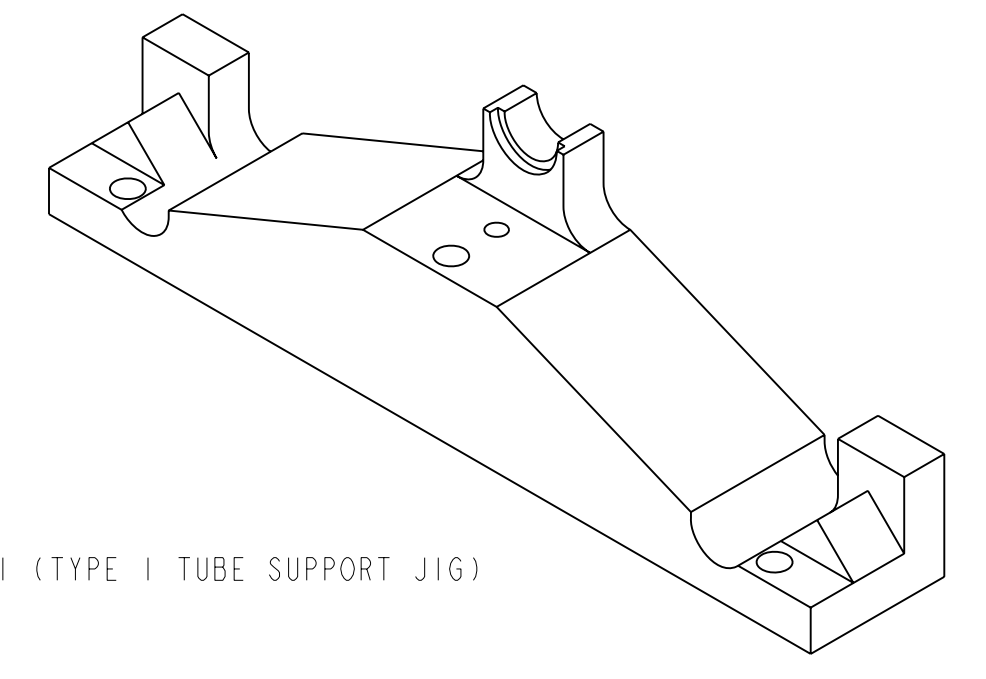
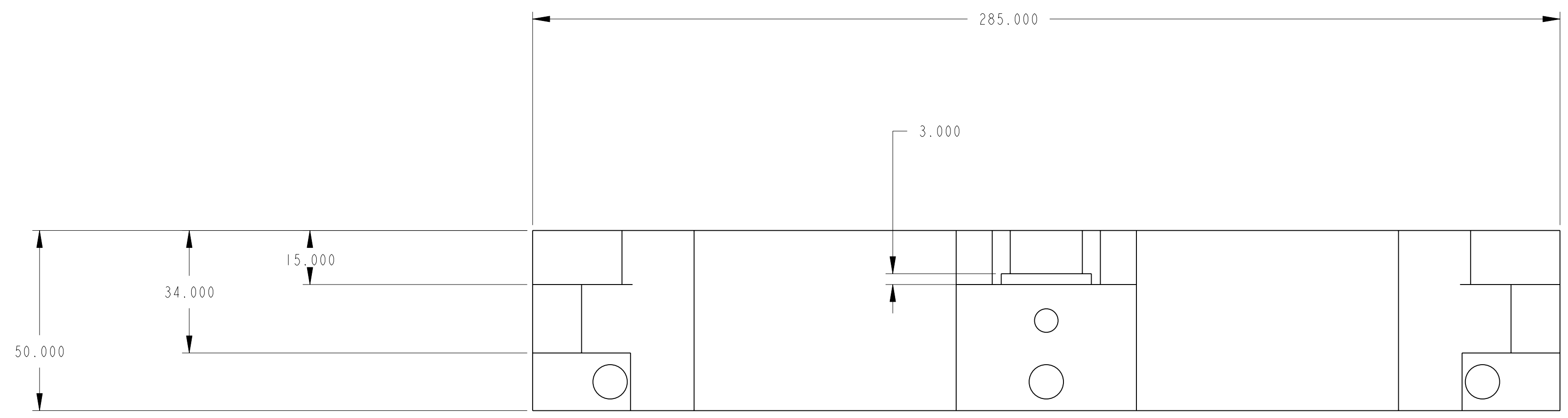
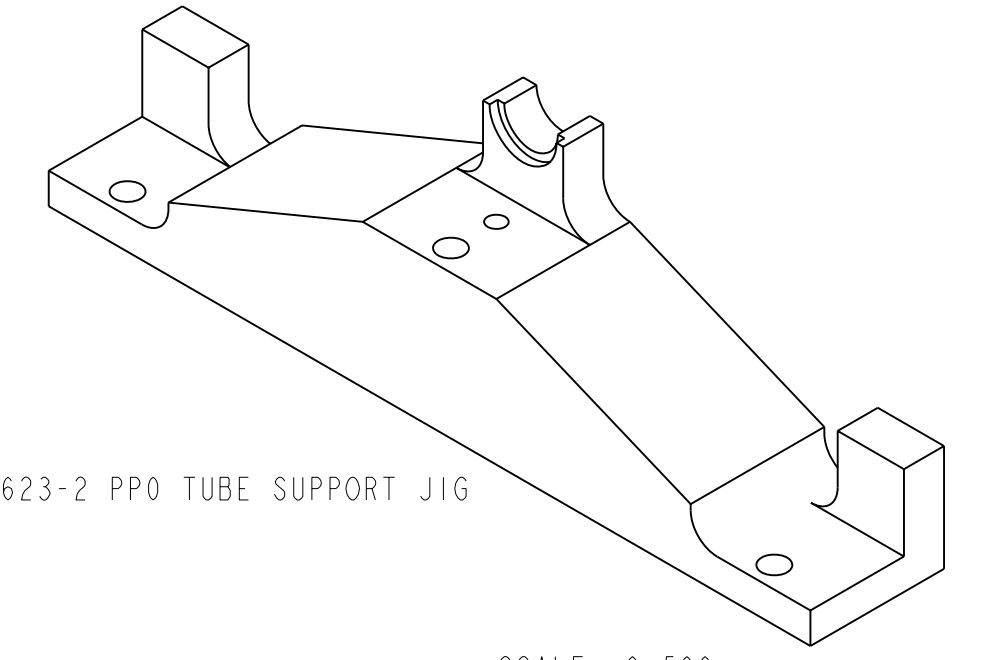
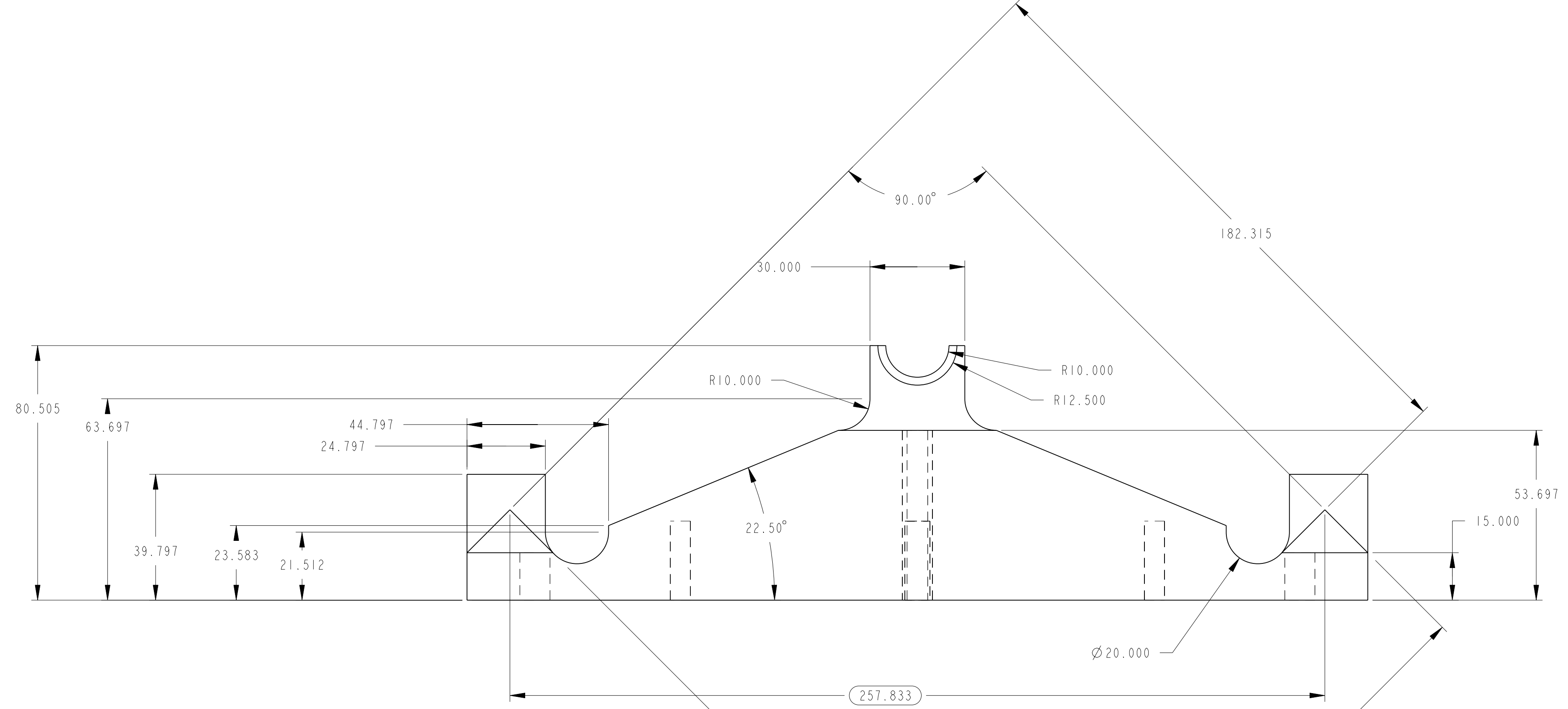


DWG. NO.	21F6234	REV.	1	SHEET	1
DESCRIPTION	MATERIAL		MAT. LOCATION		
	ALUMINUM				



21F623-1 (TYPE I TUBE SUPPORT JIG)

SCALE 0.500



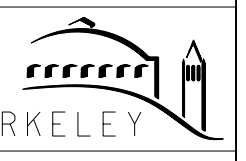
21F623-2 PPO TUBE SUPPORT JIG

SCALE 0.500

UNLESS OTHERWISE SPECIFIED				SHOP ORDERS		SER. NO.	-
TOLERANCES	X.X ± 0.5	FRAC. ± 1/64	ACCT. NO.	NO. REQD.	DATE REQD.	DATE PASSD.	DATE REQD.
	X.XX ± 0.05	Angles ± 1.00°	DEL. TO	POST			
	X.XXX ± 0.010	FINISH 125 $\sqrt{\mu\text{in.}}$	TREATMT	TAG			
DO NOT SCALE PRINT				PROJECT NUMBER	N/A	PROJECT NAME	N/A
THREADS ARE CLASS 2				DWG. BY	ANDERSSEN	DATE	02-Aug-05
CHAMFER ENDS OF ALL SCREW TREADS 30°				CHK. BY	ANDERSSEN	DATE	8/2/05
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS				APR. BY	ANDERSSEN	DATE	8/2/05
BREAK EDGES .016 MAX. ON MACHINED WORK				REMOVE BURRS, WELD SPATTER & LOOSE SCALE			
IN ACCORDANCE WITH ASME Y14.5M & B46.1				MICROFILMED: PART			
REV. DWG. CHK. ZONE DATE				CHANGES		PATENT CLEAR: DESIGN ACCT. NO. CATEGORY CODE	
						PIAPII AP6400	
						SCALE: 1.000	
						SHEET 1 OF 2	
						DWG. NO. 21F6234	
						REV.	

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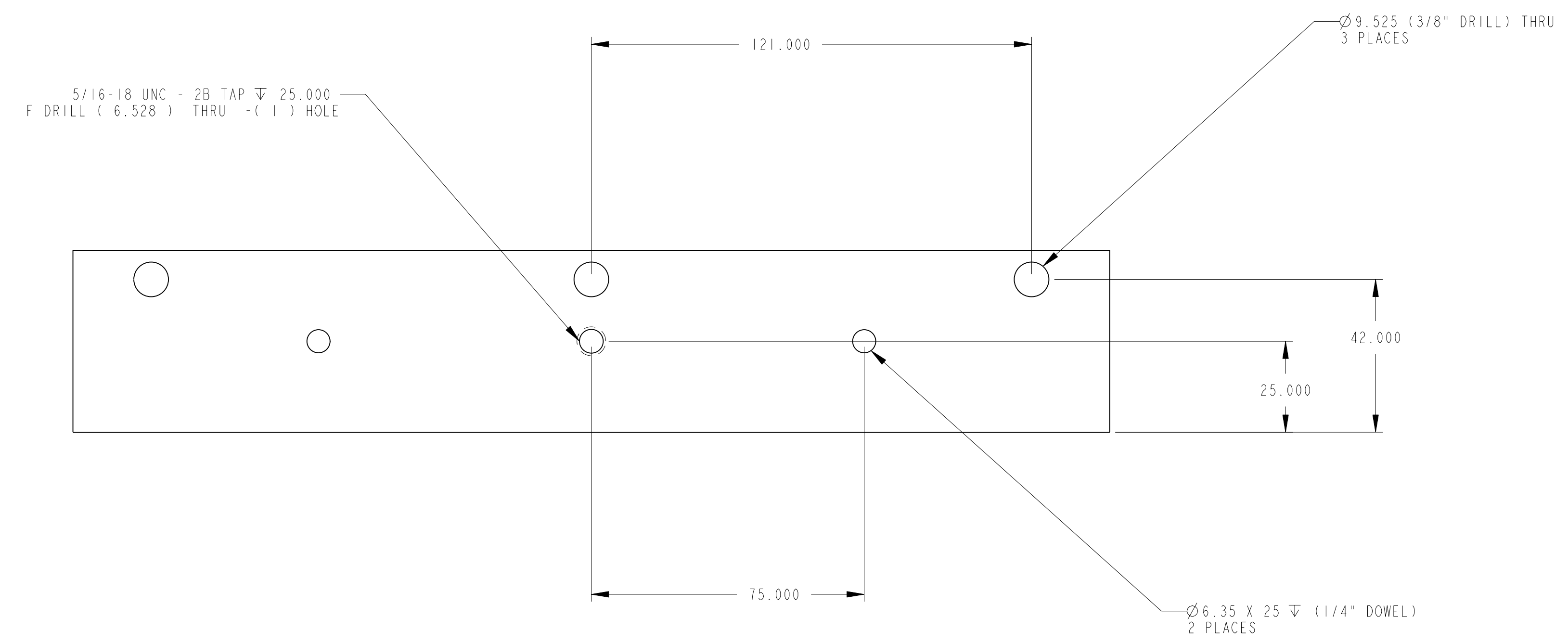
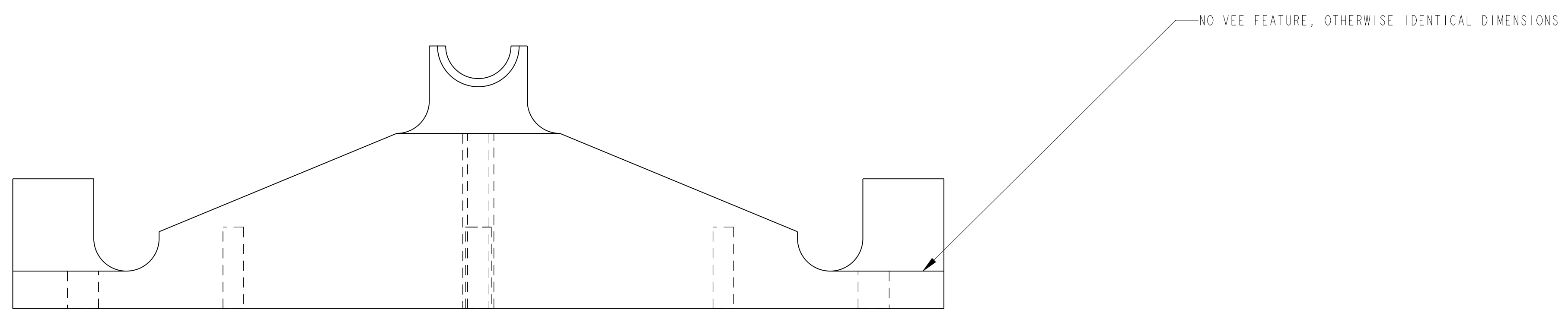
ATLAS PIXEL DETECTOR  
SERVICE PANEL SUPPORTS  
TYE I TUBE SUPPORT JIG



DO NOT SCALE PRINTS

DO NOT SCALE PRINTS

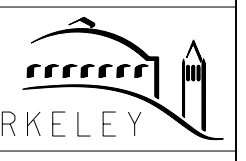
DWG. NO.	21F6234	SIZE	REV.	SH.	1
DESCRIPTION			MATERIAL	ALUMINUM	
				MAT. LOCATION	



REV				DWG	CHK	ZONE	DATE	CHANGES			
UNLESS OTHERWISE SPECIFIED											
TOLERANCES		X.X ± 0.5		FRAC. ± 1/64		ACCT. NO.		SHOP ORDERS		SER. NO.	
		X.XX ± 0.05		Angles ± 1.00°		DEL. TO		NO. 1		DATE	
		X.XXX ± 0.010		FINISH 125 $\sqrt{\mu\text{m}}$		POST		DATE		REQD.	
DO NOT SCALE PRINT											
THREADS ARE CLASS 2											
CHAMFER ENDS OF ALL SCREW TREADS 30°											
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS											
BREAK EDGES .016 MAX. ON MACHINED WORK											
REMOVE BURRS, WELD SPATTER & LOOSE SCALE											
IN ACCORDANCE WITH ASME Y14.5M & B46.1											
PROJECT NAME				N/A				SURFACE TREATMENT			
PROJECT NUMBER				N/A				IDENT. METHOD			
PROJECT TAG				N/A				TAG			
DWG. BY				ANDERSSEN				DATE			
CHK. BY				ANDERSSEN				DATE			
APR. BY				ANDERSSEN				DATE			
MICROFILMED:				PART				SCALE: 1.000			
SHOWN ON				PIAPII				SHEET 2 OF 2			
PATENT CLEAR:				AP6400				DWG. NO. 21F6234			
DESIGN ACCT. NO.				AP6400				SIZE			
REV.											

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ATLAS PIXEL DETECTOR  
SERVICE PANEL SUPPORTS  
TYE I TUBE SUPPORT JIG



DO NOT SCALE PRINTS