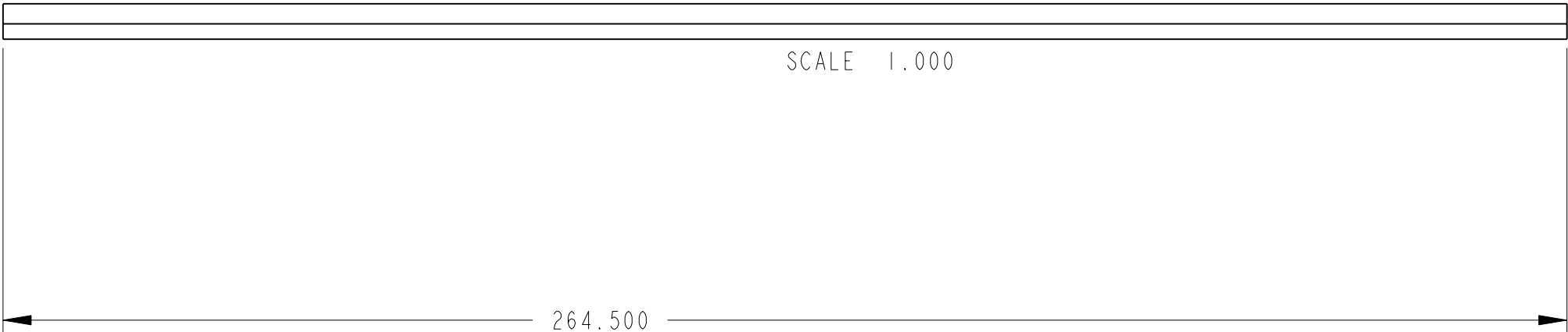
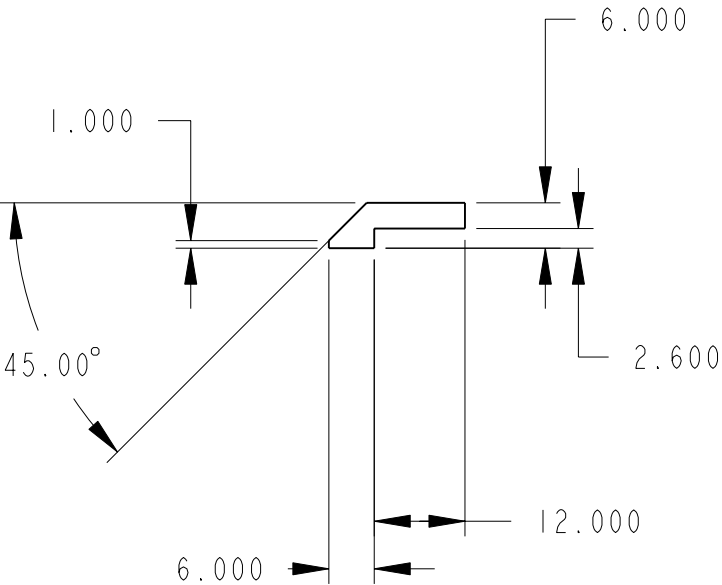
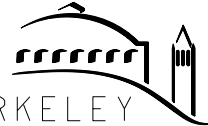


DWG. NO.	SIZE	REV.	SH.		
21F6182			1		
DESCRIPTION				MATERIAL	MAT. LOCATION
-				ALUMINUM	-



							UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY					
						TOLERANCES	X.X ± 0.5	FRAC. ± 1/64	ACCT NO.	NO. REQD 2	DATE ISSD -	ATLAS PIXEL DETECTOR SERVICE PANEL SUPPORTS HV STAYOUT GUIDE					
							X.XX ± 0.05	Angles ± 1.00°	DEL TO		DATE REQD -						
							X.XXX ± 0.010	FINISH $125\sqrt{\mu in}$	SURFACE TREATMT -								
						DO NOT SCALE PRINT THREADS ARE CLASS 2 CHAMFER ENDS OF ALL SCREW TREADS 30° CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS BREAK EDGES .016 MAX. ON MACHINED WORK REMOVE BURRS, WELD SPLATTER & LOOSE SCALE IN ACCORDANCE WITH ASME Y14.5M & B46.1	IDENT METHOD TAG		PROJECT NUMBER N/A		N/A (logo)		MICROFILMED: DWG. TYPE PART PATENT CLEAR: DESIGN ACCT. NO. CATEGORY CODE AP6400				
							PROJECT NAME N/A		DATE 27-Jul-05								
							DWG BY ANDERSSSEN	DATE 7/27/05									
							CHK BY ANDERSSSEN	DATE 7/27/05									
							APR BY ANDERSSSEN	DATE 7/27/05									
REV	DWG	CHK	ZONE	DATE	CHANGES							SCALE: 0.500 DO NOT SCALE PRINTS SHEET 1 OF 1 DWG. NO. 21F6182 SIZE REV.					