± 1/64				DATE			
				X.XX ± 0.05				Angles ± 1.00°				DATE			
				X.XXX ± 0.010				FINISH 125 $\sqrt{\mu\text{in.}}$				DATE			
				DO NOT SCALE PRINT				SURFACE TREATMENT				ALLODYNE			
				THREADS ARE CLASS 2				IDENT. METHOD				TAG			
				CHAMFER ENDS OF ALL SCREW THREADS 30°				PROJECT NUMBER				N/A			
				CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS				PROJECT NAME				N/A			
				BREAK EDGES .016 MAX. ON MACHINED WORK				DWG. BY				ANDERSSEN			
				REMOVE BURRS, WELD SPATTER & LOOSE SCALE				CHK. BY				ANDERSSEN			
				IN ACCORDANCE WITH ASME Y14.5M & B46.1				APR. BY				ANDERSSEN			
				REV. DWG. CHK. ZONE DATE				CHANGES				MICROFILMED:			
												DWG. TYPE			
												PART			
												PATENT CLEAR:			
												DESIGN ACCT. NO.			
												CATEGORY CODE			
												DWG. NO.			
												21F6394			
												SIZE			
												1			
												REV.			
												1			



SCALE 1.000

[illegible]