

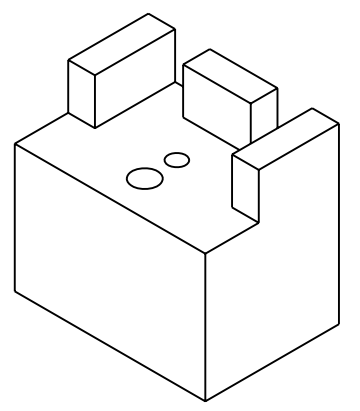
D

C

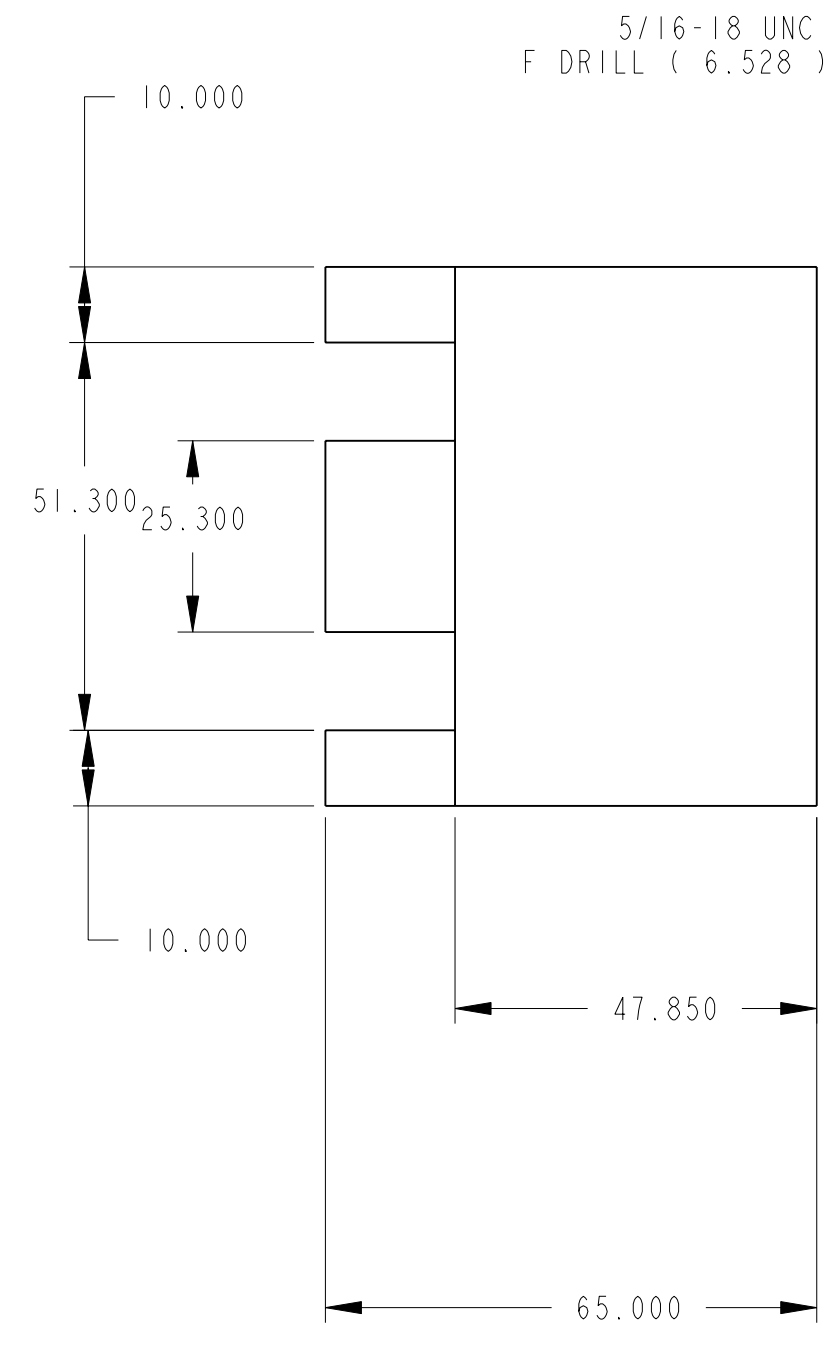
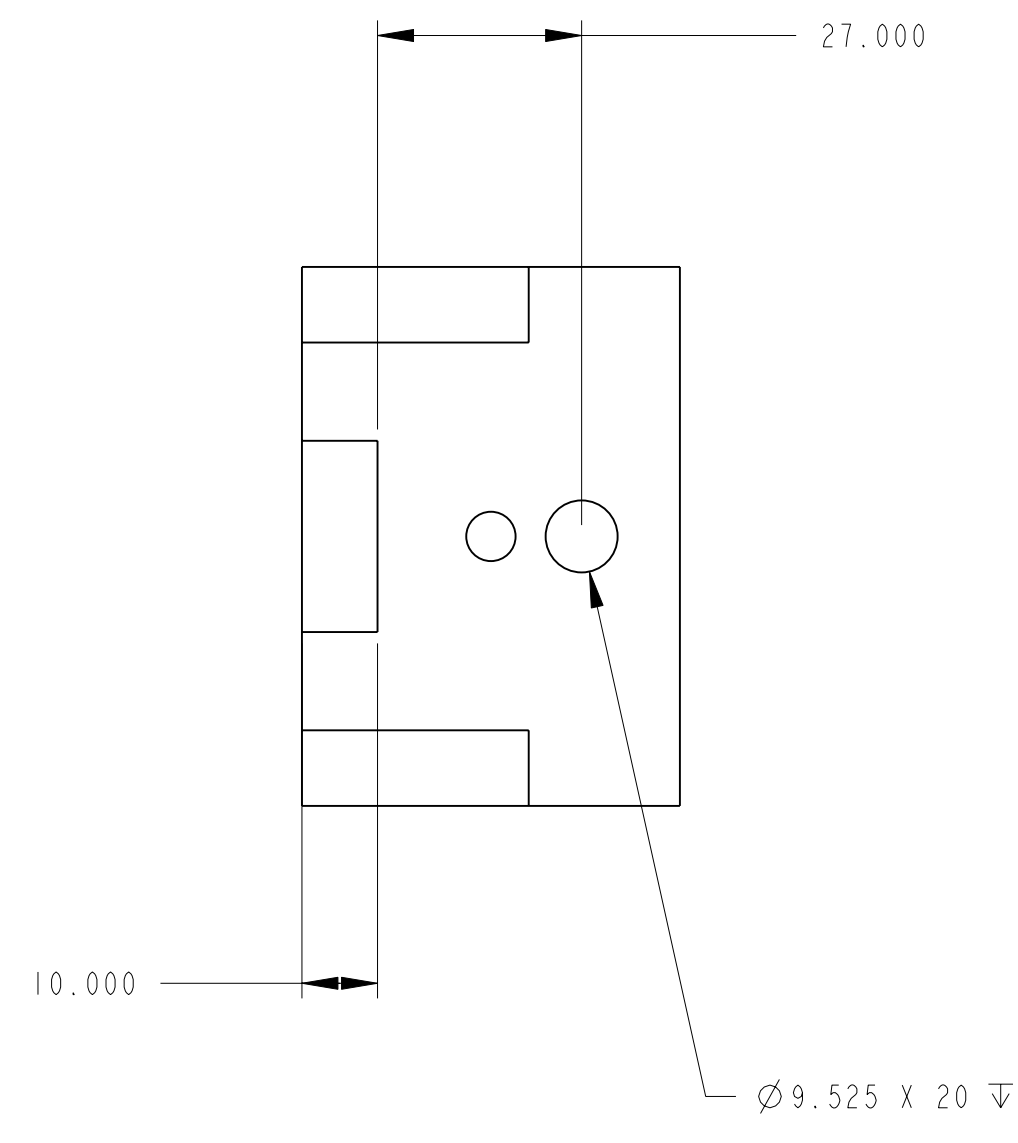
B

A

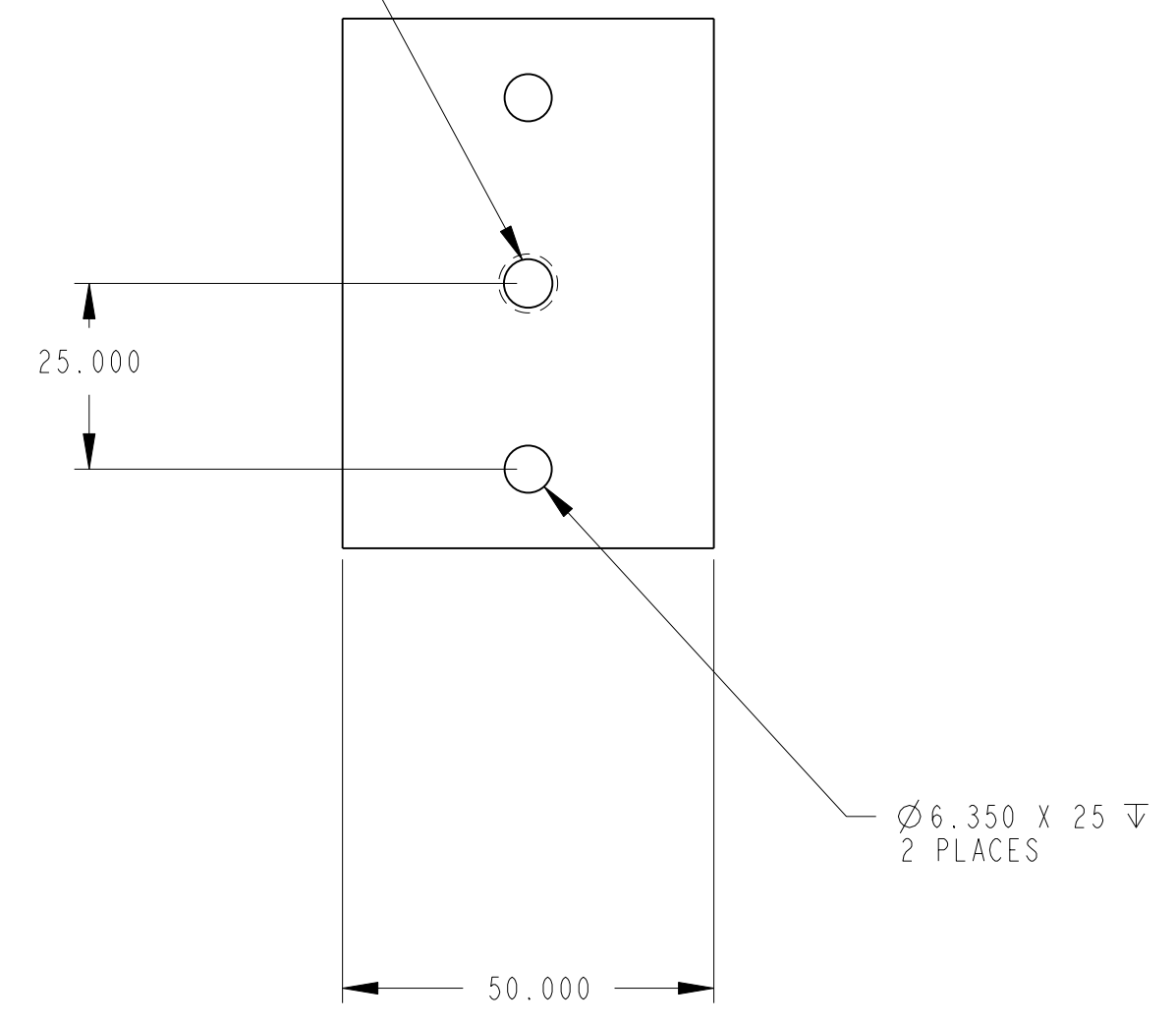
DESCRIPTION	MATERIAL	MAT. LOCATION
-	ALUMINUM	-



SCALE 0.500



5/16-18 UNC - 2B TAP 25.000  
 F DRILL ( 6.528 ) THRU - ( 1 ) HOLE



					UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	<b>ERNEST ORLANDO LAWRENCE          BERKELEY NATIONAL LABORATORY</b> UNIVERSITY OF CALIFORNIA - BERKELEY					
					TOLERANCES	X.X ± 0.5	FRAC. ± 1/64	ACCT NO.	NO. RECD 1				DATE ISSD -		
						X.XX ± 0.05	Angles ± 1.00°	DEL TO POST	DATE RECD -						
						X.XXX ± 0.010	FINISH 125 $\sqrt{(\mu m)}$	SURFACE TREATMT -							
					DO NOT SCALE PRINT			IDENT METHOD TAG	ATLAS PIXEL DETECTOR SERVICE PANEL SUPPORT FIBER ELEVATOR PLACEMENT FIXTURE						
					THREADS ARE CLASS 2			PROJECT NUMBER							
					CHAMFER ENDS OF ALL SCREW TREADS 30°			PROJECT NAME							
					CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS			PROJECT NO. N/A							
					BREAK EDGES .016 MAX. ON MACHINED WORK			DWG BY ANDERSSSEN	DATE 02-Aug-05	MICROFILMED:	DWG. TYPE PART	SHOWN ON	SCALE: 1.000	DO NOT SCALE PRINTS	
					REMOVE BURRS, WELD SPLATTER & LOOSE SCALE			CHK BY ANDERSSSEN	DATE 8/2/05	PATENT CLEAR:	DESIGN ACCT. NO. PIAP11	CATEGORY CODE AP6400	DWG. NO. 21F6253	SIZE	REV.
					IN ACCORDANCE WITH ASME Y14.5M & B46.1			APR BY ANDERSSSEN	DATE 8/2/05						
REV	DWG	CHK	ZONE	DATE	CHANGES						SHEET 1 OF 1				

D

C

B

A