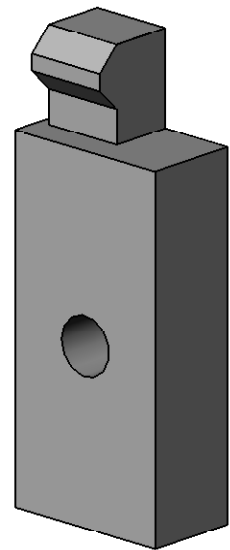
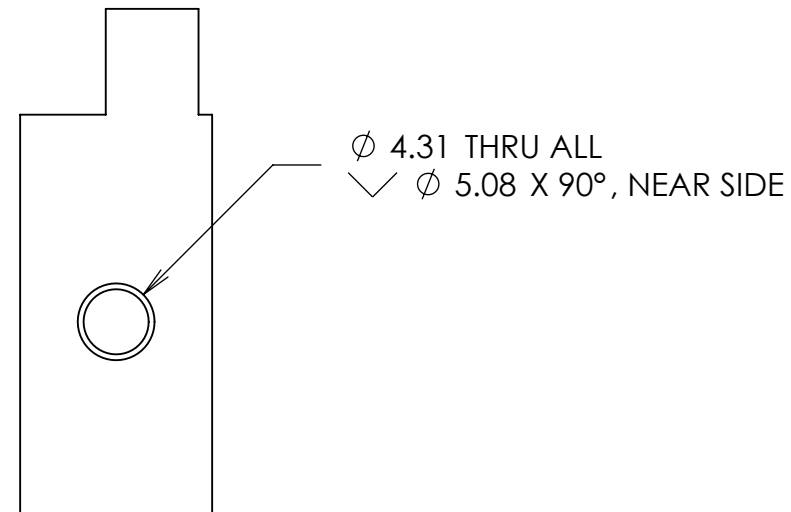
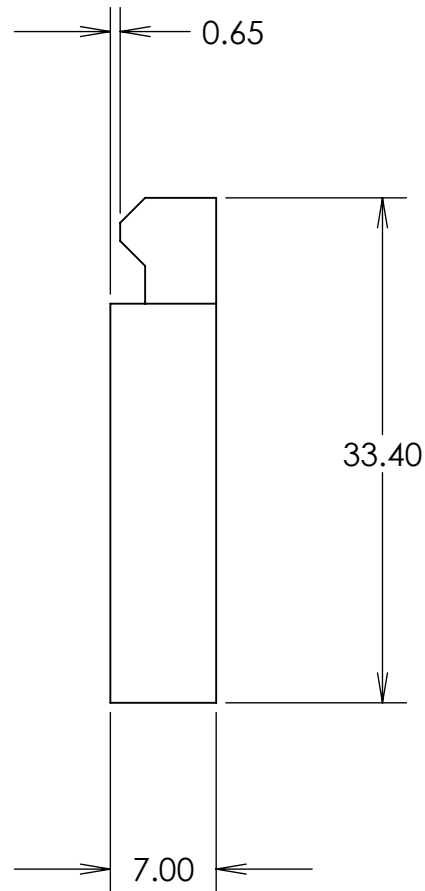


FABRICATION PROCESS	MATERIAL	MATERIAL LOCATION
	Alum 6061-T6	



						UNLESS OTHERWISE SPECIFIED	SHOP ORDERS	SER NO. -					
						TOLERANCES X.X ± 0.5 FRAC. ± 1/64	ACCT NO.	NO REQ'D	DATE ISSD -				
						X.XX ± 0.05 Angles ± 1.00°	DEL TO		DATE REQ'D -				
						X.XXX ± 0.010 FINISH $\sqrt[125]{\frac{\quad}{Lin}}$	SURFACE TREATMT - None						
						DO NOT SCALE PRINT	IDENIT METHOD						
						THREADS ARE CLASS 2	PROJECT NUMBER						
						CHAMFER ENDS OF ALL SCREW THREADS 30°	PROJECT NAME	MICROFILMED:	DWG. TYPE				
						CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS	DWG BY D Uken	DATE 6/3/2009	SCALE: 2:1				
						BREAK EDGES .016 MAX. ON MACHINED WORK	CHK BY	DATE	D.O.N.T SCALE PRINTS				
						REMOVE BURRS, WELD SPLATTER & LOOSE SCALE	APR BY	DATE					
						IN ACCORDANCE WITH ASME Y14.5M & B46.1							
REV	DWG	CHK	ZONE	DATE	CHANGES			PATENT CLEAR:	DESIGN ACCT. NO.	SHOWN ON CATEGORY CODE	DWG. NO. FNX203	SIZE	REV. A