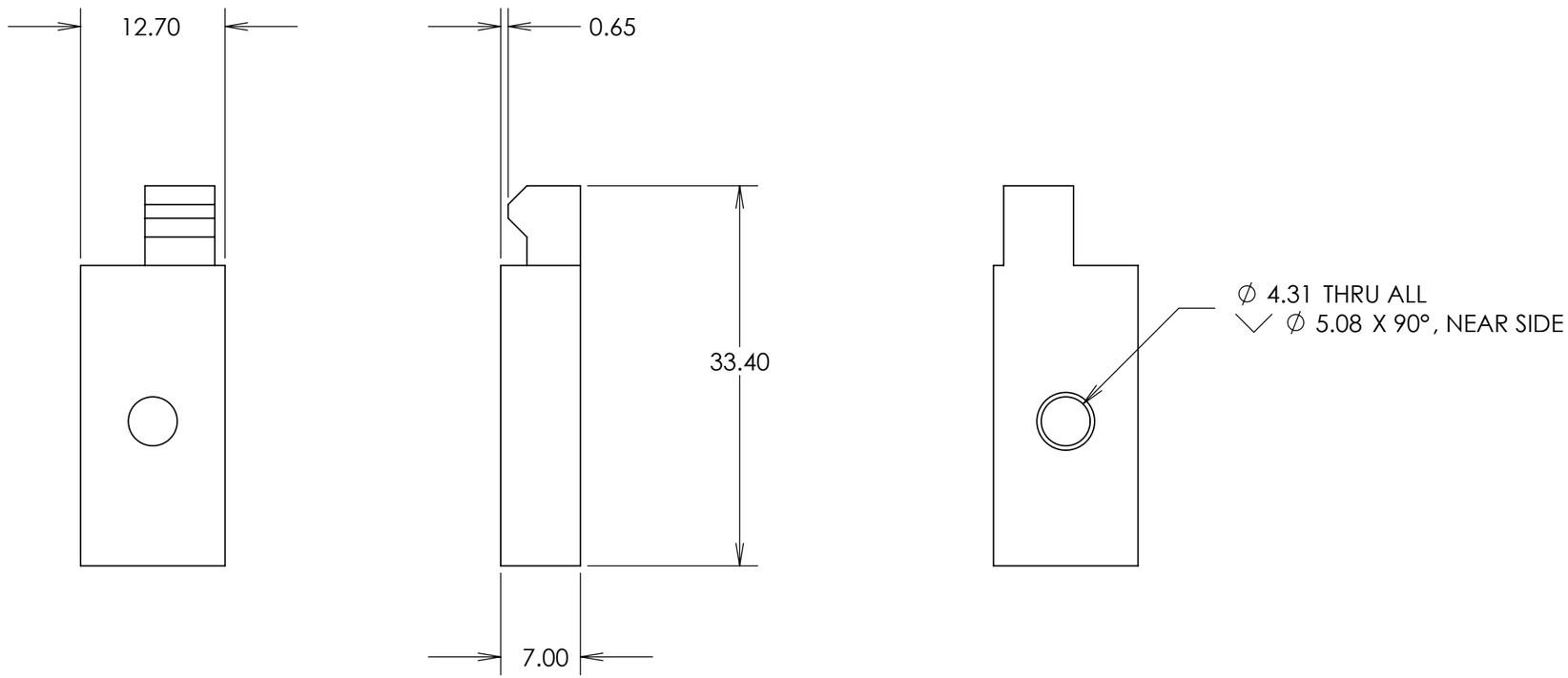
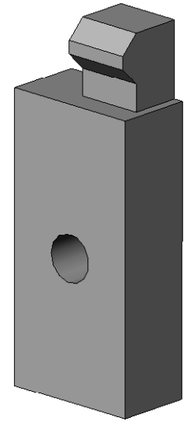
NOTE: MODEL DEFINES GEOMETRY

FABRICATION PROCESS	MATERIAL	MATERIAL LOCATION
	Alum 6061-T6	





CURRENT CONFIGURATION:
right side

REV	DWG	CHK	ZONE	DATE	CHANGES

UNLESS OTHERWISE SPECIFIED

TOLERANCES: X.X ± 0.5 | FRAC. ± 1/64 | X.XX ± 0.05 | Angles ± 1.00° | X.XXX ± 0.010 | FINISH 125/(Ulin)

DO NOT SCALE PRINT

THREADS ARE CLASS 2

CHAMFER ENDS OF ALL SCREW THREADS 30°

CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS

BREAK EDGES .016 MAX. ON MACHINED WORK

REMOVE BURRS, WELD SPLATTER & LOOSE SCALE

IN ACCORDANCE WITH ASME Y14.5M & B46.1

SHOP ORDERS

SER NO. –			
ACCT NO.	NO. REQ'D	DATE ISSD –	
DEL TO		DATE REQ'D –	
SURFACE TREATMT – None			
IDENT METHOD			
PROJECT NUMBER			
PROJECT NAME			
DWG BY D Uken		DATE 6/3/2009	
CHK BY		DATE	
APR BY		DATE	

ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

PHENIX
Barrel Support Tooling
End Registration Block, Barrel 2 Bonding Fixture

MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 2:1	DO NOT SCALE PRINTS
			SHEET 1 OF 1	
PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO. FNX202	SIZE / REV. A