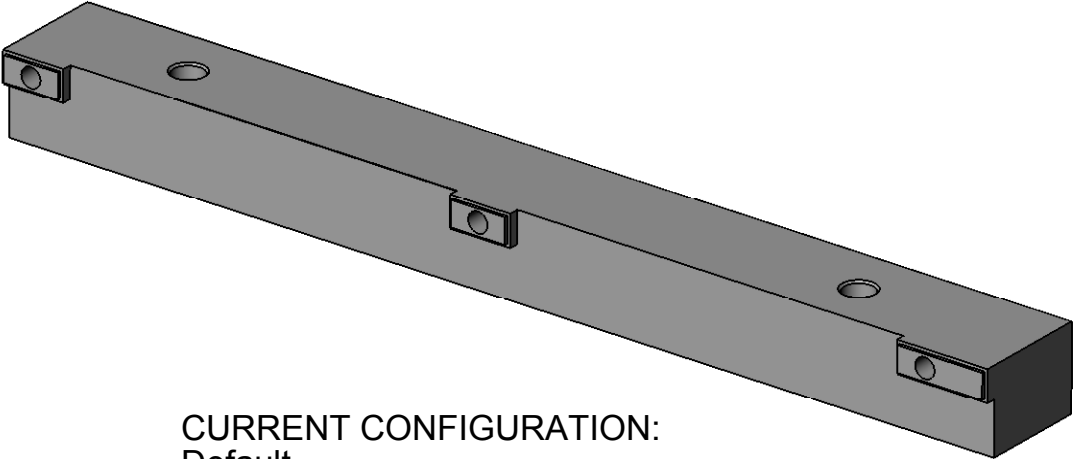
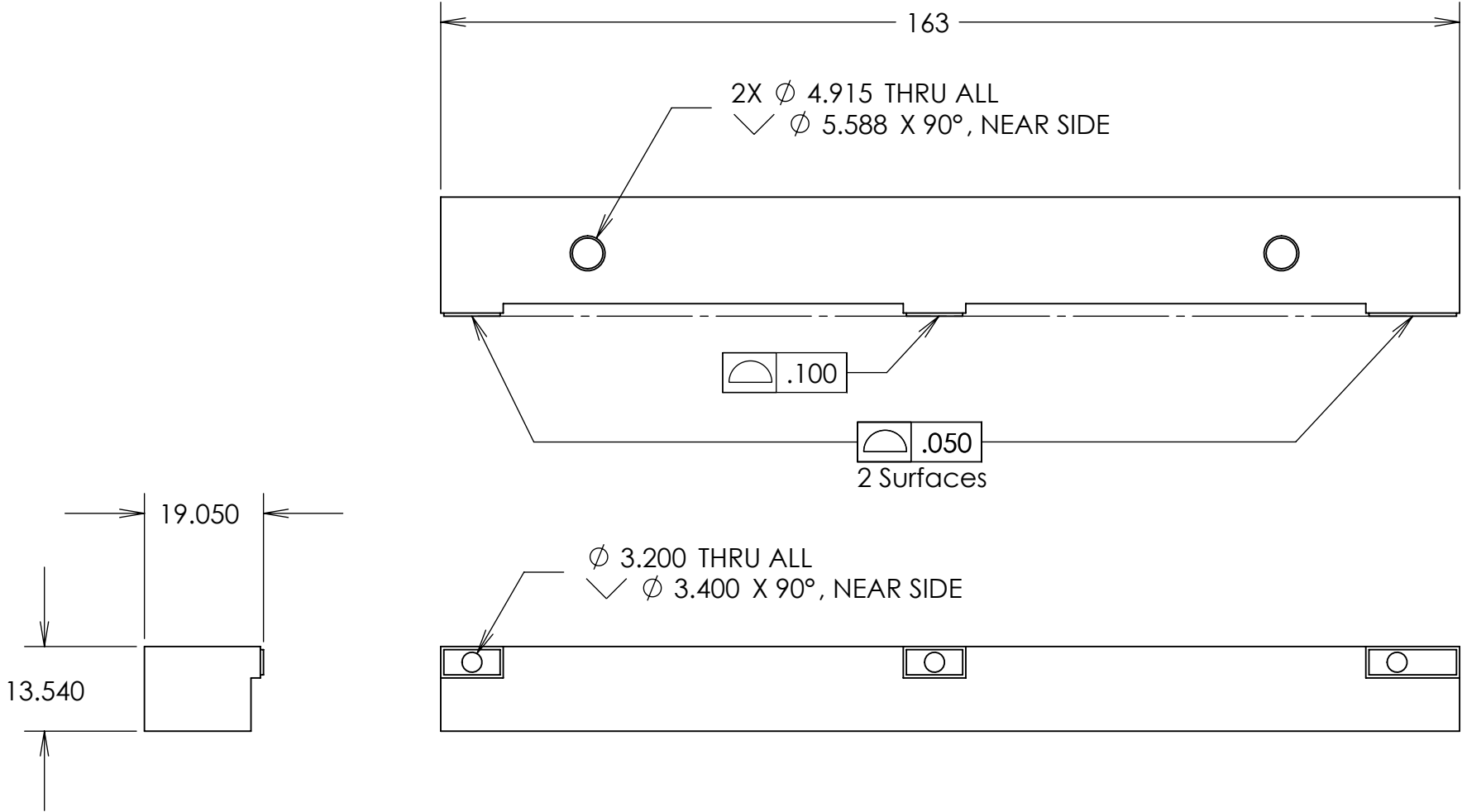


NOTE: MODEL DEFINES GEOMETRY

FABRICATION PROCESS	MATERIAL	MATERIAL LOCATION
	Alum 6061-T6	



CURRENT CONFIGURATION:
Default

						UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO. -	ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY PHENIX Barrel Support Tooling Insert Support Bar, Left Half, Barrel 1 Bonding Fixture				
						TOLERANCES	X.X ± 0.5	FRAC. ± 1/64	ACCT NO.	NO. REQ'D	DATE ISSD -	MICROFILMED: DWG. TYPE SHOWN ON PATENT CLEAR: DESIGN ACCT. NO. CATEGORY CODE DWG. NO. FNX106 SIZE REV. A			
							X.XX ± 0.05	Angles ± 1.00°	DEL TO	DATE REQ'D -					
							X.XXX ± 0.010	FINISH $\sqrt{125}$ (lin)	SURFACE TREATMT - None						
						DO NOT SCALE PRINT			IDENT METHOD		SHEET 1 OF 1				
						THREADS ARE CLASS 2			PROJECT NUMBER						
						CHAMFER ENDS OF ALL SCREW THREADS 30°			PROJECT NAME						
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS			DWG BY D Uken						
						BREAK EDGES .016 MAX. ON MACHINED WORK			DATE 6/3/2009						
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE			CHK BY		REV. A				
						IN ACCORDANCE WITH ASME Y14.5M & B46.1			APR BY						
REV	DWG	CHK	ZONE	DATE	CHANGES										