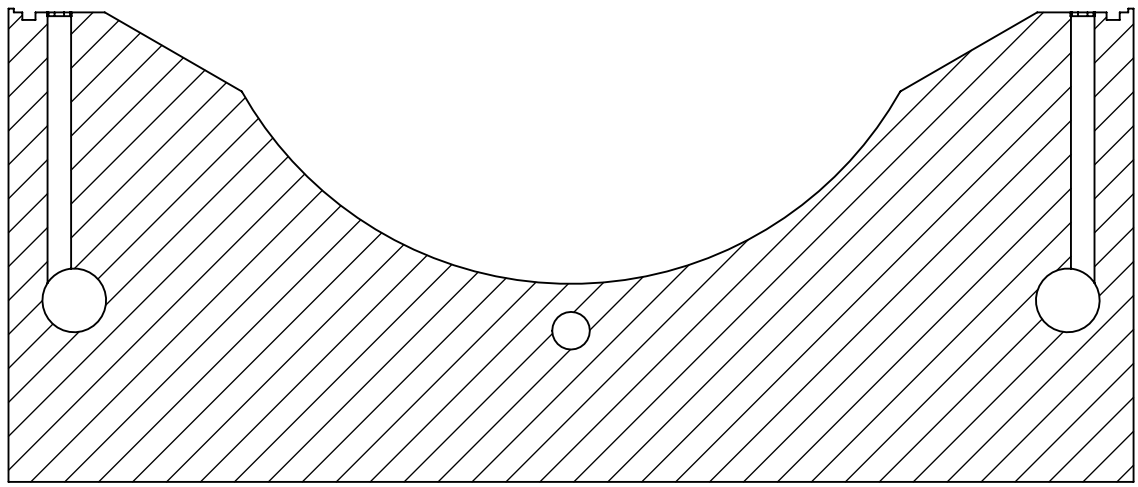
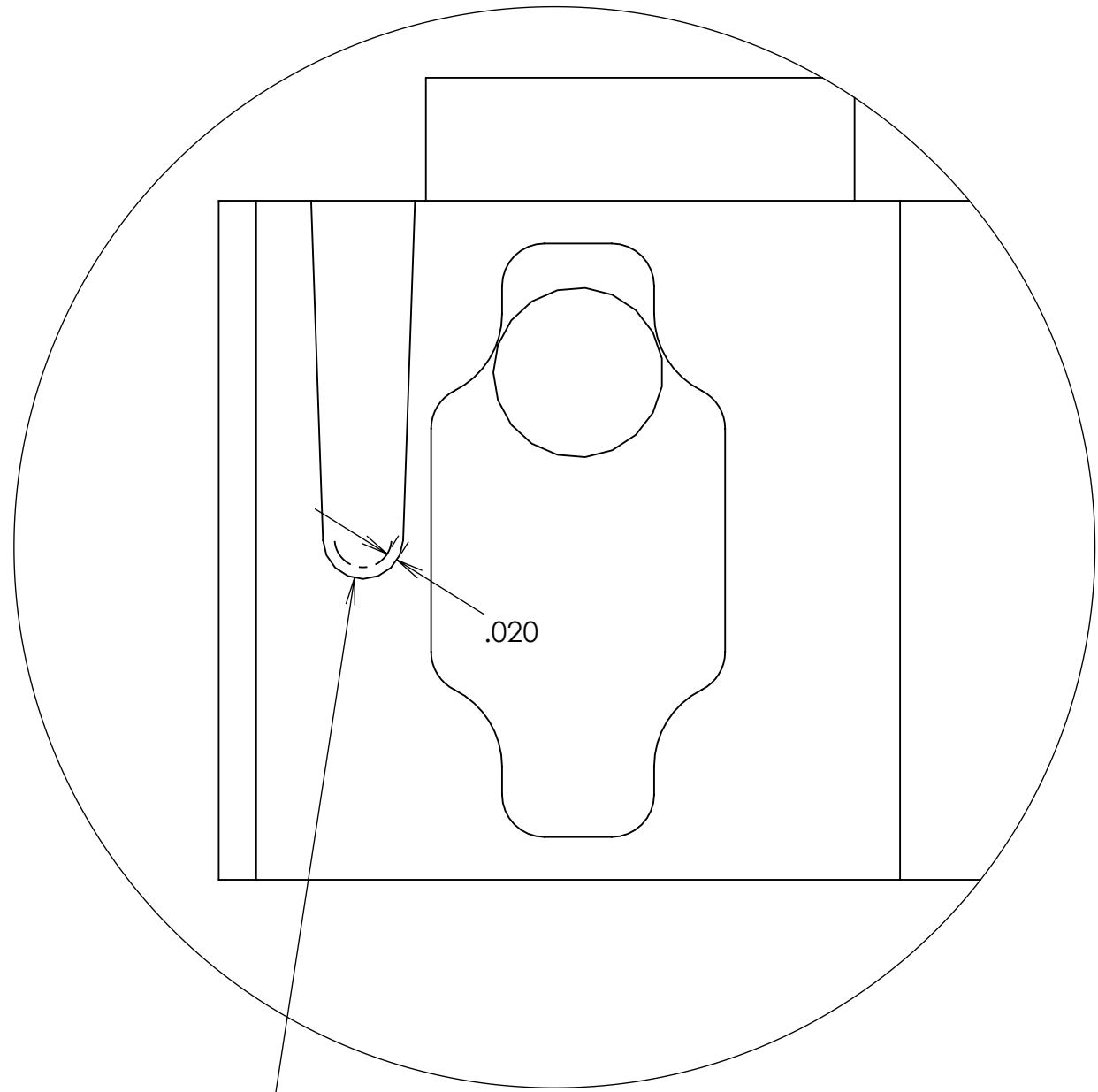
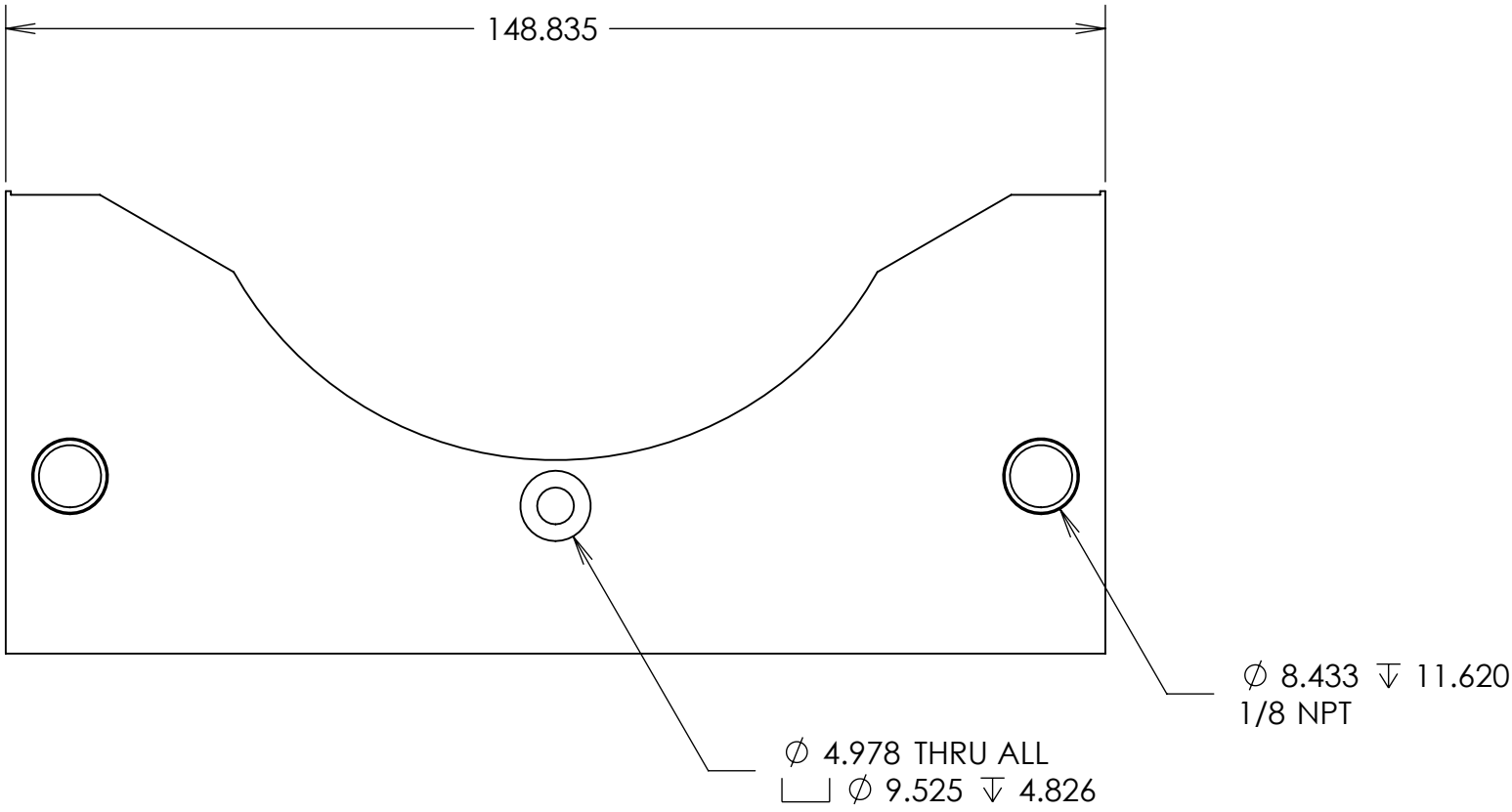
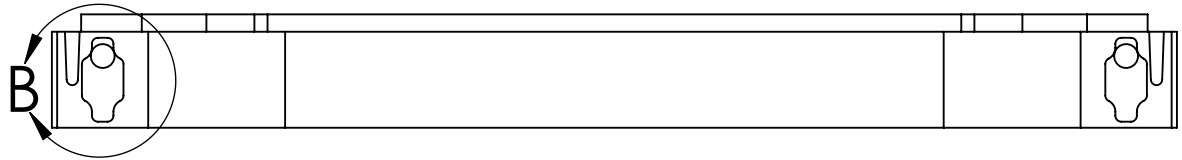
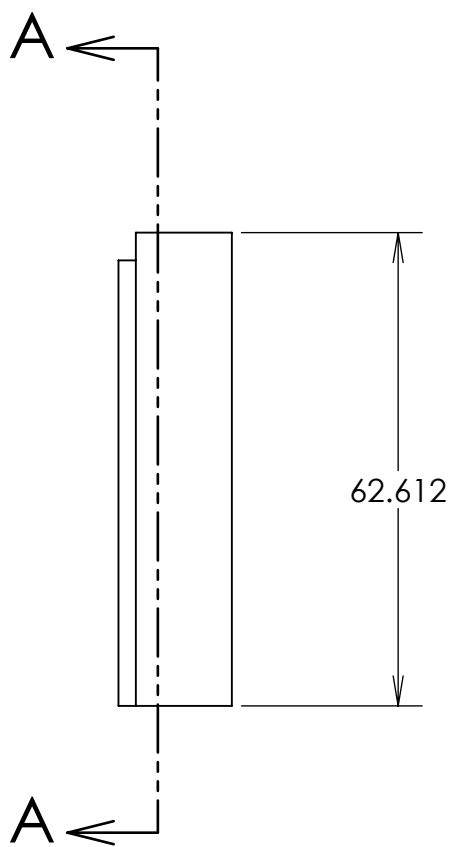


NOTE: MODEL DEFINES GEOMETRY

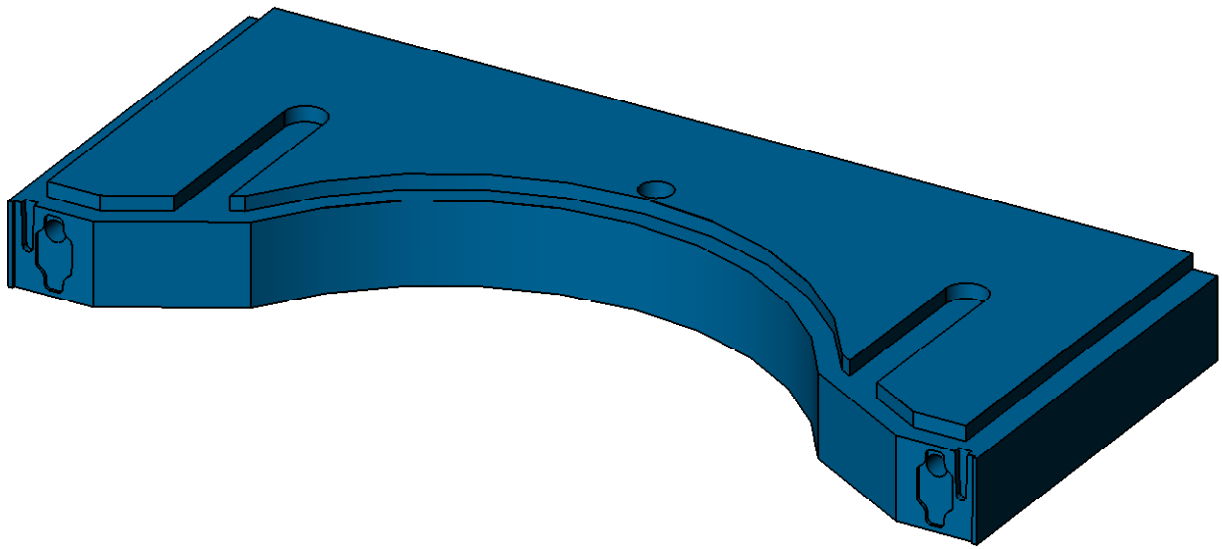
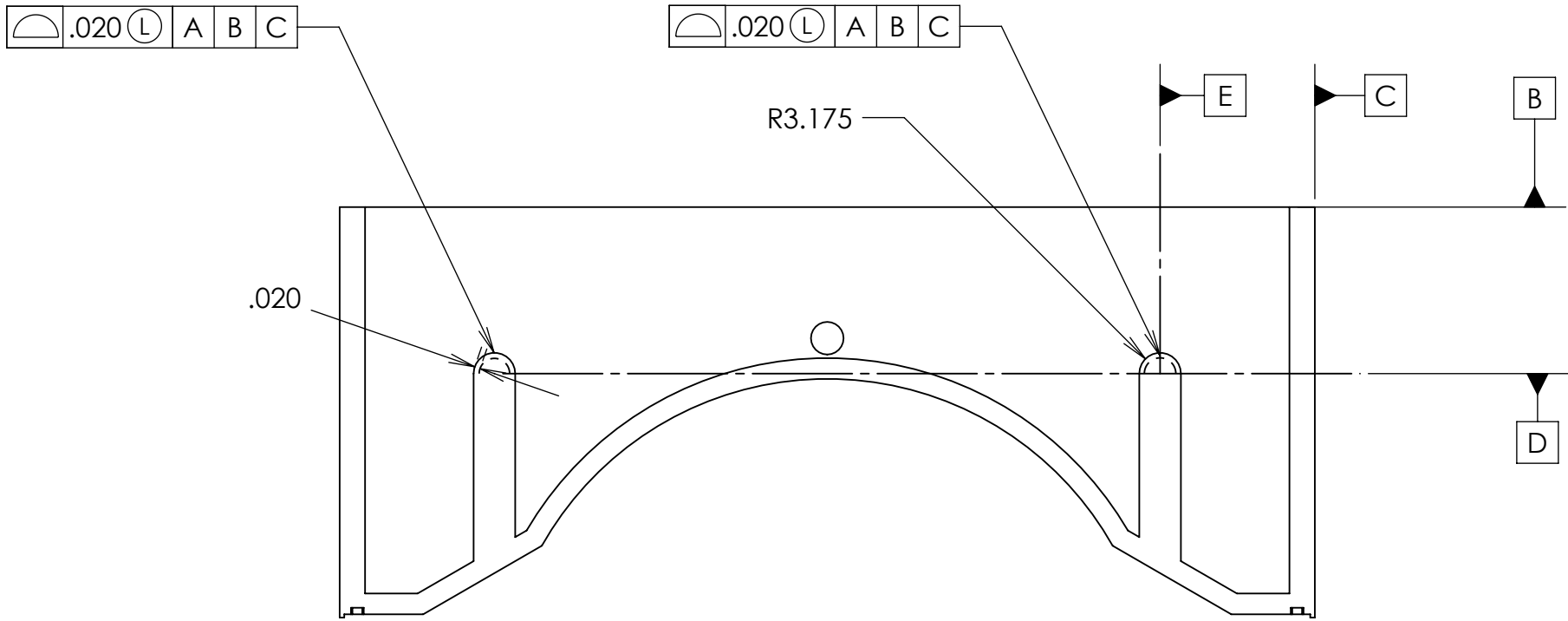
FABRICATION PROCESS	MATERIAL	MATERIAL LOCATION
	Alum 6061-T6	



SECTION A-A



DETAIL B
SCALE 8 : 1



CURRENT CONFIGURATION:
Thin Base for Right Side Barrel 1 Support

							UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY  UNIVERSITY OF CALIFORNIA - BERKELEY							
							TOLERANCES	X.X ± 0.5	FRAC. ± 1/64	ACCT NO.	NO. REQ'D	DATE ISSD -							
								X.XX ± 0.05	Angles ± 1.00°	DEL TO			DATE REQ'D -						
								X.XXX ± 0.010	FINISH $\sqrt{125}$ (µin)	SURFACE TREATMT - None									
								DO NOT SCALE PRINT		IDENT METHOD									
								THREADS ARE CLASS 2		PROJECT NUMBER									
								CHAMFER ENDS OF ALL SCREW THREADS 30°		PROJECT NAME									
								CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		DWG BY D Uken		DATE 6-3-09	MICROFILMED:		DWG. TYPE	SHOWN ON	SCALE: 1:1	DO NOT SCALE PRINTS	
								BREAK EDGES .016 MAX. ON MACHINED WORK					SHEET 1 OF 1						
								REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		CHK BY		DATE	PATENT CLEAR:		DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE	REV.
								IN ACCORDANCE WITH ASME Y14.5M & B46.1		APR BY		DATE					FNX108		A
REV	DWG	CHK	ZONE	DATE	CHANGES														