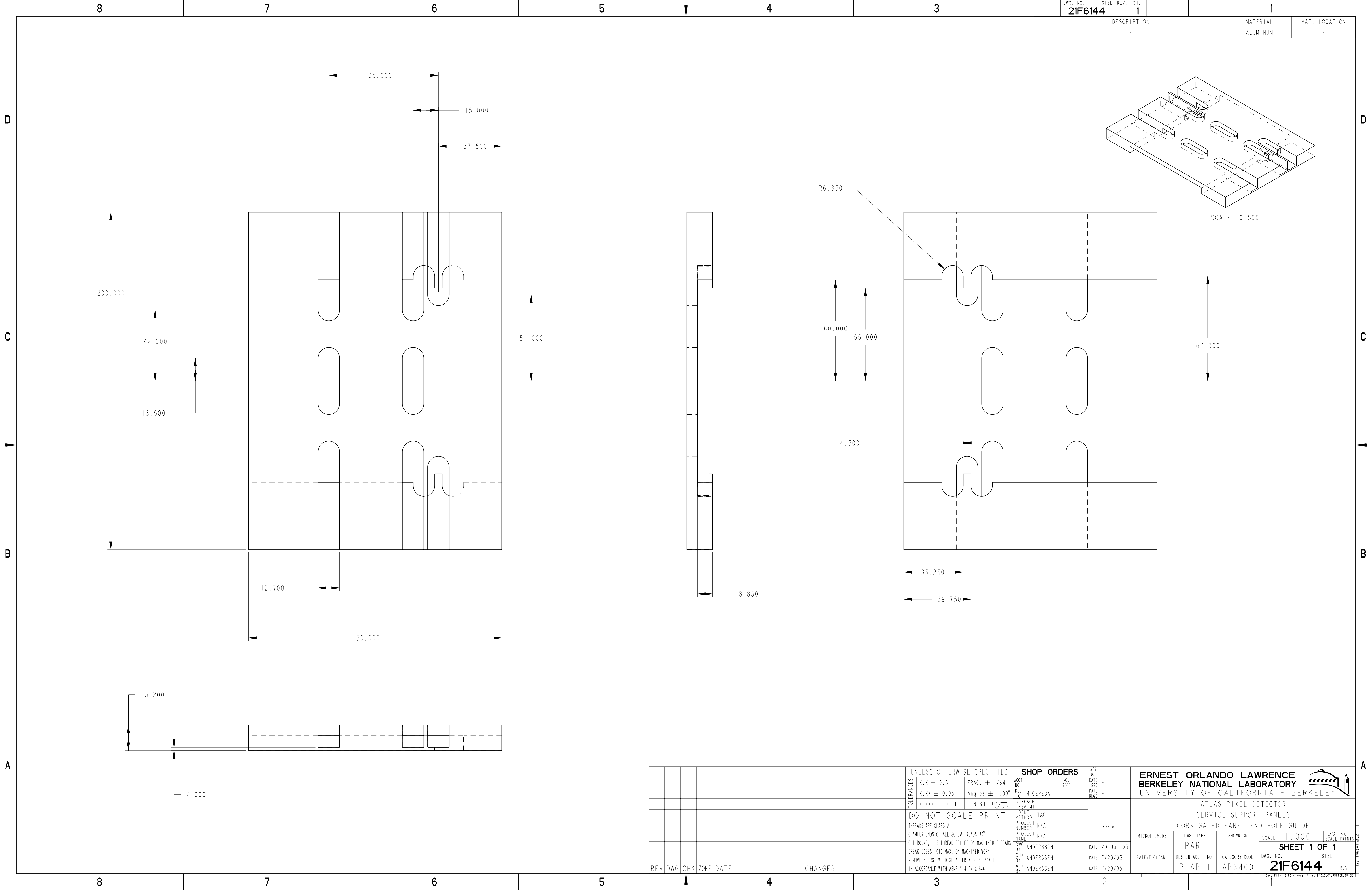
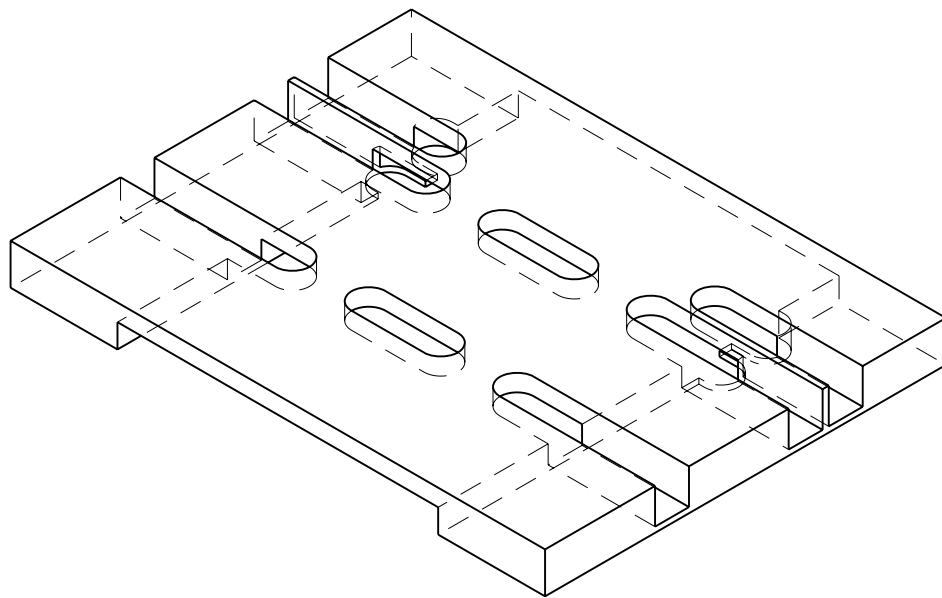




DWG. NO.	SIZE	REV.	SH.		1
21F6144			1		
DESCRIPTION					
-					



SCALE 0.500

					UNLESS OTHERWISE SPECIFIED			SHOP ORDERS		SER. NO. -	ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY			
					TOLERANCES	X.X ± 0.5	FRAC. ± 1/64	ACCT. NO.	NO. REQD.	DATE ISSD				
						X.XX ± 0.05	Angles ± 1.00°	DEL. TO	M. CEPEDA	DATE REQD.	ATLAS PIXEL DETECTOR SERVICE SUPPORT PANELS CORRUGATED PANEL END HOLE GUIDE			
						X.XXX ± 0.010	FINISH $125\sqrt{R_{pA}}$	SURFACE TREATMT						
						DO NOT SCALE PRINT			IDENT. METHOD	TAG	MICROFILMED:			
						THREADS ARE CLASS 2			PROJECT NUMBER	N/A				
						CHAMFER ENDS OF ALL SCREW THREADS 30°			PROJECT NAME	N/A	SCALE: 1.000			
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS			DWG. BY	ANDERSSEN	DATE	20-JUL-05	PART	
						BREAK EDGES .016 MAX. ON MACHINED WORK			CHK. BY	ANDERSSEN	DATE	7/20/05	PATENT CLEAR:	DESIGN ACCT. NO.
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE			APR. BY	ANDERSSEN	DATE	7/20/05	PIAPII	AP6400
						IN ACCORDANCE WITH ASME Y14.5M & B46.1							SHEET 1 OF 1	
REV	DWG	CHK	ZONE	DATE	CHANGES							DWG. NO.		SIZE
												21F6144		REV.