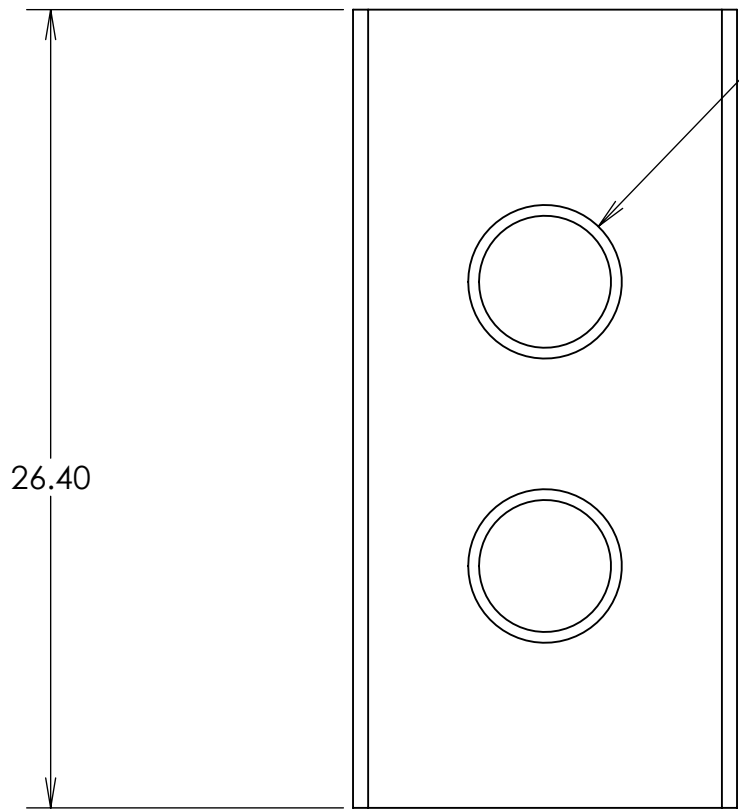
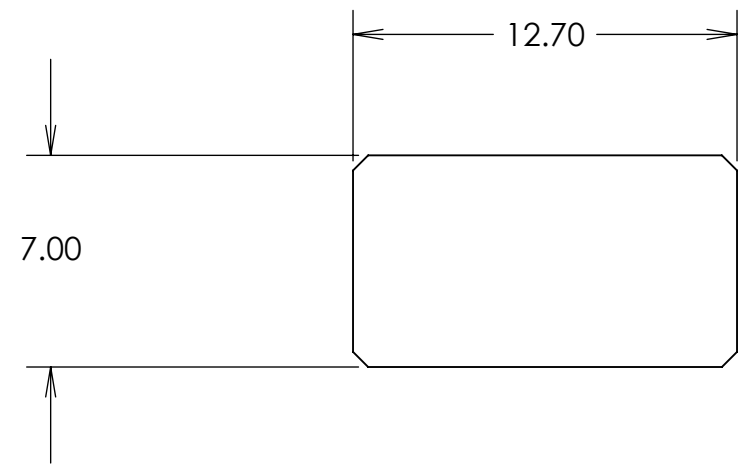
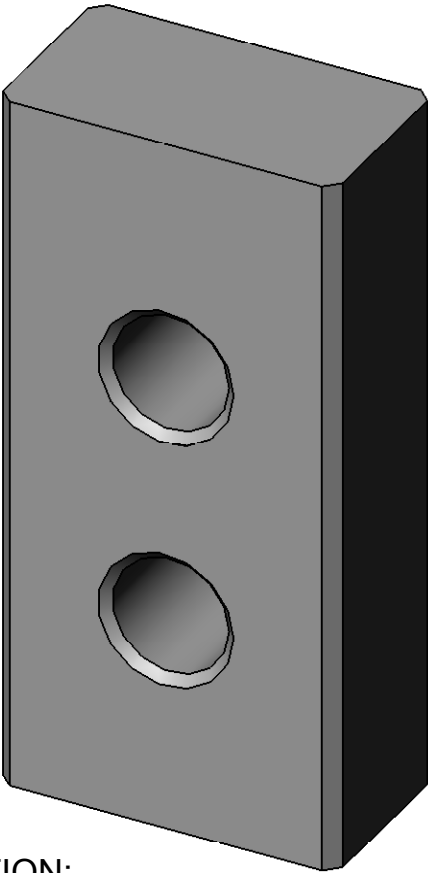


NOTE: MODEL DEFINES GEOMETRY

FABRICATION PROCESS	MATERIAL	MATERIAL LOCATION
	Alum 6061-T6	



2X Ø 4.37 THRU
✓ Ø 5.08 X 90°, NEAR SIDE
✓ Ø 5.08 X 90°, FAR SIDE



CURRENT CONFIGURATION:
Default

						UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY PHENIX Barrel Support Tooling Side Registration Block, Barrel 2 Bonding Fixture					
						TOLERANCES	X.X ± 0.5	FRAC. ± 1/64	ACCT NO.	NO. REQ'D					DATE ISSD -	
							X.XX ± 0.05	Angles ± 1.00°	DEL TO	DATE REQ'D -						
							X.XXX ± 0.010	FINISH $\sqrt[125]{\text{lin}}$	SURFACE TREATMT - None							
						DO NOT SCALE PRINT		IDENT METHOD								
						THREADS ARE CLASS 2		PROJECT NUMBER								
						CHAMFER ENDS OF ALL SCREW THREADS 30°		PROJECT NAME		MICROFILMED:	DWG. TYPE		SCALE: 4:1	DO NOT SCALE PRINTS		
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		DWG BY D Uken		DATE 6/3/2009			SHEET 1 OF 1			
						BREAK EDGES .016 MAX. ON MACHINED WORK		CHK BY		DATE	PATENT CLEAR:	DESIGN ACCT. NO.	SHOWN ON CATEGORY CODE	DWG. NO. FNX204	SIZE	REV. A
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		APR BY		DATE						
REV	DWG	CHK	ZONE	DATE	CHANGES	IN ACCORDANCE WITH ASME Y14.5M & B46.1										